

## Metal Jigsaw Blades (HSS)

### MATERIAL RECOMMENDATIONS

- Ferrous or Non-Ferrous metals
- Sheet metals (1.5 - 3.2mm thick) / (10 - 16 Gauge)
- Copper
- Aluminium
- Perspex

### BLADE DIMENSIONS

- Overall Length: 76mm
- Working Length: 50mm
- Thickness: 1.2mm

### USER INSTRUCTIONS

- Keep a firm grip of the power tool, pushing it onto the surface to prevent chattering.
- If possible, clamp the material to be cut.
- Using an appropriate coolant when cutting metal will improve the life of the blade.
- Use the correct blade for the material being cut.
- Be careful when handling cut material - burrs may be present.
- Avoid tight turns when cutting as this puts stress on the blade and breakages are possible.
- Adjust the speed to suit the material being cut. In general, the softer the material the higher the speed. Tough materials should be cut at lower speeds.



Wear hand  
protection



Wear eye  
protection



Wear hearing  
protection



Wear a face mask



T-Shank



Use in a jigsaw  
machine