

STEEL DRILLING

HSS DRILL BIT - IMPERIAL



Standard: conforms to BS328 & DIN 338
Material: High speed steel
Finish: Black
Usage: Metal, can be used with wood, plasterboard and plastics

Code	Type	
DH116	1/16"	
DH12	1/2"	
DH14	1/4"	
DH18	1/8"	

DH316	3/16"	
DH38	3/8"	
DH516	5/16"	
DH532	5/32"	
DH716	7/16"	

HSS DRILL BIT - METRIC



Standard: conforms to BS328 & DIN 338
Material: High speed steel
Finish: Black
Usage: Metal, can be used with wood, plasterboard and plastics

Code	Type	
DHMON1	M1	
DHM1.5	M1.5	
DHM2	M2	
DHM2.5	M2.5	
DHM3	M3	
DHM3.2	M3.2	
DHM3.5	M3.5	
DHM4	M4	
DHM4.2	M4.2	

DHM4.5	M4.5	
DHM5	M5	
DHM5.5	M5.5	
DHM6	M6	
DHM6.5	M6.5	
DHM7	M7	
DHM7.5	M7.5	
DHM8	M8	
DHM8.5	M8.5	
DHM9	M9	

DHM9.5	M9.5	
DHM10	M10	
DHM10.5	M10.5	
DHM11	M11	
DHM12	M12	
DHM12.5	M12.5	
DHM13	M13	
DHM14	M14	
DHM15	M15	
DHM16	M16	

GROUND HSS DRILL - TITANIUM COATED



Code	Type	
DTI3	3mm	
DTI3.5	3.5mm	
DTI4	4mm	
DTI4.5	4.5mm	
DTI5	5mm	
DTI5.5	5.5mm	

DTI6	6mm	
DTI6.5	6.5mm	
DTI7	7mm	
DTI8	8mm	
DTI9	9mm	
DTI9.5	9.5mm	
DTI10	10mm	

DTI10.5	10.5mm	
DTI12	12mm	

Standard: conforms to BS328 & DIN 338
Material: High speed steel, fully ground
Finish: Titanium
Usage: Hard wearing, Metal, can be used with wood, plasterboard and plastics

HAND TAPS



Standard: ISO724
Material: High Speed Steel
Usage: Number 2 taper cut to thread thin metal

Code	Type	
DHT35	3.5mm	
DHT40	4.0mm	
DHT50	5.0mm	
DHT60	6.0mm	
DHT80	8.0mm	
DHT10	10mm	
DHT12	12mm	
DHTW	Hand Tap Wrench	

STEP DRILL



Material: High speed steel, with ground diameters
Usage: Cutting accurate measured size holes in thin sheet materials

Code	Type	
DCS630	6 - 30mm	

CONE CUTTER



Material: High speed steel, with ground diameters
Usage: Cutting variable holes in thin sheet materials

Code	Type	
DCC620	6 - 20mm	
DCC1630	16 - 30mm	

19-PIECE HSS DRILL BIT SET

19-Piece HSS Drill Bit Set
Standard: conforms to BS328 & DIN 338
Package: Plastic Box
Drills: Bright Finish
Size: 1mm to 10mm in 0.5mm increments



Code	Type	
D19PC	Plastic box	

RETHREADER



Code	Type	a
DRT35	M3.5 Hand-held	
DRT40	M4.0 Hand-held	