ORBIK













CASE STUDY ETIHAD STADIUM, MANCHESTER

ABOUT ORBIK

OVER 40 YEARS OF EXCELLENCE



Established in 1982, Orbik quickly developed into a highly respected manufacturer of lighting and safety products, all made to the most exacting standards.

Orbik are a go-to supplier to a large customer base across the UK, Europe and the Middle East and have won many prestigious projects within these markets over the years.

Orbik's purpose-built four acre facility in Aldridge in the West Midlands features state-of-the-art in-house production, including precision metal engineering and powder coating facilities.

Throughout their distinguished history, Orbik have consistently maintained their dedication to excellence, which has seen the company being awarded a significant amount of quality certificates from the likes of BSI and TUV Rheinland.

Orbik manufacture within quality system ISO 9001:2015 and together with a 100% test policy, our products provide our valued customers with the peace-of-mind that the product they are purchasing is not only fit for purpose but also made with the utmost care and attention to detail.

We are rightfully proud of the reputation that we have earned Worldwide as a supplier of high quality products and services and we have enthusiastically supported the improvement of quality standards within the lighting industry during our 41 year history.



HISTORY

ETIHAD STADIUM, MANCHESTER

The Etihad Stadium in Manchester, (formerly the Commonwealth Stadium and City of Manchester Stadium) is the home of Premier League football club Manchester City and is the 6th largest football stadium in England with a capacity of 53,400.

Originally built to host the 2002 Commonwealth games, the stadium has since staged England football international matches, rugby league matches, world title boxing events, summer music concerts and the 2008 UEFA cup final.

After the Commonwealth games, the stadium was converted a from a 38,000 capacity athletics arena into (initially) a 48,000 all-seater football stadium, which in 2003, Manchester City agreed to lease from Manchester City council, moving from their Maine Road home.





The stadium was designed and engineered by Arup and built by Laing Construction at a cost of £112m. The design includes a cable-stayed roof structure entirely supported by 12 exterior masts and cables. The stadium design has received many accolades, including a 2003 special award from the Institution of Structural Engineers for its unique structural design and a 2004 award from the Royal Institute of British Architects for its innovative building design.

In August 2015, an expansion in keeping with the existing roof design and adding a third tier to the South Stand was completed in time for the 2015-16 football season. A futher redevelopment programme of the existing North Stand is expected to commence in 2023, with a view to the redevelopment being completed by August 2025.

In July 2011 the stadium was renamed the Etihad Stadium, sponsored by Etihad Airways who fought off competition from Ferrostaal and Aabar to gain the stadium naming rights.

The 10-year sponsorship deal included not just the naming rights to the stadium but also to the entire £200m complex of football related facilities into which it would soon be incorporated.

In September 2011, plans were duly announced for a new state-of-the-art youth academy and training facility, now known as the City Football Academy, which was to be built on the derelict land adjacent to the stadium and would include a 7,000 capacity mini-stadium, 15 outdoor football pitches, 3 gyms and 6 swimming pools.



TECHNICAL SPECIFICATION

PRODUCTS USED ON THIS PROJECT



PES/LED/230D/IP65-L17

Pescara LED 230D central system slave IP65 single-sided steel exit box in white powder coated finish c/w legend panel (arrow pointing upwards)

Dimensions: Length 445mm x Width 225mm x

Depth 95mm **Weight:** 2.50Kg **Viewing Distance:** 36m

General Specification:

- Sheet steel enclosure.
- White powder coated finish.
- Polycarbonate legend panel.
- IP65 protection degree.
- · Class 1 insulation class.
- 230/240V AC 50/60Hz supply Voltage.
- 90°C single core 0.8mm cable to BS6500 Grade 5.
- Manufactured to BS EN60598-2-22.
- Quality approval ISO 9001: 2015.
- Manufactured in the United Kingdom.
- CE marked, REACH and RoHS compliant.

Control Gear Specification:

- Low Voltage LED control gear designed for use with low Voltage central systems.
- Constant current output suitable for LED loads of 3-80V DC.
- V-Out 3V / I-Out 350mA.
- Designed and manufactured in accordance with BS EN61347-2-13, BS EN62384, BS EN55015, BS EN61000-3-2 and BS EN61000-3-3.

LED Specification:

- 2835 SMT mid-power LEDs.
- 0.5W 150 lumens/Watt.
- 6500K colour temperature.
- 3 step MacAdam rated.
- CRI 80 (minimum).
- LED lifetime greater than 54,000 hours.
- LED manufacturers vary between Seoul semiconductor / Plessey / CREE or equivalent.



PED/LED/230D/IP65-L1717

Pescara LED 230D central system slave IP65 double-sided steel exit box in white powder coated finish c/w legend panels (arrows pointing upwards)

Dimensions: Length 445mm x Width 225mm x

Depth 95mm **Weight:** 2.50Kg **Viewing Distance:** 36m

General Specification:

- Sheet steel enclosure.
- White powder coated finish.
- Polycarbonate legend panel.
- IP65 protection degree.
- · Class 1 insulation class.
- 230/240V AC 50/60Hz supply Voltage.
- 90°C single core 0.8mm cable to BS6500 Grade 5.
- Manufactured to BS EN60598-2-22.
- Quality approval ISO 9001: 2015.
- Manufactured in the United Kingdom.
- CE marked, REACH and RoHS compliant.

Control Gear Specification:

- Low Voltage LED control gear designed for use with low Voltage central systems.
- Constant current output suitable for LED loads of 3-80V DC.
- V-Out 3V / I-Out 350mA.
- Designed and manufactured in accordance with BS EN61347-2-13, BS EN62384, BS EN55015, BS EN61000-3-2 and BS EN61000-3-3.

LED Specification:

- 2835 SMT mid-power LEDs.
- 0.5W 150 lumens/Watt.
- 6500K colour temperature.
- 3 step MacAdam rated.CRI 80 (minimum).
- LED lifetime greater than 54,000 hours.
- LED manufacturers vary between Seoul semiconductor / Plessey / CREE or equivalent.



ROM/LED/M3/M-L17

Romney LED 3 hours maintained emergency single-sided steel exit sign in white powder coated finish c/w legend panel (arrow pointing upwards)

Dimensions: Length 310mm x Width 242mm x

Depth 45mm **Weight:** 1.60Kg **Viewing Distance:** 27m

General Specification:

- Sheet steel enclosure.
- · White powder coated finish.
- Flame-retardant edge-lit plasi-glas legend panel.
- IP20 protection degree.
- · Class 1 insulation class.
- 230/240V AC 50/60Hz supply Voltage.
- 90°C single core 0.8mm cable to BS6500 Grade 5.
- Manufactured to BS EN60598-2-22.
- Quality approval ISO 9001: 2015.
- Manufactured in the United Kingdom.
- CE marked, REACH and RoHS compliant.

Control Gear / Battery Specification:

- Constant current output emergency LED drivers.
- Input Voltage 230/240V AC 50/60Hz.
- V-Out 3V / I-Out 300mA.
- Designed and manufactured in accordance with BS EN61347-2-7, BS EN61347-2-13, BS EN62384, BS EN55015, BS EN61000-3-2 and BS EN61000-3-3.
- Suitable for use with Ni-Cad battery technology.

LED Specification:

- 2835 SMT mid-power LEDs.
- 0.5W 150 lumens/Watt.
- 6500K colour temperature.
- 3 step MacAdam rated.
- · CRI 80 (minimum).
- LED lifetime greater than 54,000 hours.
- LED manufacturers vary between Seoul semiconductor / Plessey / CREE or equivalent.



CAL/LED/M3/EX-L17

Calabor LED 3 hours maintained emergency single-sided steel recessed exit sign in white powder coated finish c/w legend panel (arrow pointing upwards)

Dimensions: Length 410mm x Width 155mm x Depth 90mm

Weight: 2.20Kg Viewing Distance: 27m

General Specification:

- Sheet steel enclosure and front plate.
- White powder coated finish (front plate only).
- Flame-retardant edge-lit plasi-glas legend panel.
- IP20 protection degree.
- · Class 1 insulation class.
- 230/240V AC 50/60Hz supply Voltage.
- 90°C single core 0.8mm cable to BS6500 Grade 5.
- Manufactured to BS EN60598-2-22.
- Quality approval ISO 9001: 2015.
- Manufactured in the United Kingdom.
- CE marked, REACH and RoHS compliant.

Control Gear Specification:

- Constant current output emergency LED drivers.
- Input Voltage 230/240V AC 50/60Hz.
- · V-Out 3V / I-Out 300mA.
- Designed and manufactured in accordance with BS EN61347-2-7, BS EN61347-2-13, BS EN62384, BS EN55015, BS EN61000-3-2 and BS EN61000-3-3.
- Suitable for use with Ni-Cad battery technology.

LED Specification:

- 2835 SMT mid-power LEDs.
- 0.5W 150 lumens/Watt.
- 4000K colour temperature.
- 3 step MacAdam rated.
- CRI 80 (minimum).
- LED lifetime greater than 54,000 hours.
- LED manufacturers vary between Seoul semiconductor / Plessey / CREE or equivalent.



SAV/LED/M3-L17

Savona LED 3 hours maintained emergency single-sided steel chainsuspended exit sign in white powder coated finish c/w legend panel (arrow pointing upwards)

Dimensions: Length 445mm x Width 90mm x Depth 820mm (with chain attached)

Weight: 3.20Kg Viewing Distance: 36m

General Specification:

- Sheet steel enclosure.
- White powder coated finish.
- Flame-retardant edge-lit plasi-glas legend panel.
- · IP20 protection degree.
- Class 1 insulation class.
- 230/240V AC 50/60Hz supply Voltage.
- 90°C single core 0.8mm cable to BS6500 Grade 5.
- Manufactured to BS EN60598-2-22.
- Quality approval ISO 9001: 2015.
- Manufactured in the United Kingdom.
- CE marked, REACH and RoHS compliant.

Control Gear Specification:

- Constant current output emergency LED drivers.
- Input Voltage 230/240V AC 50/60Hz.
- V-Out 3V / I-Out 300mA.
- Designed and manufactured in accordance with BS EN61347-2-7, BS EN61347-2-13, BS EN62384, BS EN55015, BS EN61000-3-2 and BS EN61000-3-3.
- Suitable for use with Ni-Cad battery technology.

LED Specification:

- 2835 SMT mid-power LEDs.
- 0.5W 150 lumens/Watt.
- 6500K colour temperature.
- 3 step MacAdam rated.
- · CRI 80 (minimum).
- LED lifetime greater than 54,000 hours.
- LED manufacturers vary between Seoul semiconductor / Plessey / CREE or equivalent.



PES/LED/M3-L17

Pescara LED 3 hours maintained emergency single-sided steel exit sign in white powder coated finish c/w legend panel (arrow pointing upwards)

Dimensions: Length 385mm x Width 200mm x

Depth 95mm **Weight:** 3.00Kg **Viewing Distance:** 36m

General Specification:

- Sheet steel enclosure.
- White powder coated finish.
- Polycarbonate legend panel.
- IP20 protection degree.
- Class 1 insulation class.
- 230/240V AC 50/60Hz supply Voltage.
- 90°C single core 0.8mm cable to BS6500 Grade 5.
- Manufactured to BS EN60598-2-22.
- Quality approval ISO 9001: 2015.
- Manufactured in the United Kingdom.
- CE marked, REACH and RoHS compliant.

Control Gear / Battery Specification:

- · Constant current output emergency LED drivers.
- Input Voltage 230/240V AC 50/60Hz.
- V-Out 3V / I-Out 300mA.
- Designed and manufactured in accordance with BS EN61347-2-7, BS EN61347-2-13, BS EN62384, BS EN55015, BS EN61000-3-2 and BS EN61000-3-3.
- Suitable for use with Ni-Cad battery technology.

LED Specification:

- 2835 SMT mid-power LEDs.
- 0.5W 150 lumens/Watt.
- 6500K colour temperature.
- 3 step MacAdam rated.
- · CRI 80 (minimum).
- LED lifetime greater than 54,000 hours.
- LED manufacturers vary between Seoul semiconductor / Plessey / CREE or equivalent.

IMAGES

ETIHAD STADIUM & CAMPUS, MANCHESTER, UK















































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