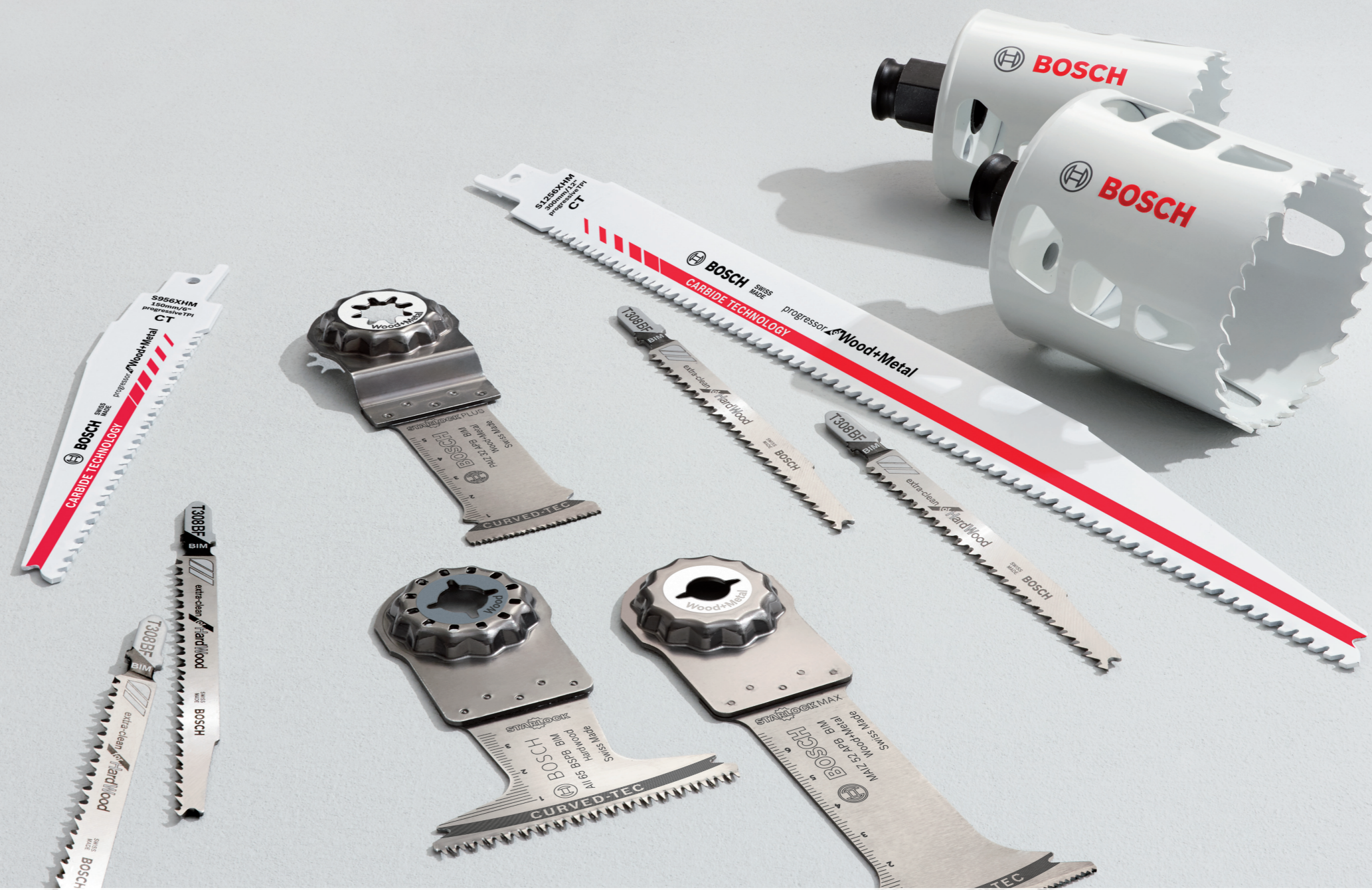


16 19A00Y 160001

Bosch: Focusing on clean cuts.



Bosch Power Tools
Accessory Business Unit
Scintilla AG
P.O. Box 632
4501 Solothurn
SWITZERLAND
www.bosch-pt.com

 **BOSCH**
Invented for life

Jigsawing, sabre sawing, multi-cutters, holesawing

 **BOSCH**
Invented for life

Accessory range

Overview

Innovative and efficient products ensure successful sales. The research and development departments at Bosch work to continuously develop and optimise accessories in line with the needs of professionals.



The metal drill bit range

Metal and wood drilling
Accessories for screwdriving
Machine accessories
Cordless working
Work safety



The circular saw blade range

Circular sawing
Routing



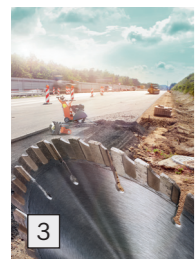
The concrete and masonry range

Hammer drilling
Masonry drilling
Chiselling



The jigsaw blade range

Jigsawing
Sabre sawing
Multi-cutters
Holesawing



The diamond accessory range


Diamond cutting
Diamond grinding
Diamond drilling





The abrasives range


Sanding and polishing
Cutting
Grinding and brushing


Multi-cutters


 Depth stop for segment saw blades with 100 mm diameter

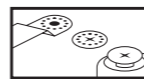
 Depth stop for segment saw blades with 85 mm diameter


 Fast work progress

 Basic depth stop


 Expert depth stop


 Very good surface quality


 Adapters


 Velcro-type fastening system


Safety

 Wear protective glasses

 Wear dust mask

 Wear ear protectors

 Wear protective gloves

 Wear protective shoes

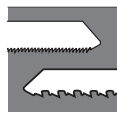


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This number connects you to the Bosch customer adviser team. It is there to answer your queries regarding technical matters and for quick and user friendly customer service. Outside office hours an answer phone will take your message.



Table of contents

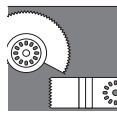


Jigsawing

Overview	6
Single lug shank	19
Universal shank	42
Jigsaw blade sets	46
Accessories	52

Sabre sawing

Overview	54
Universal shank	65
Reciprocating saws	94
Chainsaws	103



Accessories for multi-cutters

Overview	106
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Starlock

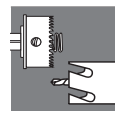
Sawing	124
Routing and rasping	131
Cutting and scraping	135
Sets	137

Starlock Plus

Sawing	139
--------	-----

Starlock Max

Sawing	141
Cutting	143
Depth stops and adapters	147
Sanding and polishing	148
Fein Supercut	155



Holesawing

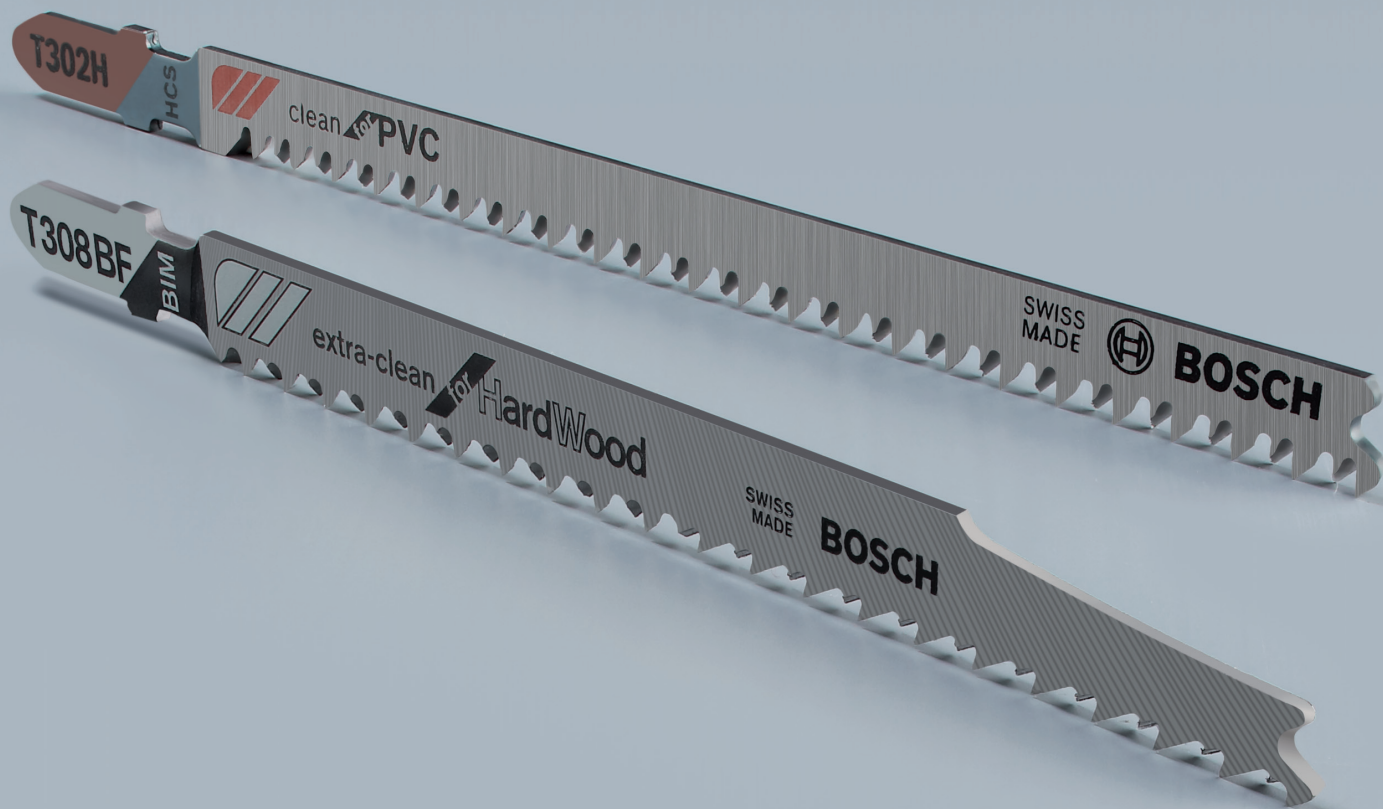
Overview	162
Progressor for Wood and Metal	167
Special for Sheet Metal	172
Multi Construction	175
Speed for Multi Construction	177
Diamond for Hard Ceramics	180
Holesaw sets	184
Accessories for holesaws with Power Change adapter	189
HSS bi-metal	191
Accessories for holesaws with quick-change adapter	195
Accessories for holesaws with standard adapter	197
Hole cutters	199



General information












Index	201
Date of production or packing	204
Ordering and packaging control system	205
Packaging overview	206
Pictograms	209










Jigsawing

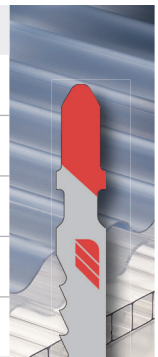
Grey – for wood

The product name describes the characteristics	The features	The blade quality
basic  Wood	Good and cost-effective	HCS, milled
speed  Wood	For fast cuts	HCS, ground
clean  Wood	Fine and clean cuts	HCS, ground
extra-clean  Wood	Tear-free cuts in wood	HCS, ground
precision  Wood	Exact cutting at accurate angles	HCS, ground
PROGRESSOR  Wood	Fast through thick and thin	HCS, ground
speed  HardWood	For quick cuts, also in hardwood	BIM, ground
clean  HardWood	For fine cuts, also in hardwood	BIM, ground
extra-clean  HardWood	Tear-free cuts in wood, also in hardwood	BIM, ground
precision  HardWood	Exact cutting at accurate angles	BIM, ground
special  Laminate	For precise, clean cuts in laminate	BIM, ground




Red – for plastics


The product name describes the characteristics	The features	The blade quality
clean  PP	Clean cuts in PP and PE	HCS, ground
clean  PVC	Clean cuts in PVC, PA, PS	HCS, ground
clean  PMMA	Clean cuts in PMMA	BIM, ground
clean  PC	Clean cuts in PC	HSS, ground
clean  CarbonFiber	Clean cuts in CRP, GRP	Tungsten carbide, ground
clean  SolidSurface	Clean cuts in Solid Surface plastics	Tungsten carbide, ground




Blue – for metal

The product name describes the characteristics	The features	The blade quality	
basic Metal	Good and cost-effective	HSS, milled	
basic Inox	Good and cost-effective for stainless steel	BIM, milled	
flexible Metal	Breakproof, long lifetime	BIM, milled	
speed Metal	Fast, breakproof, long lifetime	BIM, milled	
precision MetalSandwich	Exact cutting at accurate angles	BIM, milled	
flexible Metal-Sandwich	Breakproof, long lifetime	BIM, milled	
<i>PROGRESSOR</i> Metal	Fast through thick and thin	BIM, milled	
special Alu	Ideal for aluminium, soft and non-ferrous metal	HSS, milled	

White – for wood and metal

The product name describes the characteristics	The features	The blade quality	
<i>PROGRESSOR</i> WoodMetal	Universal, fast through thick and thin	BIM, milled	

Black – for special applications

The product name describes the characteristics	The features	The blade quality	
special Inox	For stainless steel	Tungsten carbide, ground	
special FiberPlaster	For fibre and cement materials	Tungsten carbide, ground	
special Ceramics	For ceramic materials	Tungsten carbide, RIFF	
special Soft-Material	Cuts soft materials	HCS, ground	

Quality controlled

for optimum results

HCS

- ▶ Carbon steel for use with softer materials such as softwood, wood fibreboards and soft plastics.

BIM

- ▶ Bi-metal, a highly elastic bond of HSS and HCS to meet the greatest demands. Especially suitable for use in hardwood, abrasive wooden materials, hard plastics, and harder materials such as non-ferrous metal and ferrous metal.
- ▶ The flexible BIM saw blades are used, for example, if there is a risk of shank breakage.
- ▶ They have a lifetime about twice as long as the HSS blades and approx. 10 times longer than HCS blades. This means that they are excellent value for money.

HSS

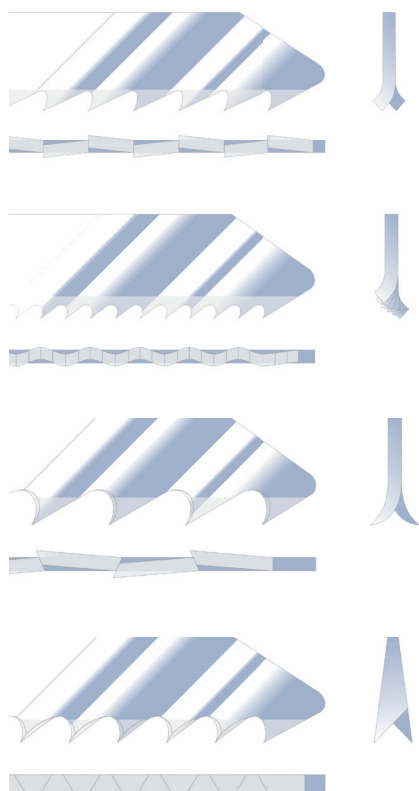
- ▶ Fully hardened high-grade high speed steel for use with harder materials such as metal, aluminium and non-ferrous metal.

Carbide

- ▶ Carbide saw blades are especially powerful and offer exceptionally long lifetime.
- ▶ The carbide teeth eat through glass fibre reinforced plastic, cement-bonded fibreboards or plasterboard.
- ▶ Carbide tooth strips cut stainless steel.
- ▶ A coating with carbide grit (= RIFF) cuts through abrasive materials such as wall tiles or glass fibre reinforced plastic.

The right geometry

is what's important



Milled and side set teeth

Blade with relatively rough cut and quick work progress cutting into hard and softwood, aluminium, plastics and non-ferrous metals (e.g. T 111 C, T 345 XF).

Milled and wavy set teeth

Blade for fine, straight cutting results in plywood, soft steel, aluminium, non-ferrous metals and plastics (e.g. T 119 B, T 118 A).

Ground and side set teeth

Blade for quick cuts in wood (e.g. T 144 D, T 244 D).

Ground and taper ground teeth

Blade with taper ground spine for fine and clean cuts in wood and plastic (e.g. T 101 B, T 234 X).

Jigsaw blades for plastics

Customised for perfectly cut edges in plastic

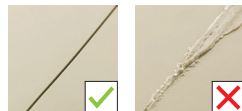
Overview of applications																
	PP	PE	PC	SB	ABS	PVC	PA	PS	POM	PET	PMMA	CRP	GRP	CORIAN	VARICOR	
T 102 D Clean for PP	●●	●	○	○	○											
T 101 A Clean for PC			●●	○○	●											
T 102 H Clean for PVC			○	○	○	●●	●	●	●	●						
T 302 H Clean for PVC			○	○	○	●●	●	●	●	●						
T 1044 HP Precision for PVC						●●	●	●	●	●						
T 102 BF Clean for PMMA						○○	○○	○○	○○	○○	●●					
T 108 BHM Clean for Carbon Fiber												●●	●			
T 301 CHM Clean for Solid Surface														●●	●●	

●● main application ● very well suited ○○ well suited ○ suitable

clean PP

The tooth strip of the new T 102 D Clean for PP jigsaw blade is optimised for clean cuts in thermoplastics such as polypropylene panels.

- ▶ No melting and rewelding



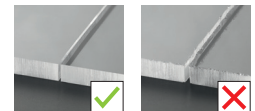
- ▶ Molten material does not stick



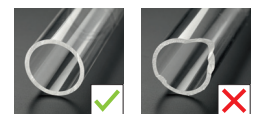
clean PMMA

The design and tooth strip of the new T 102 BF Clean for PMMA jigsaw blade are optimised for clean cuts in PMMA (acrylic glass).

- ▶ No need to rework cut edges



- ▶ Material breakage in brittle plastics is significantly reduced



clean PVC

The tooth strip of the new T 102 H Clean for PVC jigsaw blade is ideal for clean cuts in PVC panels.

- ▶ No continuous chip formation



clean CarbonFiber

The new T 108 BHM Clean for Carbon Fiber has a ground tungsten carbide strip which ensures longevity.

- ▶ Long lifetime in carbon fibre plastics



Speed for Metal jigsaw blades

Unrivalled cutting speed and superior longevity in metal

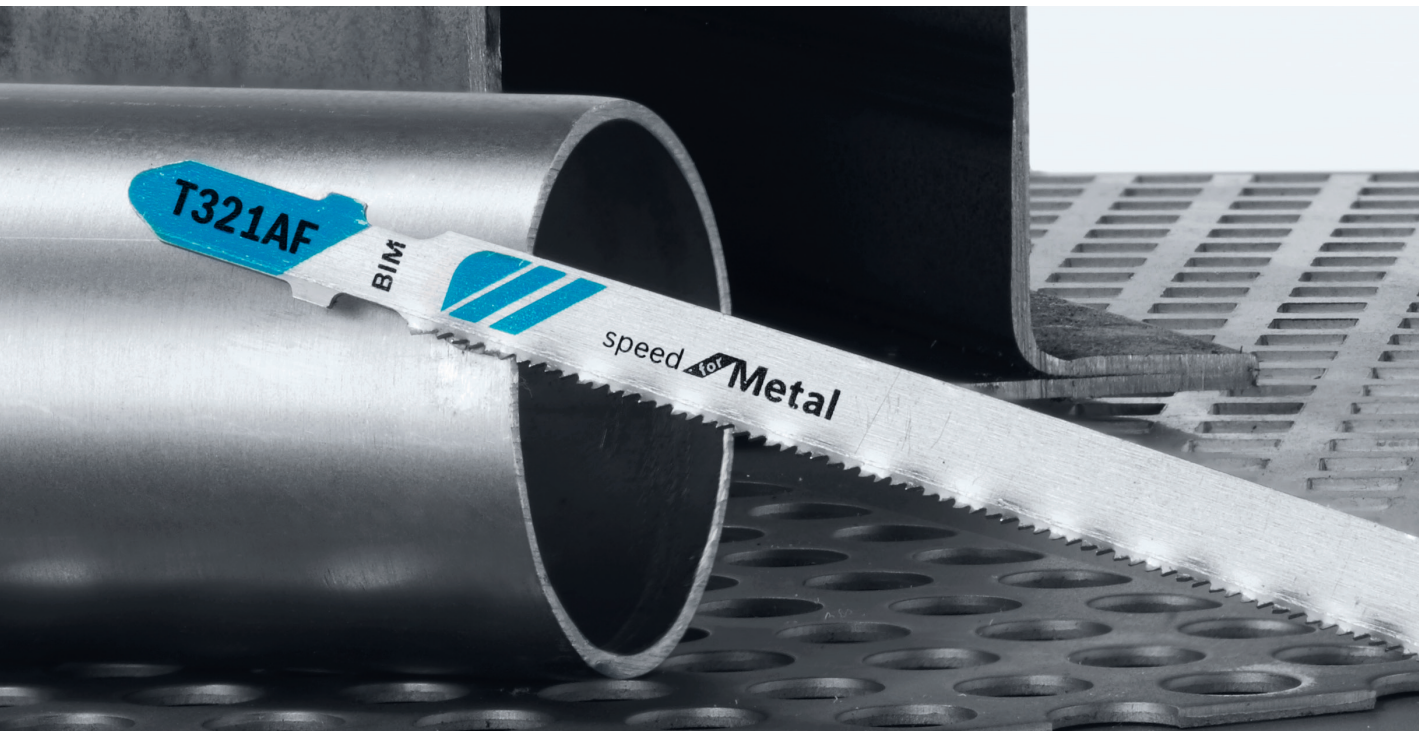



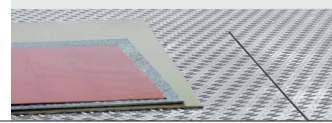

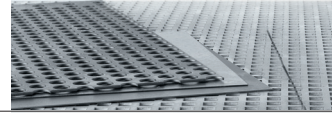





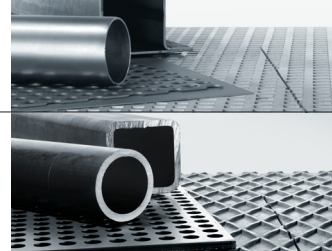
Steel, already the main construction material, is constantly growing in significance. Metal components have to be cut to length or modified to meet the specific size or space requirements on construction sites.

Conventional metal jigsaw blades are often found to be unsatisfactory with regard to their cutting speed and lifetime and therefore do not meet the expectations of professional users. The new jigsaw blades in the Speed for Metal series offer unrivalled cutting speed and superior longevity when cutting metal, e.g. sawing thick perforated sheet metals or thick-walled metal profiles.

We have achieved unsurpassed sawing performance with a metal-optimised material selection and tool design:

- ▶ 50% higher cutting speed
- ▶ Three times the lifetime of conventional jigsaw blades made of HSS steel



	<p>T 121 GF For very thin sheet metals</p>	
	<p>T 121 AF For thin sheet metals and perforated sheet metals</p>	
	<p>T 121 BF For medium-thick sheet metals and perforated sheet metals</p>	
	<p>T 321 AF For thin-walled metal pipes and profiles</p>	
	<p>T 321 BF For thick-walled metal pipes and profiles</p>	

Powerful saw blades make work noticeably easier



The new precision for PVC T 1044 HP is ideal for cutting PVC pipes up to 160 mm in diameter. See page 37.



Curves in wood core plywood are no problem for the Speed for Wood T 244 D. See page 20.



With the Precision for Wood T 308 BP you can cut kitchen worktops and doors with precise angular accuracy. See page 24.



The new Basic for Inox jigsaw blade T 118 GFS is particularly suitable for working in thin stainless steel sheets. See page 35.



The T 1044 DP precision for Wood can cut thick construction wood up to 160 mm thick. See page 23.



The T 1018 AFP precision for MetalSandwich jigsaw blade can easily perform cutouts for doors/windows in facades. See page 34.



Extra-Clean for Wood

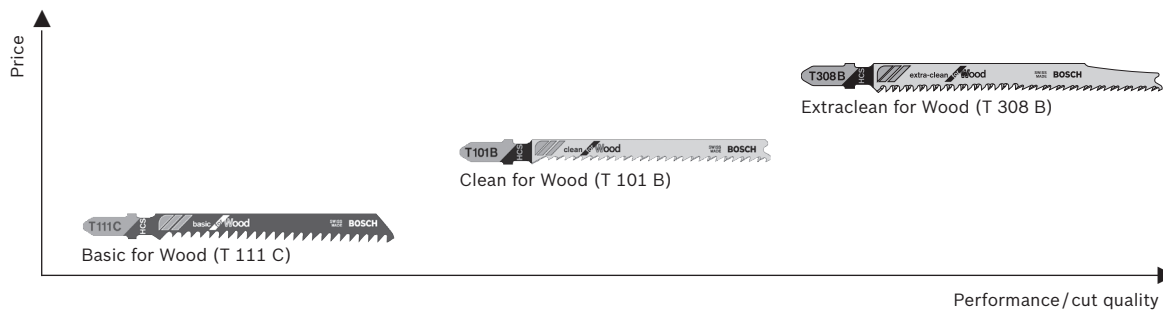
Particularly fine, clean, tear-free cuts on both sides in wood

An absolute first: tear-free, straight cuts on both sides in wood; regardless of whether the jigsaw is guided from above or below. The wood no longer has to be marked from underneath, making incorrect marking a thing of the past. For clean and accurate working with high cutting speed and long lifetime.

The teeth make it all possible: the tooth strip with its revolutionary tooth geometry* results in this exceptional work.

* patent pending

The right jigsaw blade for any requirement



Ideal for adjusting shelves made of softwood.















Accurate cutting of visible end strips.

















The T 308 BF is perfectly suitable for working in high-quality panel materials laminated on both sides (HPL layer thickness min. 0.7 mm).

The right saw blade for every application







































Wood

Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
			 Straight, fine	 Straight, coarse	 Curve, fine	 Curve, coarse	 At accurate angles	 Thin and thick
 Softwood, wood core plywood	1.5 – 15	clean Wood			T 101 AO			
	2 – 15	basic Wood	T 119 B		T 119 BO			
	3 – 65	PROGRESSOR Wood	T 234 X					T 234 X
		precision Wood	T 301 BCP				T 301 BCP	
	3 – 30	clean Wood	T 101 B					
		clean Wood	T 101 BR					
	4 – 50	basic Wood		T 111 C				
	5 – 50	speed Wood		T 144 D		T 244 D		
		extra-clean Wood	T 308 B		T 308 BO			
		precision Wood		T 144 DP			T 144 DP	
			T 308 BP				T 308 BP	
	5 – 100	speed Wood		T 344 D				
		precision Wood		T 344 DP			T 344 DP	
	10 – 45	clean Wood	T 101 D					
	10 – 65	clean Wood	T 301 CD					
 Hardwood, MDF, chipboard	3 – 30	clean HardWood	T 101 BF					
		clean HardWood	T 101 BRF					
	4 – 65	clean HardWood	T 301 CDF					
	5 – 50	speed HardWood		T 144 DF				
		extra-clean HardWood	T 308 BF		T 308 BOF			
precision HardWood		T 308 BFP				T 308 BFP		
5 – 100	speed HardWood		T 344 DF					
 Plywood	1.5 – 15	clean Wood			T 101 AO			
	2 – 15	basic Wood	T 119 B		T 119 BO			
	3 – 30	clean Wood	T 101 B					
	5 – 50	extra-clean Wood	T 308 B		T 308 BOF			
		precision Wood	T 308 BP				T 308 BP	
 Construction wood	<30	clean Wood	T 101 B					
	<65	PROGRESSOR Wood	T 234 X				T 234 X	
	<100	speed Wood		T 344 D				
		speed HardWood		T 344 DF				
		precision Wood		T 344 DP			T 344 DP	
	<135	speed Wood		T 744 D				
	<160	precision Wood		T 1044 DP				
 Multiplex panels	5 – 50	extra-clean HardWood	T 308 BF					
	5 – 50	precision HardWood	T 308 BFP				T 308 BFP	
 Laminated panels	1.5 – 15	clean HardWood			T 101 AOF			
	2 – 30	clean HardWood	T 101 AIF					
	3 – 30	clean HardWood	T 101 BRF					
	5 – 50	speed HardWood		T 144 DF				
		extra-clean HardWood	T 308 BF		T 308 BOF			
		precision HardWood	T 308 BFP				T 308 BFP	
5 – 100	speed HardWood		T 344 DF					

Wood
























Material to be processed	Dimensions max. mm	Subbrand	Type of cut						
									
	Kitchen tops/work-tops	< 45	clean 	T 101 BRF					
		< 50	extra-clean 	T 308 BF	T 308 BOF				
		< 50	precision 	T 144 DP		T 144 DP			
			precision 	T 301 BCP		T 301 BCP			
			precision 	T 308 BFP		T 308 BFP			
	Laminates	1.5 – 15	special 	T 101 BIF		T 101 AOF			

Plastics

Material to be processed	Dimensions max. mm	Subbrand	Type of cut							
										
		PP (polypropylene) panels	5 – 30	clean 	T 102 D					
			PP (polypropylene) pipes, profiles, bars	< 30	clean 	T 102 D				
		PE (polyethylene) panels	5 – 30	clean 	T 102 D					
			PE (polyethylene) pipes, profiles, bars	< 30	clean 	T 102 D				
		PVC (polyvinyl chloride) panels	3 – 30	clean 	T 102 H					
			3 – 65	clean 	T 302 H					
		PVC (polyvinyl chloride) pipes, profiles, bars	< 30	clean 	T 102 H					
			< 65	clean 	T 302 H					
			< 160	precision 	T 1044 HP		T 1044 HP			
			< 160	precision 	T 1044 HP		T 1044 HP			
		PA (polyamide) panels	3 – 30	clean 	T 102 H					
			3 – 65	clean 	T 302 H					
		PA (polyamide) pipes, profiles, bars	< 30	clean 	T 102 H					
			< 65	clean 	T 302 H					
			< 160	precision 	T 1044 HP		T 1044 HP			
			< 160	precision 	T 1044 HP		T 1044 HP			
		PS (polystyrene) panels	3 – 30	clean 	T 102 H					
			3 – 65	clean 	T 302 H					

















Plastics

Page 36





















































Material to be processed		Dimensions max. mm	Subbrand	Type of cut					
									
				Straight, fine	Straight, coarse	Curve, fine	Curve, coarse	At accurate angles	Thin and thick
	PS (polystyrene) pipes, profiles, bars	< 30	clean  PVC	T 102 H					
		< 65	clean  PVC	T 302 H					
		< 160	precision  PVC	T 1044 HP				T 1044 HP	
	PMMA (polymethyl methacrylate) panels	2 – 20	clean  PMMA	T 102 BF					
	PC (polycarbonate) panels	2 – 20	clean  PC	T 101 A					
	CRP (carbon fibre reinforced plastic) panels, profiles, bars	< 20	clean  CarbonFiber	T 108 BHM					
	GRP (glass fibre reinforced plastic) panels, profiles, bars	< 20	clean  CarbonFiber	T 108 BHM					
		< 65	clean  SolidSurface	T 301 CHM					
	Corian panels, profiles, bars	< 65	clean  SolidSurface	T 301 CHM					
	Varicor panels, profiles, bars	< 65	clean  SolidSurface	T 301 CHM					

Wood and metal

Page 28
































Material to be processed		Dimensions max. mm	Subbrand	Type of cut					
									
				Straight, fine	Straight, coarse	Curve, fine	Curve, coarse	At accurate angles	Thin and thick
	Construction timber with nails	< 65	 Wood&Metal	T 345 XF					T 345 XF
	Construction wood	< 65	 Wood&Metal	T 345 XF					T 345 XF
	Pipes, profiles, thick-walled (open and closed)	< 65	 Wood&Metal	T 345 XF					T 345 XF
	Aluminium	< 65	 Wood&Metal	T 345 XF					T 345 XF
	Glass fibre reinforced plastic/epoxy	< 65	 Wood&Metal	T 345 XF					T 345 XF

Metal

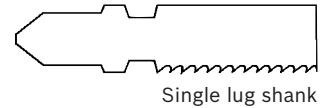
Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
			 Straight, fine	 Straight, coarse	 Curve, fine	 Curve, coarse	 At accurate angles	 Thin and thick
 Sheet metals	0.5 – 1.5	basic  Metal	T 118 G					
		speed  Metal	T 121 GF					
	1 – 3	basic  Metal	T 118 A		T 218 A			
		speed  Metal	T 121 AF					
	2.5 – 6	basic  Metal	T 118 B					
		speed  Metal	T 121 BF					
1.5 – 10	PROGRESSOR  Metal	T 123 XF					T 123 XF	
3 – 15	special  Alu	T 127 D		T 227 D				
 Perforated sheet metals	0.5 – 1.5	speed  Metal	T 121 GF					
	1 – 3	flexible  Metal	T 118 AF					
		speed  Metal	T 121 AF					
	1.5 – 4	flexible  Metal			T 118 EOF			
	2.5 – 6	flexible  Metal	T 118 BF					
 Aluminium, non-ferrous metal	< 30	special  Alu	T 127 D		T 227 D			
		PROGRESSOR  Metal	T 123 XF					T 123 XF
	< 65	basic  Metal	T 318 A					
		basic  Metal	T 318 B					
		flexible  Metal	T 318 AF					
		flexible  Metal	T 318 BF					
		speed  Metal	T 321 AF					
		speed  Metal	T 321 BF					
 Pipes, profiles (closed)	< 30	PROGRESSOR  Metal	T 123 XF					T 123 XF
	< 65	basic  Metal	T 318 A					
		basic  Metal	T 318 B					
		flexible  Metal	T 318 AF					
		flexible  Metal	T 318 BF					
		speed  Metal	T 321 AF					
		speed  Metal	T 321 BF					
 Profiles (open)	< 65	flexible  Metal	T 318 AF					
		speed  Metal	T 321 AF					
 Inox sheets	0.5 – 1.5	basic  Inox	T 118 GFS					
	1.5 – 3	special  Inox	T 118 AHM					
	1.5 – 4	basic  Inox	T 118 EFS					
	2 – 5	special  Inox	T 118 EHM					
 Sandwich material	< 65	flexible  Metal	T 318 AF					
		flexible  Metal	T 318 BF					
		speed  Metal	T 321 AF					
	< 120	flexible  Metal-Sandwich	T 718 BF					
	< 160	precision  MetalSandwich	T 1018 AFP					T 1018 AFP

Special applications

Page 39

Material to be processed	Dimensions max. mm	Subbrand	Type of cut					
			 Straight, fine	 Straight, coarse	 Curve, fine	 Curve, coarse	 At accurate angles	 Thin and thick
 Plasterboard	5 – 50	special  FiberPlaster		T 141 HM				
	5 – 80	special  FiberPlaster		T 341 HM				
 Porous concrete	< 80	special  FiberPlaster		T 341 HM				
 Fibre cement panels	5 – 50	special  FiberPlaster		T 141 HM				
	5 – 80	special  FiberPlaster		T 341 HM				
 Ceramic wall tiles	5 – 10	special  Ceramics		T 150 RIFF				
	5 – 15	special  Ceramics		T 130 RIFF				
 Polystyrene	< 50	special  Soft-Material		T 113 A				
	< 100	special  Soft-Material		T 313 AW				
	< 150	precision  SoftMaterial		T 1013 AWP			T 1013 AWP	
 Cardboard, carpet, leather	< 50	special  Soft-Material		T 113 A				
	< 100	special  Soft-Material		T 313 AW				
	< 150	precision  SoftMaterial		T 1013 AWP			T 1013 AWP	
 Rubber	< 50	special  Soft-Material		T 113 A				
	< 100	special  Soft-Material		T 313 AW				
 Fibre insulation materials	< 100	special  Soft-Material		T 313 AW				
	< 150	precision  SoftMaterial		T 1013 AWP			T 1013 AWP	

Jigsaw blades for wood

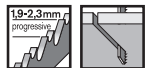


Jigsaw blades - Basic for Wood

Good and cost-effective

basic for Wood

Softwood, panels [mm]	Plywood [mm]	Coarse wood [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



T 119 B



HCS, wavy set, milled
Softwood (2-15 mm), plywood, chipboards, wood core plywood, fibre boards

2-15	2-15	-	-	92	1,9-2,3	2 608 630 878	C1b	3	10	007245
						2 608 630 037	C1b	5	10	006835



T 119 BO



HCS, wavy set, milled
Softwood (2-15 mm), plywood, chipboard, wood core plywood, fibre boards, especially for curve cuts

2-15	2-15	-	-	83	2,0	2 608 637 788	C1b	3	10	045940
						2 608 630 310	C1b	5	10	006941
						2 608 637 879	C1a	100	1	067461



T 111 C



HCS, side set, milled
Softwood (4-50 mm), chipboard, wood core plywood, fibre boards, quick cut



4-50	4-50	-	-	100	3,0	2 608 630 808	C1b	3	10	007139
						2 608 630 033	C1b	5	10	006811
						2 608 633 A38	P1a	25	1	264211
						2 608 637 878	C1a	100	1	067454

Jigsaw blades - Speed for Wood

Fast cut

speed  for Wood

Softwood, panels [mm]	Plywood [mm]	Coarse wood [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information				



T 144 D



HCS, side set, ground
Softwood (5-50 mm), chipboards, wood core plywood, fibre boards

5-50	-	-	-	100	4-5.2	2 608 630 560	C1b	3	10	006989
						2 608 630 040	C1b	5	10	006842
						2 608 633 625	P1a	25	1	127691
						2 608 637 880	C1a	100	1	067478



T 244 D



HCS, side set, ground
Softwood (5-50 mm), chipboards, wood core plywood, fibre boards, especially for curve cuts

5-50	-	-	-	100	4-5.2	2 608 630 879	C1b	3	10	007221
						2 608 630 058	C1b	5	10	006859
						2 608 633 626	P1a	25	1	127707
						2 608 637 881	C1a	100	1	067485



T 344 D



HCS, side set, ground
Thick construction timber, softwood (5-100 mm), chipboards, wood core plywood, fibre boards

5-100	-	<100	-	152	4,0	2 608 637 944	C1b	3	1	070942
						2 608 633 A34	C1b	5	1	264174



T 744 D



HCS, side set, ground
Softwood/boards, thick construction timber, sandwich materials

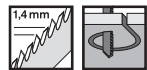
5-135	-	-	-	180	4,0	2 608 663 314	C1c	3	1	348591
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Jigsaw blades - Clean for Wood

Clean cut



Softwood, panels [mm]	Plywood [mm]	Coarse wood [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information				

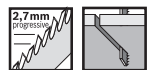


T 101 AO



HCS, pointed teeth, ground teeth and taper ground
Softwood, plywood, laminated panels (1.5-15 mm), especially for curve cuts

1.5-15	1.5-15	-	1.5-15	83	1,4	2 608 630 559	C1b	3	10	006972
						2 608 630 031	C1b	5	10	006798



T 101 B



HCS, ground teeth and taper ground
Softwood, chipboard, wood core plywood, fibre boards (3-30 mm)

3-30	-	-	-	100	2,7	2 608 630 557	C1b	3	10	006958
						2 608 630 030	C1b	5	10	006781
						2 608 633 622	P1a	25	1	127660
						2 608 637 876	C1a	100	1	067430

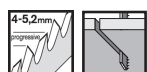


T 101 BR



HCS, ground teeth and taper ground
Softwood, chipboard, wood core plywood, fibre boards (3-30 mm), laminated panels, clean surface

3-30	-	-	3-30	100	2,5	2 608 633 779	C1b	3	10	091374
						2 608 630 014	C1b	5	10	012454
						2 608 633 623	P1a	25	1	127677

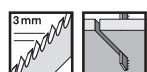


T 101 D



HCS, ground teeth and taper ground
Softwood, chipboards, wood core plywood, fibre boards (10-45 mm)

10-45	-	-	-	100	4-5,2	2 608 630 558	C1b	3	10	006965
						2 608 630 032	C1b	5	10	006804
						2 608 633 577	P1a	25	1	148726
						2 608 637 877	C1a	100	1	067447



T 301 CD



HCS, ground teeth and taper ground
Softwood, chipboards, wood core plywood, fibre boards (10-65 mm)

10-65	-	-	-	117	3,0	2 608 637 591	C1b	3	1	016315
						2 608 637 590	C1b	5	1	016308

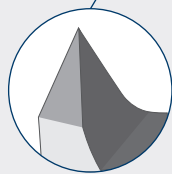
Extra-Clean for Wood.

Particularly fine, clean, tear-free cuts on both sides in wood

Optimum cutting action due to integrated pre-cutting function.

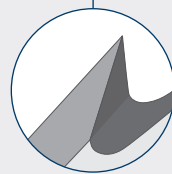
No need for time-consuming reworking of the material.

Fatigue-free working: the jigsaw no longer has to be guided from underneath.



Pointed tooth: tear-free cuts on the top

Precision-ground pointed teeth with optimised relief and hook angles separate the wood fibres in a pull-cut motion on the top surface of the material.



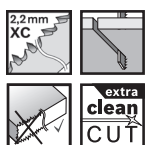
Scalpel tooth: tear-free cuts on the bottom of the material

Razor-sharp, cross ground teeth that cut wood fibres like a scalpel on the reverse side of the material.

Jigsaw blades - Extra-clean for Wood

For tear-free cutting

Product properties				Ordering information				
Softwood, panels [mm]	Plywood [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



T 308 B



HCS, ground teeth and taper ground for softwood and non-abrasive wooden materials

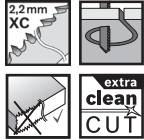
5-50	5-50	117	2.2 XC	2 608 663 750	C1b	3	10	470278
				2 608 663 751	C1b	5	10	470285
				2 608 663 752	P1a	25	1	470292
				2 608 663 753	C1a	100	1	470308

Jigsaw blades - Extra-clean for Wood

For tear-free cutting

extra-clean for Wood

Softwood, panels [mm]	Plywood [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				



T 308 BO



HCS, ground teeth and taper ground for softwood and non-abrasive wooden materials, especially for curve cuts

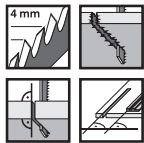
5-50	5-50	117	2.2 XC	2 608 663 867	C1b	3	1	535779
				2 608 663 868	C1b	5	1	535786
				2 608 663 869	P1a	25	1	535793

Jigsaw blades - Precision for Wood

Cuts at accurate angles

precision for Wood

Softwood, panels [mm]	Plywood [mm]	Coarse wood [mm]	Kitchen worktops [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information						

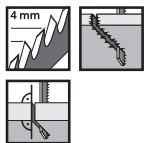


T 144 DP



HCS, side set, ground Softwood, chipboards, wood core plywood, fibre boards (5-50 mm), doors, kitchen worktops (<50 mm)

5-50	-	-	<50	100	4,0	2 608 633 A31	C1b	3	10	264143
						2 608 633 A35	C1b	5	10	264181
						2 608 633 A39	P1a	25	1	264228
						2 608 633 A42	C1a	100	1	264259

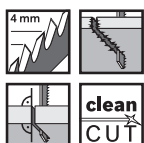


T 344 DP

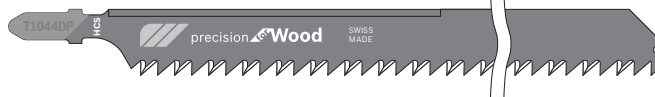


HCS, side set, ground Thick construction timber, softwood (5-100 mm), chipboards, wood core plywood, fibre boards

5-100	-	<100	-	152	4,0	2 608 633 A32	C1b	3	1	264150
						2 608 633 A36	C1b	5	1	264198



T 1044 DP



HCS, side set, ground Thick construction timber, softwood (5-150 mm), chipboards, wood core plywood, fibre boards

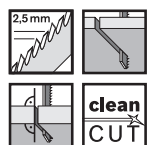
5-150	-	<150	-	250	4,0	2 608 667 394	C1c	3	1	623605
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Jigsaw blades - Precision for Wood

Cuts at accurate angles

precision **for Wood**

Softwood, panels [mm]	Plywood [mm]	Coarse wood [mm]	Kitchen worktops [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information				

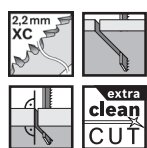


T 301 BCP



HCS, ground teeth and taper ground
Softwood, chipboards, wood core plywood, fibre boards (3-65 mm), doors, kitchen worktops (<50 mm)

3-65	-	-	<50	117	2.5	2 608 633 A33	C1b	3	1	264167
						2 608 633 A37	C1b	5	1	264204
						2 608 633 A40	P1a	25	1	264235



T 308 BP



HCS, ground teeth and taper ground
for softwood and non-abrasive wooden materials, especially for clean cuts at accurate angles

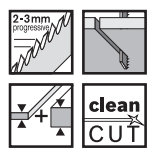
5-50	5-50	-	-	117	2.2	2 608 667 399	C1b	3	10	623650
						2 608 667 400	C1b	5	10	623667

Jigsaw blades - Progressor for Wood

Fast, clean through thick and thin

PROGRESSOR **for Wood**

Softwood, panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				



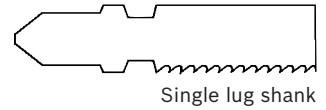
T 234 X



HCS, ground teeth and taper ground
Softwood (3-65 mm), chipboards, wood core plywood, fibre boards

3-65	117	2-3	2 608 633 523	C1b	3	10	169493
			2 608 633 528	C1b	5	10	169509
			2 608 633 524	P1a	25	1	169516
			2 608 633 A41	C1a	100	1	264242

Jigsaw blades for hardwood



Jigsaw blades - Speed for Hard Wood

Fast cut

speed **HardWood**

Hardwood, panels [mm]	Coarse wood [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Product properties					Ordering information				



T 144 DF



BIM, side set, ground
Hardwood and softwood (5-50 mm), all types of panels, including laminates

5-50	-	5-50	100	4-5.2	2 608 636 222	C1b	3	10	264310
					2 608 634 567	C1b	5	10	009430
					2 608 634 990	P1a	25	1	127738



T 344 DF



BIM, side set, ground
Thick hardwood and softwood (5-100 mm), all types of panels, including laminates

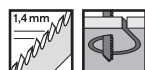
5-100	<100	5-100	152	4,0	2 608 636 223	C1b	3	1	264327
					2 608 634 243	C1b	5	1	091947

Jigsaw blades - Clean for Hard Wood

Clean cut

clean **HardWood**

Hardwood, panels [mm]	Laminates [mm]	Kitchen worktops [mm]	Laminated panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Product properties					Ordering information					



T 101 AOF



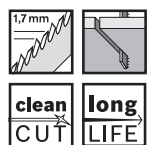
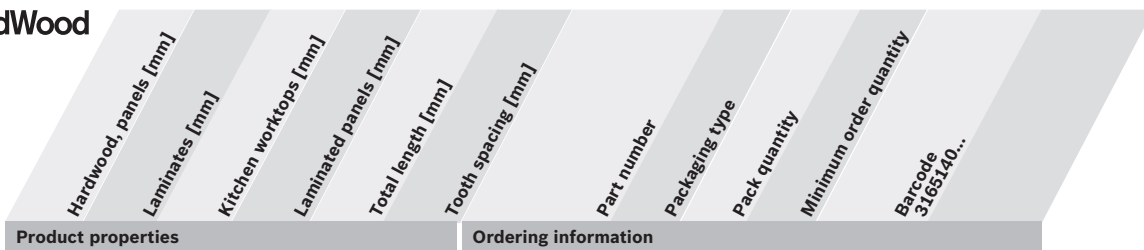
BIM, pointed teeth, ground teeth and taper ground
Hardwood, laminated panels/HPL (1.5-15 mm), plywood, especially for curve cuts, no tears

1.5-15	1.5-15	-	1.5-15	83	1,4	2 608 636 225	C1b	3	10	264341
						2 608 634 233	C1b	5	10	091848

Jigsaw blades - Clean for Hard Wood

Clean cut

clean  HardWood

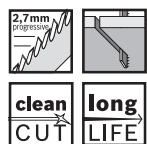


T 101 AIF



BIM, pointed teeth, ground teeth and taper ground
 Hardwood, laminates, laminated panels/HPL (2-30 mm), no tearing

2-30	2-30	-	2-30	100	1.7	2 608 636 224	C1b	3	1	264334
						2 608 634 897	C1b	5	1	096355

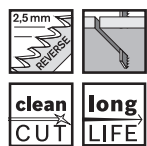


T 101 BF



BIM, ground teeth and taper ground
 Hardwood, laminates, laminated panels/HPL (3-30 mm)

3-30	-	-	3-30	100	2,7	2 608 636 226	C1b	3	10	264358
						2 608 634 234	C1b	5	10	091855
						2 608 634 988	P1a	25	1	127714

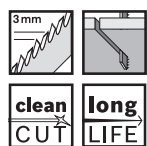


T 101 BRF



BIM, ground teeth and taper ground
 Hardwood, laminates, laminated panels (3-30 mm), kitchen worktops (<45 mm), clean surface

3-30	3-30	<45	3-30	100	2.5	2 608 636 227	C1b	3	10	264365
						2 608 634 235	C1b	5	10	091862
						2 608 634 989	P1a	25	1	127721





T 301 CDF



BIM, ground teeth and taper ground
 Hardwood and softwood (4-65 mm), laminated panels/HPL

4-65	-	-	4-65	117	3,0	2 608 636 228	C1b	3	1	264372
						2 608 636 229	C1b	5	1	264389

 Pack quantity (Pieces per pack)

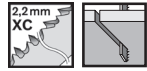
 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Extra-clean for Hard Wood

For tear-free cutting

extra-clean  HardWood

Plywood [mm]	Kitchen worktops [mm]	Softwood, panels [mm]	Hardwood, panels [mm]	Laminated panels [mm]	Multiplex panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



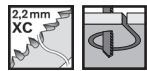
T 308 BF



BIM, ground teeth and taper ground for hardwood and abrasive wooden materials



5-50	<50	5-50	5-50	5-50	5-50	117	2.2 XC	2 608 636 568	C1b	3	10	470315
								2 608 636 569	C1b	5	10	470322
								2 608 636 570	P1a	25	1	470339
								2 608 636 571	C1a	100	1	470346



T 308 BOF



BIM, ground teeth and taper ground for hardwood and abrasive wooden materials, especially for curve cuts



5-50	<50	5-50	5-50	5-50	5-50	117	2.2 XC	2 608 636 639	C1b	3	1	535809
								2 608 636 640	C1b	5	1	535816
								2 608 636 641	P1a	25	1	535823

Jigsaw blades - Precision for Hard Wood

precision  HardWood



T 308 BFP



BIM, ground teeth and taper ground for hardwood and abrasive wooden materials, especially for clean cuts at accurate angles



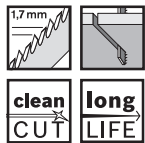
5-50	<50	5-50	5-50	5-50	5-50	117	2.2	2 608 636 736	C1b	3	10	623674
								2 608 636 737	C1b	5	10	623681

Jigsaw blades - Special for Laminate

Precise, clean cuts on both sides

special  Laminate

Laminates [mm]	Laminated panels [mm]	Multiplex panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				

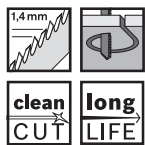


T 101 BIF



BIM, ground teeth and taper ground
Laminates (1.5 - 15 mm), laminated panels/HPL (1.5 - 15 mm), multiplex panels (1.5 - 15 mm)

1.5-15	1.5-15	1.5-15	83	1.7	2 608 636 431	C1b	5	10	393416
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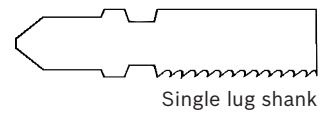
T 101 AOF



BIM, ground teeth and taper ground
Laminates (1.5 - 15 mm), laminated panels/HPL (1.5 - 15 mm), multiplex panels (1.5 - 15 mm)

1.5-15	1.5-15	1.5-15	83	1,4	2 608 636 432	C1b	3	10	393423
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Jigsaw blades for wood and metal



Jigsaw blades - Progressor for Wood and Metal

Universal, fast through thick and thin

PROGRESSOR  Wood & Metal

Construction timber with nails [mm]	Coarse wood [mm]	Glass fibre reinforced plastic/epoxy [mm]	Sheet metals, pipes, profiles [mm]	Aluminium [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					





T 345 XF



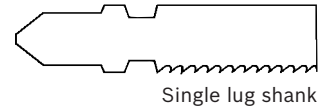
BIM, side set, milled
Construction timber with nails (<65 mm), wood materials, plastics, sheet metals, pipes/profiles, including aluminium (diameter 3-10 mm)

<65	<65	3-10	3-10	3-10	132	2.4-5	2 608 634 993	C1b	3	10	128018
							2 608 634 994	C1b	5	10	128025
							2 608 634 995	P1a	25	1	128032
							2 608 634 486	C1a	100	1	266208

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

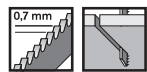
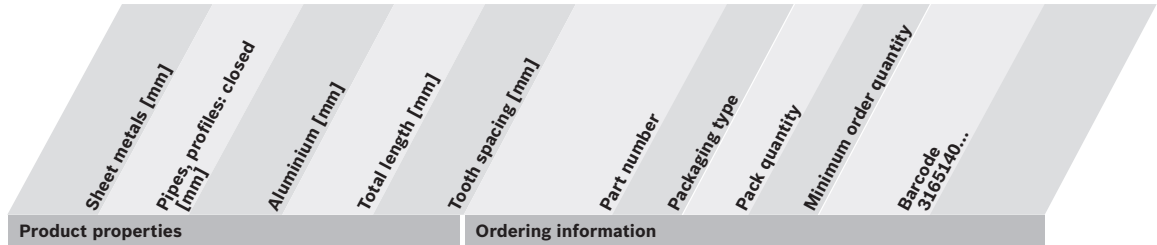
Jigsaw blades for metal



Jigsaw blades - Basic for Metal

Good and cost-effective

basic for Metal

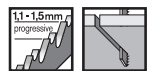


T 118 G



HSS, wavy set, milled
Very thin metal plate (0.5 - 1.5 mm)

0.5-1.5	-	-	92	0,7	2 608 631 674	C1b	3	10	007566
					2 608 631 012	C1b	5	10	007283

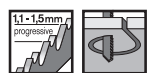


T 118 A



HSS, wavy set, milled
Thin sheet metals (1-3 mm)

1-3	-	-	92	1,1-1,5	2 608 631 507	C1b	3	10	007399
					2 608 631 013	C1b	5	10	007290
					2 608 638 470	P1a	25	1	127769
					2 608 631 964	C1a	100	1	067492

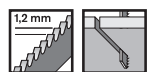


T 218 A



HSS, wavy set, milled
Thin sheet metals (1-3 mm), especially for curve cuts

1-3	-	-	92	1,1-1,5	2 608 631 672	C1b	3	10	007542
					2 608 631 032	C1b	5	10	007337
					2 608 631 706	C1a	100	1	279482



T 318 A



HSS, wavy set, milled
Thin sheet metals (1-3 mm), pipes + profiles, including aluminium (diameter <65 mm)

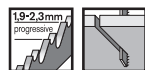
1-3	<65	<65	132	1,2	2 608 638 698	C1b	3	1	264464
					2 608 631 319	C1b	5	1	007375
					2 608 631 808	C1a	100	1	279499

Jigsaw blades - Basic for Metal

Good and cost-effective

basic for Metal

Sheet metals [mm]	Pipes, profiles: closed [mm]	Aluminium [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information					

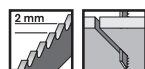


T 118 B

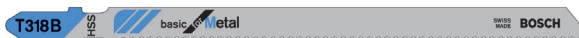


HSS, wavy set, milled
Medium-thick sheet metals (2.5-6 mm)

2.5-6	-	-	92	1,9-2,3	2 608 631 673	C1b	3	10	007559
					2 608 631 014	C1b	5	10	007306
					2 608 638 471	P1a	25	1	127776
					2 608 631 965	C1a	100	1	067508



T 318 B



HSS, wavy set, milled
Medium-thick sheet metals (2.5-6 mm), pipes + profiles, including aluminium (diameter <65 mm), cutting at accurate angles

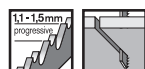
2.5-6	<65	<65	132	2,0	2 608 638 699	C1b	3	1	264471
					2 608 631 404	C1b	5	1	007382

Jigsaw blades - Flexible for Metal

Breakproof and durable

flexible for Metal

Sheet metals, perforated sheet metals [mm]	Pipes, profiles: closed [mm]	Pipes, profiles: open [mm]	Aluminium [mm]	Sandwich materials [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information						



T 118 AF



BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1-3 mm)

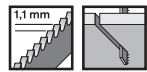
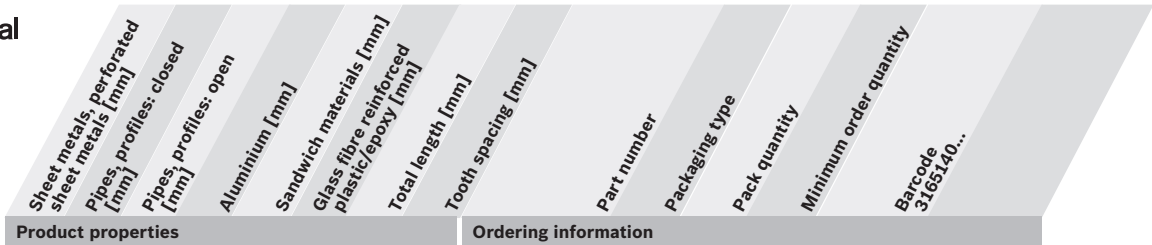


1-3	-	-	-	-	92	1,1-1,5	2 608 634 694	C1b	3	10	035309
							2 608 634 505	C1b	5	10	007627
							2 608 634 991	P1a	25	1	127745
							2 608 634 774	C1a	100	1	067522

Jigsaw blades - Flexible for Metal

Breakproof and durable

flexible for Metal



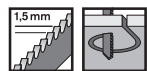
T 318 AF



long LIFE

BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1-3 mm), sandwich materials (<65 mm), pipes + open profiles, including aluminium (diameter <65 mm), glass fibre reinforced plastic/epoxy (<65 mm)

1-3	<65	<65	<65	<65	<65	132	1,1	2 608 636 230	C1b	3	1	264396
								2 608 634 241	C1b	5	1	091923



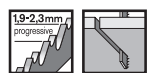
T 118 EOF



long LIFE

BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1.5-4 mm), especially for curve cuts

1.5-4	-	-	-	-	-	83	1,5	2 608 636 231	C1b	3	1	264402
								2 608 634 237	C1b	5	1	091893



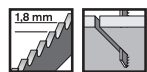
T 118 BF



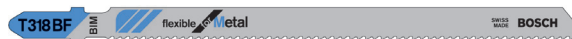
long LIFE

BIM, wavy set, milled
Medium-thick sheet metals, perforated sheet metals (2.5-6 mm)

2.5-6	-	-	-	-	-	92	1,9-2,3	2 608 636 232	C1b	3	10	264419
								2 608 634 503	C1b	5	10	007603
								2 608 634 992	P1a	25	1	127752
								2 608 634 586	C1a	100	1	009751



T 318 BF



long LIFE

BIM, side set, milled
Medium-thick sheet metals, perforated sheet metals (2.5-6 mm), sandwich materials (<65 mm), pipes + profiles, including aluminium (diameter <65 mm), glass fibre reinforced plastic/epoxy (<65 mm)

2.5-6	<65	<65	<65	<65	<65	132	1,8	2 608 636 233	C1b	3	1	264426
								2 608 634 242	C1b	5	1	091930

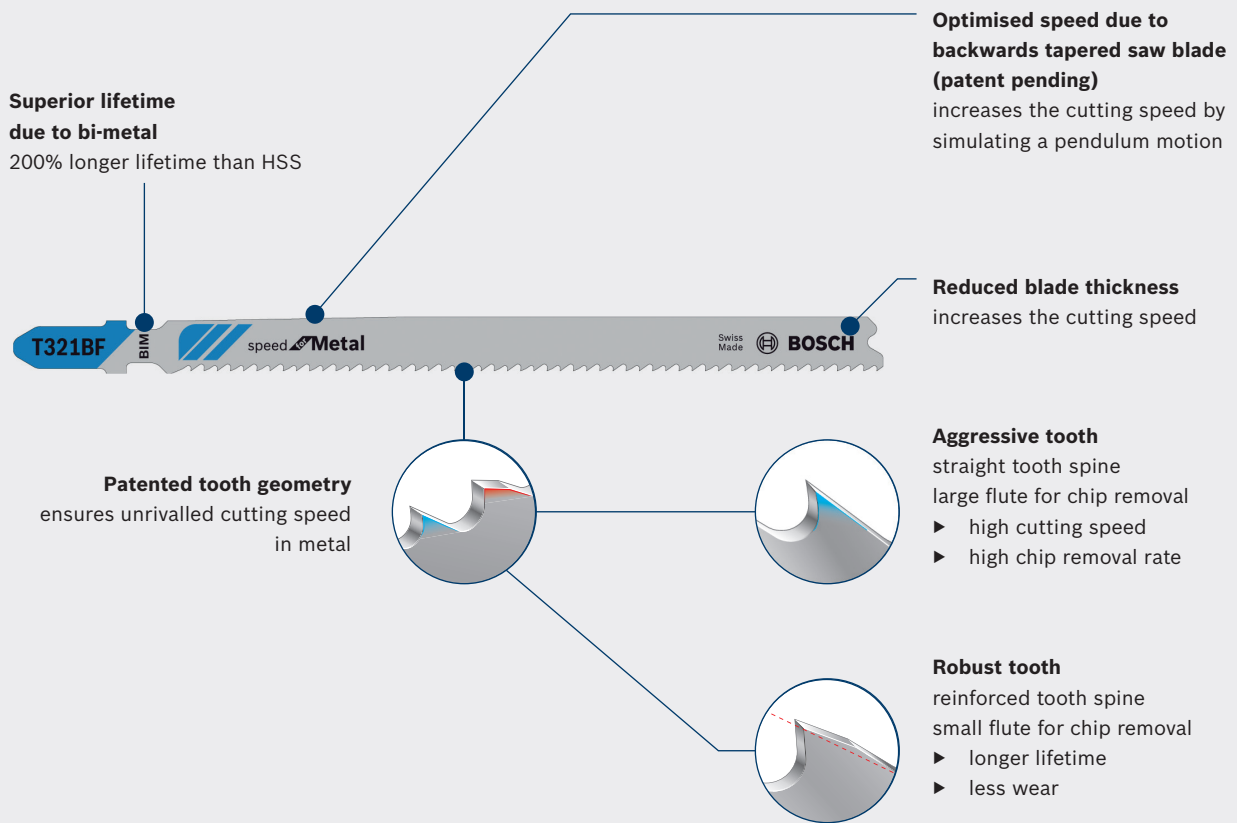
● Pack quantity (Pieces per pack)



Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Speed for Metal

Unrivalled cutting speed and superior longevity in metal

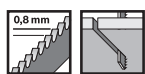


Jigsaw blades - Speed for Metal

Fast, breakproof and durable

speed Metal

Sheet metals, perforated sheet metals [mm]	Pipes, profiles: closed [mm]	Pipes, profiles: open [mm]	Aluminium [mm]	Sandwich materials	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



T 121 GF



BIM, wavy set, milled
Very thin metal plate, perforated metal plates (0.5 - 1.5 mm)

0.5-1.5	-	-	0.5-1.5	-	-	92	0.8	2 608 636 695	C1b	3	10	596824
								2 608 636 696	C1b	5	10	596831
								2 608 636 697	P1a	25	1	596848

Pack quantity (Pieces per pack)

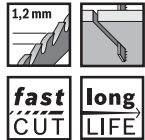
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Speed for Metal

Fast, breakproof and durable

speed  Metal

Sheet metals, perforated sheet metals [mm]	Pipes, profiles: closed [mm]	Pipes, profiles: open [mm]	Aluminium [mm]	Sandwich materials [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					

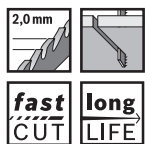


T 121 AF



BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1-3 mm)

1-3	-	-	1-3	-	-	92	1,2	2 608 636 698	C1b	3	10	596855
								2 608 636 699	C1b	5	10	596862
								2 608 636 700	P1a	25	1	596947

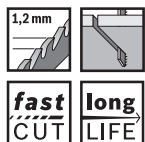


T 121 BF



BIM, wavy set, milled
Medium-thick sheet metals, perforated sheet metals (2.5-6 mm)

2.5-6	-	-	2.5-6	-	-	92	2,0	2 608 636 701	C1b	3	10	596954
								2 608 636 702	C1b	5	10	596961
								2 608 636 703	P1a	25	1	596978

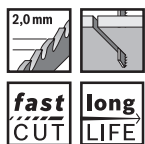


T 321 AF



BIM, wavy set, milled
Thin sheet metals, perforated sheet metals (1-3 mm), sandwich materials (<65 mm), thin-walled pipes, closed + open profiles, including aluminium (<65 mm), glass fibre reinforced plastic/epoxy (<65 mm)

1-3	<65	<65	<65	<65	<65	132	1,2	2 608 636 704	C1b	3	10	596985
								2 608 636 705	C1b	5	10	596992



T 321 BF



BIM, wavy set, milled
Medium-thick sheet metals, perforated sheet metals (2.5-6 mm), sandwich materials (<65 mm), thick-walled pipes, closed + open profiles, including aluminium (<65 mm), glass fibre reinforced plastic/epoxy (<65 mm)

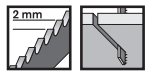
2.5-6	<65	<65	<65	<65	<65	132	2,0	2 608 636 706	C1b	3	10	597005
								2 608 636 707	C1b	5	10	597012

Jigsaw blades - Flexible for Metal-Sandwich

Breakproof and durable

flexible  Metal-Sandwich

Sandwich materials [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				



T 718 BF

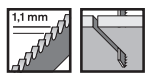


BIM, side set, milled
Sandwich materials (<120 mm)

<120	180	2,0	2 608 636 335	C1b	3	1	309042
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Jigsaw blades - Precision for Metal-Sandwich

precision  MetalSandwich



T 1018 AFP



BIM, wavy set, milled
Sandwich materials (<150 mm)

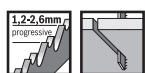
<150	250	1,1	2 608 636 793	C1c	3	1	704892
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Jigsaw blades - Progressor for Metal

Fast through thick and thin

PROGRESSOR  Metal

Sheet metals [mm]	Pipes, profiles: closed [mm]	Aluminium [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information						





T 123 XF



HSS, side set, milled
Thin to thick sheet metals (1.5-10 mm), pipes + profiles, including aluminium (diameter <30 mm)

1.5-10	<30	<30	100	1,2-2,6	2 608 638 472	C1b	3	10	128049
					2 608 638 473	C1b	5	10	128056
					2 608 638 474	P1a	25	1	128063
					2 608 638 700	C1a	100	1	264488

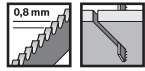
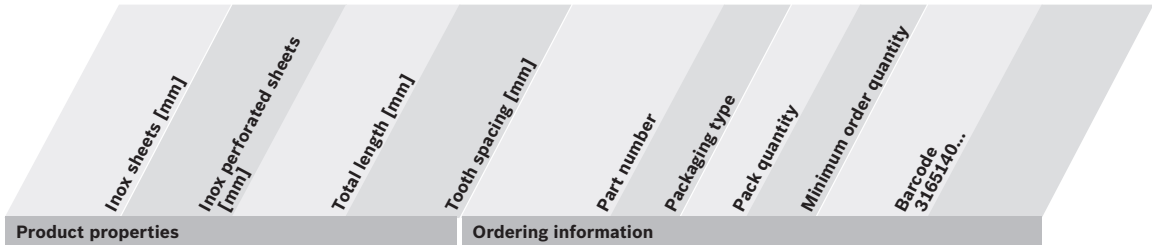
 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Basic for Inox

Good and cost-effective

basic for **Inox**

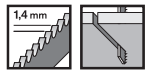


T 118 GFS



BIM, wavy set, milled
Sawing in Inox / stainless steel

0.5-1.5	0.5-1.5	83	0.8	2 608 636 498	C1b	3	10	451864
				2 608 636 496	C1b	5	10	451840



T 118 EFS



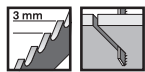
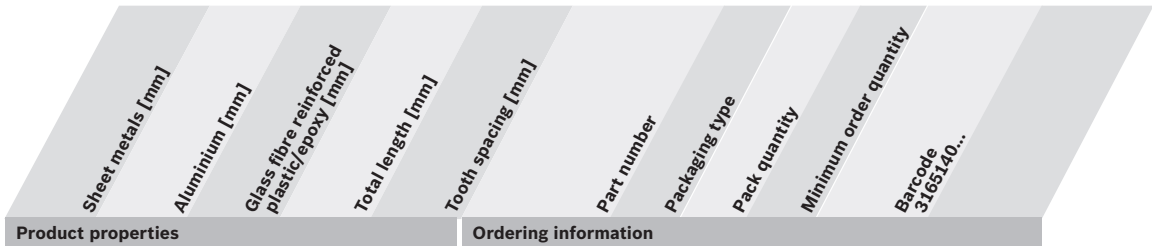
BIM, wavy set, milled
Sawing in Inox / stainless steel

1.5-4	1.5-4	83	1.4	2 608 636 499	C1b	3	10	451871
				2 608 636 497	C1b	5	10	451857

Jigsaw blades - Special for Alu

Aluminium and non-ferrous metal

special for **Alu**



T 127 D



HSS, side set, milled
Thin to thick sheet metals (3-15 mm), pipes + profiles (diameter <30 mm)



3-15	<30	<30	100	3,0	2 608 631 508	C1b	3	10	007405
					2 608 631 017	C1b	5	10	007313
					2 608 631 966	C1a	100	1	067515



T 227 D



HSS, side set, milled
Thin to thick sheet metals (3-15 mm), pipes + profiles (diameter <30 mm), especially for curve cuts



3-15	<30	<30	100	3,0	2 608 631 671	C1b	3	10	007535
					2 608 631 030	C1b	5	10	007320
					2 608 638 382	C1a	100	1	279475

● Pack quantity (Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

NEW! For clean cutting results in PP

Customised for your application



Blade geometry and tooth strip are specifically designed for cutting in plastic

- ▶ For problem-free, clean sawing of polypropylene and similar soft thermoplastics
- ▶ No melting
- ▶ No rewelding

Optimised tooth geometry

- ▶ Prevents continuous chip formation
- ▶ Ensures an unobstructed view of the marked cutting line

Jigsaw blades - Clean for PP

clean for PP

PP panels [mm]	PP pipes, profiles, bars [mm]	PE panels [mm]	PE pipes, profiles, bars [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



T 102 D



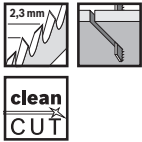
HCS, ground teeth and taper ground
Clean cuts in PP and PE sheets, profiles, bars.

5-30	<30	5-30	<30	100	4,0	2 608 667 443	C1b	3	10	691475
						2 608 667 444	C1b	5	10	691482

Jigsaw blades - Clean for PVC

clean PVC

PVC panels [mm] PVC pipes, profiles, bars [mm]	PA panels [mm] PA pipes, profiles, bars [mm]	PS panels [mm] PS pipes, profiles, bars [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information					

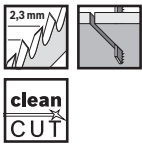


T 102 H



HCS, ground teeth and taper ground
Clean cuts in PVC, PA, PS sheets, profiles, bars.

3-30	<30	3-30	<30	3-30	<30	100	2,3	2 608 667 445	C1b	3	10	691499
								2 608 667 446	C1b	5	10	691505



T 302 H

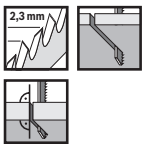


HCS, ground teeth and taper ground
Clean cuts in PVC, PA, PS pipes and profiles.

3-65	<65	3-65	<65	3-65	<65	132	2,3	2 608 667 447	C1b	3	10	691512
								2 608 667 448	C1b	5	10	691529

Jigsaw blades - Precision for PVC

precision PVC



T 1044 HP



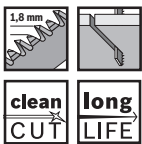
HCS, side set, ground
Cuts at accurate angles up to 160 mm in plastic pipes and profiles

3-160	<160	3-160	<160	3-160	<160	250	2,3	2 608 667 843	C1c	3	1	814980
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Jigsaw blades - Clean for PMMA

clean PMMA

PMMA panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information					



T 102 BF



BIM, side set, flank ground teeth
Clean cuts in PMMA sheets.

2-20	92	1,8	2 608 636 780	C1b	3	10	691581
			2 608 636 781	C1b	5	10	691598

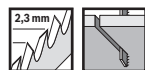
Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Clean for PC

clean PC

Polycarbonate panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				



T 101 A



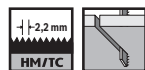
HSS, ground teeth and taper ground
Perspex, polycarbonate (2-20 mm)

2-20	100	2,0	2 608 631 670	C1b	3	10	007528
			2 608 631 010	C1b	5	10	007276

Jigsaw blades - Clean for CarbonFiber

clean CarbonFiber

CRP panels, profiles, bars [mm]	GRP panels, profiles, bars [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information						



T 108 BHM



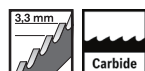
Carbide Technology (bar), teeth ground
Clean cuts in CRP, GRP sheets, profiles, bars.

<20	<20	92	2.2	2 608 667 449	C1b	3	1	691536
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Jigsaw blades - Clean for SolidSurface

clean SolidSurface

GRP panels, profiles, bars [mm]	Corian panels, profiles, bars [mm]	Varicolor panels, profiles, bars [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information						



T 301 CHM



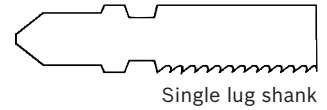
Carbide Technology (bar), teeth ground
Clean cuts in solid surface plastics, CRP sheets, pipes, profiles.



<65	<65	<65	117	3.3	2 608 667 450	C1b	3	1	691543
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Jigsaw blades

for special applications

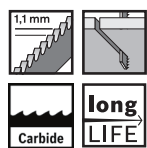


Jigsaw blades - Special for Inox

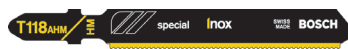
Stainless steel

special for **Inox**

Inox sheets [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Product properties			Ordering information				

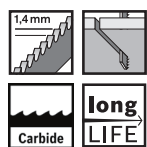


T 118 AHM



Carbide Technology (bar), ground
Thin, stainless steel sheets (Inox) (1.5-3 mm)

1.5-3	83	1,1	2 608 633 H03	C1b	1	1	264266
			2 608 630 663	C1b	3	1	017749



T 118 EHM



Carbide Technology (bar), ground
Medium-thick stainless steel sheets (Inox) (2-5 mm)

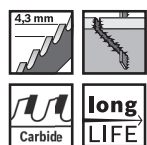
2-5	83	1,4	2 608 633 H04	C1b	1	1	264273
			2 608 630 665	C1b	3	1	017756

Jigsaw blades - Special for Fiber and Plaster

Fibre and cement materials

special for **Fiber and Plaster**

Plasterboard	Porous concrete [mm]	Fibre cement [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Product properties					Ordering information					



T 141 HM



Carbide Technology, side set
Glass fibre reinforced plastic/epoxy (5-20 mm), plasterboard, fibre cement boards (5-50 mm)

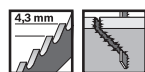
5-50	-	5-50	5-20	100	4,3	2 608 633 H05	C1b	1	1	264280
						2 608 633 175	C1b	3	1	109758

Jigsaw blades - Special for Fiber and Plaster

Fibre and cement materials

special  FiberPlaster

Plasterboard	Porous concrete [mm]	Fibre cement [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



T 341 HM



Carbide Technology, side set
Glass fibre reinforced plastic/epoxy (5-50 mm), plasterboard, fibre cement boards (<80 mm)

5-80	<80	5-80	5-50	132	4,3	2 608 633 H06	C1b	1	1	264297
						2 608 633 176	C1b	3	1	109765

Jigsaw blades - Special for Ceramics

Ceramic materials

special  Ceramics

Ceramic wall tiles [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				

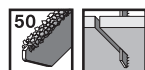


T 130 RIFF



Carbide Technology, with grit of 30
Soft ceramic wall tiles, cast iron (5-15 mm), coarse cut

5-15	83	-	2 608 633 R06	C1b	1	1	266185
			2 608 633 104	C1b	3	1	035286



T 150 RIFF



Carbide Technology, with grit of 50
Soft ceramic wall tiles, cast iron (5-10 mm), fine cut

5-10	83	-	2 608 633 R07	C1b	1	1	266192
			2 608 633 105	C1b	3	1	035293

Jigsaw blades - Special for Soft-Material

Soft materials

special  Soft-Material

Polystyrene, insulation [mm]	Cardboard, carpet, leather [mm]	Rubber [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				



T 113 A



HCS, ground blade
Cardboard, polystyrene, carpet, leather, rubber (<50 mm)

<50	<50	<50	100	-	2 608 635 177	C1b	3	1	035323
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T 313 AW



HCS, blade with serrated edge
Cardboard, polystyrene, carpet, leather, rubber (<100 mm)

<100	<100	<100	152	-	2 608 635 187	C1b	3	1	045926
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Jigsaw blades - Precision for Soft-Material

precision  SoftMaterial

Fibre insulation materials [mm]	Polystyrene, insulation [mm]	Cardboard [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				



T 1013 AWP

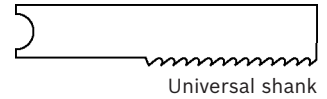


HCS, blade with serrated edge
Specially for fibre insulation materials

<150	<150	<150	250	12,0	2 608 667 396	C1c	3	1	623629
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Jigsaw blades

for wood



Universal shank

Jigsaw blades - Basic for Wood

Good and cost-effective

basic for Wood

Plywood [mm]	Softwood, panels [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				



U 111 C



HCS, side set, milled
Softwood (4-50 mm), chipboards, wood core plywood, fibre boards

4-50	4-50	92	3,0	2 608 630 566	C1b	3	1	007009
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U 111 D



HCS, side set, milled
Softwood (5-65 mm), chipboards, wood core plywood, fibre boards

5-65	5-65	92	4,0	2 608 637 559	C1b	3	1	014083
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Jigsaw blades - Speed for Wood

Fast cut

speed for Wood



U 144 D

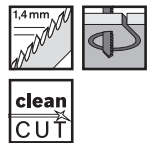
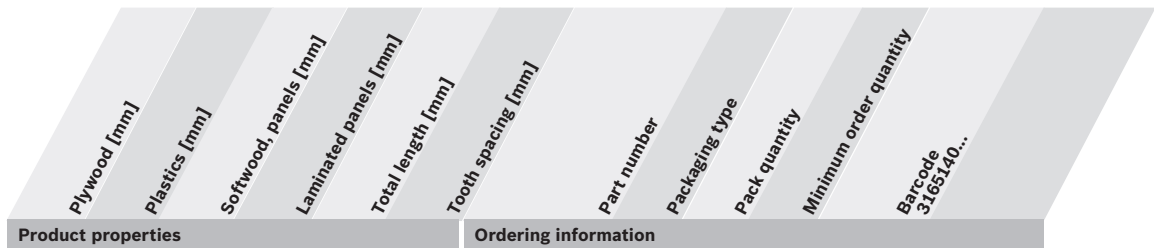


HCS, side set, ground
Softwood (5-50 mm), chipboards, wood core plywood, fibre boards

5-50	5-50	100	4-5.2	2 608 630 568	C1b	3	1	007023
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Jigsaw blades - Clean for Wood

Clean cut



U 1 AO



HCS, pointed teeth, ground teeth and taper ground
Softwood, plywood, laminated panels (1.5-15 mm), especially for curve cuts

1.5-15	-	1.5-15	1.5-15	70	1,4	2 608 637 724	C1b	3	1	038553
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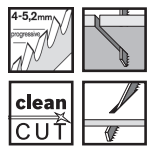


U 101 B



HCS, ground teeth and taper ground
Softwood, chipboard, wood core plywood, fibre boards (3-30 mm), plastics (3-30 mm)

-	3-30	3-30	-	100	2,7	2 608 630 565	C1b	3	1	006996
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U 101 D

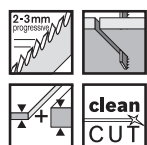
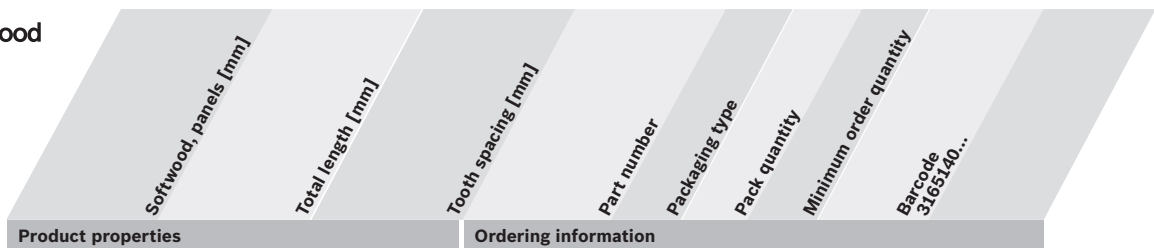


HCS, ground teeth and taper ground
Softwood (10-45 mm), chipboards, wood core plywood, fibre boards

-	-	10-45	-	100	4-5.2	2 608 637 723	C1b	3	1	038546
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Jigsaw blades - Progressor for Wood

fast, clean, through thick and thin



U 234 X



HCS, ground teeth and taper ground
Softwood (2-65 mm), chipboards, wood core plywood, fibre boards

2-65		108			2-3	2 608 633 525	C1b	3	1	169530
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● Pack quantity (Pieces per pack)

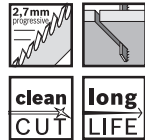
● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blades - Clean for Hard Wood

Clean cut

clean  HardWood

Hardwood, panels [mm]	Softwood, panels [mm]	Laminated panels [mm]	Glass fibre reinforced plastic/epoxy [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



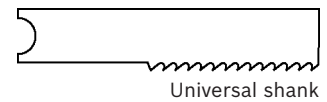
U 101 BF



BIM, ground teeth and taper ground
 Hardwood and softwood, glass fibre reinforced plastics/epoxy (3-30 mm), laminated boards/HPL

3-30	3-30	3-30	3-30	100	2,7	2 608 636 236	C1b	3	1	264457
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Jigsaw blades for metal

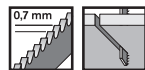


Jigsaw blades - Basic for Metal

Good and cost-effective

basic  Metal

Sheet metals [mm]	Total length [mm]	Tooth spacing [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				

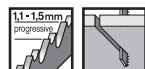


U 118 G



HSS, wavy set, milled
 Very thin metal plate (0.5 - 1.5 mm)

0.5-1.5	70	0,7	2 608 631 770	C1b	3	1	014069
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U 118 A



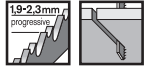
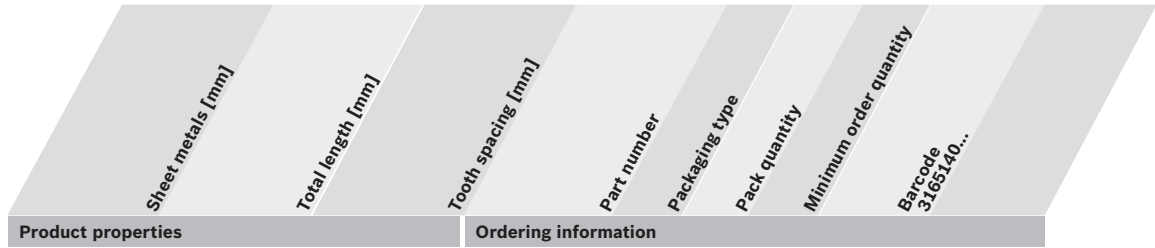
HSS, wavy set, milled
 Thin sheet metals (1-3 mm)

1-3	80	1,1-1,5	2 608 631 511	C1b	3	1	007412
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Jigsaw blades - Basic for Metal

Good and cost-effective

basic for Metal



U 118 B



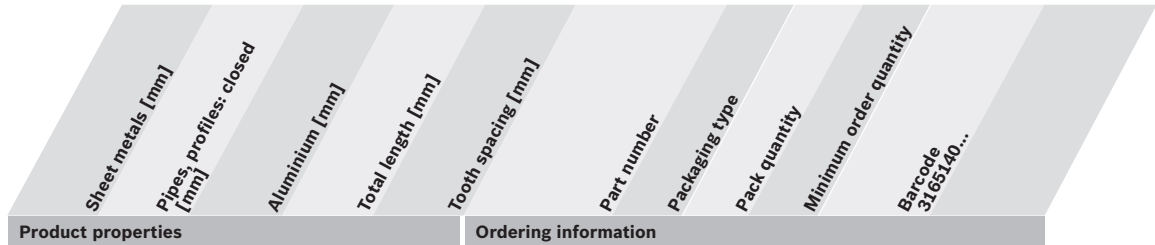
HSS, wavy set, milled
Medium-thick sheet metals (2.5-6 mm)

2.5-6	80	1,9-2,3	2 608 631 771	C1b	3	1	014076
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Jigsaw blades - Special for Alu

Aluminium and non-ferrous metal

special for Alu



U 127 D



HSS, side set, milled
Thin to thick sheet metals (3-15 mm), pipes + profiles (diameter <30 mm)

3-15	<30	<30	92	3,0	2 608 631 512	C1b	3	1	007429
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● Pack quantity
(Pieces per pack)

●●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Jigsaw blade sets

Jigsaw blade sets Tough Box (single lug shank)

Product properties	Set contents	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
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40-piece jigsaw blade set Wood and Metal

T 244 D Speed for Wood	2 607 010 904	P1k	10	1	846509
T 144 D Speed for Wood			10		
T 101 B Clean for Wood			10		
T 121 AF Speed for Metal			10		



30-piece jigsaw blade set Wood and Metal

T 119 BO Basic for Wood	2 607 010 903	P1k	10	1	846493
T 111 C Basic for Wood			10		
T 118 A Basic for Metal			10		

30-piece jigsaw blade set Wood Precision

T 144 DP Precision for Wood	2 607 010 905	P1k	10	1	846516
T 301 BCP Precision for Wood			10		
T 308 BP Precision for Wood			10		

10-piece jigsaw blade sets Robust Line (single lug shank)



10-piece Robust Line jigsaw blade set Wood Expert

T 101 AO Clean for Wood	2 607 010 540	P1k	1	1	446242
T 101 B Clean for Wood			1		
T 101 BR Clean for Wood			1		
T 101 AOF Clean for Hard Wood			1		
T 101 BF Clean for Hard Wood			1		
T 101 BRF Clean for Hard Wood			1		
T 244 D Speed for Wood			1		
T 144 D Speed for Wood			1		
T 144 DF Speed for Hard Wood			1		
T 144 DP Precision for Wood			1		

10-piece Robust Line jigsaw blade set Metal Expert

T 118 G Basic for Metal	2 607 010 541	P1k	1	1	446259
T 118 A Basic for Metal			1		
T 118 B Basic for Metal			1		
T 118 EOF Flexible for Metal			1		
T 118 AF Flexible for Metal			1		
T 118 BF Flexible for Metal			1		
T 118 GFS Basic for Inox			1		
T 227 D Special for Alu			1		
T 127 D Special for Alu			1		
T 123 X Progressor for Metal			1		

10-piece jigsaw blade sets Robust Line (single lug shank)



Product properties	Ordering information				
10-piece Robust Line jigsaw blade set Wood and Metal					
T 244 D Speed for Wood	2 607 010 542	P1k	1	1	446266
T 144 D Speed for Wood			1		
T 101 AO Clean for Wood			1		
T 101 B Clean for Wood			1		
T 101 AOF Clean for Hard Wood			1		
T 101 BF Clean for Hard Wood			1		
T 118 EOF Flexible for Metal			1		
T 118 AF Flexible for Metal			1		
T 118 BF Flexible for Metal			1		
T 123 X Progressor for Metal			1		

10-piece Robust Line jigsaw blade set Top Expert

T 130 RIFF Special for Ceramics	2 607 010 574	P1k	1	1	475990
T 118 AHM Special for Inox			1		
T 141 HM Special for Fiber and Plaster			1		
T 101 A Special for Acrylic			1		
T 113 A Special for Soft Material			1		
T 101 BF Clean for Hard Wood			1		
T 101 BIF Special for Laminate			1		
T 118 AF Flexible for Metal			1		
T 227 D Special for Alu			1		
T 123 X Progressor for Metal			1		

6-piece jigsaw blade sets Robust Line (single lug shank)



6-piece Robust Line jigsaw blade set Progressor

T 123 X Progressor for Metal	2 607 010 531	P1k	2	1	446150
T 234 X Progressor for Wood			2		
T 345 XF Progressor for Wood and Metal			2		

6-piece Robust Line jigsaw blade set Wood Expert

T 308 B Extra-Clean for Wood	2 607 010 572	P1k	1	1	475976
T 308 BF Extra-Clean for Hard Wood			1		
T 301 BCP Precision for Wood			2		
T 234 X Progressor for Wood			2		

6-piece Robust Line jigsaw blade set Metal Profile

T 318 AF Flexible for Metal	2 607 010 573	P1k	2	1	475983
T 318 BF Flexible for Metal			2		
T 345 XF Progressor for Wood and Metal			2		

10-piece jigsaw blade sets (single lug shank)



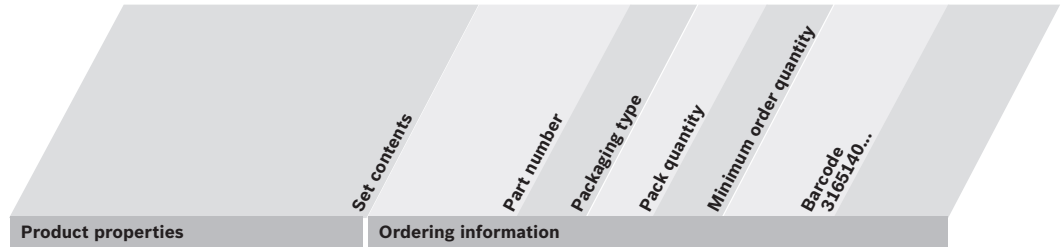
Product properties	Ordering information	Set contents	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
10-piece jigsaw blade set Basic for Wood							
T 119 BO Basic for Wood	2 607 010 629	P1k	2	1	4	1	579353
T 119 B Basic for Wood							
T 111 C Basic for Wood							
10-piece jigsaw blade set Basic for Metal and Wood							
T 119 BO Basic for Wood	2 607 010 630	P1k	2	1	2	1	579360
T 119 B Basic for Wood			2				
T 111 C Basic for Wood			2				
T 218 A Basic for Metal			1				
T 118 G Basic for Metal			1				
T 118 A Basic for Metal			1				
T 118 B Basic for Metal			1				
10-piece jigsaw blade set Basic for Metal							
T 218 A Basic for Metal	2 607 010 631	P1k	2	1	2	1	579377
T 118 G Basic for Metal			2				
T 118 A Basic for Metal			3				
T 118 B Basic for Metal			3				

5-piece jigsaw blade sets (single lug shank)



5-piece jigsaw blade set Allrounder							
T 144 D Speed for Wood	2 608 667 856	PC1a	1	1	1	1	839532
T 101 B Clean for Wood			1				
T 102 H Clean for PVC			1				
T 113 A Special for Soft Material			1				
T 121 AF Speed for Metal			1				
5-piece jigsaw blade set Wood and Plastics							
T 101 AO Clean for Wood	2 608 667 858	PC1a	1	1	1	1	839556
T 101 B Clean for Wood			1				
T 101 D Clean for Wood			1				
T 102 H Clean for PVC			1				
T 102 D Clean for PP			1				
5-piece jigsaw blade set Wood and Metal Basic							
T 119 BO Basic for Wood	2 608 667 857	PC1a	1	1	1	1	839549
T 119 B Basic for Wood			1				
T 111 C Basic for Wood			1				
T 118 A Basic for Metal			1				
T 118 B Basic for Metal			1				

3-piece jigsaw blade sets (single lug shank)



3-piece jigsaw blade set
 Universal, fast through thick and thin.
 For wood, plastic and metal

T 123 XF Progressor for Metal	2 607 010 515	C1b	1	1	198868
T 234 X Progressor for Wood			1		
T 345 XF Progressor for Wood and Metal			1		

3-piece jigsaw blade set
 Precise, clean cuts in laminate

T 101 BIF Special for Laminate	2 608 636 429	C1b	2	1	393393
T 101 AOF Special for Laminate			1		

3-piece jigsaw blade set
 For softwood and non-abrasive wooden materials

T 308 B Extra-Clean for Wood	2 607 010 592	C1b	2	1	535830
T 308 BO Extra-Clean for Wood			1		

3-piece jigsaw blade set
 For hardwood and abrasive wooden materials

T 308 BF Extra-Clean for Hard Wood	2 607 010 593	C1b	2	1	535847
T 308 BOF Extra-Clean for Hard Wood			1		

Jigsaw blade sets (universal shank)

6-piece jigsaw blade set Robust Line (universal shank)



Product properties	Ordering information					
6-piece Robust Line jigsaw blade set Progressor						
U 123 X Progressor for Metal	2 607 010 532	P1k	2	1	446167	
U 234 X Progressor for Wood			2			
U 345 XF Progressor for Wood and Metal			2			

5-piece jigsaw blade set (universal shank)



5-piece jigsaw blade set

U 111 C Basic for Wood	2 608 667 855	PC1a	2	1	839525	
U 111 D Basic for Wood			2			
U 118 A Basic for Metal			1			

3-piece jigsaw blade sets (universal shank)



3-piece jigsaw blade set
Universal, fast through thick and thin.
For wood, plastic and metal

U 123 XF Progressor for Metal	2 607 010 516	C1b	1	1	198875	
U 234 X Progressor for Wood			1			
U 345 XF Progressor for Wood and Metal			1			

3-piece jigsaw blade set
Precise, clean cuts in laminate

U 1 BIF Special for Laminate	2 608 636 430	C1b	2	1	393409	
U 1 AOF Special for Laminate			1			

Jigsaw blade sets (other shanks)

5-piece jigsaw blade sets (Makita shank)



Product properties	Ordering information				
5-piece jigsaw blade set Metal					
MA 118 A Basic for Metal	2 608 668 593	PC1a	3	1	839488
MA 118 B Basic for Metal			2		
5-piece jigsaw blade set Wood					
MA 111 C Basic for Wood	2 608 667 854	PC1a	3	1	839518
MA 101 BC Clean for Wood			2		

5-piece jigsaw blade set (Fein shank)



5-piece jigsaw blade set					
F 18 G Basic for Metal	2 608 636 879	PC1a	2	1	839495
F 18 AF Flexible for Metal			1		
F 18 BF Flexible for Metal			1		
F 127 DF Special for Alu			1		

5-piece jigsaw blade set (double lug shank)

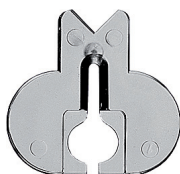


5-piece jigsaw blade set					
T 44 D Speed for Wood	2 608 667 853	PC1a	2	1	839501
T 1 B Clean for Wood			2		
T 18 A Basic for Metal			1		

Accessories for jigsaws

Anti-splinter guard for jigsaws

- ▶ The anti-splinter guard effectively prevents tearing out on the top of the material. All you have to do is insert it into the sole plate. Another **tip**: it is best to saw with the grain or diagonal to the grain.



Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...

Anti-splinter guard

Appropriate for GST 14,4 V; GST 18 V; GST 75 BE; GST 80 Professional; PST 650; PST 650 L; PST 680 E; PST 680 EL; PST 700 PE; PST 800 PEL; PST 900 PEL; PST 1000 CE

2 607 010 079	C1d	5	5	006651
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Anti-splinter guard

Appropriate for GST 120 BCE; GST 120 E; GST 135 BCE; GST 135 CE Professional

2 607 010 305	C1d	5	5	356732
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Anti-splinter guard

Appropriate for GST 150 BCE; GST 150 CE Professional

2 601 016 096	P1d	5	5	516297
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Universal cutting oil

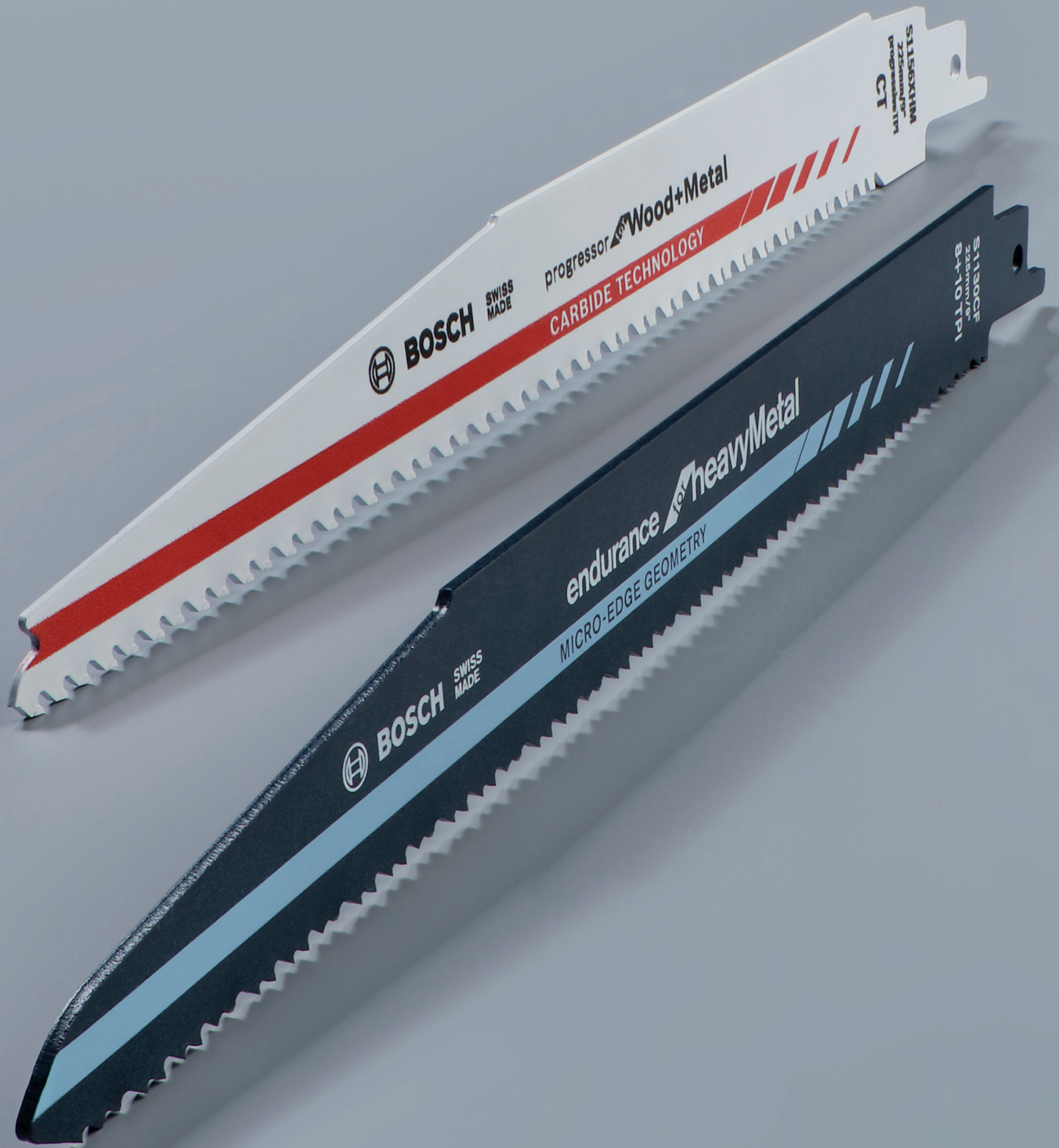
- ▶ Universal cutting oil in a spray can increases the lifetime of the tool by up to +30%, whilst also increasing the cutting speed.



Universal cutting oil

Use of the universal cutting oil increases the operational life several times over when cutting metal

2 607 001 409	M0b	1	1	271240
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Sabre sawing

The Bosch saw blade alloys

with coordinated quality for an optimum result

HCS

- ▶ Carbon steel for use in softer materials such as wood, wood fibreboards and soft plastics.

Carbide

- ▶ Saw blades for the longest lifetime in high-alloy, hardened and stainless steel and abrasive materials such as cast iron pipes, glass fibre reinforced plastics, porous concrete, brick and fibre cement panels.

BIM


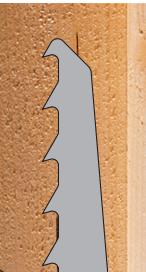


- ▶ Bi-metal, a highly flexible, unbreakable bonding of HCS and HSS, with an extremely resistant base blade for a long lifetime.

Diamond


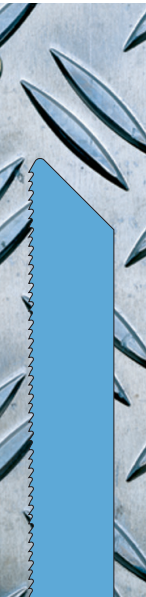







- ▶ Diamond-coated sabre saw blades specially for cutting cast steel pipes and very abrasive materials such as fibre reinforced plastics.







Grey – for hard and soft wood

The product name describes the characteristics	The features	The blade quality	
basic  Wood	Good and cost-effective	HCS, milled	
PROGRESSOR  Wood	Fast through thick and thin	HCS, ground	
top  Wood	Fast and efficient	HCS, ground	


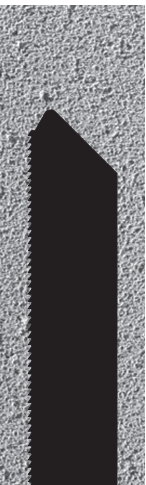





Blue – for metal

The product name describes the characteristics	The features	The blade quality	
basic  Metal	Good and cost-effective	BIM, milled	
flexible  Metal	Breakproof, long lifetime	BIM, milled	
PROGRESSOR  Metal	Fast through thick and thin	BIM, milled	
heavy  Metal	Sturdy and precise	BIM, milled	
endurance  heavyMetal	Long lifetime in metal	BIM, Micro Edge Geometry	
basic  CastIron	For cast materials	Carbide Technology	
endurance  CastIron	Longest life in cast materials	Diamond, coated	
endurance  StainlessSteel	Longest life in stainless steel	Carbide Technology	

White – for wood and metal

The product name describes the characteristics	The features	The blade quality	
flexible  Wood+Metal	Breakproof, long lifetime	BIM, milled	
progressor  Wood+Metal	Longest life in wood/metal demolition	Carbide Technology	
PROGRESSOR  Wood+Metal	Fast through thick and thin	BIM, milled	
heavy  Wood+Metal	Sturdy and precise	BIM, milled	

Black – for special applications

The product name describes the characteristics	The features	The blade quality	
special  Plaster	For plasterboard	BIM, milled	
special  Ice	For frozen material	Stainless steel, milled	
endurance  FiberPlaster	Longest life in fibre-cement and drywall panels	Carbide Technology	
endurance  AeratedConcrete	Longest life in porous concrete	Carbide Technology	
special  Soft-Material	For soft materials	HCS, blade	
endurance  Brick	Longest life in brick	Carbide Technology	
clean  FiberInsulation	For fibre insulation materials, polystyrene, cardboard, carpet, leather	HCS, serrated edge	

Carbide Technology –

Always the right blade for the toughest applications

	Application	Specifications
Progressor for Wood and Metal		
	Wood with soft nails	Rm < 800 MPa
	Wood with hardened nails	Rm > 800 MPa
	Wood with soft screws (e.g. property class 6.8)	Rm < 800 MPa
	Wood with hardened screws (e.g. property class 10.9)	Rm > 800 MPa
	Wood with inox screws	Rm > 800 MPa
	Sandwich material (wood with steel sheet)	Rm < 450 MPa
	Sandwich material (wood with inox sheet)	Rm 450–750 MPa
 <p>S 956XHM S 1156XHM S 1256XHM</p>		
Endurance for Stainless Steel		
	Non-alloyed structural steel with low strength (St37/S235)	Rm < 450 MPa
	Non-alloyed structural steel with higher strength (e.g. St52/S355)	Rm 450–650 MPa
	Non-alloyed tempered steel (e.g. C45)	Rm 650–850 MPa
	Alloyed tempered steel (e.g. 34CrNiMo6)	Rm 850–1000 MPa
	Austenitic steel of type V2A (e.g. X5CrNi18-10)	Rm 450–750 MPa
	Austenitic steel of type V4A (e.g. X2CrNiMo17-13-2)	Rm 450–750 MPa
	Super austenitic steel (e.g. X1NiCrMoCu25-20-5)	Rm 500–750 MPa
	Duplex steel (e.g. X2CrMnNiN21-5-1)	Rm 600–900 MPa
 <p>S 522EHM S 922EHM S 1022EHM</p>		
Basic for Cast Iron		
	Cast iron (ductile cast iron, nodular cast iron)	Rm < 800 MPa
 <p>S 1130 RF</p>		
Endurance for Fiber Plaster		
	Cement-bonded fibreboard (e.g. Duripanel)	~1250 kg/m ³
	Fibre-cement facade panels (e.g. Eternit facade panel)	
	Plasterboard (e.g. original Rigips)	without cellulose fibre
	Plasterboard (e.g. original Fermacell)	with cellulose fibre
	Insulation panel with cement fibre overlay (e.g. Wedi panel)	
 <p>S 641 HM</p>		
Endurance for Aerated Concrete		
	Porous concrete (e.g. Ytong, Siporex)	Pressure resistance < 10 N/mm ² Bulk density (dry) < 700 kg/m ³
 <p>S 1141HM S 1241HM S 2041HM</p>		
Endurance for Brick		
	Vertically perforated brick (e.g. Poroton)	Pressure resistance < 20 N/mm ²
	Solid brick (e.g. red brick)	Pressure resistance < 20 N/mm ² lightly fired (900°C)
	Clinker brick	Pressure resistance > 28 N/mm ² heavily fired (1200°C)
	Slag stone	~2700 kg/m ³
	Bernese sandstone	~2200 kg/m ³
	Gypsum	> 680 kg/m ³
	Mortar	
 <p>S 1243HM S 1543HM S 2243HM</p>		

Carbide Technology – Harder than the hardest materials

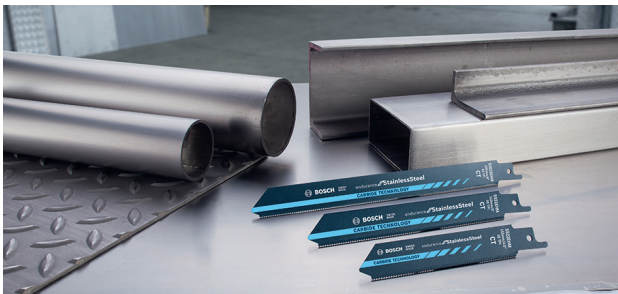
Tough materials such as stainless steel or hardened, high-alloy screws are increasingly being used in construction. It is extremely difficult to cut through wood containing such metal parts. Until now there has not been a practical method of performing this work efficiently. Sabre saw blades made of bi-metal immediately reach their limits. The new sabre saw blades with Carbide Technology effortlessly cut through high-alloy, hardened and stainless steel, cast iron pipes and cast steel, glass fibre reinforced plastics, wood with metal, drywall materials, porous concrete and brick. The perfect solution for demolition work.



- ▶ Longest life in wood with metal
- ▶ Even cuts wood with high-alloy, hardened screws/ nails or fasteners made of stainless steel.



- ▶ Longest life in drywall materials, e.g. Fermacell panels, Duripanel, plasterboard



- ▶ Longest life in high-alloy, stainless steel and hardened tempered steel



- ▶ Longest life in porous concrete, e.g. YTONG and SIPOREX blocks



- ▶ Longest life in cast steel/cast iron, e.g. ductile cast iron, nodular cast iron



- ▶ Longest life in brick and red brick e.g. Poroton

Powerful saw blades

make work noticeably easier



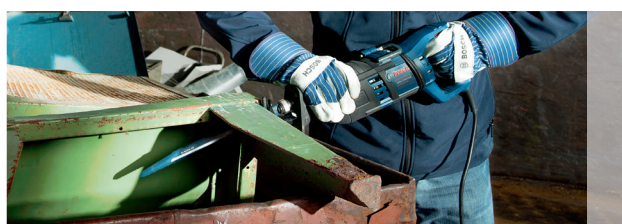
Sabre saw blades in the BEF series are ideal for precise cuts at accurate angles in thin-walled metal profiles.



Metal sabre saw blades in the VF series are especially suitable for demolition work.



Controlled, powerful coarse cut. The Heavy for Metal S 920 CF offers you angular accuracy when cutting not only in metal construction, but also when cutting heavy profiles. This low-vibration saw blade is ideal for use with a pipe cutting device.



Endurance for HeavyMetal saw blades with new 3×3 tooth geometry are ideal for metal demolition work.



With the Heavy for Wood and Metal sabre saw blades, you can simply cut through anything you come across on the construction site: wood with nails, frame profiles made of wood with metal, plastic pipes and profiles. Ideal for demolition work.
















































Special for PalletRepair sabre saw blades are optimised especially for repairing pallets. The “reverse tip” noticeably increases lifetime.























































Serrated sabre saw blades allow for effortless, precise cuts in fibre insulation panels. The shorter saw blades S 1113 AWP and S 1213 AWP are ideal for precise plunge and curve cutting.

The right saw blade for every application













Metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
 Sheet metals	1 – 3	basic  Metal	150	S 918 AF						
	2 – 8	basic  Metal	150	S 918 BF						
 Sheet metals, perforated sheet metals (thin, medium-thick, thick)	0.7 – 3	flexible  Metal	100	S 522 AF						
		flexible  Metal	150	S 922 AF						
		flexible  Metal	225	S 1122 AF				S 1122 AF		
	1 – 8	PROGRESSOR  Metal	150	S 123 XF					S 123 XF	
	1.5 – 4	flexible  Metal	100	S 522 EF						
		flexible  Metal	150	S 922 EF						
		flexible  Metal	225	S 1122 EF				S 1122 EF		
	1.5 – 6	flexible  Metal	100			S 422 BF				
	2 – 10	heavy  Metal	150	S 925 VF						S 925 VF
		heavy  Metal	225	S 1125 VF						S 1125 VF
		heavy  Metal	300	S 1225 VF						S 1225 VF
	3 – 8	flexible  Metal	100	S 522 BF						
		flexible  Metal	150	S 922 BF						
		heavy  Metal	150	S 926 BEF				S 926 BEF		
		endurance  heavyMetal	150	S 936 BEF				S 936 BEF		
		flexible  Metal	225	S 1122 BF				S 1122 BF		
		heavy  Metal	225	S 1126 BEF				S 1126 BEF		
		endurance  heavyMetal	225	S 1136 BEF				S 1136 BEF		
		heavy  Metal	300	S 1226 BEF				S 1226 BEF		
	4 – 12	heavy  Metal	150		S 926 CHF			S 926 CHF		
		endurance  heavyMetal	150		S 936 CHF			S 936 CHF		
		heavy  Metal	150		S 920 CF			S 920 CF		S 920 CF
endurance  heavyMetal		150		S 930 CF			S 930 CF		S 930 CF	
heavy  Metal		225		S 1126 CHF			S 1126 CHF			
endurance  heavyMetal		225		S 1136 CHF			S 1136 CHF			
heavy  Metal		225		S 1120 CF			S 1120 CF		S 1120 CF	
endurance  heavyMetal		225		S 1130 CF			S 1130 CF		S 1130 CF	
	heavy  Metal	300		S 1126 CHF			S 1126 CHF			
 Pipes, profiles (closed)	< 100	basic  Metal	150	S 918 AF						
		basic  Metal	150	S 918 BF						
	< 100	PROGRESSOR  Wood&Metal	150		S 956 XHM			S 956 XHM	S 956 XHM	
	< 175	PROGRESSOR  Wood&Metal	225		S 1156 XHM			S 1156 XHM	S 1156 XHM	
	< 250	PROGRESSOR  Wood&Metal	300		S1256XHM			S1256XHM	S1256XHM	


































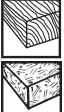




Metal

Material to be processed	Dimen- sions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special					
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work		
 Pipes, profiles, thin-walled (open and closed)	< 100	flexible  Metal	150	S 922 AF								
		flexible  Metal	150	S 922 EF								
		PROGRESSOR  Metal	150	S 123 XF						S 123 XF		
		heavy  Metal	150	S 926 BEF				S 926 BEF				
		endurance  heavyMetal	150	S 936 BEF	S 925 HBF		S 936 BEF				S 925 HBF	
		heavy  Metal	150	S 925 VF							S 925 VF	
	< 150	endurance  heavyMetal	200		S 1025 HBF						S 1025 HBF	
	< 175	flexible  Metal	225	S 1122 AF				S 1122 AF				
		flexible  Metal	225	S 1122 EF				S 1122 EF				
		heavy  Metal	225	S 1126 BEF				S 1126 BEF				
		endurance  heavyMetal	225	S 1136 BEF	S 1125 HBF		S 1136 BEF				S 1125 HBF	
		heavy  Metal	225	S 1125 VF							S 1125 VF	
	< 250	heavy  Metal	300	S 1226 BEF				S 1226 BEF				
		heavy  Metal	300	S 1225 VF							S 1225 VF	
		endurance  heavyMetal	300		S 1225 HBF						S 1225 HBF	
	 Pipes, profiles, thick-walled (open and closed)	< 100	flexible  Metal	150	S 922 BF							
			PROGRESSOR  Metal	150	S 123 XF						S 123 XF	
			heavy  Metal	150		S 926 CHF		S 926 CHF				
endurance  heavyMetal			150		S 936 CHF		S 936 CHF					
heavy  Metal			150	S 925 VF							S 925 VF	
heavy  Metal			150		S 920 CF		S 920 CF				S 920 CF	
endurance  heavyMetal			150		S 930 CF		S 930 CF				S 930 CF	
< 150		endurance  heavyMetal	200		S 1025 HBF						S 1025 HBF	
< 175		flexible  Metal	225	S 1122 BF				S 1122 BF				
		heavy  Metal	225		S 1126 CHF		S 1126 CHF					
		endurance  heavyMetal	225		S 1136 CHF		S 1136 CHF					
		heavy  Metal	225	S 1125 VF							S 1125 VF	
		heavy  Metal	225		S 1120 CF		S 1120 CF				S 1120 CF	
		endurance  heavyMetal	225		S 1130 CF		S 1130 CF				S 1130 CF	
		endurance  heavyMetal	225		S 1125 HBF						S 1125 HBF	
< 250		heavy  Metal	300		S 1226 CHF		S 1226 CHF					
		heavy  Metal	300	S 1225 VF							S 1225 VF	
		endurance  heavyMetal	300		S 1225 HBF						S 1225 HBF	
 Pipes, profiles (solid)	< 100	PROGRESSOR  Metal	150	S 123 XF						S 123 XF		
		flexible  Metal	150	S 922 BF								
		heavy  Metal	150		S 926 CHF		S 926 CHF					
		endurance  heavyMetal	150		S 936 CHF		S 936 CHF					
		heavy  Metal	150		S 920 CF		S 920 CF				S 920 CF	
		endurance  heavyMetal	150		S 930 CF		S 930 CF				S 930 CF	
	< 175	flexible  Metal	225	S 1122 BF				S 1122 BF				
		heavy  Metal	225		S 1126 CHF		S 1126 CHF					
		endurance  heavyMetal	225		S 1136 CHF		S 1136 CHF					

Metal



















































Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special				
											
	< 175	heavy  Metal	225		S 1120 CF		S 1120 CF				S 1120 CF
		endurance  heavyMetal	225		S 1130 CF		S 1130 CF				S 1130 CF
	< 250	heavy  Metal	300		S 1226 CHF		S 1226 CHF				
 Cast steel pipes	< 150	basic  CastIron	200	S 1130 CF							








Wood and metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special				
											
 Wood with nails/metal	< 50	flexible  Wood+Metal	100	S 511 DF							
	< 100	flexible  Wood+Metal	150	S 922 HF							
		flexible  Wood+Metal	150	S 922 VF							
		heavy  Wood+Metal	150		S 611 DF	S 711 DF					
		heavy  Wood+Metal	150		S 610 VF		S 610 VF				S 610 VF
	< 150	flexible  Wood+Metal	200	S 1022 HF				S 1022 HF			
		PROGRESSOR  Wood+Metal	200		S 3456 XF				S 3456 XF		
		flexible  Wood+Metal	225	S 1122 HF				S 1122 HF			
		flexible  Wood+Metal	225	S 1122 VF				S 1122 VF			
		heavy  Wood+Metal	225		S 1111 DF						
		heavy  Wood+Metal	225		S 1110 VF		S 1110 VF				S 1110 VF
	< 250	flexible  Wood+Metal	300	S 1222 VF				S 1222 VF			
		heavy  Wood+Metal	300		S 1210 VF		S 1210 VF				S 1210 VF
heavy  Wood+Metal		300		S 1411 DF							
 Wood with high-alloy, hardened screws/nails or stainless steel	< 100	PROGRESSOR  Wood+Metal	150		S 956 XHM			S 956 XHM		S 956 XHM	
	< 175	PROGRESSOR  Wood+Metal	225		S 1156 XHM			S 1156 XHM		S 1156 XHM	
	< 250	PROGRESSOR  Wood+Metal	300		S 1256 XHM			S 1256 XHM		S 1256 XHM	
 Pallets	< 125	special  PalletRepair	190	S 722 VFR						S 722 VFR	
	< 125	special  PalletRepair	190	S 725 VFR						S 725 VFR	
	< 150	flexible  Wood+Metal	200	S 1022 HF			S 1022 HF			S 1022 HF	
	< 175	flexible  Wood+Metal	225	S 1122 HF			S 1122 HF			S 1122 HF	
	< 175	special  PalletRepair	225	S 1122 VFR			S 1122 VFR			S 1122 VFR	
	< 175	special  PalletRepair	225	S 1125 VFR			S 1125 VFR			S 1125 VFR	
 Wood, chipboard	< 50	flexible  Wood+Metal	100	S 511 DF							
	< 100	heavy  Wood+Metal	150		S 611 DF	S 711 DF					
		heavy  Wood+Metal	150		S 610 VF		S 610 VF			S 610 VF	
	< 150	PROGRESSOR  Wood+Metal	200		S 3456 XF			S 3456 XF			













Wood and metal

Page 77

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special				
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work	
	< 175	heavy  Wood+Metal	225	S 1111 DF							
		heavy  Wood+Metal	225	S 1110 VF			S 1110 VF			S 1110 VF	
	< 250	heavy  Wood+Metal	300	S 1411 DF							
		heavy  Wood+Metal	300	S 1210 VF			S 1210 VF			S 1210 VF	
 Sheet metals	3 – 10	flexible  Wood+Metal	150	S 922 VF							
		flexible  Wood+Metal	225	S 1122 VF				S 1122 VF			
		flexible  Wood+Metal	300	S 1222 VF				S 1222 VF			
	3 – 12	flexible  Wood+Metal	150	S 922 HF							
		flexible  Wood+Metal	200	S 1022 HF				S 1022 HF			
		flexible  Wood+Metal	225	S 1122 HF				S 1122 HF			
	3 – 18	PROGRESSOR  Wood+Metal	200	S 3456 XF					S 3456 XF		
	 Pipes	< 100	flexible  Wood+Metal	150	S 922 VF						
			flexible  Wood+Metal	150	S 922 HF						
< 150		flexible  Wood+Metal	200	S 1022 HF				S 1022 HF			
		PROGRESSOR  Wood+Metal	200	S 3456 XF					S 3456 XF		
< 175		flexible  Wood+Metal	225	S 1122 VF				S 1122 VF			
		flexible  Wood+Metal	225	S 1122 HF				S 1122 HF			
< 250		flexible  Wood+Metal	300	S 1222 VF				S 1222 VF			
 Profiles		< 100	flexible  Wood+Metal	150	S 922 VF						
	flexible  Wood+Metal		150	S 922 HF							
	< 150	flexible  Wood+Metal	200	S 1022 HF				S 1022 HF			
		PROGRESSOR  Wood+Metal	200	S 3456 XF					S 3456 XF		
	< 175	flexible  Wood+Metal	225	S 1122 VF				S 1122 VF			
		flexible  Wood+Metal	225	S 1122 HF				S 1122 HF			
	< 250	flexible  Wood+Metal	300	S 1222 VF				S 1222 VF			
	 Plastics, pipes, profiles	< 50	flexible  Wood+Metal	100	S 511 DF						
< 100		heavy  Wood+Metal	150	S 611 DF S 711 DF							
< 150		PROGRESSOR  Wood+Metal	200	S 3456 XF					S 3456 XF		
< 175		heavy  Wood+Metal	225	S 1111 DF							
< 250		heavy  Wood+Metal	300	S 1411 DF							
 Glass fibre reinforced plastic/ epoxy		< 50	flexible  Wood+Metal	100	S 511 DF						
	heavy  Wood+Metal		150	S 611 DF S 711 DF							
	< 60	heavy  Wood+Metal	300	S 1411 DF							
		heavy  Wood+Metal	150	S 610 VF			S 610 VF				
		heavy  Wood+Metal	225	S 1111 DF							
	< 100	heavy  Wood+Metal	225	S 1110 VF			S 1110 VF				
		flexible  Wood+Metal	150	S 922 VF							
		PROGRESSOR  Wood+Metal	150	S 956 XHM					S 956 XHM	S 956 XHM	








































Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
	< 150	PROGRESSOR Wood+Metal	200		S 3456 XF				S 3456 XF	
	< 175	flexible Wood+Metal	225	S 1122 VF				S 1122 VF		
		PROGRESSOR Wood+Metal	225		S 1156 XHM				S 1156 XHM	S 1156 XHM
	< 250	flexible Wood+Metal	300	S 1222 VF				S 1222 VF		
		heavy Wood+Metal	300		S 1210 VF		S 1210 VF			
		PROGRESSOR Wood+Metal	300		S 1256 XHM				S 1256 XHM	S 1256 XHM

Wood

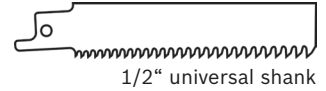
Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
	< 100	basic Wood	150		S 617 K	S 617 K				
	< 175	basic Wood	225		S 1111 K					
	< 190	top Wood	240		S 1542 K					
		top Wood	240		S 1531 L					
	< 250	basic Wood	300		S 1617 K					
	< 100	top Wood	150	S 644 D		S 644 D				
	< 150	PROGRESSOR Wood	200	S 2345 X				S 2345 X		
	< 60	top Wood	150	S 644 D		S 644 D				
		PROGRESSOR Wood	200	S 2345 X				S 2345 X		
	< 100	top Wood	150	S 644 D		S 644 D				
	< 150	PROGRESSOR Wood	200	S 2345 X				S 2345 X		
	< 190	top Wood	240		S 1531 L					
	< 100	basic Wood	150		S 617 K	S 617 K				
	< 190	top Wood	240		S 1531 L					
	< 250	basic Wood	300		S 1617 K					

Special applications

Page 85

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
				 Straight, fine	 Straight, coarse	 Curve	 Accurate angled cut	 Flush cut	 Thin and thick	 Demolition and rescue work
 Plasterboard	< 50	special  Plaster	100	S 528 DF		S 528 DF				
	< 100	special  Plaster	150	S 628 DF		S 628 DF				
 Fibre cement panels	< 100	endurance  FiberPlaster	150	S 641 HM		S 641 HM				
 Porous concrete	< 175	endurance  AeratedConcrete	225		S 1141 HM					
	< 250	endurance  AeratedConcrete	300		S 1241 HM					
	< 350	endurance  AeratedConcrete	400		S 2041 HM					
 Red brick	< 150	special  Brick	240		S 1543 HM					
	< 215	special  Brick	305		S 1243 HM		S 1243 HM			
	< 365	special  Brick	455		S 2243 HM		S 2243 HM			
 Glass fibre reinforced plastic/epoxy	< 50	endurance  StainlessSteel	115	S 522 EHM						
	< 100	endurance  StainlessSteel	150	S 922 EHM						
 Frozen materials	< 250	special  Ice	300	S 1211 K						
 Inox sheets	2 – 4	endurance  StainlessSteel	115	S 522 EHM						
		endurance  StainlessSteel	150	S 922 EHM						
		endurance  StainlessSteel	200	S 1022 EHM						
 Inox profiles, pipes	< 50	endurance  StainlessSteel	115	S 522 EHM						
	< 100	endurance  StainlessSteel	150	S 922 EHM						
	< 200	endurance  StainlessSteel	200	S 1022 EHM						
 Polystyrene, insulation	< 100	special  Soft-Material	150	S 713 A		S 713 A				
 Cardboard, carpet, leather	< 100	special  Soft-Material	150	S 713 A		S 713 A				
 Fibre insulation materials	< 100	clean  FiberInsulation	150	S 713 AW		S 713 AW				

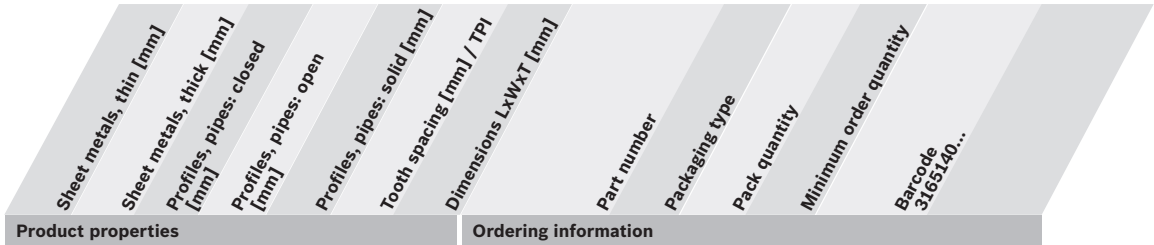
Sabre saw blades for metal



Sabre saw blades - Basic for Metal

Good and cost-effective

basic **for Metal**



S 918 AF

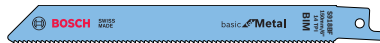


BIM, wavy set, milled
 Thin sheet metals (1-3 mm), fine, closed pipes/profiles (diameter <100 mm)

1-3	-	<100	-	-	1 / 24	150 x 16 x 0.8	2 608 651 944	C1c	2	5	235839
							2 608 651 780	C1c	5	5	016117



S 918 BF



BIM, side set, milled
 Medium-thick sheet metals (2-8 mm), closed pipes/profiles (diameter <100 mm)

-	2-8	<100	-	-	1,8 / 14	150 x 16 x 0.8	2 608 651 821	C1c	2	5	035354
							2 608 651 781	C1c	5	5	016124

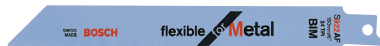
Sabre saw blades - Flexible for Metal

Flexible, break-resistant

flexible **for Metal**



S 922 AF



BIM, wavy set, milled
 Thin sheet metals (0.7-3 mm), fine pipes/profiles (diameter <100 mm), effortless, fine cut



0.7-3	-	<100	<100	-	1 / 24	150 x 19 x 0.9	2 608 656 036	C1c	2	5	093385
							2 608 656 013	C1c	5	5	093491



S 1122 AF



BIM, wavy set, milled
 Thin sheet metals (0.7-3 mm), fine pipes/profiles (diameter <175 mm), effortless, fine cut, flexible flush cut

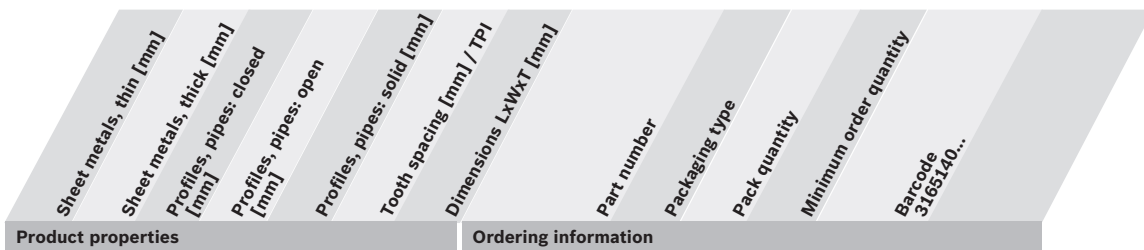


0.7-3	-	<175	<175	-	1 / 24	225 x 19 x 0.9	2 608 656 018	C1c	5	5	093545
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Sabre saw blades - Flexible for Metal

Flexible, break-resistant

flexible  Metal



S 922 EF



BIM, side set, milled
Thin sheet metals (1.5-4 mm), pipes/profiles (diameter <100 mm)

1.5-4	-	<100	<100	-	1,4 / 18	150 x 19	2 608 656 038	C1c	2	5	093408
						x 0.9	2 608 656 015	C1c	5	5	093514
							2 608 657 551	P1a	25	1	515191
							2 608 656 028	C0a	100	1	206112



S 1122 EF



BIM, side set, milled
Thin sheet metals (1.5-4 mm), pipes/profiles (diameter <175 mm), flexible flush cut

1.5-4	-	<175	<175	-	1,4 / 18	225 x 19	2 608 656 042	C1c	2	5	093446
						x 0.9	2 608 656 020	C1c	5	5	093569
							2 608 657 553	P1a	25	1	515207

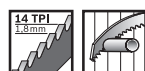


S 922 BF



BIM, side set, milled
Thick sheet metals (3-8 mm), solid pipes/profiles (diameter <100 mm), quick cut

-	3-8	<100	<100	<100	1,8 / 14	150 x 19	2 608 656 037	C1c	2	5	093392
						x 0.9	2 608 656 014	C1c	5	5	093507
							2 608 657 550	P1a	25	1	515184
							2 608 656 027	C0a	100	1	206105





S 1122 BF



BIM, side set, milled
Thick sheet metals (3-8 mm), solid pipes/profiles (diameter <175 mm), flexible flush cut, quick cut

-	3-8	<175	<175	<175	1,8 / 14	225 x 19	2 608 656 041	C1c	2	5	093439
						x 0.9	2 608 656 019	C1c	5	5	093552
							2 608 657 552	P1a	25	1	515214
							2 608 656 032	C0a	100	1	206150

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Progressor for Metal

Universal, fast

PROGRESSOR  Metal



S 123 XF



BIM, side set, milled

Thin to thick sheet metals (1-8 mm), thin to thick profiles (diameter <100 mm)

-	1-8	<100	<100	<100	1,8-3,2 / 8-14	150 x 19 x 0.9	2 608 654 401	C1c	2	5	169554
							2 608 654 402	C1c	5	5	169561
							2 608 657 937	P1a	25	1	695404
							2 608 654 416	COa	100	1	184816

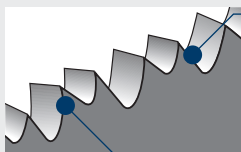


Heavy for Metal sabre saw blades for top performance in metal



Extremely robust and durable

- ▶ Double the lifetime
- ▶ Considerably increased cutting speed (each in comparison to standard bi-metal blades)



Robust tooth

Small tooth spacing, small chip clearance for double the lifetime thanks to strengthened tooth spine



Aggressive tooth

large tooth spacing, large chip clearance for high cutting speed and high chip removal rate.

Aggressive teeth

- ▶ Patented 2x2 tooth geometry
- ▶ Powerful in thick-walled and thin-walled pipes and profiles

Sabre saw blades - Heavy for Metal

Heavy-duty work, sturdy, precise

heavy for Metal

Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Solid materials [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					

S 926 BEF



BIM, patented 2x2 Tooth Geometry
 Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<100 mm).
 Fine, precise cuts at accurate angles.

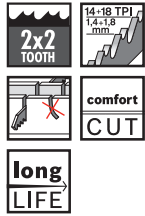
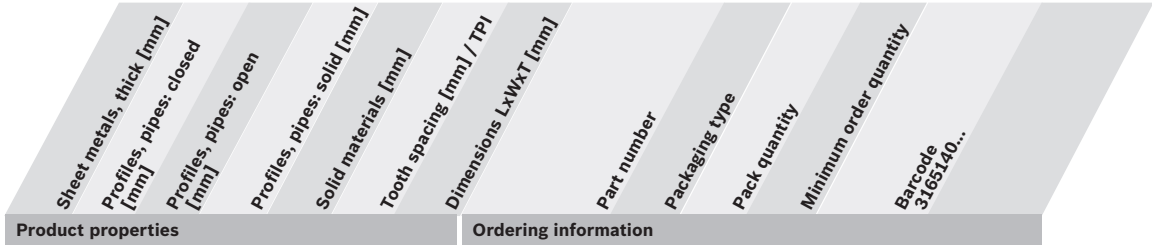
3-8	<100	<100	-	-	1,4+1,8 / 14+18	150 x 25 x 1.1	2 608 657 394	C1c	5	1	451888
							2 608 653 067	P1a	25	1	695343

● Pack quantity (Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Heavy for Metal

Heavy-duty work, sturdy, precise

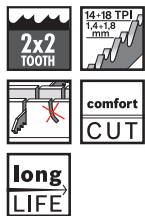


S 1126 BEF



BIM, patented 2x2 Tooth Geometry
 Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<175 mm).
 Fine, precise cuts at accurate angles.

3-8	<175	<175	-	-	1,4+1,8 / 14+18	225 x 25 x 1.1	2 608 657 395	C1c	5	1	451895
							2 608 657 554	P1a	25	1	515221

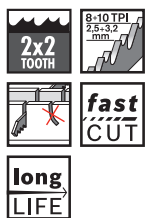


S 1226 BEF



BIM, patented 2x2 Tooth Geometry
 Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<250 mm).
 Fine, precise cuts at accurate angles

3-8	<250	<250	-	-	1,4+1,8 / 14+18	300 x 25 x 1.1	2 608 657 396	C1c	5	1	451901
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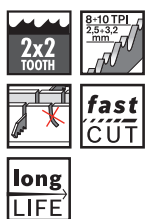


S 926 CHF



BIM, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<100 mm).
 Fast, precise cuts at accurate angles.

4-12	<100	<100	<100	<100	2,5+3,2 / 8+10	150 x 25 x 1.1	2 608 657 397	C1c	5	1	451918
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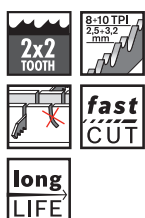


S 1126 CHF



BIM, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<175 mm).
 Fast, precise cuts at accurate angles.

4-12	<175	<175	<175	<175	2,5+3,2 / 8+10	225 x 25 x 1.1	2 608 657 398	C1c	5	1	451925
							2 608 657 555	P1a	25	1	515238



S 1226 CHF



BIM, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<250 mm).
 Fast, precise cuts at accurate angles.

4-12	<250	<250	<250	<250	2,5+3,2 / 8+10	300 x 25 x 1.1	2 608 657 406	C1c	5	1	451932
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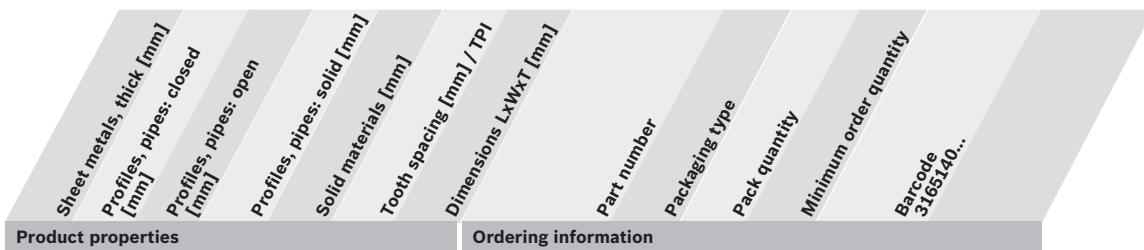
● Pack quantity (Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Heavy for Metal

Heavy-duty work, sturdy, precise

heavy **Metal**



S 925 VF



BIM, vario-pitched teeth
Medium-thick to thick sheet metals (2-10 mm), thin-walled and thick-walled pipes and profiles (<100 mm). Ideal for demolition work in metal. Effortless, fine cut.

2-10	<100	<100	-	-	1,8/2,6 / 10/14	150 x 19 x 1.25	2 608 657 407	C1c	5	1	451949
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S 1025 VF



BIM, vario-pitched teeth
Medium-thick to thick sheet metals (2-10 mm), thin-walled and thick-walled pipes and profiles (<150 mm). Ideal for demolition work in metal. Effortless, fine cut.

2-10	<150	<150	-	-	1,8-2,6 / 10-14	200 x 19 x 1.25	2 608 656 265	C1c	5	1	235570
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S 1125 VF



BIM, vario-pitched teeth
Medium-thick to thick sheet metals (2-10 mm), thin-walled and thick-walled pipes and profiles (<175 mm). Ideal for demolition work in metal. Effortless, fine cut.

2-10	<175	<175	-	-	1,8/2,6 / 10/14	225 x 19 x 1.25	2 608 657 408	C1c	5	1	451956
							2 608 657 556	P1a	25	1	515245



S 1225 VF

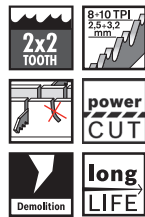
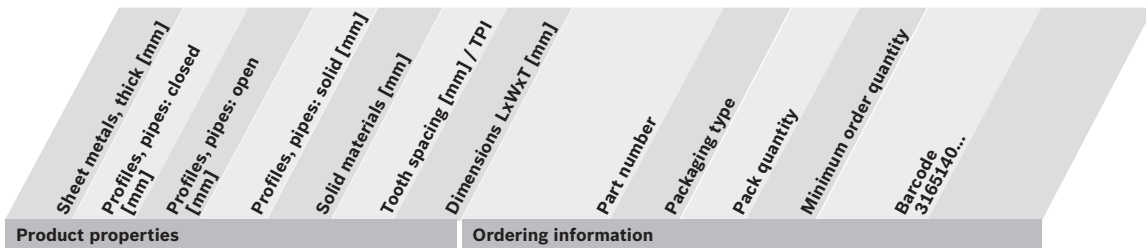


BIM, vario-pitched teeth
Medium-thick to thick sheet metals (2-10 mm), thin-walled and thick-walled pipes and profiles (<250 mm). Ideal for demolition work in metal. Effortless, fine cut.

2-10	<250	<250	-	-	1,8/2,6 / 10/14	300 x 19 x 1.25	2 608 657 409	C1c	5	1	451963
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Sabre saw blades - Heavy for Metal

Heavy-duty work, sturdy, precise

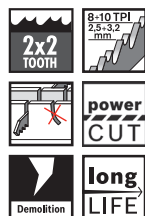


S 920 CF

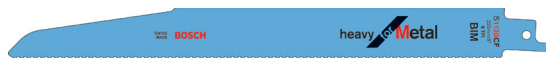


BIM, patented 2x2 Tooth Geometry
 Thick sheet metal (4-12 mm), thick-walled, solid pipes and profiles (<100 mm).
 Ideal for pipe cutting device, for rescue/demolition work. Powerful, coarse cut.

4-12	<100	<100	<100	<100	2,5+3,2 / 8+10	150 x 22 x 1.6	2 608 654 820	C1c	5	1	019262
							2 608 653 066	P1a	25	1	695336



S 1120 CF



BIM, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled, solid pipes and profiles (<175 mm).
 Ideal for pipe cutting device, for rescue/demolition work. Powerful, coarse cut

4-12	<175	<175	<175	<175	2,5+3,2 / 8+10	225 x 22 x 1.6	2 608 656 255	C1c	5	1	235471
							2 608 657 557	P1a	25	1	515252
							2 608 656 571	C0a	100	1	283663

● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

The new standard in metal sawing



The patented Full Contact Design increases the lifetime of the tried-and-tested “endurance for HeavyMetal” sabre saw blades by 50%. The concave tooth strip makes it noticeably easier to start sawing metal pipes. The patented 2x2 tooth geometry provides a high material removal rate in metal.

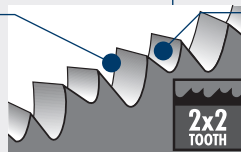
Straight cutting edge

- ▶ Less vibration
- ▶ Effective, smooth and precise cutting of large-diameter pipes and profiles.



Aggressive tooth

Large tooth spacing, large chip clearance for high cutting speed and high chip removal rate



Robust tooth

small tooth spacing, small chip clearance for long lifetime thanks to strengthened tooth spine

Patented “Full Contact” Design

- ▶ An easier sawing start
- ▶ Higher cutting speed
- ▶ Optimised for sawing metal pipes

Sabre saw blades - Endurance for HeavyMetal

Longest life in metal

endurance heavyMetal

Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Solid materials [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					

S 927 BEF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry with Full Contact Design
 Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<100 mm).
 Fine, precise cuts at accurate angles.

3-8	<100	<100	-	-	1,4+1,8 / 14+18	150 x 25 x 0,9	2 608 657 523	C1c	5	1	507158
							2 608 657 936	P1a	25	1	695398

Pack quantity (Pieces per pack)





Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for HeavyMetal

Longest life in metal

endurance  heavyMetal







 
 

S 1127 BEF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry with Full Contact Design
 Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<175 mm).
 Fine, precise cuts at accurate angles.

3-8	<175	<175	-	-	1,4+1,8 / 14+18	225 x 25 x 0.9	2 608 657 524	C1c	5	1	507165
							2 608 657 933	P1a	25	1	695367





 
 

S 1227 BEF

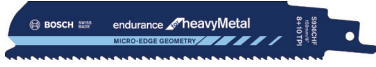


BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry with Full Contact Design
 Medium-thick to thick sheet metals (3-8 mm), thin-walled closed and open profiles and pipes (<250 mm).
 Fine, precise cuts at accurate angles

3-8	<250	<250	-	-	1,4+1,8 / 14+18	300 x 25 x 0.9	2 608 658 147	C1c	5	1	836562
							2 608 658 148	P1a	25	1	836579





 
 

S 936 CHF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<100 mm).
 Fast, precise cuts at accurate angles.

4-12	<100	<100	<100	<100	2,5+3,2 / 8+10	150 x 25 x 1.1	2 608 657 525	C1c	5	1	507172
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



 
 

S 1136 CHF

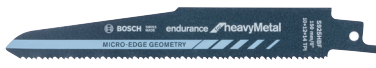


BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled closed and open profiles and pipes (<175 mm).
 Fast, precise cuts at accurate angles.

4-12	<175	<175	<175	<175	2,5+3,2 / 8+10	225 x 25 x 1.1	2 608 657 526	C1c	5	1	507189
							2 608 657 934	P1a	25	1	695374


 
  


S 925 HBF



BIM, Micro Edge Geometry, 3x3 Tooth Geometry
 For metal demolition work
 Medium-thick to thick sheet metals (2-10 mm), thin-walled closed and open profiles and pipes (<100 mm).

3-8	<100	<100	-	-	2,5 / 10+ / 12+14	150 x 22 x 1.35	2 608 658 009	C1c	5	1	744799
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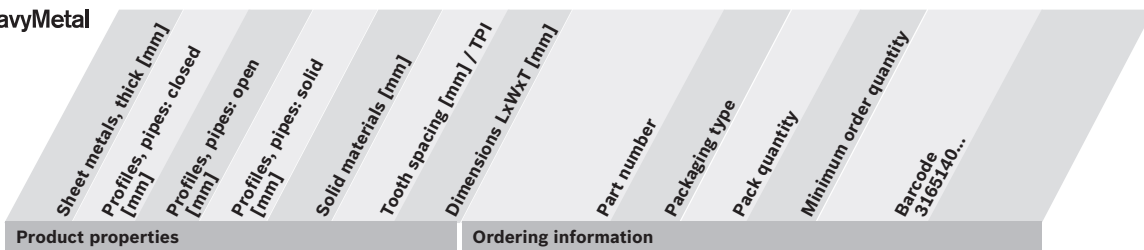
 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for HeavyMetal

Longest life in metal

endurance heavyMetal



Product properties					Ordering information				
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S 1025 HBF



BIM, Micro Edge Geometry, 3x3 Tooth Geometry
 For metal demolition work
 Medium-thick to thick sheet metals (2-10 mm), thin-walled closed and open profiles and pipes (<150 mm).

3-8	<150	<150	-	-	2,5 / 10+ 12+14	200 x 22 x 1.35	2 608 658 010	C1c	5	1	744805
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S 1125 HBF



BIM, Micro Edge Geometry, 3x3 Tooth Geometry
 For metal demolition work
 Medium-thick to thick sheet metals (2-10 mm), thin-walled closed and open profiles and pipes (<175 mm).

3-8	-	<175	<175	-	2,5 / 10+ 12+14	225 x 22 x 1.35	2 608 658 011	C1c	5	1	744812
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S 1225 HBF



BIM, Micro Edge Geometry, 3x3 Tooth Geometry
 For metal demolition work
 Medium-thick to thick sheet metals (2-10 mm), thin-walled closed and open profiles and pipes (<250 mm).

3-8	<250	<250	-	-	2,5 / 10+ 12+14	300 x 22 x 1.35	2 608 658 013	C1c	5	1	744836
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S 930 CF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry
 Thick sheet metal (4-12 mm), thick-walled, solid pipes and profiles (<100 mm).
 Ideal for pipe cutting device, for rescue/demolition work. Powerful, coarse cut.

4-12	<100	<100	<100	<100	2,5+3,2 / 8+10	150 x 22 x 1.6	2 608 657 527	C1c	5	1	507196
							2 608 657 935			P1a	25

Pack quantity (Pieces per pack)

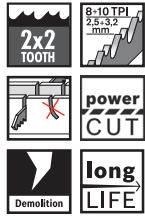
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for HeavyMetal

Longest life in metal

endurance heavyMetal

Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Profiles, pipes: solid [mm]	Solid materials [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information					



S 1130 CF



BIM, Micro Edge Geometry, patented 2x2 Tooth Geometry
 Thick sheet metals (4-12 mm), thick-walled, solid pipes and profiles (<175 mm).
 Ideal for pipe cutting device, for rescue/demolition work. Powerful, coarse cut

4-12	<175	<175	<175	<175	2,5+3,2 / 8+10	225 x 22 x 1.6	2 608 657 528	C1c	5	1	507202
							2 608 657 932	P1a	25	1	695350

Sabre saw blades - Endurance for CastIron

ideal for cast iron

endurance CastIron

Cast steel pipes [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				



S 1050 RD



Diamond-coated, Grit 50.
 Cast steel pipes (diameter < 150 mm), glass fibre reinforced plastic/epoxy (< 150 mm).
 Ideal for very abrasive materials.

<150	<150	-	200 x 19 x 1	2 608 652 207	C1c	2	1	604796
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Sabre saw blades - Basic for CastIron

Cast steel pipes

basic CastIron

Plasterboard [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Cast steel pipes [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties						Ordering information						



S 1130 RIFF



Carbide Technology, grit of 30
 Cast steel pipes (diameter=175 mm)

-	-	-	<175	<=175	<175	-	225 x 19 x 1.5	2 608 650 969	C1c	2	1	109802
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Pack quantity (Pieces per pack)

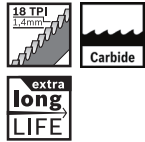
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for StainlessSteel

Stainless steel

endurance StainlessSteel

Inox sheets [mm]	Inox profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information				

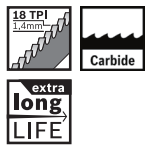


S 522 EHM



Carbide Technology (bar), teeth ground
 Especially optimised for use in compact saws.
 Inox sheets (2-4 mm), inox profiles (diameter <50 mm), glass fibre reinforced plastic/epoxy (<50 mm).

2-4	<50	<50	1,4 / 18	115 x 19 x 1	2 608 653 096	C1c	1	1	772624
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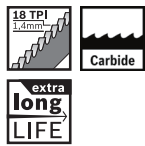


S 922 EHM



Carbide Technology (bar), teeth ground
 Inox sheets (2-4 mm), inox profiles (diameter <100 mm), glass fibre reinforced plastic/epoxy (<100 mm).

2-4	<100	<100	1,4 / 18	150 x 19 x 1	2 608 653 097	C1c	1	1	772631
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S 1022 EHM

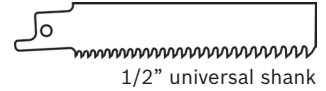


Carbide Technology (bar), teeth ground
 Especially optimised for use in compact saws.
 Inox sheets (2-4 mm), inox profiles (diameter <150 mm), glass fibre reinforced plastic/epoxy (<150 mm).

2-4	<150	<150	1,4 / 18	200 x 19 x 1	2 608 653 098	C1c	1	1	772648
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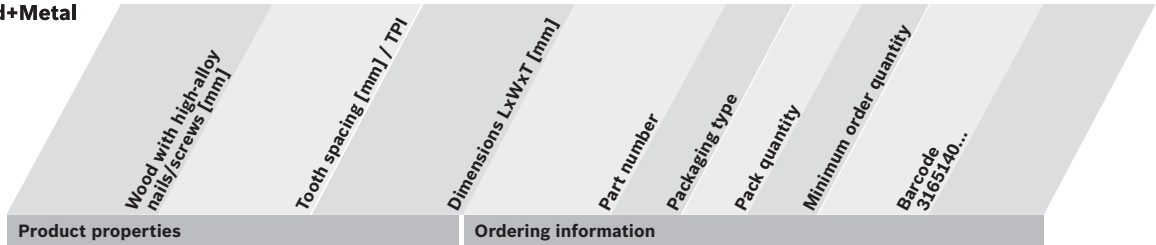
Sabre saw blades

for wood and metal



Sabre saw blades - Carbide Progressor for Wood and Metal

progressor **Wood+Metal**



S 956 XHM



Carbide Technology, side set, ground

Wood with (hardened) nails/metal (5-100 mm), wood with steel elements (5-100 mm), cast steel pipes (diameter < 3"), glass fibre reinforced plastic / epoxy (< 100 mm)

5-100	2,5 / 10+12+14	150 x 25 x 1.25	2 608 653 099	C1c	1	1	772976
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S 1156 XHM



Carbide Technology, side set, ground

Wood with (hardened) nails/metal (5-175 mm), wood with steel elements (5-175 mm), cast steel pipes (diameter < 6"), glass fibre reinforced plastic/epoxy (< 175 mm)

5-175	2,5 / 10+12+14	225 x 25 x 1.25	2 608 653 100	C1c	1	1	772983
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S 1256 XHM



Carbide Technology, side set, ground

Wood with (hardened) nails/metal (5-250 mm), wood with steel elements (5-250 mm), cast steel pipes (diameter < 8"), glass fibre reinforced plastic/epoxy (< 250 mm)

5-250	2,5 / 10+12+14	300 x 25 x 1.25	2 608 653 101	C1c	1	1	772990
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Sabre saw blades - Flexible for Wood and Metal

Flexible, break-resistant

flexible Wood+Metal

Wood, with nails/metal [mm]	Pallets [mm]	Wooden boards, chipboard [mm]	Sheet metals, pipes, profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					

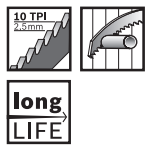


S 922 HF

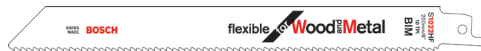


BIM, side set, milled
For pallet repair, wood with nails/metal (<100 mm), sheet metals, pipes, aluminium profiles (3-12 mm)

<100	<100	-	3-12	-	-	2,5 / 10	150 x 19 x 0.9	2 608 656 039	C1c	2	5	093415
								2 608 656 016	C1c	5	5	093521
								2 608 656 320	C0a	100	1	346184

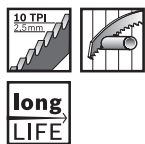


S 1022 HF



BIM, side set, milled
For pallet repair, wood with nails/metal (<150 mm), sheet metals, pipes, aluminium profiles (3-12 mm), flexible flush cut

<150	<150	-	3-12	-	-	2,5 / 10	200 x 19 x 0.9	2 608 656 636	C0a	100	1	293426
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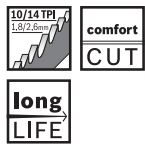


S 1122 HF



BIM, side set, milled
For pallet repair, wood with nails/metal (<175 mm), sheet metals, pipes, aluminium profiles (3-12 mm), flexible flush cut

<175	<175	-	3-12	-	-	2,5 / 10	225 x 19 x 0.9	2 608 656 270	C1c	2	5	235853
								2 608 656 021	C1c	5	5	093576
								2 608 657 560	P1a	25	1	515283
								2 608 656 034	C0a	100	1	206174



S 922 VF



BIM, vario-pitched teeth
Wood with nails/metal (<100 mm), sheet metals, pipes, aluminium profiles (3-10 mm), glass fibre reinforced plastic/epoxy (<100 mm)

<100	-	-	3-10	-	<100	1,8-2,6 / 10-14	150 x 19 x 0.9	2 608 656 040	C1c	2	5	093422
								2 608 656 017	C1c	5	5	093538
								2 608 657 558	P1a	25	1	515269

Sabre saw blades - Flexible for Wood and Metal

Flexible, break-resistant

flexible Wood+Metal

S 1122 VF



BIM, vario-pitched teeth
 Wood with nails/metal (<175 mm), sheet metals, aluminium profiles (3-10 mm),
 glass fibre reinforced plastic/epoxy (<175 mm), flexible flush cut

<175	-	-	3-10	-	<175	1,8-2,6 / 10-14	225 x 19 x 0,9	2 608 654 981	C1c	5	5	079365
								2 608 657 559	P1a	25	1	515276

S 1222 VF



BIM, vario-pitched teeth
 Wood with nails/metal (<250 mm), sheet metals, aluminium profiles (3-10 mm),
 glass fibre reinforced plastic/epoxy (<250 mm), flexible flush cut

<250	-	-	3-10	-	<250	1,8-2,6 / 10-14	300 x 19 x 0,9	2 608 656 043	C1c	2	5	093453
								2 608 656 022	C1c	5	5	093583

Sabre saw blades - Progressor for Wood and Metal

Universal, fast

PROGRESSOR Wood+Metal

S 3456 XF



BIM, side set, milled
 Wood with nails/metal, chipboard (<150 mm), sheet metals, aluminium profiles (3-18 mm),
 glass fibre reinforced plastic/epoxy (<150 mm)

<150	-	<150	3-18	<150	<150	2,1-4,3 / 6-12	200 x 19 x 1,25	2 608 654 405	C1c	2	5	169592
								2 608 654 406	C1c	5	5	169608
								2 608 657 938	P1a	25	1	695411
								2 608 654 418	COa	100	1	184830

● Pack quantity (Pieces per pack)

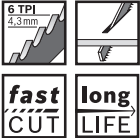
● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Heavy for Wood and Metal

Heavy-duty work, sturdy, fast

heavy **Wood & Metal**

Wood with nails/metal [mm]	Pallets [mm]	Wooden boards, chipboard [mm]	Sheet metals, Profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					

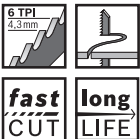


S 611 DF



BIM, side set, milled
 Wood with nails/metal, chipboard (<100 mm), plastic profiles (<100 mm), glass fibre reinforced plastic/epoxy (<50 mm), window frames: wood + metal, especially for plunge cuts

<100	-	<100	-	<100	<50	4,3 / 6	150 x 19 x 1.25	2 608 656 271	C1c	2	1	235860
								2 608 656 258	C1c	5	1	235501
								2 608 657 561	P1a	25	1	515290
								2 608 656 259	C0a	100	1	235518

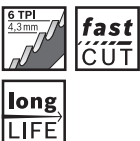


S 711 DF



BIM, side set, milled
 Wood with nails/metal, chipboard (<100 mm), glass fibre reinforced plastic/epoxy (<50 mm), especially for curve cuts

<100	-	<100	-	-	<50	4,3 / 6	150 x 12 x 1.25	2 608 656 272	C1c	2	1	235877
								2 608 656 260	C1c	5	1	235525

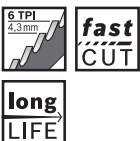


S 1111 DF



BIM, side set, milled
 Wood with nails/metal, chipboard (<175 mm), plastic profiles (diameter <175 mm), glass fibre reinforced plastic/epoxy (<50 mm)

<175	-	<175	-	<175	<50	4,3 / 6	225 x 19 x 1.25	2 608 656 273	C1c	2	1	235884
								2 608 656 261	C1c	5	1	235532



S 1411 DF



BIM, side set, milled
 Wood with nails/metal, chipboard (<250 mm), glass fibre reinforced plastic/epoxy (<60 mm)

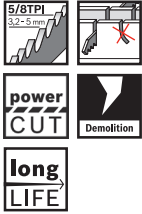
<250	-	<250	-	<250	<60	4,3 / 6	300 x 19 x 1.25	2 608 654 834	C1c	2	1	036139
								2 608 654 763	C1c	5	1	016285
								2 608 657 562	P1a	25	1	515306
								2 608 656 567	C0a	100	1	283625

Sabre saw blades - Heavy for Wood and Metal

Heavy-duty work, sturdy, fast

heavy **Wood & Metal**

Wood with nails/metal [mm]	Pallets [mm]	Wooden boards, chip-board [mm]	Sheet metals, pipes, profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



S 610 VF



BIM, special vario-pitched teeth for wood
 Wood with nails/metal, wood, chipboard (<100 mm), glass fibre reinforced plastic/epoxy, solid (<100 mm), wall cutouts: wood+metal (<100 mm), for rescue/demolition work

<100	-	<100	-	<100	<100	3,2-5 / 5/8	150 x 22 x 1.6	2 608 657 608	C1c	5	1	543347
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S 1110 VF



BIM, special vario-pitched teeth for wood
 Wood with nails/metal, wood, chipboard (<175 mm), glass fibre reinforced plastic/epoxy, solid (<175 mm), wall cutouts: wood+metal (<175 mm), for rescue/demolition work

<175	-	<175	-	<175	<175	3,2-5 / 5/8	225 x 22 x 1.6	2 608 657 610	C1c	5	1	543354
								2 608 657 611	P1a	25	1	543361



S 1210 VF



BIM, special vario-pitched teeth for wood
 Wood with nails/metal, wood, chipboard (<250 mm), glass fibre reinforced plastic/epoxy, solid (<250 mm), wall cutouts: wood+metal (<250 mm), for rescue/demolition work

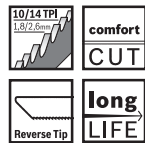
<250	-	<250	-	<250	<250	3,2-5 / 5/8	300 x 22 x 1.6	2 608 657 612	C1c	5	1	543378
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Sabre saw blades - Special for PalletRepair

Pallet repairs, flexible, break-resistant

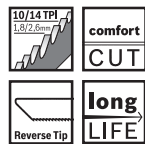
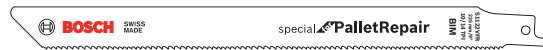
special  PalletRepair

Pallets [mm]	Tooth spacings [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				

**S 722 VFR**

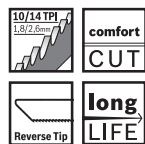
BIM, vario-pitched teeth
Pallets, cutting depth up to 125 mm, maximum flexibility

5-125	1,8/2,6 / 10/14	190 x 19 x 0.9	2 608 658 027	C1c	5	5	749282
			2 608 658 028	C0a	100	1	749299

**S 1122 VFR**

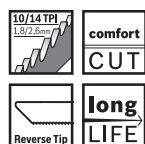
BIM, vario-pitched teeth
Pallets, cutting depth up to 165 mm, maximum flexibility

5-165	1,8/2,6 / 10/14	225 x 19 x 0.9	2 608 658 030	C1c	5	5	749312
			2 608 658 031	C0a	100	1	749329

**S 725 VFR**

BIM, vario-pitched teeth
Pallets, cutting depth up to 125 mm, minimal vibration

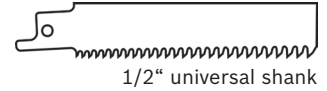
5-125	1,8/2,6 / 10/14	190 x 19 x 1.25	2 608 658 033	C1c	5	5	749343
			2 608 658 034	C0a	100	1	749350

**S 1125 VFR**

BIM, vario-pitched teeth
Pallets, cutting depth up to 165 mm, maximum stability and lifetime

5-165	1,8/2,6 / 10/14	225 x 19 x 1.25	2 608 658 036	C1c	5	5	749367
			2 608 658 037	C0a	100	1	749374

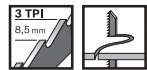
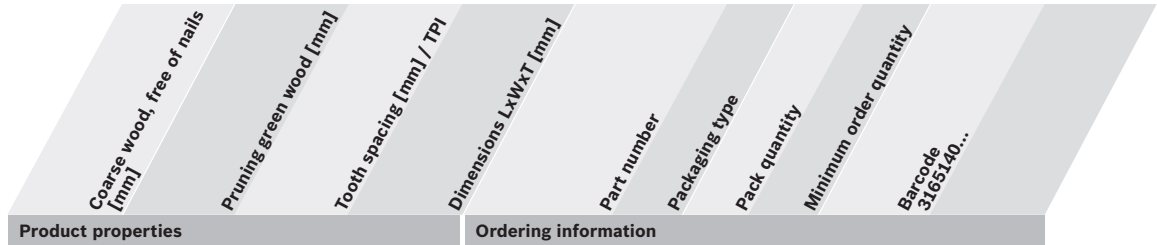
Sabre saw blades for wood



Sabre saw blades - Basic for Wood

Good and cost-effective

basic for Wood



S 617 K



HCS, side set, ground
Coarse wood, free of nails (<100 mm), pruning green wood (diameter <100 mm), especially for curve cuts/plunge cuts

<100	<100	8,5 / 3	150 x 19 x 1.25	2 608 650 616	C1c	2	5	007702
				2 608 650 677	C1c	5	5	016063



S 1617 K



HCS, side set, ground
Coarse wood, free of nails (<250 mm), pruning green wood (diameter <250 mm)

<250	<250	8,5 / 3	300 x 19 x 1.25	2 608 650 679	C1c	5	5	016278
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S 1111 K



HCS, side set, ground
Coarse wood, free of nails (<175 mm), firewood (diameter <175 mm)

<175	-	8,5 / 3	225 x 19 x 1.25	2 608 650 617	C1c	2	5	007719
				2 608 650 678	C1c	5	5	016070

Sabre saw blades - Progressor for Wood

Universal use, including plywood and plastic

PROGRESSOR for Wood

Coarse wood, free of nails [mm]
 Construction wood [mm]
 Panels [mm]
 Wooden wall cutout [mm]
 Pruning green wood [mm]
 Plastic [mm]
 Tooth spacing [mm] / TPI
 Dimensions LxWxT [mm]

Part number
 Packaging type
 Pack quantity
 Minimum order quantity
 Barcode 3165140...

Product properties Ordering information



S 2345 X

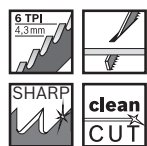


HCS, side set, ground
 Construction wood (<150 mm), boards: chipboard, MDF (6-60 mm), plywood, plastic (<150 mm), wooden wall (<150 mm). Effortless, fine cut.

-	<150	6-60	<150	-	<150	2,5,4,3/6-10	200 x 19 x 1.25	2 608 654 403	C1c	2	5	169578
								2 608 654 404	C1c	5	5	169585
								2 608 650 463	P1a	25	1	515313
								2 608 654 417	C0a	100	1	184823

Sabre saw blades - Top for Wood

Sharp, fast, efficient

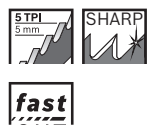


S 644 D



HCS, side set, ground
 Construction wood (<100 mm), wooden wall (<100 mm), boards: chipboard, MDF (6-60 mm), plywood, plastic (<100 mm), especially for plunge cuts

-	<100	6-60	<100	-	<100	4,3/6	150 x 19 x 1.25	2 608 650 614	C1c	2	5	007689
								2 608 650 673	C1c	5	5	016025
								2 608 650 464	P1a	25	1	515320
								2 608 650 551	C0a	100	1	205689

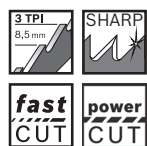


S 1531 L



HCS, side set, ground
 Coarse wood, free of nails (<190 mm), pruning green wood (diameter <190 mm), firewood (diameter <190 mm)

<190	-	-	-	<190	-	5/5	240 x 19 x 1.5	2 608 650 613	C1c	2	5	007672
								2 608 650 676	C1c	5	5	016056
								2 608 650 465	P1a	25	1	515337
								2 608 650 698	C0a	100	1	205733



S 1542 K

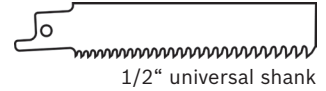


HCS, side set, ground
 Firewood, damp wood (diameter <190 mm)

<190	-	-	-	-	-	8,5/3	240 x 19 x 1.5	2 608 650 681	C1c	2	5	016773
								2 608 650 682	C1c	5	5	016087
								2 608 653 065	P1a	25	1	695329

Sabre saw blades

for special applications



Sabre saw blades - Special for Plaster

Plasterboard

special **Plaster**

Plasterboard [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Cast steel pipes [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties							Ordering information					



S 628 DF



BIM, side set, milled
Plasterboard, Fermacell® (<100 mm), especially for plunge cuts, tear-free cuts

<100	-	-	-	-	-	4,3 / 6	150 x 19 x 1.25	2 608 656 274	C1c	2	1	235891
								2 608 656 263	C1c	5	1	235556

Fermacell® is a registered trademark.

Sabre saw blades - Endurance for FiberPlaster

Fibre-cement and drywall panels

endurance **FiberPlaster**



S 641 HM



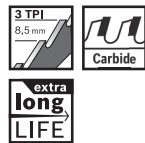
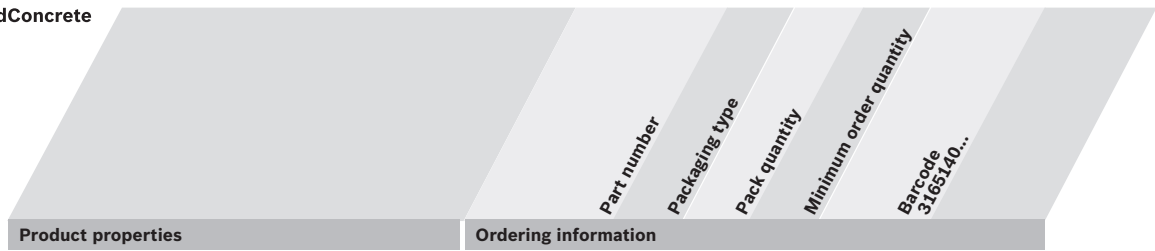
Carbide Technology, side set, ground
Porous concrete, red brick, fibre cement, glass fibre reinforced plastic/epoxy (<100 mm), for abrasive materials

-	<100	<100	<100	-	<100	4,3 / 6	150 x 19 x 1.25	2 608 650 970	C1c	2	1	109772
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Sabre saw blades - Endurance for AeratedConcrete

Porous concrete

endurance AeratedConcrete

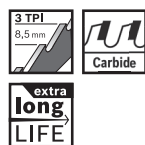


S 1141 HM



Carbide Technology, side set, ground
Porous concrete, brick (red)

		2 608 650 971	C1c	2	1	109789
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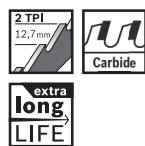


S 1241 HM



Carbide Technology, side set, ground
Porous concrete, brick (red)

		2 608 650 972	C1c	2	1	109796
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S 2041 HM



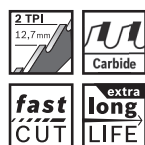
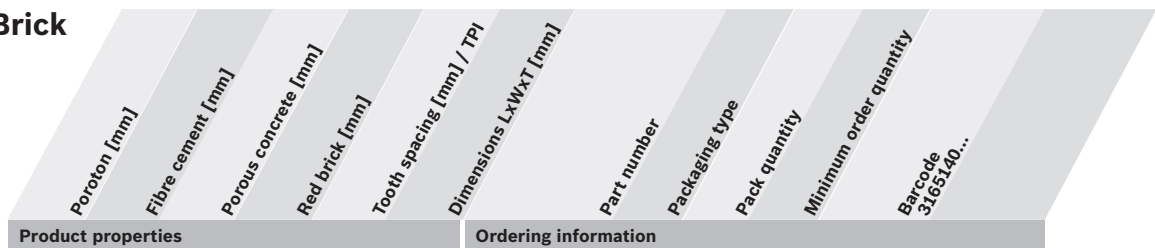
Carbide Technology, side set, ground
Porous concrete, brick (red)

		2 608 650 975	C1c	2	1	091961
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Sabre saw blades - Endurance for Brick

Brick, porous concrete, cement materials

endurance Brick



S 1543 HM



Carbide Technology
For small bricks up to a material thickness of 150 mm

<150	<150	<150	<150	12,7 / 2	240 x 23 x 1.5	2 608 650 354	C1c	1	1	413503
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Pack quantity (Pieces per pack)

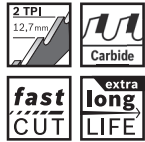
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Endurance for Brick

Brick, porous concrete, cement materials

endurance  **Brick**

Poroton [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					

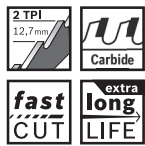


S 1243 HM

Carbide Technology
For medium-sized bricks up to a material thickness of 215 mm



<215	<215	<215	<215	12,7 / 2	305 x 50 x 1.5	2 608 650 355	C1c	1	1	413510
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S 2243 HM

Carbide Technology
For large bricks up to a material thickness of 365 mm



<365	<365	<365	<365	12,7 / 2	455 x 50 x 1.5	2 608 650 356	C1c	1	1	413527
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Sabre saw blades - Special for Ice

Frozen materials

special  Ice

Frozen materials [mm]	Inox sheets [mm]	Polystyrene, insulation [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information					



S 1211 K

Stainless steel (Inox), side set, milled
Frozen materials (<250 mm)



<250	-	-	8,5 / 3	300 x 19 x 1.25	2 608 652 900	C1c	5	1	017817
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Sabre saw blade sets

Sabre saw blades Tough Box



Product properties	Set contents	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
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20-piece sabre saw blade set Wood and Metal

S 922 EF Flexible for Metal	2 607 010 902	P1k	5	1	846486
S 922 BF Flexible for Metal			5		
S 922 HF Flexible for Wood and Metal			5		
S 644 D Top for Wood			5		

15-piece sabre saw blade set Wood and Metal Basic

S 918 AF Basic for Metal	2 607 010 901	P1k	5	1	846479
S 918 BF Basic for Metal			5		
S 617 K Basic for Wood			5		

Sabre saw blades Blister Sets



12-piece jigsaw blade set Demolition

S 925 VF Heavy for Metal	2 607 010 908	PC1b	3	1	846547
S 610 VF Heavy for Wood and Metal			3		
S 1110 VF Heavy for Wood and Metal			2		
S 1125 VF Heavy for Metal			2		
S 1120 CF Heavy for Metal			2		

6-piece jigsaw blade set Demolition

S 925 VF Heavy for Metal	2 607 010 907	PC1b	2	1	846530
S 610 VF Heavy for Wood and Metal			1		
S 1110 VF Heavy for Wood and Metal			1		
S 1125 VF Heavy for Metal			1		
S 1120 CF Heavy for Metal			1		

6-piece jigsaw blade set Wood and Metal

S 922 EF Flexible for Metal	2 607 010 906	PC1b	1	1	846523
S 922 BF Flexible for Metal			2		
S 1122 EF Flexible for Metal			1		
S 1122 BF Flexible for Metal			1		
S 1122 VF Flexible for Wood and Metal			1		

2-piece sabre saw blade sets

	Set contents	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information					

2-piece sabre saw blade set

Suitable for metal: flexible, break-resistant

S 922 AF Flexible for Metal	2 608 656 432	C1c	1	1	256391
S 123 XF Progressor for Metal			1		

2-piece sabre saw blade set

Suitable for wood with metal: flexible, break-resistant, universal

S 922 HF Flexible for Wood and Metal	2 608 656 433	C1c	1	1	256407
S 3456 XF Progressor for Wood and Metal			1		

2-piece sabre saw blade set

Suitable for wood: Coarse wood and construction wood

S 1531 L Top for Wood	2 608 650 434	C1c	1	1	256414
S 2345 X Progressor for Wood			1		



3-piece sawing handle set

	Set contents	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information					

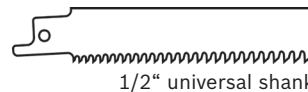
Pocket saw

Sawing handle with S 922 EF and S 922 VF sabre saw blades

Sawing handle	2 608 000 495	PC1b	1	1	633758
S 922 EF Flexible for Metal			1		
S 922 VF Flexible for Wood and Metal			1		



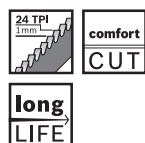
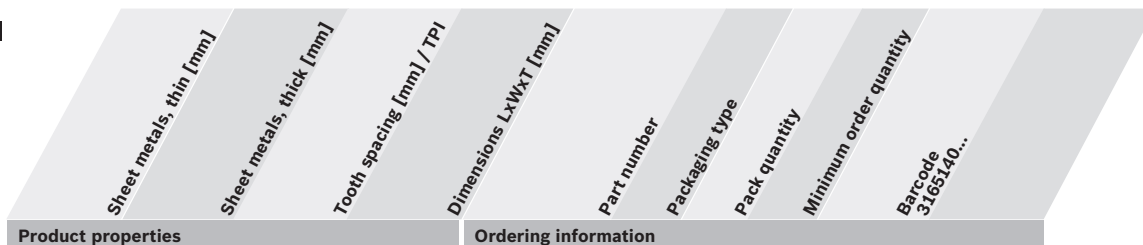
Sabre saw blades for the Bosch GSA 10,8 V-LI cordless sabre saw



- ▶ New sabre saw blade range, especially tailored for use in compact saws
- ▶ For perfect handling and versatile applications in metal, wood, wood with metal, plastic, plasterboard, and insulation materials
- ▶ Excellent ergonomics, light weight for exceptional ease of use

Sabre saw blades - Flexible for Metal

flexible Metal



S 522 AF



BIM, wavy set, milled
Especially optimised for use in compact saws.
Thin sheet metals (0.7-3 mm), effortless, fine cut

0.7-3	-	1 / 24	100 x 19 x 0.9	2 608 656 267	C1c	2	5	235594
				2 608 656 010	C1c	5	5	093460



S 522 EF

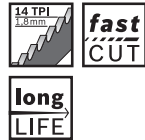
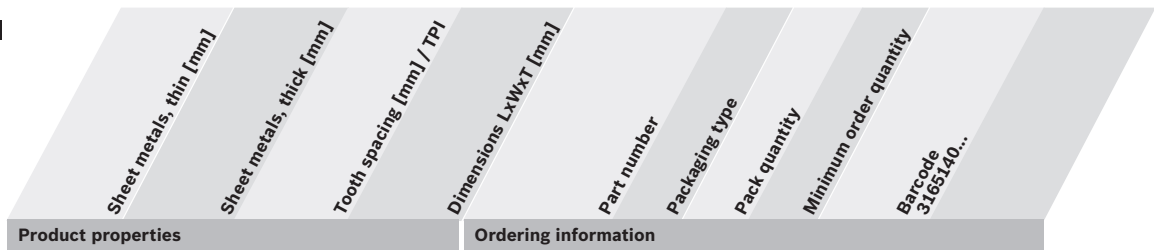


BIM, side set, milled
Especially optimised for use in compact saws.
Thin sheet metals (1.5-4 mm)

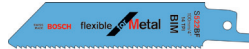
1.5-4	-	1,4 / 18	100 x 19 x 0.9	2 608 657 721	C1c	2	5	612050
				2 608 656 012	C1c	5	5	093484

Sabre saw blades - Flexible for Metal

flexible  Metal

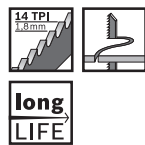


S 522 BF

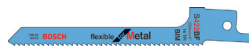


BIM, side set, milled
Especially optimised for use in compact saws.
Thick sheet metals (3-8 mm), quick cut

-	3-8	1,8 / 14	100 x 19 x 0.9	2 608 656 269	C1c	2	5	235846
				2 608 656 011	C1c	5	5	093477



S 422 BF



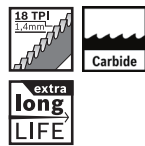
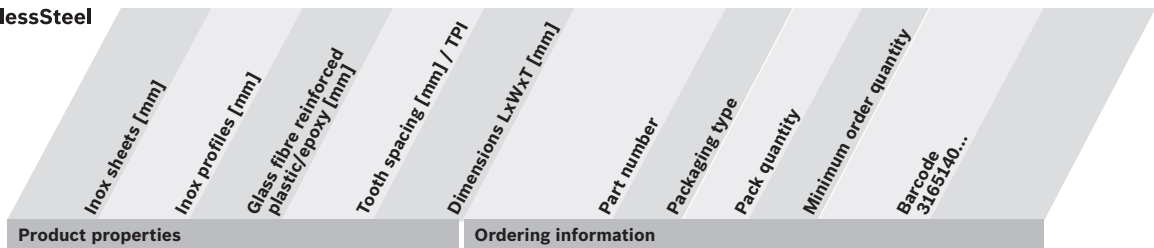
BIM, side set, milled
Especially optimised for use in compact saws.
Medium-thick sheet metals (1.5-6 mm), especially for curve cuts

-	1.5-6	1,8 / 14	100 x 16 x 0.9	2 608 656 268	C1c	2	5	235600
				2 608 656 253	C1c	5	5	235457

Sabre saw blades - Endurance for StainlessSteel

Stainless steel

endurance  StainlessSteel





S 522 EHM



Carbide Technology (bar), teeth ground
Especially optimised for use in compact saws.
Inox sheets (2-4 mm), inox profiles (diameter <50 mm), glass fibre reinforced plastic/epoxy (<50 mm).

2-4	<50	<50	1,4 / 18	115 x 19 x 1	2 608 653 096	C1c	1	1	772624
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 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sabre saw blades - Flexible for Wood and Metal

flexible Wood+Metal

Wood with nails/metal [mm]	Pallets [mm]	Wooden boards, chip-board [mm]	Sheet metals, pipes, profiles [mm]	Plastics: Pipes, profiles [mm]	Glass fibre reinforced plastic/epoxy [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 316S140...
Product properties						Ordering information						



S 511 DF



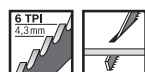
BIM, side set, milled
Especially optimised for use in compact saws.
Wood with nails/metal, wood, chipboard, plastic pipes and profiles, glass fibre plastic / epoxy resin.

<50	-	<50	-	<50	<50	4,3 / 6	100 x 19 x 0.9	2 608 657 722	C1c	2	5	612067
								2 608 657 723	C1c	5	5	612074

Sabre saw blades - Special for Plaster

special Plaster

Poroton [mm]	Fibre cement [mm]	Porous concrete [mm]	Red brick [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 316S140...	
Product properties					Ordering information						



S 528 DF



BIM, side set, milled
Especially optimised for use in compact saws.
Plasterboard, Fermacell® (<50 mm), especially for plunge cuts, tear-free cuts

-	<50	-	-	4,3 / 6	100 x 19 x 0.9	2 608 657 724	C1c	2	5	612081
						2 608 657 725	C1c	5	5	612098

Sabre saw blades - Special for Soft Material

special  Soft-Material

Polystyrene [mm]	Cardboard, carpet, leather [mm]	Rubber [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information					



S 713 A



HCS, ground blade
Especially optimised for use in compact saws.
Polystyrene, insulation (<100 mm)

<100	<100	<100	-	150 x 19 x 1	2 608 635 176	C1c	2	1	035316
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Sabre saw blades - Clean for Fiber Insulation

clean  FiberInsulation

Fibre insulation materials [mm]	Polystyrene [mm]	Cardboard, carpet, leather [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information					



S 713 AW



HCS, blade with serrated edge
Especially optimised for use in compact saws.
Specially for fibre insulation materials, polystyrene, cardboard, carpet, leather.

<100	<100	<100	-	150 x 19 x 1	2 608 635 521	C1c	2	1	688178
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Saw blades for Bosch Multisaw PFZ 500 E



M-shank



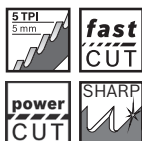
- ▶ Saw blades for fast, clean and precise cuts in wood, wood with nails, metal and plastic
- ▶ With SDS-clic system for tool-free, convenient saw blade changes at the push of a button

Tool-free, convenient saw blade changes at the push of a button with SDS-clic system

Saw blades - Top for Wood for Bosch Multisaw PFZ 500 E

top for Wood

Coarse wood, free of nails	Construction wood [mm]	Panels [mm]	Wooden wall cutout [mm]	Pruning green wood [mm]	Plastic [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Product properties							Ordering information					

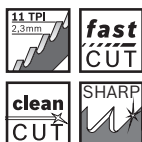


M 1131 L

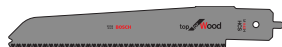


HCS, side set, ground, very sharp teeth
Coarse wood, firewood, green wood, branches, gardening work

15-150	-	-	-	<150	-	5 / 5	235 x 36 x 0.9	2 608 650 414	C1c	1	1	451611
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M 1142 H

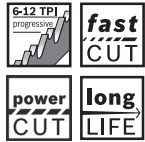


HCS, ground
Especially optimised for clean cuts in wood, construction timber, panels and plastics.

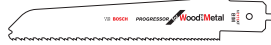
<150	<150	<60	<60	-	<150	2,3 / 11	235 x 36 x 0.9	2 608 650 065	C1c	1	1	413428
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Saw blades - Progressor for Wood and Metal for Bosch Multisaw PFZ 500 E

PROGRESSOR for Wood for Metal										
Wood with nails/metal [mm]	Wooden boards, chipboard [mm]	Sheet metals, pipes, profiles [mm]	Plastics: Pipes, profiles [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					



M 3456 XF



BIM, side set, milled
 Wood with nails/metal, wooden boards/chipboards (10-150 mm), sheet metals, pipes, profiles (5-18 mm), plastics: Pipes, profiles (diameter 10-150 mm)

10-150	10-150	5-18	10-150	2,2-4,6 / 6-12	235 x 36 x 0.9	2 608 656 931	C1c	1	1	413435
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Saw blades - Flexible for Metal for Bosch Multisaw PFZ 500 E

flexible for Metal										
Sheet metals, thin [mm]	Sheet metals, thick [mm]	Profiles, pipes: closed [mm]	Profiles, pipes: open [mm]	Tooth spacing [mm] / TPI	Dimensions LxWxT [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties					Ordering information					

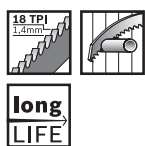


M 1122 EF



BIM, side set, milled
 Sheet metals (1.5-10 mm), profiles/pipes closed and open (<150 mm)

-	1.5-10	<150	<150	1,4 / 18	235 x 36 x 0.9	2 608 656 932	C1c	1	1	413442
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M 722 EF



BIM, side set, milled
 Sheet metals (1.5-10 mm), profiles/pipes closed and open (<150 mm)

-	1.5-10	<150	<150	1,4 / 18	235 x 36 x 0.9	2 608 656 973	C1c	1	1	425063
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Saw blade set for Bosch Multisaw PFZ 500 E

top Wood flexible Metal

PROGRESSOR Wood Metal



Product properties	Ordering information					
3-piece saw blade set						
M 1142 H Top for Wood	2 608 656 934	C1c	1	1	413459	
M 3456 XF Progressor for Wood and Metal			1			
M 1122 EF Flexible for Metal			1			

Pack quantity
(Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Saw blades for the Bosch tandem all purpose saw



- ▶ HCS saw blades for cuts in wood
- ▶ Tungsten carbide saw blades for working in porous concrete
- ▶ Sabre saw blades with serrated edge for insulation materials

With the 350 mm HCS saw blade, even the thickest beams are no problem.

Saw blade set for Bosch tandem all purpose saw

For wood

Product properties	Ordering information
Total length mm	Part number
	Packaging type
	Pack quantity
	Minimum order quantity
	Barcode 3165140...



2-piece HCS saw blade set TF 300 M for wood
Appropriate for PFZ 1200 A; PFZ 1300 AE; PFZ 1400 AE

360	2 608 632 119	C1c	2	1	075992
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2-piece HCS saw blade set TF 350 M for wood
Appropriate for GFZ 14-35 A; GFZ 16-35 AC Professional

408	2 608 632 120	C1c	2	1	076005
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Saw blade set for Bosch tandem all purpose saw

For porous concrete



2-piece TF 300 NHM tungsten carbide saw blade set
Various materials, e.g. porous concrete
Appropriate for PFZ 1200 A; PFZ 1300 AE; PFZ 1400 AE

360	2 608 632 122	C1c	2	1	076012
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2-piece TF 350 NHM tungsten carbide saw blade set
Various materials, e.g. porous concrete
Appropriate for GFZ 14-35 A; GFZ 16-35 AC Professional

408	2 608 632 123	C1c	2	1	076029
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Saw blade set for Bosch tandem all purpose saw

For insulation materials



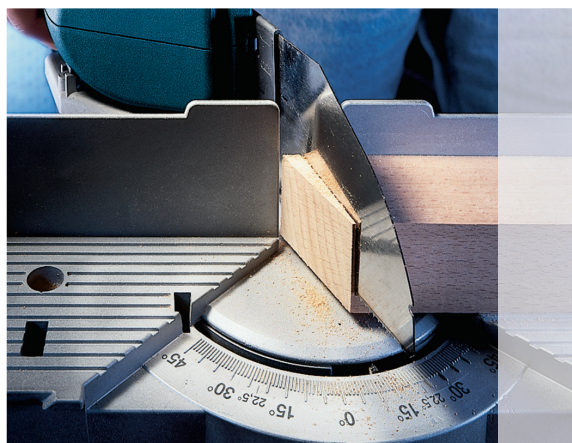
2-piece blade set TF 350 WM
for insulation materials, e.g. rock wool (green), glass wool (yellow), wood wool
Appropriate for GFZ 14-35 A; GFZ 16-35 AC Professional

408	2 608 635 512	C1c	2	1	534505
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● Pack quantity
(Pieces per pack)

□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

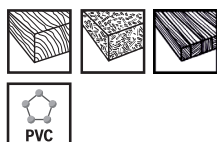
Accessories for Bosch Power Tenon Saw GFS 350 E Professional



- ▶ Saw blades for precise, tear-free cuts with high surface quality
- ▶ For cutting to length and flush cutting in solid wood, MDF, wood core plywood, PVC or plasterboard

Cutting saw blades for fast, clean and precise cutting

Flush cutting saw blades for Bosch Power Tenon Saw GFS 350 E Professional



- ▶ **Suitable for** flush cutting. For cuts up to 40 mm deep
- ▶ Fine teeth, can be used on left and right
- ▶ SDS fitting for tool-free saw blade changes
- ▶ Flush cutting saw blades made of HCS and HAS (with hardened teeth)

Material	Length of teeth mm	Tooth spacing mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				



Flush cutting saw blade FS 200 AB
Suitable for soft and hard wood.

HCS	200	1.25	2 608 661 200	C1c	1	1	182669
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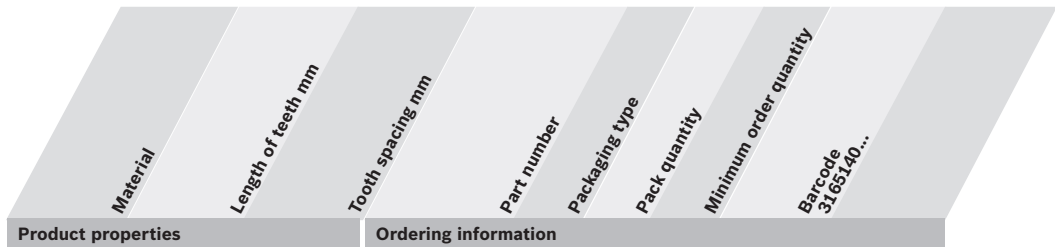
Flush cutting saw blade FS 200 ABU
Suitable for wood combination materials.

HAS	200	1.25	2 608 661 201	C1c	1	1	182676
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Cutting saw blades for Bosch Power Tenon Saw GFS 350 E Professional



- ▶ **Suitable for** cut-off sawing, can be used on left and right
- ▶ SDS fitting for tool-free saw blade changes
- ▶ Cutting saw blades made of HAS (with hardened teeth)



Cutting saw blade FS 180 AT
fine, **suitable for** soft and hard wood

HCS	145	1.25	2 608 661 202	C1c	1	1	182683
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Cutting saw blade FS 180 DT
coarse, **suitable for** softwood and plastics

HCS	145	3.00	2 608 661 204	C1c	1	1	182706
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Cutting saw blade FS 180 ATU
fine, **suitable for** wood combination materials

HAS	145	1.25	2 608 661 203	C1c	1	1	182690
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Cutting saw blade FS 180 DTU
coarse, **suitable for** wood combination materials and plastics

HAS	145	3.00	2 608 661 205	C1c	1	1	182713
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Saw blades for the Bosch Foam Rubber Cutter GSG 300 Professional



- ▶ Saw blades for fast, clean cuts in soft, elastic materials such as foam or rubber-coated horsehair
- ▶ Cutting up to material thickness of 30 mm

Specially shaped Bosch saw blades enable exact cuts without tears in thick, elastic materials

Saw blade set for Bosch Foam Rubber Cutter GSG 300 Professional

Product properties	Ordering information					
	Material thickness to [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
2-piece saw blade set						
	70	2 607 018 013	C0h	2	1	029858
	130	2 607 018 010	C0h	2	1	029827
	200	2 607 018 011	C0h	2	1	029834
	300	2 607 018 012	C0h	2	1	029841

Saw blade guides for Bosch Foam Rubber Cutter GSG 300 Professional

Product properties	Ordering information					
	Material thickness, to [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Saw blade guide for saw blade 2 607 018 013						
	70	2 608 135 023	C0h	1	1	030571
Saw blade guide for saw blade 2 607 018 010						
	130	2 608 135 020	C0h	1	1	030540

Saw blade guides for Bosch Foam Rubber Cutter GSG 300 Professional

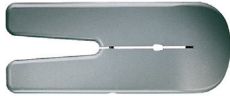
Material thickness, to [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information			

Saw blade guide for saw blade 2 607 018 011

200	2 608 135 021	C0h	1	1	030557
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Saw blade guide for saw blade 2 607 018 012

300	2 608 135 022	C0h	1	1	030564
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Sole plate
Appropriate for GSG 300 Professional

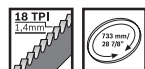
-	2 608 000 908	P1d	1	1	052153
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Accessories for Bosch band saws



- ▶ Powerful and low-vibration band saw blades from Bosch for cutting conventional materials to length, such as metal, non-ferrous metal and plastic.
- ▶ Fine, precise cut
- ▶ Ideal for metalworkers, plumbers, heating fitters and floorers

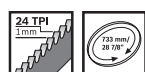
Band saw blade for GCB 18 V-LI



Product properties	Ordering information			
	Part number	Packaging type	Pack quantity	Minimum order quantity

CB 2818 BIM band saw blade
Appropriate for GCB 18 V-LI Professional

	2 608 649 000	C2a	2	1	644907
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CB 2824 BIM band saw blade
Appropriate for GCB 18 V-LI Professional

	2 608 649 001	C2a	2	1	644914
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Accessories for Bosch chainsaws



- ▶ Innovative accessories for high-quality, powerful chainsaws to provide the best cutting results
- ▶ Chain bars and chains are perfectly coordinated with each other to offer an extremely high level of convenience
- ▶ Chain bars with recoil protection and low weight for easy manoeuvring
- ▶ Special construction allows for targeted oil-quantity control for long lifetime of chain bar and chain
- ▶ Innovative chain design for long life, extremely high cutting power, 25% less vibrations and consistent oil distribution in the chain guide

Chains in the accustomed Bosch quality for a clean cut and appropriate chain bars for the GKE 35 and 40 ensure easy and safe working.



Be sure to always use face protectors, ear protectors, protective masks and hand protectors when working with chainsaws.

Chain bar for Bosch chainsaws

Length [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information			

Chain bar
Easily manoeuvrable chain bar for universal application.
Appropriate for GKE 35 BCE Professional



350	2 602 317 050	C1b	1	1	345972
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Chain bar
Easily manoeuvrable chain bar for universal application.
Appropriate for GKE 40 BCE Professional

400	2 602 317 051	C1b	1	1	345989
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Chain for Bosch chainsaws



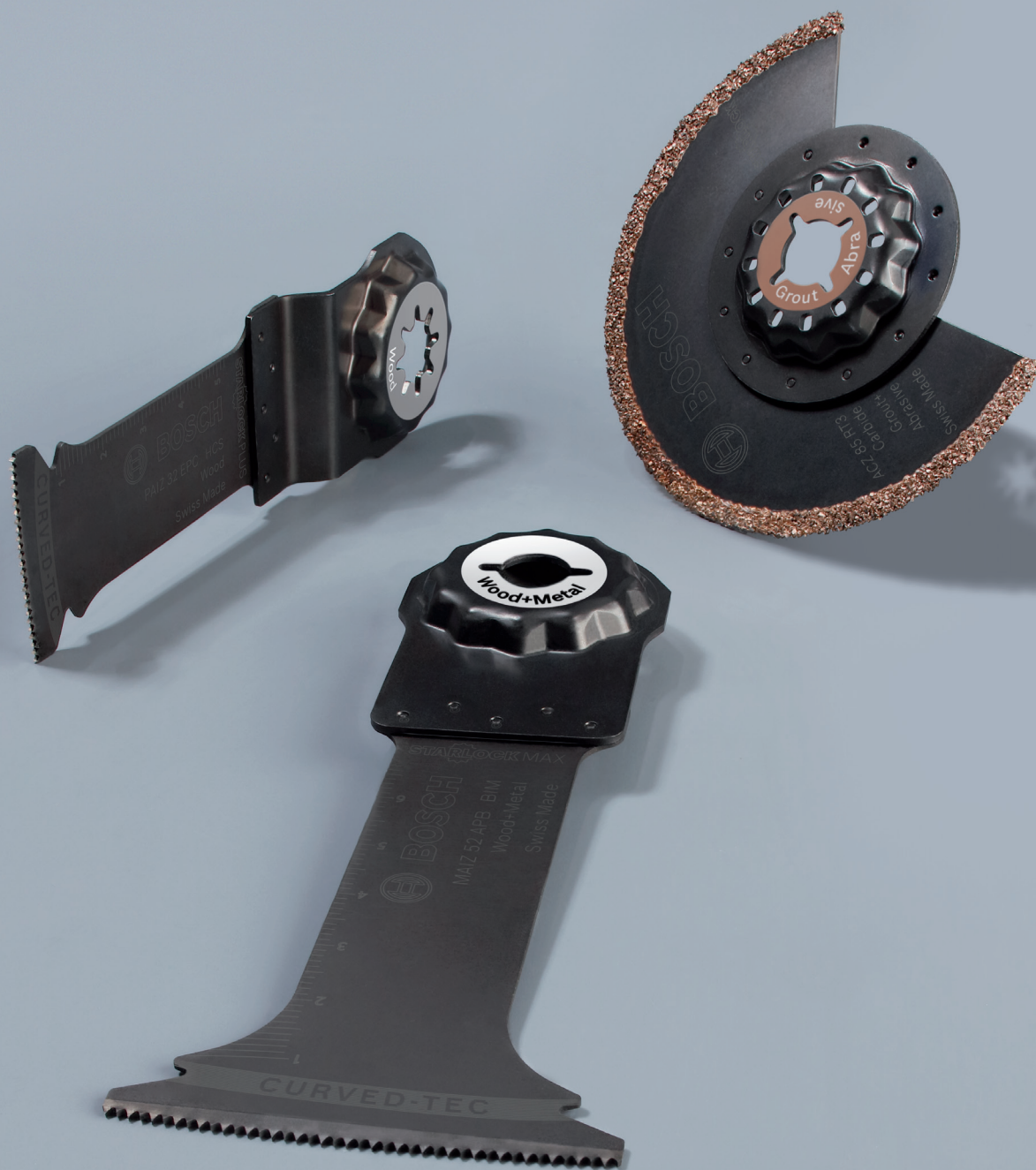
Product properties	Ordering information
Length [mm]	Part number
	Packaging type
	Pack quantity
	Minimum order quantity
	Barcode 3165140...

Chain
Durable chain for the highest cutting performance.
Appropriate for GKE 35 BCE Professional

350	2 604 730 000	C1d	1	1	345996
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Chain
Durable chain for the highest cutting performance.
Appropriate for GKE 40 BCE Professional

400	2 604 730 001	C1d	1	1	346009
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Accessories for multi-cutters

Starlock from Bosch

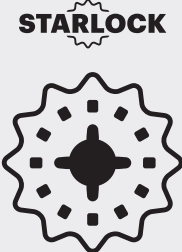

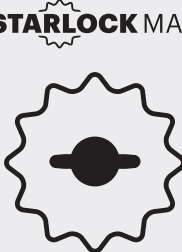






The new system standard

A **system standard** has been created to offer all users worldwide one **consistent mounting system for multi-tools**: Starlock, the **threedimensional SDS quick-clamping system**. Fast. Direct. Strong.

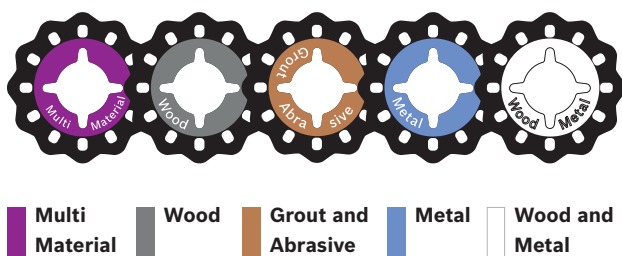


- ▶ **Maximum power transfer** due to tight-fitting connection of machine and Starlock accessory
- ▶ **Highest working speed** with maximum precision and control
- ▶ **Backwards compatibility** with all OIS and OIS-compatible power tools from Bosch, Fein, AEG, Hitachi, Makita, Metabo, Milwaukee, Ryobi, Skil and others
- ▶ **Highest availability** of accessories thanks to new system standard
- ▶ **Fastest accessory changing** within 3 seconds and with no risk of injury because the accessory no longer has to be touched with the hand when fitting and ejecting it
- ▶ **Optimum work result** because power tool and accessory are perfectly coordinated with each other

The accessories are divided into **three performance categories: Starlock, Starlock Plus and Starlock Max.** They therefore only fit suitable machines, ensure optimum power transfer and prevent power tool overload. Starlock accessories fit all Starlock power tools and virtually all other conventional multi-cutters. Starlock Plus blades are especially suitable for deep cuts, and Starlock Max blades are especially suitable for the most demanding applications (Heavy Duty).

	STARLOCK	STARLOCK PLUS	STARLOCK MAX
  			
 Starlock Bosch GOP 12V-28, PMF 220 CE, PMF 250 CES	●	-	-
 Starlock Plus Bosch GOP 30-28, Bosch GOP 40-30, Bosch GOP 18V-28, Bosch PMF 350 CES, Fein AFMT 12 SL, Fein AFMT 12 QSL, Fein AFMM 18 QSL, Fein FMT 250 SL, Fein FMT 250 QSL, Fein FMM 350 QSL, Fein Multimaster, Fein Multitalent	●	●	-
 Starlock Max Bosch GOP 55-36, Fein AFSC 18 QSL, Fein AFSC 18QCSL, Fein FSC 500 QSL	●	●	●
Other Multi-Tool Bosch GOP, Bosch PMF, Fein MultiMaster, Fein Multitalent, Makita, Hitachi, Metabo, Milwaukee, AEG, Einhell, Ryobi, Skil, etc.	●	-	-

● compatible - not compatible

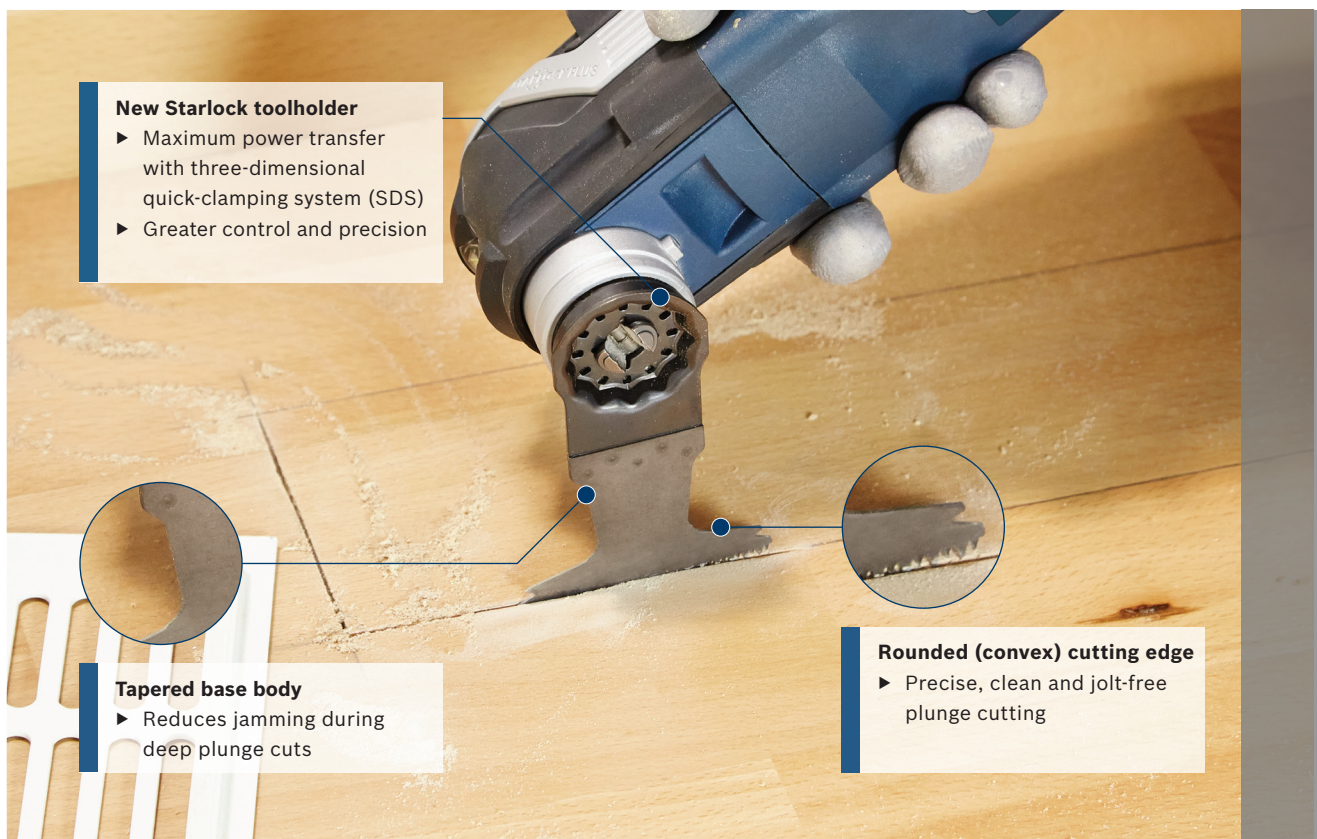


Unique colour coding system for easy selection of the right blade both at the point of purchase and in your toolbox!

Curved-Tec precision plunge-cutting saw blades

Unique technology with rounded (convex) cutting edge

Rounded (convex) cutting edge in combination with the **new Starlock system** and a **tapered base body** – this unique Bosch technology provides the best precision plunge-cutting blades for wood, hardwood and wood/metal applications. The new Curved-Tec precision plunge-cutting saw blades enable you to perform precise, controlled and jolt-free, smooth plunge cuts. Increased lifetime thanks to less tooth breakout than that of conventional, straight cutting edges.



Precise plunge cuts in hardwood, e.g. sunken installation of a lamp in decking

Precise plunge cuts in wood or MDF, e.g. cutouts in a skirting board

Precise plunge cuts in wood, e.g. cuts in construction wood

30 × longer lifetime

MetalMax plunge-cutting saw blades with Carbide teeth for demanding metal applications

The plunge-cutting saw blades with Carbide teeth have an exceptionally long lifetime. The high-quality carbide tooth strip makes the saw blades especially **wear-resistant in demanding metal applications**, e.g. hardened screws, nails or stainless steel. The plunge-cutting saw blades with Carbide teeth are also ideal for severely abrasive materials, e.g. epoxy resin/glass fibre reinforced plastic, plasterboard, porous concrete, etc.

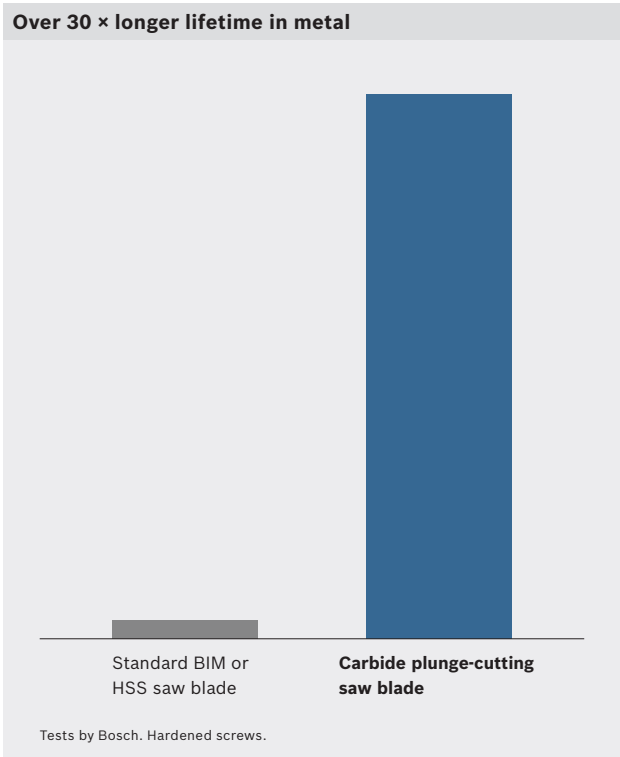


Cutting hardened screws and nails

Cutting metal components, e.g. nails, reinforcement

Deep plunge cuts in porous concrete, e.g. hole for a socket

With a **30 × longer lifetime** than normal BiM or HSS saw blades, the MetalMax plunge-cutting saw blade is the perfect solution for demanding metal applications!



Accessories for multi-cutter power tools – Perfect trimming, adjusting and repairing

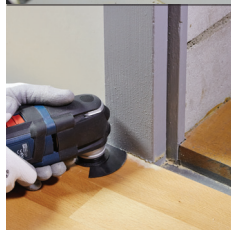
The Bosch Starlock accessories for multi-cutter power tools are versatile due to their oscillating motion. Sawing, routing, rasping, cutting, scraping, sanding and polishing – now you can also get the right accessories for **hard-to-reach areas** and **the most demanding applications (Heavy Duty)**. The three performance categories **Starlock**, **Starlock Plus** and **Starlock Max** always ensure **maximum power transfer** from the machine to the accessory.

For time-saving and precise work with multi-cutter power tools from virtually all conventional brands due to the backwards compatibility of Starlock.



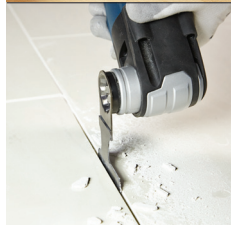
Trimming and adjustment work

Bosch Starlock accessories work with precision right into the angle. Ideal for recesses and deep plunge cuts in wood, abrasive wooden materials or plastics.



Flooring work

Whether door frame, parquet, laminate, carpet residues or mouldings – Bosch Starlock accessories make quick and easy cuts everywhere. For example, you can use them to cut a door frame to length at floor level in no time, make cutouts in parquet and laminate in an instant, and shorten skirting boards in the blink of an eye.



Tile or bathroom renovation

Bosch Starlock accessories make light work of even the hardest materials. Their applications range from routing grout, to removing mortar or tile adhesive, to cutting a new cable duct in the wall.



Sanding

The multi-cutter delivers the best results in areas other tools cannot reach. Starlock accessories from Bosch make it easy to sand wood, paint, metal, stone and varnish in hard-to-reach areas, e.g. in automobile and boat building or in staircase and flooring work.



For all work with insulation materials and sealants

The universal joint cutter is especially suitable for removing expansion joints and window putty. The serrated segment blade in BIM quality cuts insulation and other soft materials easily and precisely.



Automobile construction and ship building

Bosch's Starlock accessories for multi-cutters also provide solutions for work on land and at sea. From sawing work in epoxy and fibreglass parts through to polishing in inaccessible areas.

Trimming and adjustment work

The professionals for working in tight spaces



Bosch Starlock accessories work with precision right into the angle. These plunge-cutting saw blades enable you to saw in the tightest of spaces – even in areas close to floors and walls. Especially the new Starlock Plus and Starlock Max wood/metal plunge-cutting saw blades PAIZ 32 APB and MAIZ 52 APB are suitable for these demanding jobs because they can also perform **especially deep cuts** with ease.

The bi-metal and carbide saw blades are just as unstoppable in metal as they are in furniture components, for example to enable access to sockets.



Model	Part no.	Model	Part no.
AIZ 32 APB	2608661644	MAIZ 32 EPC	2608662568
AIZ 32 EPC	2608661637	MAIZ 32 APB	2608662571
PAIZ 32 EPC	2608662561	MAI 52 APB	2608662574
PAIZ 32 APB	2608662558		



Plunge cutting in wood or metal, e.g. for removing window frames or door frames



Plunge cutting in laminate, e.g. for installing a ventilation grille



Problem-free plunge cuts in plasterboard



Precise plunge cuts in laminated panels, e.g. recess for a cable duct

Model	Part no.	Model	Part no.	Model	Part no.	Model	Part no.
PAIZ 32 APB	2608662558	All 65 BSPB	2608662017	AIZ 32 AB	2608661688	AIZ 32 BSPB	2608661645
MAI 52 APB	2608662574	AIZ 32 APB	2608661644	AIZ 20 AB	2608661640	All 65 BSPB	2608662017
MAIZ 32 APB	2608662571	AIZ 32 BSPB	2608661645	AIZ 10 AB	2608661641		
MAIZ 32 EPC	2608662568	AIZ 20 AB	2608661640	AIZ 32 AT	2608662018		

Flooring work

The problem solvers for working really close to edges or in corners

Bosch Starlock accessories are ideal for flooring work. They can be **used in many ways**, whether for short or long cuts, in the middle or at the very edge.

Door frames can be precisely flush cut to length in order to fit higher floor coverings (softwood, hardwood, veneered panels, plastic-laminated panels).



Model	Part no.
ACZ 100 BB	2608661633
ACZ 85 EB	2608661636
AII 65 APB	2608661781
PAII 65 APB	2608662564



Cutting out laminate/parquet accurately, e.g. for installing a ventilation grille



Cutting mouldings to length with ease, e.g. aluminium floor cover strip



Cutting sound dampening panels, rubber mats, carpet, etc. to size cleanly and efficiently



Removing stubborn carpet adhesive residues

Model	Part no.
ACZ 100 BB	2608661633
ACZ 85 EB	2608661636
AIZ 32 APB	2608661644
PAIZ 32 APB	2608662558

Model	Part no.
ACZ 100 BB	2608661633
ACZ 85 EB	2608661636
ACZ 85 EIB	2608661758

Model	Part no.
ACZ 100 SWB	2608661693
MATI 66 SC	2608662579

Model	Part no.
ATZ 52 SFC	2608661647
ATZ 52 SC	2608661646

Tile and bathroom renovation

The specialists for hard applications



The Starlock accessories from Bosch enable you to perform all types of work in sanitary areas **cleanly, precisely and without much dust development.**

Especially the new Starlock Max blades MATI ensure fast joint cutting.

Effortless routing of $\frac{1}{8}$ " and $\frac{1}{16}$ " joints on wall and floor tiles.



Model for $\frac{1}{16}$ " joints

Part no.	
ACZ 70 RT5	2608661692
MATI 68 RSD4	2608662581
MATI 68 RST5	2608662578

Model for $\frac{1}{8}$ " joints

Part no.	
AVZ 70 RT4	2608661757
ACZ 85 RT3	2608661642
ACZ 85 RD4	2608661689
AIZ 32 RT5	2608661868

Model for $\frac{1}{8}$ " joints

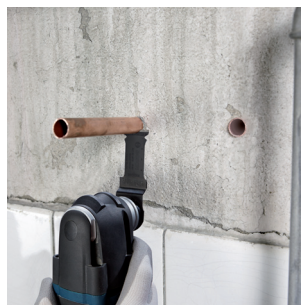
Part no.	
MATI 68 RD4	2608662580
MATI 68 RT3	2608662577
MATI 68 MT4	2608662582



Removing stubborn mortar or tile adhesive, e.g. when replacing damaged tiles



Making smaller cutouts precisely in soft wall tiles



Flush cutting of a protruding copper pipe



Routing grooves in porous concrete, for laying concealed cables and pipes

Model	Part no.
AVZ 78 RT2	2608661648
AVZ 70 RT4	2608661757
AIZ 32 RT5	2608661868
AVZ 32 RT4	2608662611

Model	Part no.
ACZ 85 RD4	2608661689
MATI 68 RD4	2608662580

Model	Part no.
AIZ 32 AB	2608661688
AIZ 20 AB	2608661640
AIZ 32 APB	2608661644
PAIZ 32 APB	2608662558
MAIZ 32 APB	2608662571

Model	Part no.
ACZ 85 RT3	2608661642
AIZ 32 AT	2608662018
PAIZ 32 AT	2608662555
MATI 68 RT3	2608662577
MATI 68 MT4	2608662582
MAIZ 32 AT	2608662567

Sanding

The solution for the most difficult sanding applications



The Bosch Starlock accessories enable you to effortlessly sand corners, gaps and also surfaces. Their **high material removal rate and easy handling** ensure the best results, e.g. when sanding parquet in corners, without any kick-back effect at all. You also work **dust-free at all times** thanks to the dust extraction.

For delta sanders, there is a large selection of matching Bosch sanding paper for wood, paint and composites.



Model	Part no.
AVZ 93 G	2608000493
AUZ 70 G	2608662346



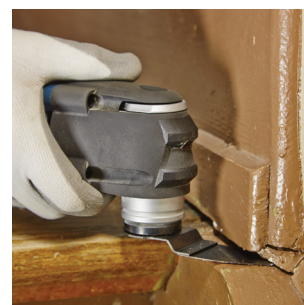
With the delta sanding plate you can sand in all corners and on all edges without kick-back effect.



The sanding finger also gets into tight gaps, e.g. in shutter louvres.



Quickly and comfortably sand round surfaces with the profile sander, e.g. stair-rails up to a diameter of 55 mm.



Parquet sanding in hard-to-reach areas, e.g. small niches

Model	Part no.
AVZ 93 G	2608000493

Model	Part no.
AVZ 32 RT4	2608662611
AVZ 32 RT10	2608662610

Model	Part no.
AUZ 70 G	2608662346

Model	Part no.
AVZ 32 RT4	2608662611
AVZ 32 RT10	2608662610

For all work with insulation materials and sealants

The experts for clean and quick cuts in soft materials



Bosch's Starlock accessories provide a versatile range of applications for all types of work involving insulation materials and sealants.

With the universal joint cutter you can cut out expansion joints quickly and efficiently, with **20,000 cuts per minute**.

Demanding applications (Heavy Duty) such as **cuts through soft expansion joints** are no problem for the new Starlock Max blades MATI 66 SC, MAII 32 SC and MAII 32 SLC.

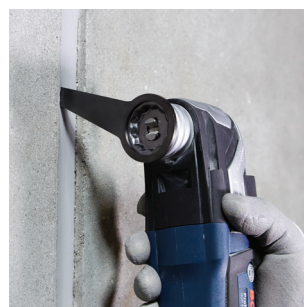
The AIZ 28 SC cutting blade is available as a solution in the lower Starlock performance category.



Model	Part no.
AIZ 28 SC	2608661691
MAII 32 SC	2608662583
MAII 32 SLC	2608662575
MATI 66 SC	2608662579



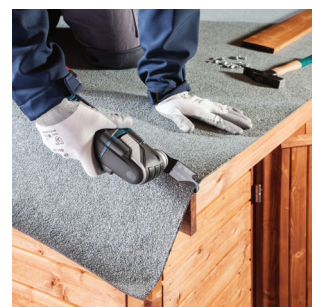
Flush cutting protruding insulation material, e.g. polystyrene



Cutting expansion joints



Cutting window putty (sealing compound)



Cutting soft materials, e.g. roof felt, linoleum, cardboard, carpet, etc.

Model	Part no.
ACZ 100 SWB	2608661693
MATI 66 SC	2608662579

Model	Part no.
AIZ 28 SC	2608661691
MAII 32 SC	2608662583
MAII 32 SLC	2608662575
MATI 66 SC	2608662579

Model	Part no.
AIZ 28 SC	2608661691
ACZ 85 EIB	2608661758
MATI 66 SC	2608662579

Model	Part no.
ASZ 32 SC	2608662431

Automobile construction and ship building

The specialists for sawing, sanding and polishing work on land and also at sea

Bosch's Starlock accessories for multi-cutters also provide solutions for work on land and at sea. Bosch offers the right multi-cutter accessory for every application range.

Effortlessly cut **perfectly clean recesses** in epoxy and fibreglass (e.g. cover panels) with the BiM-TiN segment and round saw blades or with the new carbide plunge-cutting saw blades.



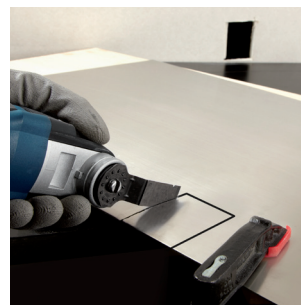
Model	Part no.
ACZ 85 EIB	2608661758
AIZ 32 RT5	2608661868
AIZ 32 AT	2608662018
PAIZ 32 AT	2608662555
MAIZ 32 AT	2608662567



Cutting epoxy and fibreglass is also possible with the Diamond-RIFF blade; longest lifetime, e.g. for a ventilation grille in a boat's hull



The thin-kerf Carbide-RIFF blades (extra-thin cut) are especially suitable for cutting/routing abrasive automobile or boat parts, e.g. recess in a dashboard



Sheet metals can be cut with the BiM-TiN blades or the Carbide plunge-cutting saw blades (even inox) – without many flying sparks



Sanding down, conditioning and polishing varnish with the sanding sheet sets and polishing pads

Model	Part no.
ACZ 85 RD4	2608661689
AIZ 32 RT5	2608661868
MATI 68 RD4	2608662580
MATI 68 RSD4	2608662581

Model	Part no.
ACZ 70 RT5	2608661692
AIZ 32 RT5	2608661868
MATI 68 RST5	2608662578

Model	Part no.
AIZ 20 AT	2608662019
AIZ 32 AT	2608662018
ACZ 85 EIB	2608661758
PAIZ 32 AT	2608662555
MAIZ 32 AT	2608662567

Model	Part no.
AVZ 93 G	2608000493
Polishing felt	2608613016

Accessories for multi-cutter tools

Perfect trimming, adjusting and repairing



	Multi Material	Wood and Metal	Wood	Wood and Metal	Wood	Wood and Metal	Wood	Wood
Sawing								
	Segment saw blades				Plunge-cutting saw blades			
Model	ACZ 85 EIB	ACZ 100 BB	ACZ 85 EB	ACZ 85 EC	All 65 APB	AIZ 32 APB	All 65 BSPB	All 65 BSPPC
Dimension (mm)	85	100	85	85	65×40	32×50	65×40	65×40
Page	124	125	125	125	127	127	126	127
Trimming and adjustment work, flooring work								
Softwood, solid	○	○	○	●			○	●
Hardwood, solid	●	●	●	○	●	●	●	○
Plywood, wood core plywood	●	●	●	○	●	●	●	○
Chipboard	●	●	●		●	●	●	
Parquet	●	●	●	○	○	○	●	○
Laminate	●	●	●		●	●	●	
Plastic-laminated panels	●	●	●	○	●	●	●	○
Soft plastics	●	●	●	○	○	○	○	○
Flexible materials (e.g. linoleum, carpet, roof felt, ...)								
Soft carpet residues/adhesive								
Hard carpet residues/adhesive								
Paint/varnish								
Drywall construction								
Plasterboard	●	○	○		●	○	○	
Sandwich materials	●	●	●		●	●	○	
Insulation material								
Cement-bonded fibre boards	●	○	○		○	○		
Gypsum								
Automotive, boat construction								
Fibre-reinforced composites (e.g. epoxy/glass fibre reinforced plastic, etc.)	●	○	○		○	○	○	
Thin-walled aluminium profiles	●	○	●		○	○		
Non-ferrous metal profiles	●	○	●		○	○		
Sheet metals up to 1 mm	○		○		○	●		
Stainless sheet metals (inox)								
Non-hardened nails and screws	●		●		●	●		
Hardened nails and screws								
Bathroom renovation								
Grout < 1.6 mm (Thin Kerf)								
Grout 2-3 mm (Standard)								
Mortar or tile adhesive								
Soft wall tiles								
Porous concrete and soft bricks								
Soft joint material								
Putty material	●	●	●					

Bosch offers a comprehensive range of powerful 93 mm delta sanding sheets, appropriate for all multi-cutter power tools, for sanding paint, varnish, wood and non-metallic materials such as stone or glass. With Velcro-type fastening system for fast sheet changes.

● main application ○ well suited

STARLOCK

Wood

Metal

Wood and Metal

Sawing

Plunge-cutting saw blades

Model	AIZ 32 BSPB	AIZ 32 BSPC	AII 65 APC	AIZ 32 EPC	AIZ 32 AT	AIZ 20 AT	AIZ 32 AB	AIZ 20 AB	AIZ 10 AB
Dimension (mm)	32×50	32×50	65×40	32×50	32×40	20×40	32×50	20×30	10×20

Page	127	127	128	128	129	130	130	128	128
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Trimming and adjustment work, flooring work

Softwood, solid	○	●	●	●	○	○	○		
Hardwood, solid	●	○	○	○	○	○	○	●	●
Plywood, wood core plywood	●	○	○	○	○	○	○	●	●
Chipboard	●		○	○	○	○	○	●	●
Parquet	●	○	○	○	○	○	○	○	○
Laminate	●				○	○	○	●	●
Plastic-laminated panels	●	○	○	○	○	○	○	●	●
Soft plastics	○	○	○	○	○	○	○	○	○
Flexible materials (e.g. linoleum, carpet, roof felt, ...)									
Soft carpet residues/adhesive									
Hard carpet residues/adhesive									
Paint/varnish									

Drywall construction

Plasterboard	○				●	●	●	●	●
Sandwich materials	○				○	○	○	○	○
Insulation material									
Cement-bonded fibre boards					●	●	○	○	○
Gypsum									

Automotive, boat construction

Fibre-reinforced composites (e.g. epoxy/glass fibre reinforced plastic, etc.)	○				●	●	○	○	○
Thin-walled aluminium profiles					●	●	●	●	●
Non-ferrous metal profiles					●	●	●	●	●
Sheet metals up to 1 mm					●	●	●	●	●
Stainless sheet metals (inox)					●				
Non-hardened nails and screws					●	●	●	●	●
Hardened nails and screws					●	●			

Bathroom renovation

Grout < 1.6 mm (Thin Kerf)									
Grout 2-3 mm (Standard)									
Mortar or tile adhesive									
Soft wall tiles									
Porous concrete and soft bricks					●	●			
Soft joint material									
Putty material									

Bosch offers a comprehensive range of powerful 93 mm delta sanding sheets, appropriate for all multi-cutter power tools, for sanding paint, varnish, wood and non-metallic materials such as stone or glass. With Velcro-type fastening system for fast sheet changes.

- main application
- well suited

STARLOCK

Grout and Abrasive

Routing / rasping / sanding

3 max	RIFF segment saw blades			RIFF sanding plate	RIFF plunge-cutting saw blade	Sanding finger	
AVZ 70 RT4 70	ACZ 85 RD4 85	ACZ 85 RT3 85	ACZ 70 RT5 70	AVZ 78 RT2 78	AIZ 32 RT5 32×30	AVZ 32 RT4 32×50	AVZ 32 RT10 32×50

131	132	132	132	132	134	133	134
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						○	●
						●	●
						●	●
○						○	
○						●	
○	○	○	○				
●	●	●	●		○	●	●
●	●	●	●		●		
●	●	●	●	●	●	○	○
●	●	●	●	●	●	○	○
○	●	○	○	○	○		
●	●	●	●	●	●		



STARLOCK

Multi Material

	Scraping		Cutting			Sanding								
	Scrapers		Blades			Delta sanders	Profile sanders							
	Model	Dimension (mm)	Model	Dimension (mm)	Model	Dimension (mm)	Model							
	ATZ 52 SC	52×26	ATZ 52 SFC	52×38	ACZ 100 SWB	100	AIZ 28 SC	28×40	ASZ 32 SC	24×11	AVZ 93 G	93	AUZ 70 G	70
Page		136		136		136		136		135		148		149

Trimming and adjustment work, flooring work

Softwood, solid							●	●
Hardwood, solid							●	●
Plywood, wood core plywood							○	
Chipboard							○	
Parquet							●	
Laminate							○	
Plastic-laminated panels							○	
Soft plastics							○	○
Flexible materials (e.g. linoleum, carpet, roof felt, ...)				●		●		
Soft carpet residues/adhesive		●	●					
Hard carpet residues/adhesive	●							
Paint/varnish		○					●	●

Drywall construction

Plasterboard								
Sandwich materials								
Insulation material				●		●		
Cement-bonded fibre boards								
Gypsum								

Automotive, boat construction

Fibre-reinforced composites (e.g. epoxy/glass fibre reinforced plastic, etc.)							●	●
Thin-walled aluminium profiles							○	○
Non-ferrous metal profiles							○	○
Sheet metals up to 1 mm							○	
Stainless sheet metals (inox)								
Non-hardened nails and screws								
Hardened nails and screws								

Bathroom renovation

Grout < 1.6 mm (Thin Kerf)								
Grout 2-3 mm (Standard)								
Mortar or tile adhesive	○							
Soft wall tiles								
Porous concrete and soft bricks								
Soft joint material				●				
Putty material				●				

Bosch offers a comprehensive range of powerful 93 mm delta sanding sheets, appropriate for all multi-cutter power tools, for sanding paint, varnish, wood and non-metallic materials such as stone or glass. With Velcro-type fastening system for fast sheet changes.

- main application ○ well suited

STARLOCK PLUS

Wood	Wood and Metal	Metal
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Sawing

Plunge-cutting saw blades

PAIZ 32 EPC 32 × 60	PAIZ 32 APB 32 × 60	PAII 65 APB 65 × 50	PAIZ 32 AT 32 × 50
------------------------	------------------------	------------------------	-----------------------

140	140	139	140
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●			○
○	●	●	○
○	●	●	○
○	●	●	○
○	○	○	○
	●	●	○
○	●	●	○
○	○	○	○

	○	●	●
	●	●	○
	○	○	●

	○	○	●
	○	○	●
	○	○	●
	●	○	●
			●
	●	●	●
			●

			●



STARLOCK MAX

	Wood and Metal	Wood	Metal	Multi Material			
	Sawing			Cutting			
	Plunge-cutting saw blades			Blades			
Model	MAII 52 APB	MAIZ 32 APB	MAIZ 32 EPC	MAIZ 32 AT	MAII 32 SLC	MAII 32 SC	MATI 66 SC
Dimension (mm)	65 × 70	32 × 80	32 × 80	32 × 70	32 × 70	32 × 60	66 × 30

Page	141	142	142	142	144	143	144
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Trimming and adjustment work, flooring work

Softwood, solid			●	○			
Hardwood, solid	●	●	○	○			
Plywood, wood core plywood	●	●	○	○			
Chipboard	●	●	○	○			
Parquet	○	○	○	○			
Laminate	●	●		○			
Plastic-laminated panels	●	●	○	○			
Soft plastics	○	○	○	○			
Flexible materials (e.g. linoleum, carpet, roof felt, ...)							○
Soft carpet residues/adhesive							○
Hard carpet residues/adhesive							
Paint/varnish							

Drywall construction

Plasterboard	○	○		●			
Sandwich materials	●	●		○			
Insulation material					○	○	○
Cement-bonded fibre boards	○	○		●			
Gypsum							

Automotive, boat construction

Fibre-reinforced composites (e.g. epoxy/glass fibre reinforced plastic, etc.)	○	○		●			
Thin-walled aluminium profiles	○	○		●			
Non-ferrous metal profiles	○	○		●			
Sheet metals up to 1 mm	●	●		●			
Stainless sheet metals (inox)				●			
Non-hardened nails and screws	●	●		●			
Hardened nails and screws				●			

Bathroom renovation

Grout < 1.6 mm (Thin Kerf)							
Grout 2-3 mm (Standard)							
Mortar or tile adhesive							
Soft wall tiles							
Porous concrete and soft bricks				●			
Soft joint material					●	●	●
Putty material					●	●	●

Bosch offers a comprehensive range of powerful 93 mm delta sanding sheets, appropriate for all multi-cutter power tools, for sanding paint, varnish, wood and non-metallic materials such as stone or glass. With Velcro-type fastening system for fast sheet changes.

- main application ○ well suited

STARLOCK MAX

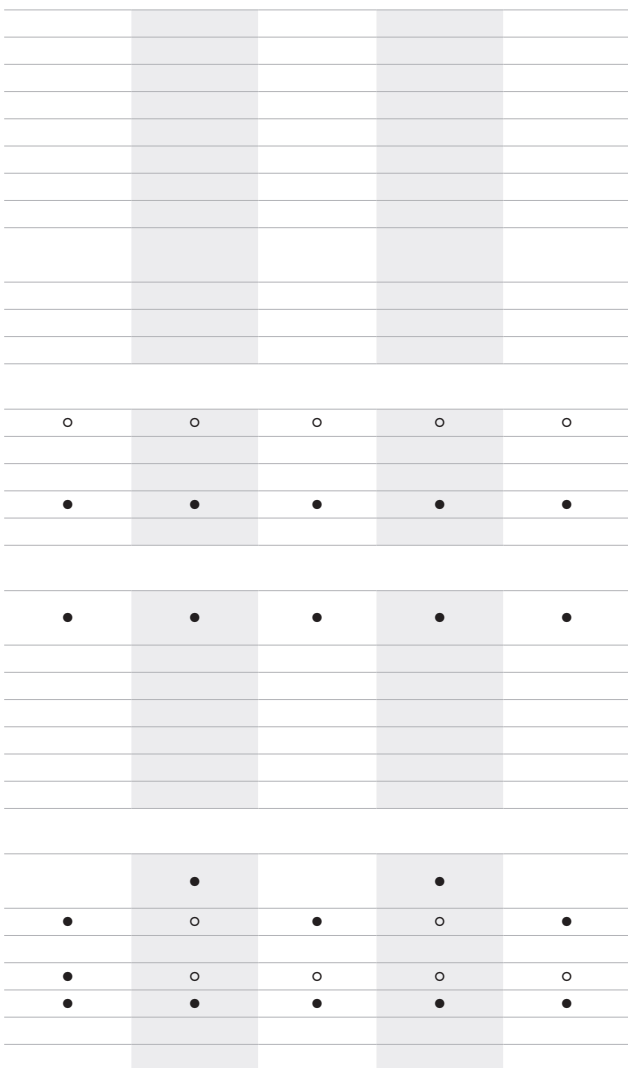
Grout and Abrasive

Routing/rasping

RIFF Putter

MATI 68 RD4 68×30	MATI 68 RSD4 68×10	MATI 68 RT3 68×30	MATI 68 RST5 68×10	MATI 68 MT4 68×30
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145	146	146	146	146
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BIM-TiN segment saw blade

Exceptionally low wear and long life

30% longer lifetime

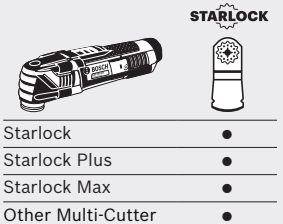
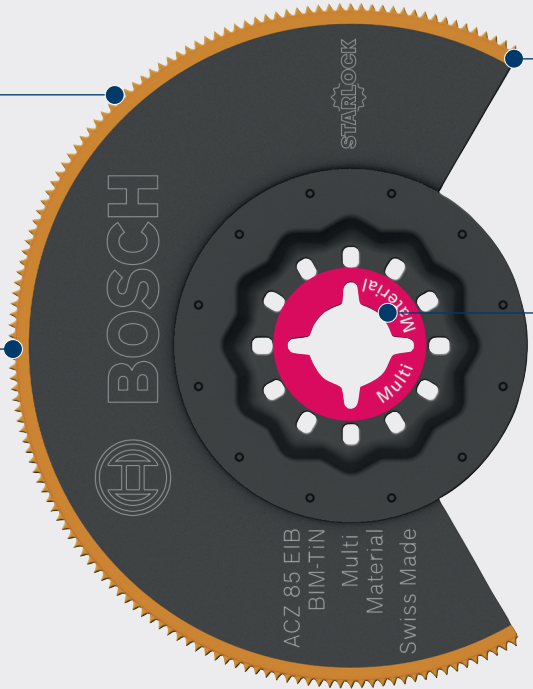
Especially wear-resistant to abrasive materials

Additionally titanium-nitride-coated tooth strip for 30% longer lifetime

Bi-metal circular welding technique (BIM = Long Life)
free-standing teeth prevent jamming and reduce burn marks

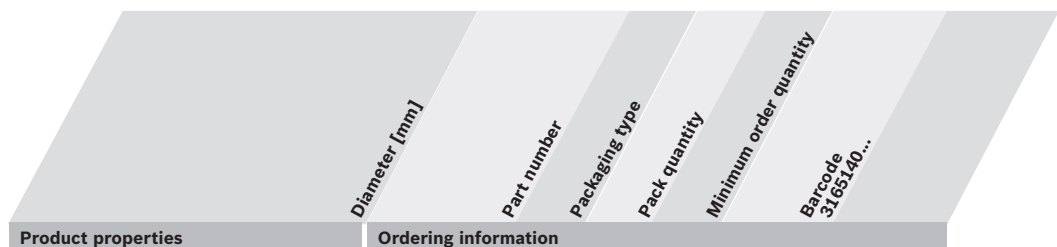
Pointed segment saw blades for precise work right into corners

New Starlock mount
Maximum power transfer thanks to 3-dimensional quick-clamping system (SDS)



Segment saw blades

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



ACZ 85 EIB

BIM-TiN segment saw blade Multi Material, with depressed centre

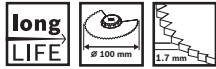
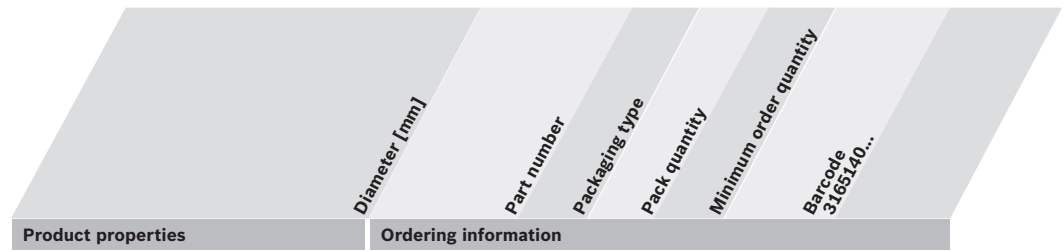
- ▶ Plunge cutting in plasterboard or cement-bonded fibre boards (e.g. for installing a ventilator)
- ▶ Cutting smaller mouldings to length (e.g. aluminium floor cover strips)
- ▶ Cutting recesses in epoxy/glass fibre reinforced plastic (e.g. dashboard in a boat)

85	2 608 661 758	PC1b	1	1	582230
85	2 608 662 601	C0a	10	1	832922

• Pack quantity (Pieces per pack)

• Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Segment saw blades



ACZ 100 BB

BIM segment saw blade Wood and Metal, with depressed centre

- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Cutting out laminate/parquet (e.g. for installing a partition wall)
- ▶ Cutting smaller mouldings to length (e.g. aluminium floor cover strips)



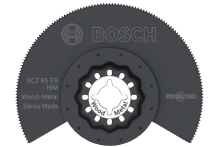
100	2 608 661 633	PC1b	1	1	492379
100	2 608 662 608	C0a	10	1	832991



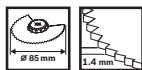
ACZ 85 EB

BIM segment saw blade Wood and Metal, with depressed centre

- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Cutting out laminate/parquet (e.g. for installing a partition wall)
- ▶ Cutting smaller mouldings to length (e.g. aluminium floor cover strips)



85	2 608 661 636	PC1b	1	1	492393
85	2 608 662 602	C0a	10	1	832939



ACZ 85 EC

HCS segment saw blade Wood, with depressed centre

- ▶ Plunge cutting in solid wood (e.g. to install a ventilation grille)
- ▶ Flush cutting wood (e.g. a protruding tenon on a wood joint)
- ▶ Cutting a plastic pipe (PVC) to length



85	2 608 661 643	PC1b	1	1	492461
85	2 608 662 603	C0a	10	1	832946

Curved-Tec Precision plunge-cutting saw blades

Rounded cutting edge matches the cutting motion of the machine and ensures precise cuts.

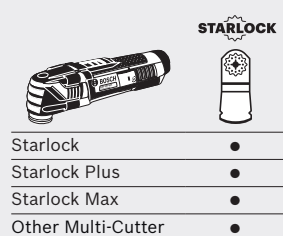
Japan tooth configuration made of BIM
for clean cuts in hardwood

Tapered base body
reduces jamming of the base body

Sturdy mount
reduces blade wobbling to enable a controlled, precise cut

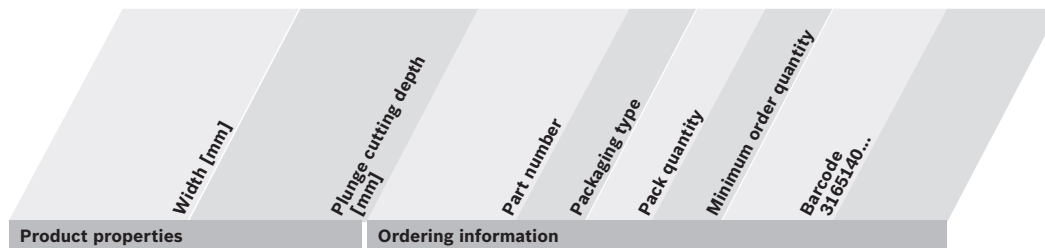
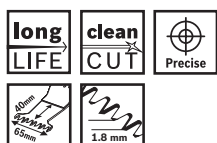
Curved-Tec
Rounded cutting edge for precise, smooth plunge cutting and less tooth breakout on the sides

New Starlock mount
Maximum power transfer thanks to 3-dimensional quick-clamping system (SDS)



Plunge-cutting saw blades

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



All 65 BSPB

BIM plunge-cutting saw blade Hard Wood

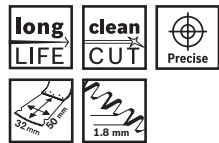
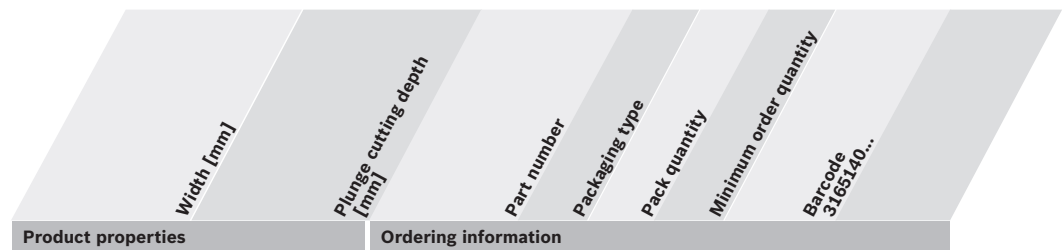
- ▶ Plunge cutting in laminated panels or hardwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components (e.g. dowels, tenons made of hardwood) to length

65	40	2 608 662 017	PC1b	1	1	707459
65	40	2 608 662 031	PC1b	5	1	714150
65	40	2 608 662 543	COa	10	1	832885

● Pack quantity (Pieces per pack)

■ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Plunge-cutting saw blades

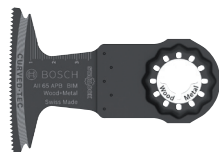
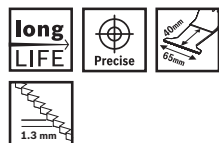


AIZ 32 BSPB

BIM plunge-cutting saw blade Hard Wood

- ▶ Plunge cutting in laminated panels or hardwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components (e.g. dowels, tenons made of hardwood) to length

32	50	2 608 661 645	PC1b	1	1	492485
32	50	2 608 661 630	PC1b	5	1	484978
32	50	2 608 662 538	C0a	10	1	832809

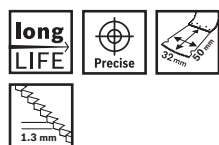


All 65 APB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Cutting wood with nails
- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Plunge cuts in laminated panels (e.g. recesses for a shelf board)

65	40	2 608 661 781	PC1b	1	1	596169
65	40	2 608 661 907	PC1b	5	1	666008
65	40	2 608 662 541	C0a	10	1	832861

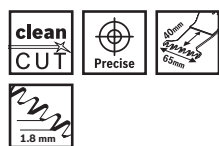


AIZ 32 APB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Deep plunge cut in wood, abrasive wooden materials, plastics
- ▶ Cutting non-ferrous pipes and profiles with smaller dimensions
- ▶ Cutting non-hardened nails, screws and steel profiles with smaller dimensions

32	50	2 608 661 644	PC1b	1	1	492478
32	50	2 608 661 629	PC1b	5	1	484961
32	50	2 608 662 534	C0a	10	1	832762

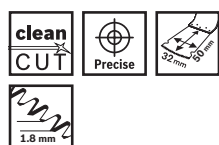


All 65 BSPC

HCS plunge-cutting saw blade Hard Wood

- ▶ Plunge cuts in hardwood (e.g. for installing a ventilation grille)
- ▶ Plunge cuts in wooden boards (e.g. for installing a shelf)
- ▶ Sawing in wooden panels (e.g. for installing a skylight)

65	40	2 608 662 354	PC1b	1	1	784993
65	40	2 608 662 355	PC1b	5	1	785006
65	40	2 608 662 544	C0a	10	1	832892



AIZ 32 BSPC

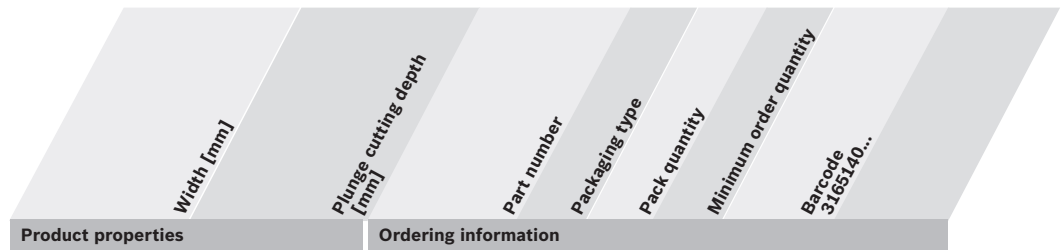
HCS plunge-cutting saw blade Hard Wood

- ▶ Precise plunge cuts in hardwood (e.g. for installing a display)
- ▶ Precise cut-outs in furniture components (e.g. to enable access to a mains sockets)
- ▶ Sawing wood panels (e.g. for the installation of skylights)

32	50	2 608 662 360	PC1b	1	1	785051
32	50	2 608 662 361	PC1b	5	1	785068
32	50	2 608 662 539	C0a	10	1	832816



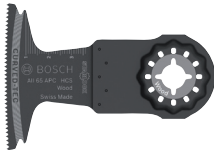
Plunge-cutting saw blades



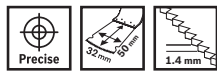
All 65 APC

HCS plunge-cutting saw blade Wood

- ▶ Plunge cutting in softwood (e.g. for installing a ventilation grille)
- ▶ Cutting a door frame to length on the floor
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)



65	40	2 608 662 357	PC1b	1	1	785020
65	40	2 608 662 358	PC1b	5	1	785037
65	40	2 608 662 542	C0a	10	1	832878



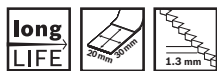
AIZ 32 EPC

HCS plunge-cutting saw blade Wood

- ▶ Plunge cutting in softwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components (e.g. dowels, tenons) to length



32	50	2 608 661 637	PC1b	1	1	492409
32	50	2 608 661 626	PC1b	5	1	484930
32	50	2 608 662 540	C0a	10	1	832823



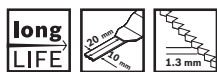
AIZ 20 AB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting a copper pipe
- ▶ Plunge cuts in plasterboard



20	30	2 608 661 640	PC1b	1	1	492430
20	30	2 608 661 628	PC1b	5	1	484954



AIZ 10 AB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Filigree adjustment work on non-ferrous profiles
- ▶ Filigree adjustment work in wood (e.g. subsequently sawing recesses for locks and fittings)
- ▶ Plunge cuts in plasterboard



10	20	2 608 661 641	PC1b	1	1	492447
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The MetalMax

Easy cutting through hardened screws, nails and stainless steel

High-quality carbide teeth
for 30 times longer lifetime*

Tapered base body
reduces jamming in the material

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

STARLOCK

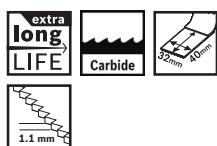
Starlock	●
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	●

*than a standard BIM or HSS saw blade

Metal plunge-cutting saw blades

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...

Product properties	Ordering information
Width [mm]	Part number
Plunge cutting depth [mm]	Packaging type
	Pack quantity
	Minimum order quantity
	Barcode 3165140...



AIZ 32 AT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened screws and nails
- ▶ Cutting inox/stainless steel (e.g. kitchen front cover)
- ▶ Plunge cuts in severely abrasive materials (e.g. fibreglass, plasterboard, cement bonded fibre boards, etc...)

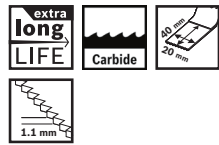
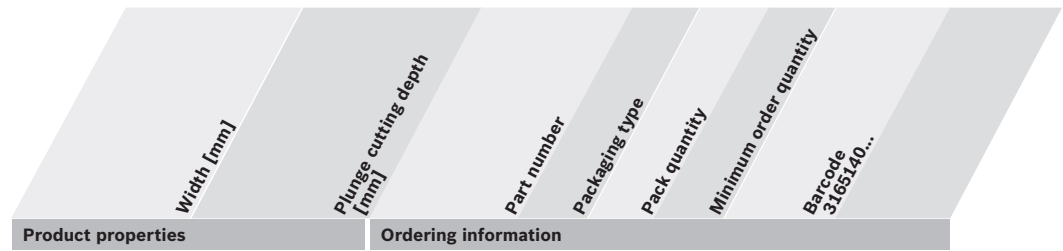
32	40	2 608 662 018	PC1b	1	1	710152
32	40	2 608 662 033	PC1b	5	1	716581
32	40	2 608 662 537	C0a	10	1	832793

● Pack quantity (Pieces per pack)

☐ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



Metal plunge-cutting saw blades

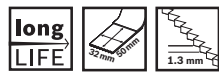


AIZ 20 AT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened screws and nails
- ▶ Cutting inox/stainless steel (e.g. kitchen front cover)
- ▶ Plunge cuts in severely abrasive materials (e.g. fibreglass, plasterboard, cement bonded fibre boards, etc...)

20	40	2 608 662 019	PC1b	1	1	710169
20	40	2 608 662 034	PC1b	5	1	716598



AIZ 32 AB

BIM plunge-cutting saw blade Metal

- ▶ Flush cutting nails
- ▶ Flush cutting a copper pipe
- ▶ Plunge cuts in plasterboard

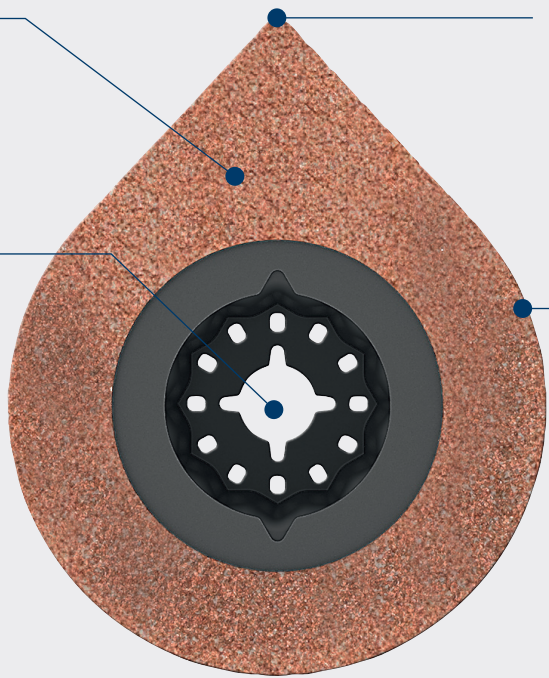
32	50	2 608 661 688	PC1b	1	1	545525
32	50	2 608 661 908	PC1b	5	1	666015
32	50	2 608 662 536	C0a	10	1	832786

The 3 max

Remove tile adhesive and grout with one accessory

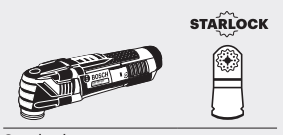
High-quality carbide grit coated sanding plate
for removing mortar and tile adhesive

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)



All round coated carbide grit tip (sanding/rasping finger)
for grout and mortar removal right into corners

Carbide grit coated cutting edge
for routing joints on wall and floor tiles



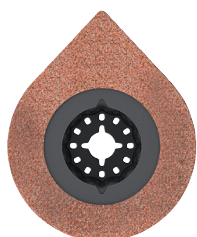
Starlock	•
Starlock Plus	•
Starlock Max	•
Other Multi-Cutter	•

RIFF segment saw blades / sanding plate

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



Product properties	Diameter [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Bar code 3165140...
	Ordering information					



AVZ 70 RT4

Carbide-RIFF grout and mortar remover, 3 max

- ▶ Routing joints on wall and floor tiles
- ▶ Removing mortar or tile adhesive (e.g. when replacing damaged tiles)
- ▶ Removing joints in the smallest of corners with the tungsten carbide tip (sanding and rasping finger)

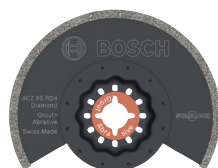
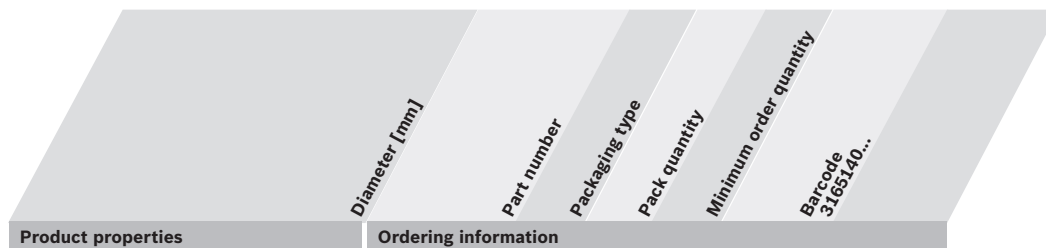
70	2 608 661 757	PC1b	1	1	582223
70	2 608 662 599	C0a	10	1	832908

• Pack quantity (Pieces per pack)

• Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



RIFF segment saw blades / sanding plate

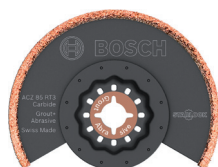
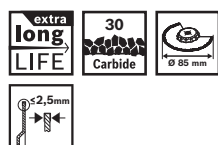


ACZ 85 RD4

Diamond-RIFF segment saw blade

- ▶ Routing smaller cutouts in soft wall tiles
- ▶ Routing recesses in epoxy/glass fibre reinforced plastic (e.g. in a boat's hull)
- ▶ Routing joints on wall tiles

85	2 608 661 689	PC1b	1	1	546690
85	2 608 662 606	C0a	10	1	832977

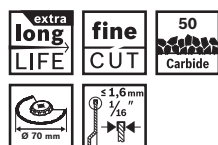


ACZ 85 RT3

Carbide-RIFF segment saw blade

- ▶ Routing joints on wall and floor tiles
- ▶ Routing smaller cutouts in soft wall tiles
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

85	2 608 661 642	PC1b	1	1	492454
85	2 608 662 607	C0a	10	1	832984

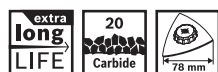


ACZ 70 RT5

Carbide-RIFF thin-kerf segment saw blade

- ▶ Routing extra-thin 1/16" joints on wall tiles
- ▶ Routing recesses in epoxy/glass fibre reinforced plastic (e.g. dashboard)
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

70	2 608 661 692	PC1b	1	1	546720
70	2 608 662 598	C0a	10	1	832854



AVZ 78 RT2

Carbide-RIFF sanding plate

- ▶ Removing mortar or tile adhesive (e.g. when replacing damaged tiles)
- ▶ Removing carpet adhesive residues from a mineral surface
- ▶ Rasping wood for rough adaptations

78	2 608 661 648	PC1b	1	1	492515
78	2 608 662 600	C0a	10	1	832915

The sanding finger

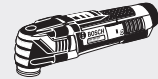
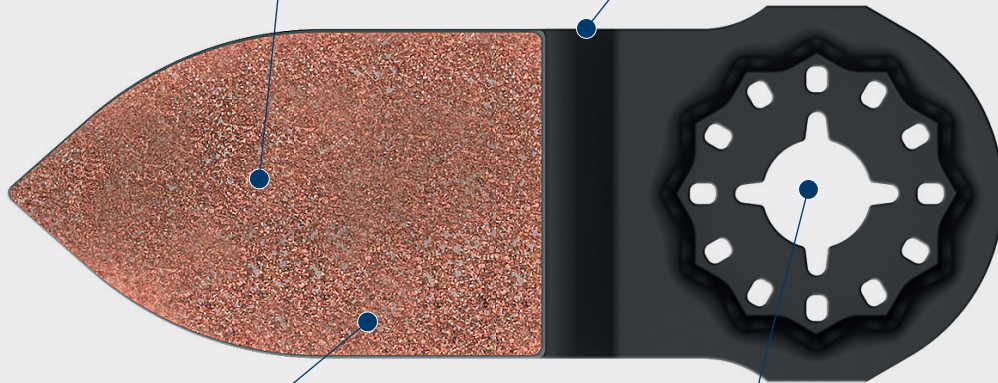
Sand hard-to-reach areas without sanding paper

Open-coat carbide
clogs less, which increases lifetime

Slim design
of 1 mm enables sanding in narrow niches

Different grit sizes
for removing paint and varnish (AVZ32RT4) and for fine sanding wood (AVZ32RT10)

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)



Starlock	•
Starlock Plus	•
Starlock Max	•
Other Multi-Cutter	•

Carbide-RIFF plunge-cutting saw blade / sanding finger

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...

Working width [mm]	Working depth [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information				



AVZ 32 RT4

Carbide-RIFF Sanding Finger, coarse sanding

- ▶ Sanding paint in tight gaps (e.g. shutter louvres)
- ▶ Sanding parquet varnish in hard-to-reach areas (e.g. between heating pipes)
- ▶ Sanding wood, wood-plastic composite and epoxy (e.g. decking)

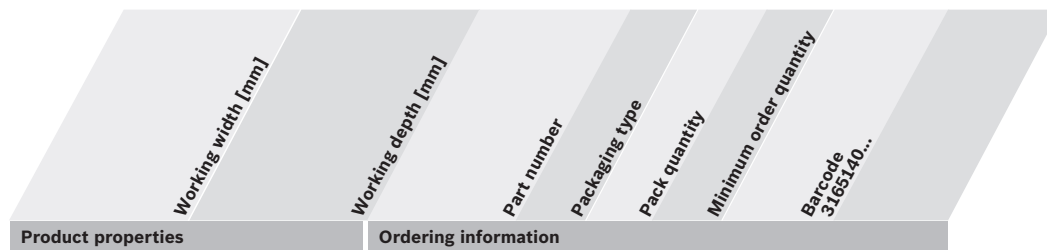
32	50	2 608 662 611	PC1b	1	1	833028
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• Pack quantity (Pieces per pack)

• Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



Carbide-RIFF plunge-cutting saw blade / sanding finger

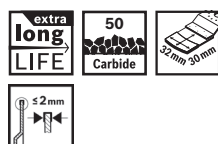


AVZ 32 RT10

Carbide-RIFF Sanding Finger, fine sanding

- ▶ Sanding wood in tight gaps (e.g. shutter louvres)
- ▶ Sanding parquet in hard-to-reach areas (e.g. between heating pipes)
- ▶ Sanding wood, wood-plastic composite and epoxy (e.g. decking)

32	50	2 608 662 610	PC1b	1	1	833011
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AIZ 32 RT5

Carbide-RIFF plunge-cutting saw blade

- ▶ Plunge cuts in severely abrasive materials (e.g. fibreglass)
- ▶ Rasping/filing functionality (e.g. deburring plunge cuts in fibreglass)
- ▶ Also excellent for removing mortar right into the most remote corners

32	30	2 608 661 868	PC1b	1	1	646376
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The multifunctional blade

Fast, clean and precise cuts through soft material

Pull Cutter (24 mm wide)
enables one-handed cutting due to a unique, hook-shaped blade



Push Cutter (11 mm wide)
also cuts flexible and hard-to-cut materials such as roof felt, carpet and artificial turf

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)



Starlock	•
Starlock Plus	•
Starlock Max	•
Other Multi-Cutter	•

Blades / Scrapers

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...

Product properties		Ordering information						
Cutting width [mm]		Cutting length [mm]		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



ASZ 32 SC

HCS Multi blade

- ▶ Cutting flexible abrasive materials (e.g. roofing felt, bitumen shingles)
- ▶ Cutting soft materials (e.g. carpet, cardboard, PVC floor)
- ▶ Cutting artificial turf

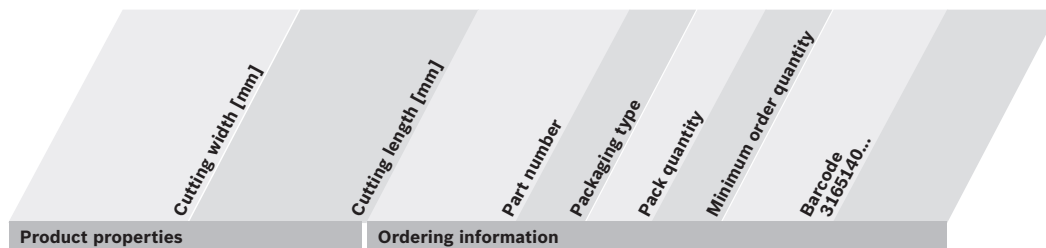
24	11	2 608 662 431	PC1b	1	1	792967
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• Pack quantity (Pieces per pack)



Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Blades / Scrapers



ACZ 100 SWB

BIM serrated segment blade

- ▶ Flush cutting to length of protruding insulation material, especially polystyrene
- ▶ Cutting insulation panels to size (e.g. Flumroc floor panel/sound insulation panel)
- ▶ Cutting soft materials (e.g. cardboard, carpet, rubber, leather...)

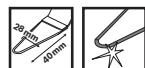


100	-	2 608 661 693	PC1b	1	1	546737
100	-	2 608 662 609	C0a	10	1	833004

AIZ 28 SC

HCS universal joint cutter

- ▶ Cutting soft expansion joints
- ▶ Cutting window putty (sealing compound)
- ▶ Cutting insulation materials (e.g. Flumroc rockwool)



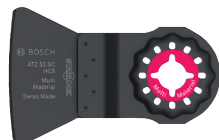
28	40	2 608 661 691	PC1b	1	1	546713
28	40	2 608 661 909	PC1b	5	1	666022
28	40	2 608 662 535	C0a	10	1	832779



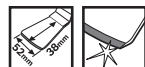
ATZ 52 SC

HCS scraper, rigid

- ▶ Removing mortar or tile adhesive (e.g. when replacing damaged tiles)
- ▶ Removing mortar and concrete residues
- ▶ Removing hard, brittle carpet adhesive residues



52	26	2 608 661 646	PC1b	1	1	492492
52	26	2 608 662 596	C0a	10	1	832830



ATZ 52 SFC

HCS scraper, flexible

- ▶ Removing soft carpet adhesive residues
- ▶ Removing paint residues
- ▶ Removing silicone joints



52	38	2 608 661 647	PC1b	1	1	492508
52	38	2 608 662 597	C0a	10	1	832847

Sets

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...

Product properties	Set contents	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
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34-piece i-BOXX Pro set for interior fitting



BIM segment saw blade Wood and Metal ACZ 100 BB (1x)	2 608 662 013	P1k	34	1	706681
BIM TiN segment saw blade Multi Material ACZ 85 EIB (1x)					
BIM serrated segment blade ACZ 100 SWB (1x)					
BIM plunge-cutting saw blade Wood and Metal AII 65 APB (2x)					
BIM plunge-cutting saw blade Wood and Metal AIZ 32 APB (2x)					
BIM plunge-cutting saw blade Hard Wood AIZ 32 BSPB (2x)					
HCS plunge-cutting saw blade Wood AIZ 32 EPC (2x)					
HCS scraper ATZ 52 SFC (2x)					
Sanding plate AVZ 93 G (1x)					
Wood and Paint sanding sheet (20x)					



13-piece universal set
Basic applications combined in one set (sawing, sanding and scraping)
Suitable for wood and metal

BIM segment saw blade Wood and Metal ACZ 85 EB (1x)	2 608 661 694	PC1b	13	1	555203
HCS plunge-cutting saw blade Wood AIZ 32 EPC (1x)					
HCS scraper ATZ 52 SFC (1x)					
Wood and Paint sanding sheet (10x)					

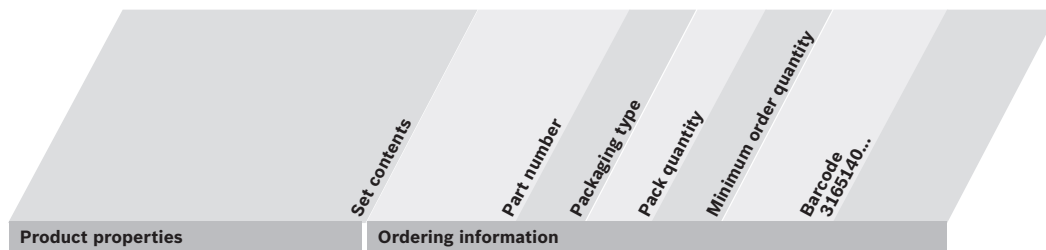


4-piece tile set
Versatile tile set for renovation and reconstruction work (e.g. routing joints on wall and floor tiles, removing mortar or tile adhesive, routing smaller cutouts in soft wall tiles)

Carbide-RIFF segment saw blade ACZ 85 RT3 (1x)	2 608 661 695	PC1b	4	1	555210
Carbide-RIFF sanding plate AVZ 78 RT2 (1x)					
HCS scraper ATZ 52 SC (1x)					
BIM plunge-cutting saw blade Metal AIZ 20 AB (1x)					



Sets



4-piece floor/installation set
 Versatile set for floor/installation work (e.g. cutting a door frame to length on the floor, cutting out laminate/parquet, plunge cuts in laminated panels or wood, cutting recesses in furniture components)



BIM segment saw blade Wood and Metal ACZ 85 EB (1x)	2 608 661 696	PC1b	4	1	555227
BIM plunge-cutting saw blade Hard Wood AIZ 32 BSPB (1x)					
HCS plunge-cutting saw blade Wood AIZ 32 EPC (1x)					
HCS scraper ATZ 52 SC (1x)					

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

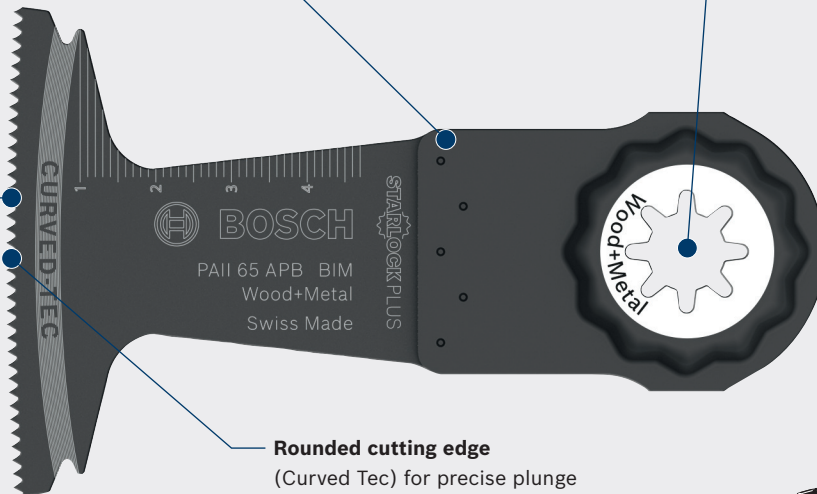
Starlock Plus:

Fast, precise and deep plunge cuts

Flat mount
eliminates blade wobbling and enables a controlled, precise cut

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

BIM
for longer lifetime



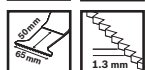
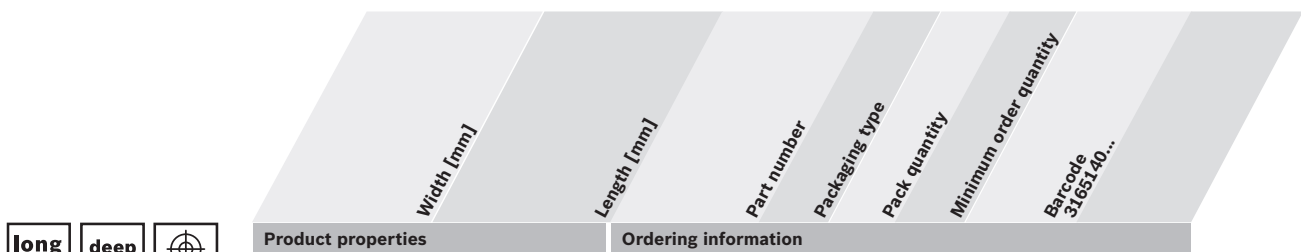
Rounded cutting edge
(Curved Tec) for precise plunge cutting and less tooth breakout on the sides



	STARLOCK PLUS
Starlock	–
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	–

Starlock Plus plunge-cutting saw blades

- ▶ **Appropriate for** all Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines



PAII 65 APB

BIM plunge-cutting saw blade Wood and Metal

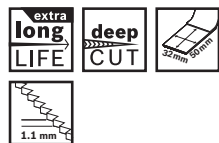
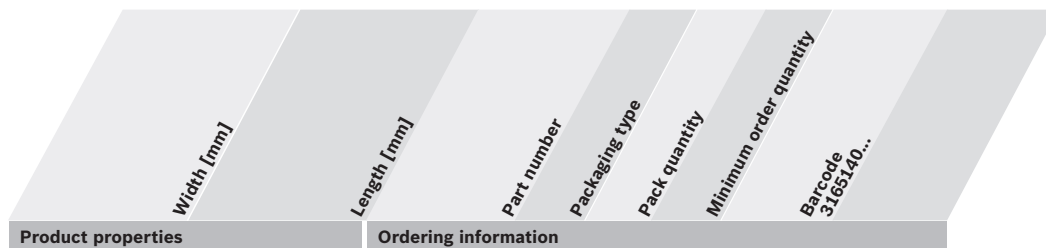
- ▶ Cutting wood with nails
- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Plunge cuts in laminated panels (e.g. recesses for a shelf board)

65	50	2 608 662 564	PC1b	1	1	833370
65	50	2 608 662 566	C0a	10	1	833387

● Pack quantity
(Pieces per pack)

■ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Starlock Plus plunge-cutting saw blades

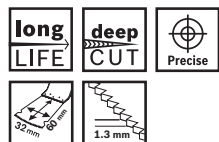


PAIZ 32 AT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened screws and nails
- ▶ Cutting inox/stainless steel (e.g. kitchen front cover)
- ▶ Plunge cuts in severely abrasive materials (epoxy, glass fibre reinforced plastic, fibreglass, plasterboard, porous concrete, cement bonded fibre boards)

32	50	2 608 662 555	PC1b	1	1	833318
32	50	2 608 662 557	C0a	10	1	833325

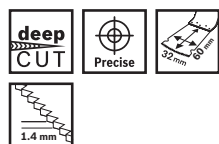


PAIZ 32 APB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Deep 60 mm plunge cut in wood, abrasive wooden materials, plastics
- ▶ Cutting non-ferrous pipes and profiles with smaller dimensions
- ▶ Cutting non-hardened nails, screws and steel profiles with smaller dimensions

32	60	2 608 662 558	PC1b	1	1	833332
32	60	2 608 662 560	C0a	10	1	833349



PAIZ 32 EPC

HCS plunge-cutting saw blade Wood

- ▶ Deep 60 mm plunge cut in softwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components (e.g. dowels, tenons) to length

32	60	2 608 662 561	PC1b	1	1	833356
32	60	2 608 662 563	C0a	10	1	833363

Starlock Max:

Maximum depth and speed in heavy duty applications

80 mm long cutting blade
for deep cuts increases blade reach and cutting speed

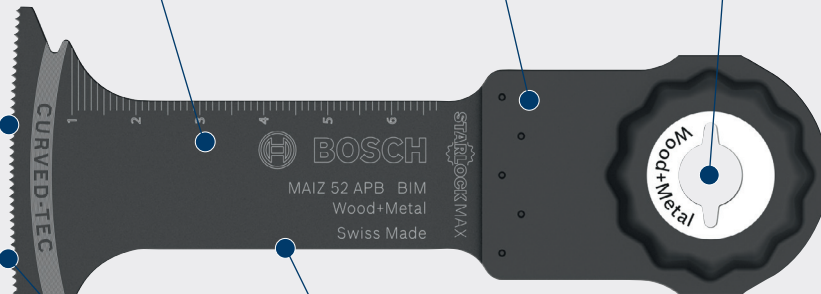
Flat mount
eliminates blade wobbling and enables a controlled, precise cut




New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

BIM
for longer lifetime

Rounded cutting edge
(Curved Tec) for precise plunge cutting and less tooth breakout on the sides

Slim design
reduces load on the machine, enables high speeds and ensures perfect chip removal

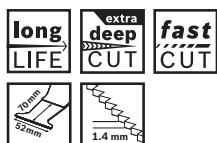


STARLOCK MAX	
	–
	–
	●
Other Multi-Cutter	–

Starlock Max plunge-cutting saw blades

- ▶ **Appropriate for** all Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines

Product properties				Ordering information		
Width [mm]	Length [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...




MAIZ 52 APB


BIM plunge-cutting saw blade Wood and Metal

- ▶ Deep and wide plunge cuts in wood containing nails (e.g. window frames with metal components)
- ▶ Deep and wide plunge cuts in wooden beams containing nails (e.g. skylight beams)
- ▶ Cutting non-hardened nails, screws and steel profiles with small dimensions (e.g. concealed metal fixings)

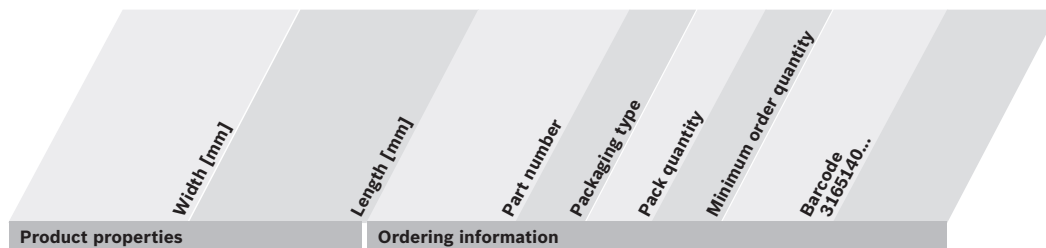
52	70	2 608 662 574	PC1b	1	1	833134
52	70	2 608 662 614	C0a	10	1	833141



 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Starlock Max plunge-cutting saw blades



Product properties | **Ordering information**

MAIZ 32 AT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened nails, screws and steel profiles with small dimensions (e.g. concealed metal fixings)
- ▶ Deep 70 mm plunge cut in porous concrete (e.g. hole for socket)
- ▶ Plunge cuts in severely abrasive materials (inox, stainless steel, epoxy, glass fibre reinforced plastic, fibreglass, plasterboard, cement bonded fibre boards)



32	70	2 608 662 567	PC1b	1	1	833066
32	70	2 608 662 613	C0a	10	1	833073

MAIZ 32 APB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Fast and deep plunge cuts in wood and nails (e.g. 80 mm window frames with metal components)
- ▶ Fast and deep plunge cuts in wooden beams (e.g. skylight beams)
- ▶ Cutting non-hardened nails, screws and steel profiles with small dimensions (e.g. concealed metal fixings)

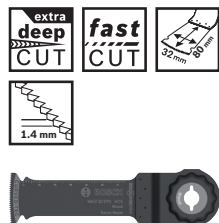


32	80	2 608 662 571	PC1b	1	1	833103
32	80	2 608 662 573	C0a	10	1	833110

MAIZ 32 EPC

HCS plunge-cutting saw blade Wood

- ▶ Fast and deep plunge cuts in wood (e.g. 80 mm window frames)
- ▶ Fast and deep plunge cuts in wooden beams (e.g. skylight beams)
- ▶ Subsequently making recesses for tenons and connections (ideal with Expert depth stop)



32	80	2 608 662 568	PC1b	1	1	833080
32	80	2 608 662 570	C0a	10	1	833097

The Japan blade

Quick and easy removal of seals with 20,000 cuts per minute

Sturdy, thin cutting edge
allows for flush cutting of expansion joints on masonry



Blade ground on both sides
with a plunge cutting depth of 55 mm and 20,000 cuts per minute

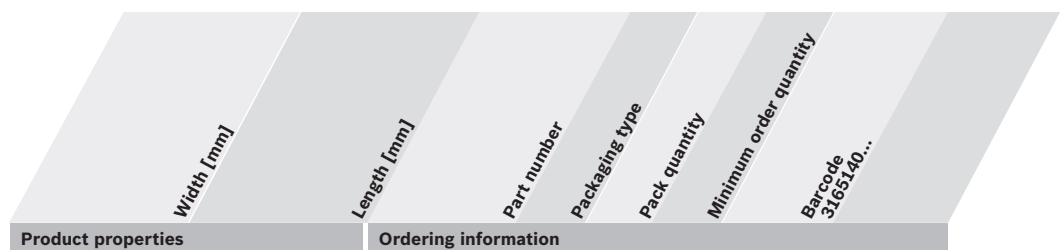
New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)



	STARLOCK MAX
Starlock	-
Starlock Plus	-
Starlock Max	●
Other Multi-Cutter	-

Starlock Max blade

- **Appropriate for** all Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines



MAI 32 SC

HCS universal joint cutter

- Cutting expansion joints (e.g. silicone)
- Cutting out window putty (sealing compound)
- Cutting soft materials (e.g. insulation material, rubber, carpet, cardboard...)

32	55	2 608 662 583	PC1b	1	1	833172
32	55	2 608 662 616	COa	10	1	833189

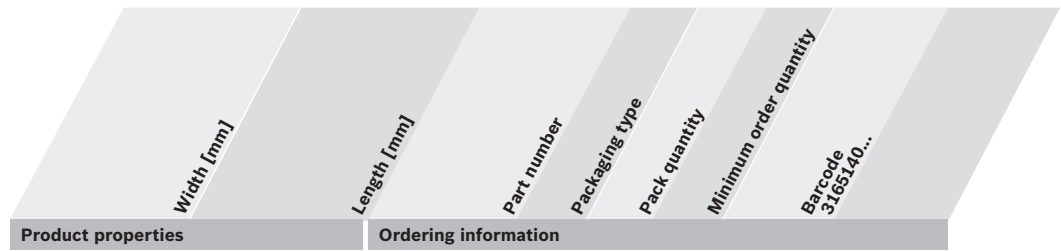
● Pack quantity (Pieces per pack)



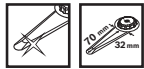
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



Starlock Max blade



Product properties | **Ordering information**



MAII 32 SLC

HCS long universal joint cutter

- ▶ Deep 70 mm cutting of expansion joints (e.g. silicone)
- ▶ Deep cutting of window putty (sealing compound)
- ▶ Cutting soft materials (e.g. insulation material, rubber, carpet, cardboard...)

32	70	2 608 662 575	PC1b	1	1	833158
32	70	2 608 662 615	C0a	10	1	833165



MATI 66 SC

HCS segment blade

- ▶ Fast cutting of window putty (e.g. cutting out insulating glass panes laid in a putty bed)
- ▶ Cutting soft materials (e.g. insulation material, rubber, carpet, cardboard...)
- ▶ Cuts in corners of soft materials

66	30	2 608 662 579	PC1b	1	1	833233
66	30	2 608 662 619	C0a	10	1	833240

● Pack quantity
(Pieces per pack)

■ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

The new extra-wide saw blade

Removes joints in the most inaccessible corners

Deep cuts
due to plunge cutting length of 32 mm

Fast and effective removal of tile joints
due to a width of 68 mm and a thickness of 2.2 mm and 1.5 mm

Flat mount
eliminates blade wobbling and enables a controlled, precise cut

Robust RIFF coating
made of diamond, carbide or LMT

New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

STARLOCK MAX
MATI 68 RT3
Carbide
Grout+Abrasive
BOSCH
Swiss Made

Grout+Abrasive

	STARLOCK MAX
Starlock	–
Starlock Plus	–
Starlock Max	●
Other Multi-Cutter	–

Starlock Max RIFF-Putter

- **Appropriate for** all Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines

Product properties	Ordering information
Width [mm]	Part number
Length [mm]	Packaging type
	Pack quantity
	Minimum order quantity
	Barcode 3165140...



MATI 68 RD4

Diamond-RIFF segment saw blade

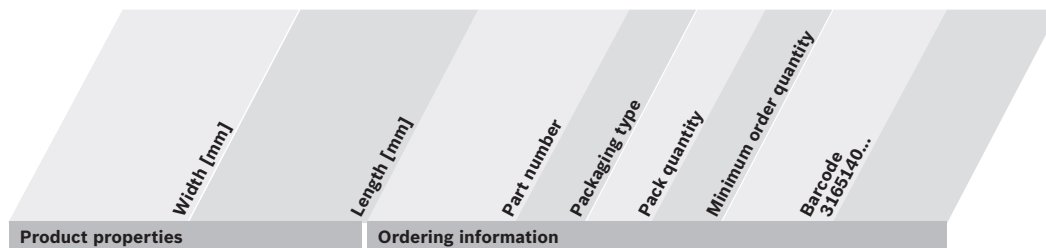
- Routing smaller cutouts in soft wall tiles
- Routing joints which are hard to reach and close to edges (e.g. in corners)
- Routing recesses in epoxy/glass fibre reinforced plastic (e.g. in a boat's hull)

68	30	2 608 662 580	PC1b	1	1	833257
68	30	2 608 662 620	C0a	10	1	833264

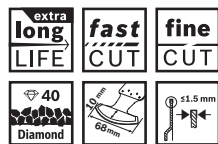
● Pack quantity (Pieces per pack)

☐ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Starlock Max RIFF-Putter



Product properties | **Ordering information**

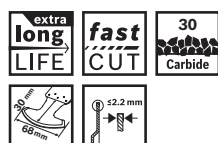


MATI 68 RSD4

Diamond-RIFF segment saw blade, thin

- ▶ Routing thin joints up to 1.5 mm (e.g. marble joints)
- ▶ Routing joints which are hard to reach and close to edges (e.g. in corners)
- ▶ Routing recesses in epoxy/glass fibre reinforced plastic (e.g. in a boat's hull)

68	10	2 608 662 581	PC1b	1	1	833271
68	10	2 608 662 621	C0a	10	1	833288

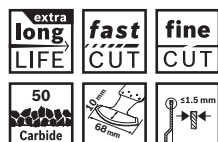


MATI 68 RT3

Carbide-RIFF segment saw blade

- ▶ Routing joints which are hard to reach and close to edges (e.g. in corners)
- ▶ Routing deep joints on wall and floor tiles
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

68	30	2 608 662 577	PC1b	1	1	833196
68	30	2 608 662 617	C0a	10	1	833202

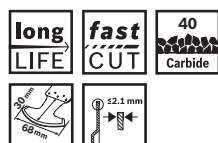


MATI 68 RST5

Carbide-RIFF segment saw blade, thin

- ▶ Routing thin joints up to 1.5 mm (e.g. marble joints)
- ▶ Routing joints which are hard to reach and close to edges (e.g. in corners)
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

68	10	2 608 662 578	PC1b	1	1	833219
68	10	2 608 662 618	C0a	10	1	833226



MATI 68 MT4

Carbide-RIFF segment saw blade

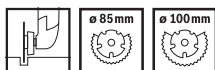
- ▶ Routing joints which are hard to reach and close to edges (e.g. in corners)
- ▶ Routing deep joints on wall and floor tiles
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

68	30	2 608 662 582	PC1b	1	1	833295
68	30	2 608 662 622	C0a	10	1	833301

Depth stops

- ▶ **Appropriate for** Bosch Starlock (GOP 12V-28; PMF 220 CE; PMF 250 CES), Bosch Starlock Plus (GOP 30-28; GOP 40-30; GOP 18V-28 Professional; PMF 350 CES) and Bosch Starlock Max (GOP 55-36) machines
- ▶ **Appropriate for** Bosch GOP 300 SCE; GOP 14,4 V-EC; GOP 18 V-EC Professional; PMF 190 E; PMF 250 CES (multi-cutter with collar)

	Diameter [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information					



Basic depth stop

Four-stage adjustment

For precise cutting depths in combination with segment saw blades with 85 mm diameter and 100 mm diameter (e.g. when replacing individual parquet elements)

Cutting depths for segment saw blades with 85 mm diameter: 8, 10, 12, 14 mm

Cutting depths for segment saw blades with 100 mm diameter: 13, 15, 17, 19 mm



-	2 608 000 589	PC1b	1	1	727297
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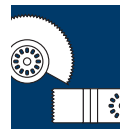
Expert depth stop

Continuously variable adjustment

For precise cutting depths in combination with segment and plunge-cutting saw blades (e.g. for precise plunge cuts in construction woods)



-	2 608 000 590	PC1b	1	1	727303
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The sanding plate with a new design

Ensures longer lifetime

Easy changing
of the sanding paper due to micro Velcro-type fastening system on the sides

Flexible corners
prevent fusion of micro Velcro-type fastening system and velours

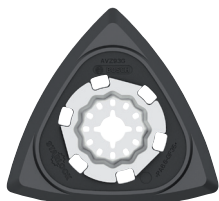
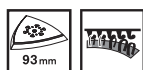
New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

Perfect adaptation
of the sanding plate's Shore hardness to the movements of the multi-cutter

	STARLOCK
Starlock	●
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	●

Sanding plate

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein; AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein; AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



Product properties	Ordering information
Diameter mm	Part number
Packaging type	Pack quantity
Minimum order quantity	Barcode 3165140...

AVZ 93 G
Sanding plate
Sanding plate with micro Velcro-type fastening system
Quick, easy sanding sheet changes

93	2 608 000 493	PC1b	1	1	632256
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● Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

The profile sander

Convenient and efficient sanding of round surfaces


New Starlock mount
for maximum power transfer with three-dimensional quick-clamping system (SDS)

Easy changing
of the sanding paper due to micro Velcro-type fastening system on the sides

Convenient sanding
up to a diameter of 55 mm

Flexible surface
for sanding differently shaped materials



	STARLOCK
Starlock	●
Starlock Plus	●
Starlock Max	●
Other Multi-Cutter	●

Profile sanders

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



Product properties	Ordering information
Diameter mm	Part number
Packaging type	Pack quantity
Minimum order quantity	Barcode 3165140...

AUZ 70 G
Profile sander with micro Velcro-type fastening system
4 sheets of sanding paper 70mm x 125mm with Velcro (2x80 / 2x120 grit)
Sanding round wood and painted surfaces up to 55 mm diameter

70	2 608 662 346	PC1b	5	1	785860
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● Pack quantity (Pieces per pack)

●●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



Dust extraction

- ▶ **Appropriate for** Bosch Starlock (GOP 12V-28; PMF 220 CE; PMF 250 CES), Bosch Starlock Plus (GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES) and Bosch Starlock Max (GOP 55-36) machines
- ▶ **Appropriate for** Bosch GOP 300 SCE; GOP 14,4 V-EC; GOP 18 V-EC Professional

Product properties	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
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Dust extraction

for extracting sanding dust in combination with the Starlock sanding plate AVZ 93 G

2 608 000 636	P1d	1	1	851626
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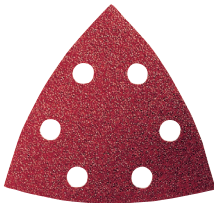
Sanding sheets and polishing accessories

- ▶ **Appropriate for** all Starlock (Bosch: GOP 12V-28; PMF 220 CE; PMF 250 CES), Starlock Plus (Bosch: GOP 30-28; GOP 40-30; GOP 18V-28; PMF 350 CES – Fein: AFMT 12 SL; AFMT 12 QSL; AFMM 18 QSL; FMT 250 SL; FMT 250 QSL; FMM 350 QSL) and Starlock Max (Bosch: GOP 55-36 – Fein: AFSC 18 QSL; AFSC 18 QCSL; FSC 500 QSL) machines
- ▶ Bosch OIS GOP and PMF machines; Fein Multimaster and Multitalent; AEG; Einhell; Hitachi; Makita; Metabo; Milwaukee; Ryobi; Skil etc...



C430 sanding sheets optimised for multi-cutters, Expert for Wood and Paint, 93 mm, 6 holes

- expert **Wood+Paint**
- ▶ **Suitable for** sanding all types of wood, wooden materials and paint
 - ▶ **Appropriate for** sanding plate AVZ 93 G



Product properties	Ordering information					
Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 65140...

Pack of 5						
93	40	2 608 605 599	C1a	5	5	170833
93	60	2 608 605 600	C1a	5	5	170840
93	80	2 608 605 601	C1a	5	5	170857
93	120	2 608 605 602	C1a	5	5	170864
93	180	2 608 605 603	C1a	5	5	170871
93	240	2 608 605 604	C1a	5	5	170888

Pack of 6						
93	60 120 240	2 608 605 191	C1a	6	5	160094

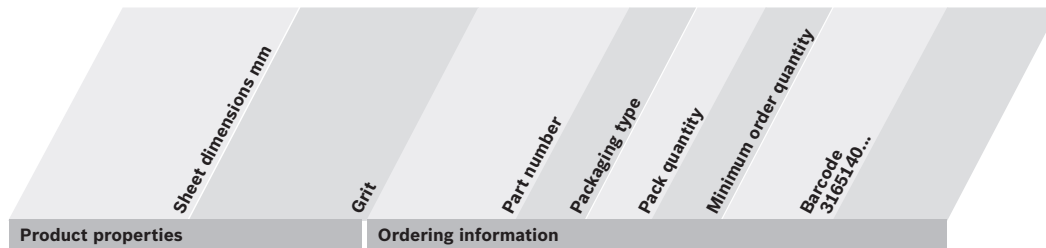
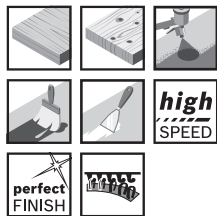
Pack of 10 (set) in blister pack						
93	60 80 100 120 180	2 608 607 540	PC1b	10	1	509497

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

C470 sanding sheets for sanding plate AVZ 93 G, Best for Wood and Paint, 93 mm, 6 holes

- best for **Wood+Paint** ▶ Suitable for sanding wood, paint, varnish, roughcast
 ▶ Appropriate for sanding plate AVZ 93 G



Product properties		Ordering information					
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Pack of 5

Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
93	40	2 608 605 148	C1a	5	5	159661
93	60	2 608 605 149	C1a	5	5	159678
93	80	2 608 605 150	C1a	5	5	159685
93	100	2 608 605 151	C1a	5	5	159692
93	120	2 608 605 152	C1a	5	5	159708
93	180	2 608 605 153	C1a	5	5	159715
93	240	2 608 605 154	C1a	5	5	159722
93	320	2 608 605 155	C1a	5	5	159739
93	400	2 608 605 156	C1a	5	5	159746

Pack of 6

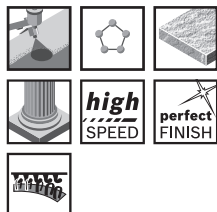
Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
93	60 120 240	2 608 605 165	C1a	6	5	159838

Pack of 50

Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
93	40	2 608 607 878	C0a	50	1	551519
93	60	2 608 607 879	C0a	50	1	551526
93	80	2 608 607 880	C0a	50	1	551533
93	100	2 608 607 881	C0a	50	1	551540
93	120	2 608 607 882	C0a	50	1	551557
93	180	2 608 607 883	C0a	50	1	551564
93	240	2 608 607 884	C0a	50	1	551571
93	320	2 608 607 885	C0a	50	1	551588
93	400	2 608 607 886	C0a	50	1	551595

F355 sanding sheets optimised for multi-cutters, Best for Coatings and Composites, 93 mm, 6 holes

- best for **Coatings+Composites** ▶ Suitable for sanding hard materials, varnish and plastic
 ▶ Appropriate for sanding plate AVZ 93 G



Pack of 5

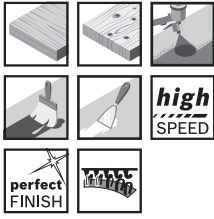
Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
93	80	2 608 605 192	C1a	5	5	160100
93	100	2 608 605 193	C1a	5	5	160117
93	120	2 608 605 194	C1a	5	5	160124
93	180	2 608 605 195	C1a	5	5	160131
93	240	2 608 605 196	C1a	5	5	160148
93	320	2 608 605 197	C1a	5	5	160155
93	400	2 608 605 198	C1a	5	5	160162
93	600	2 608 605 199	C1a	5	5	160179
93	1200	2 608 605 200	C1a	5	5	159180

● Pack quantity (Pieces per pack)

■ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

C470 sanding sheets for AUZ 70 G, Best for Wood and Paint, 70x125 mm

- best for **Wood+Paint**
- Suitable for sanding wood, paint, varnish, roughcast
 - Appropriate for profile sander AUZ 70 G



Product properties		Ordering information					
Sheet dimensions mm	Grit	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
Pack of 10							
70x125	40	2 608 608 Y19	C1a	10	1	806022	
70x125	60	2 608 608 Y20	C1a	10	1	806039	
70x125	80	2 608 608 Y21	C1a	10	1	806046	
70x125	100	2 608 608 Y22	C1a	10	1	806053	
70x125	120	2 608 608 Y23	C1a	10	1	806060	
70x125	150	2 608 608 Y24	C1a	10	1	806077	
70x125	180	2 608 608 Y25	C1a	10	1	806084	
70x125	220	2 608 608 Y26	C1a	10	1	806091	
70x125	240	2 608 608 Y27	C1a	10	1	806107	
70x125	320	2 608 608 Y28	C1a	10	1	806114	
70x125	400	2 608 608 Y29	C1a	10	1	806121	

Fleeces

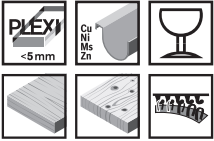


- Suitable for bringing out the grain in wood (rustic look), de-rusting of metal and matt sanding of varnishes
- Cleaning fleece suitable for removing dirt and deposits without altering the workpiece surface. Works without coated abrasive – can leave behind slight scratches in soft material
- Appropriate for sanding plate AVZ 93 G



Product properties		Ordering information					
Sheet dimensions mm	Grit	Hardness rating	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Fleece							
93	280	Coarse	2 608 604 495	C1d	1	5	070812
93	100	Medium	2 608 604 494	C1d	1	5	070805
Cleaning fleece without coated abrasive							
Suitable for removing dirt and deposits without altering the workpiece surface. Works without coated abrasive – can leave behind slight scratches in soft material							
93	Without grit	-	2 608 604 496	C1d	1	5	070829

Polishing felt



- ▶ **Suitable for** pre-polishing very dirty or scratched surfaces – using polish or grinding paste on even surfaces
- ▶ **Appropriate for** sanding plate AVZ 93 G

Sheet dimensions mm	Hardness rating	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 65140...
Product properties			Ordering information			



Polishing felt

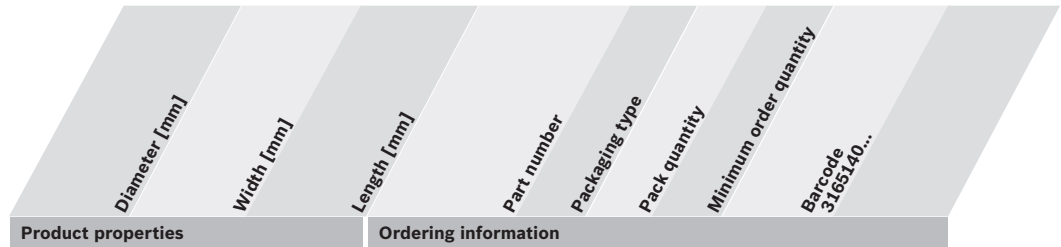
Suitable for pre-polishing very dirty or scratched surfaces – using polish or grinding paste on even surfaces

93	Hard	2 608 613 016	C1d	1	5	070843
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Bosch multi-cutter accessories appropriate for Fein Supercut

► **Appropriate for** Fein Supercut, Festool Vecturo OS 400, Würth Multi-Cutter EMS

Segment saw blade, flat



SACI 85 EB

BIM-TiN segment saw blade Multi Material, flat

- Long Life + 30% longer lifetime thanks to titanium coating
- Plunge cutting in plasterboard or cement-bonded fibre boards (e.g. for installing a ventilator)
- Cutting smaller mouldings to length (e.g. aluminium floor cover strips)
- Cutting recesses in epoxy/glass fibre reinforced plastic (e.g. dashboard in a boat)

85	-	-	2 608 662 042	PC1b	1	1	717670
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Segment saw blade with depressed centre



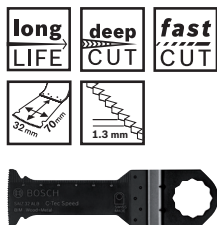
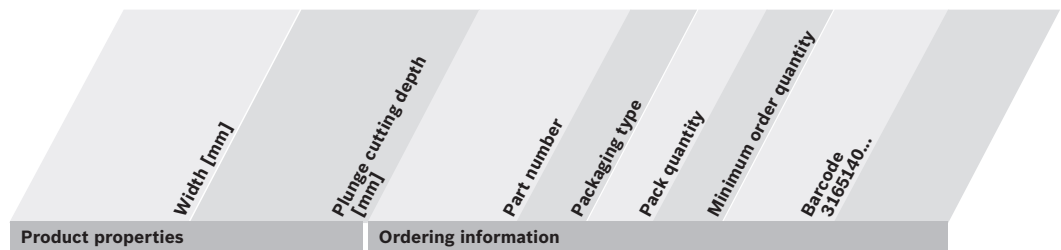
SACZ 100 BB

BIM segment saw blade Wood and Metal, with depressed centre

- Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- Cutting out laminate/parquet (e.g. for installing a partition wall)
- Cutting smaller mouldings to length (e.g. aluminium floor cover strips)

100	-	-	2 608 662 041	PC1b	1	1	717663
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Curved-Tec plunge-cutting saw blades

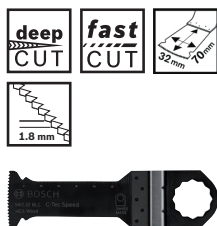


SAIZ 32 ALB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Fast and deep plunge cuts in wood and nails (e.g. 70 mm window frames with metal components)
- ▶ Fast and deep plunge cuts in wooden beams (e.g. skylight beams)
- ▶ Cutting non-hardened nails, screws and steel profiles with small dimensions (e.g. concealed metal fixings)

32	70	2 608 662 316	C0a	1	25	773379
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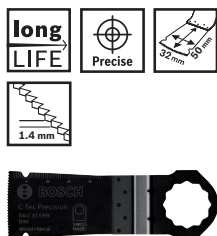


SAIZ 32 BLC

HCS plunge-cutting saw blade Wood

- ▶ Fast and deep plunge cuts in wood (e.g. 70 mm window frames)
- ▶ Fast and deep plunge cuts in wooden beams (e.g. skylight beams)
- ▶ Subsequently making recesses for tenons and connections (ideal with Expert depth stop)

32	70	2 608 662 312	C0a	1	25	773331
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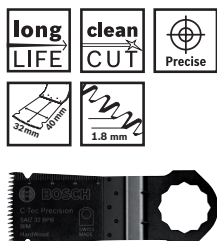


SAIZ 32 EPB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Deep plunge cut in wood, abrasive wooden materials, plastics
- ▶ Cutting non-ferrous pipes and profiles with smaller dimensions
- ▶ Cutting non-hardened nails, screws and steel profiles with smaller dimensions

32	50	2 608 662 350	C0a	1	25	784887
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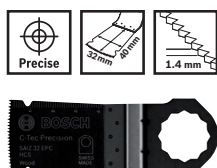


SAIZ 32 BPB

BIM plunge-cutting saw blade Hard Wood

- ▶ Plunge cutting in laminated panels or hardwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components to length (e.g. dowels, tenons made of hardwood)

32	40	2 608 662 351	C0a	1	25	784894
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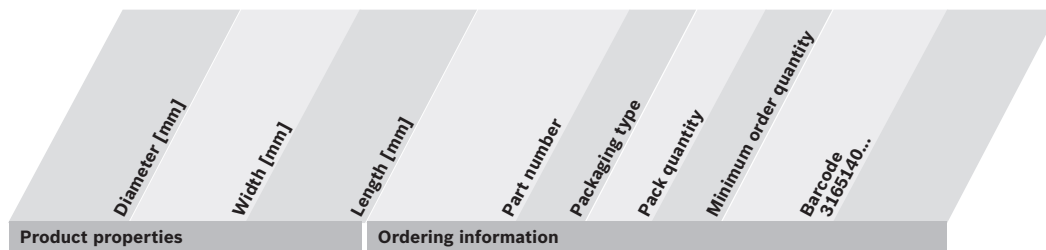
SAIZ 32 EPC

HCS plunge-cutting saw blade Wood

- ▶ Plunge cutting in softwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components to length (e.g. dowels, tenons)

32	40	2 608 662 352	C0a	1	25	784900
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Standard plunge-cutting saw blades



SAIZ 65 BB

BIM plunge-cutting saw blade Wood and Nails

- ▶ Cutting wood with nails
- ▶ Cutting a door frame to length on the floor (softwood, hardwood, veneered panels, plastic-laminated panels)
- ▶ Plunge cuts in laminated panels (e.g. recesses for a shelf board)

-	65	40	2 608 662 036	C0a	1	25	717618
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SAIZ 28 EB

BIM plunge-cutting saw blade Wood and Metal

- ▶ Deep plunge cut in wood, abrasive wooden materials, plastics
- ▶ Cutting non-ferrous pipes and profiles with smaller dimensions
- ▶ Cutting non-hardened nails, screws and steel profiles with smaller dimensions

-	28	50	2 608 662 038	C0a	1	25	717632
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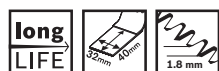


SAIZ 65 BSB

BIM plunge-cutting saw blade Hard Wood

- ▶ Plunge cutting in laminated panels or hardwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components to length (e.g. dowels, tenons made of hardwood)

-	65	40	2 608 662 037	C0a	1	25	717625
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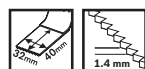


SAIZ 32 BB

BIM plunge-cutting saw blade Hard Wood

- ▶ Plunge cutting in laminated panels or hardwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components to length (e.g. dowels, tenons made of hardwood)

-	32	40	2 608 662 039	C0a	1	25	717649
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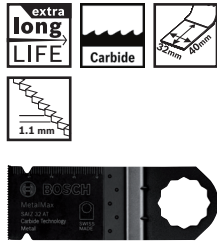
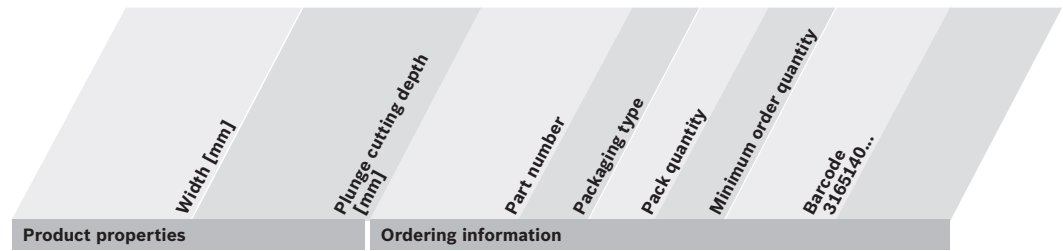
SAIZ 32 EC

HCS plunge-cutting saw blade Wood

- ▶ Plunge cutting in softwood (e.g. for installing a ventilation grille)
- ▶ Cutting a recess in furniture components (e.g. to enable access to a mains socket)
- ▶ Flush cutting wooden components to length (e.g. dowels, tenons)

-	32	40	2 608 662 040	C0a	1	25	717656
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Metal plunge-cutting saw blades

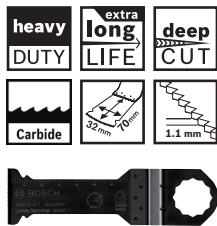


SAIZ 32 AT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened screws and nails
- ▶ Cutting inox/stainless steel (e.g. kitchen front cover)
- ▶ Plunge cuts in severely abrasive materials (e.g. fibreglass)

32	40	2 608 662 353	C0a	1	25	784917
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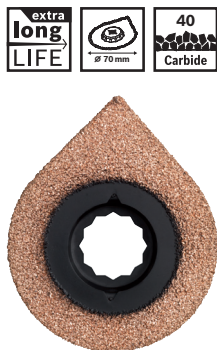
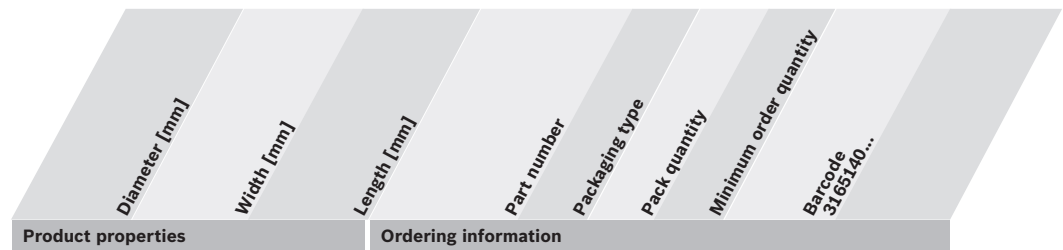
SAIZ 32 ALT

Carbide plunge-cutting saw blade Metal, MetalMax

- ▶ Cutting hardened nails, screws and steel profiles with small dimensions (e.g. concealed metal fixings)
- ▶ Deep 70 mm plunge cut in porous concrete (e.g. hole for socket)
- ▶ Plunge cuts in severely abrasive materials (inox, stainless steel, epoxy, glass fibre reinforced plastic, fibreglass, plasterboard, cement bonded fibre boards)

32	70	2 608 662 317	C0a	1	25	773386
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RIFF segment saw blades and sanding plate



SAVZ 70 RT

Carbide grout and mortar remover, 3 max

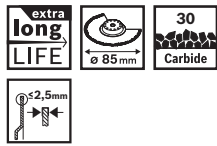
- ▶ Routing joints on wall and floor tiles
- ▶ Removing mortar or tile adhesive (e.g. when replacing damaged tiles)
- ▶ Removing joints in the smallest of corners with the tungsten carbide tip (sanding and rasping finger)

70	-	-	2 608 662 044	PC1b	1	1	717694
----	---	---	---------------	------	---	---	--------

● Pack quantity (Pieces per pack)

■ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

RIFF segment saw blades and sanding plate



Diameter [mm]	Width [mm]	Length [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
Product properties			Ordering information				



SACZ 85 RT

Carbide segment saw blade

- ▶ Routing joints on wall and floor tiles
- ▶ Routing smaller cutouts in soft wall tiles
- ▶ Routing grooves in porous concrete, for laying concealed cables and pipes

85	-	-	2 608 662 043	PC1b	1	1	717687
----	---	---	---------------	------	---	---	--------

Cutting blades



Diameter [mm]	Cutting length [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
Product properties		Ordering information				

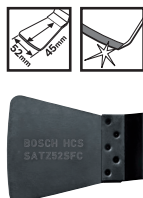
SAII 32 SLC

HCS universal joint cutter

- ▶ Cutting expansion joints
- ▶ Cutting window putty (sealing compound)
- ▶ Cutting insulation materials (e.g. Flumroc rockwool)

32	100	2 608 662 374	C0a	25	1	787505
----	-----	---------------	-----	----	---	--------

Scrapers



Cutting width [mm]	Cutting length [mm]	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 31 651 40...
Product properties		Ordering information				

SATZ 52 SFC, flexible

HCS scraper

- ▶ Removing soft carpet adhesive residues
- ▶ Removing paint residues
- ▶ Removing silicone joints

52	38	2 608 662 046	PC1b	1	25	717717
----	----	---------------	------	---	----	--------





Holesawing

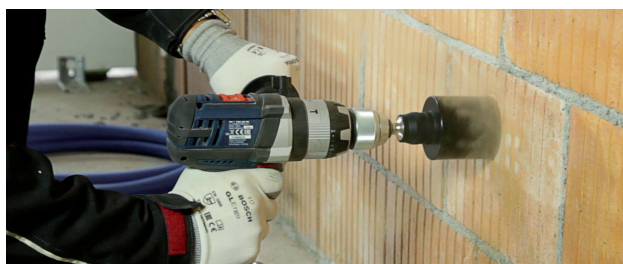
Holesaws: always the right specialist



Progressor Deep Cut with Power Change adapter
Page 167



Progressor Deep Cut with Power Change adapter
Page 170



Speed for Multi Construction with Power Change adapter
Page 177



Speed for Multi Construction with Power Change adapter
Page 177



Speed for Multi Construction with Power Change adapter
Page 177



Sheet Metal with Power Change adapter
Page 172



Diamond holesaw with Power Change adapter
Page 180










Hole cutters
Page 199



The range: the right holesaw for any application

The strength of specialist retail outlets is competent customer assistance. This is why Bosch offers a professional range of holesaws that are ideal for any application and material.

Product	BiM Progressor Deep cut	BiM Progressor	BiM Sheet metal	HM Multi Constr. Endurance	HM Multi Constr. Speed	Diamond	Diamond core edge sinkers
							
	Page 170	Page 167	Page 172	Page 175	Page 177	Page 180	SC3: Page 82
Max. cutting depth in mm	60	40	20	60	60	40	60

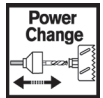
Metal								Application instructions
Structural steel	Sheet metals	○	○	●				Use cutting oil
	Pipes	○	●	○				
	Profiles	○	●	○				
Stainless steel	Sheet metals	○	○	●				Low speed: Use cutting oil
	Pipes	○	●	○				
	Profiles	○	●	○				
Aluminium	Sheet metals	○	○	●				Use cutting oil
	Pipes	○	●	○				
	Profiles	○	●	○				
Wood								
Softwood, wood core plywood		●	○		○	○		Wood with nails: Use BiM
Hardwood, MDF, chipboard		○	○		●	●		
Plywood		●	○		●	●		
Construction wood		●	○		●	●		
Multiplex panels		○	○		●	○		
Kitchen worktops		○			●	●		
Laminates		○	●		○	○		
Plastic								
Polyvinyl chloride (PVC)		●	●		○	○		For panels of 5 mm or more: Use TC MC
Polyethylene (PE)		●	●		○	○		
Polypropylene (PP)		●	●		○	○		
Polystyrene (PS)		●	●		○	○		
Polyamide (PA)		●	●		○	○		
Glass fibre (GRP)		○	○		●	●		BiM: Short lifetime
Corian					●	●		
Special applications								
Plasterboard/Fermacell		○	○		●	●		
Cement-bonded fibre boards					●	●		
Red brick					●	●	○	
Porous concrete		○	○		●	●		
Floor & wall tiles					○		●	○
Limestone								●

● especially suitable ○ suitable

The right speed affects the quality of the hole and, together with the right cooling, increases the lifetime. **More on page 166.**



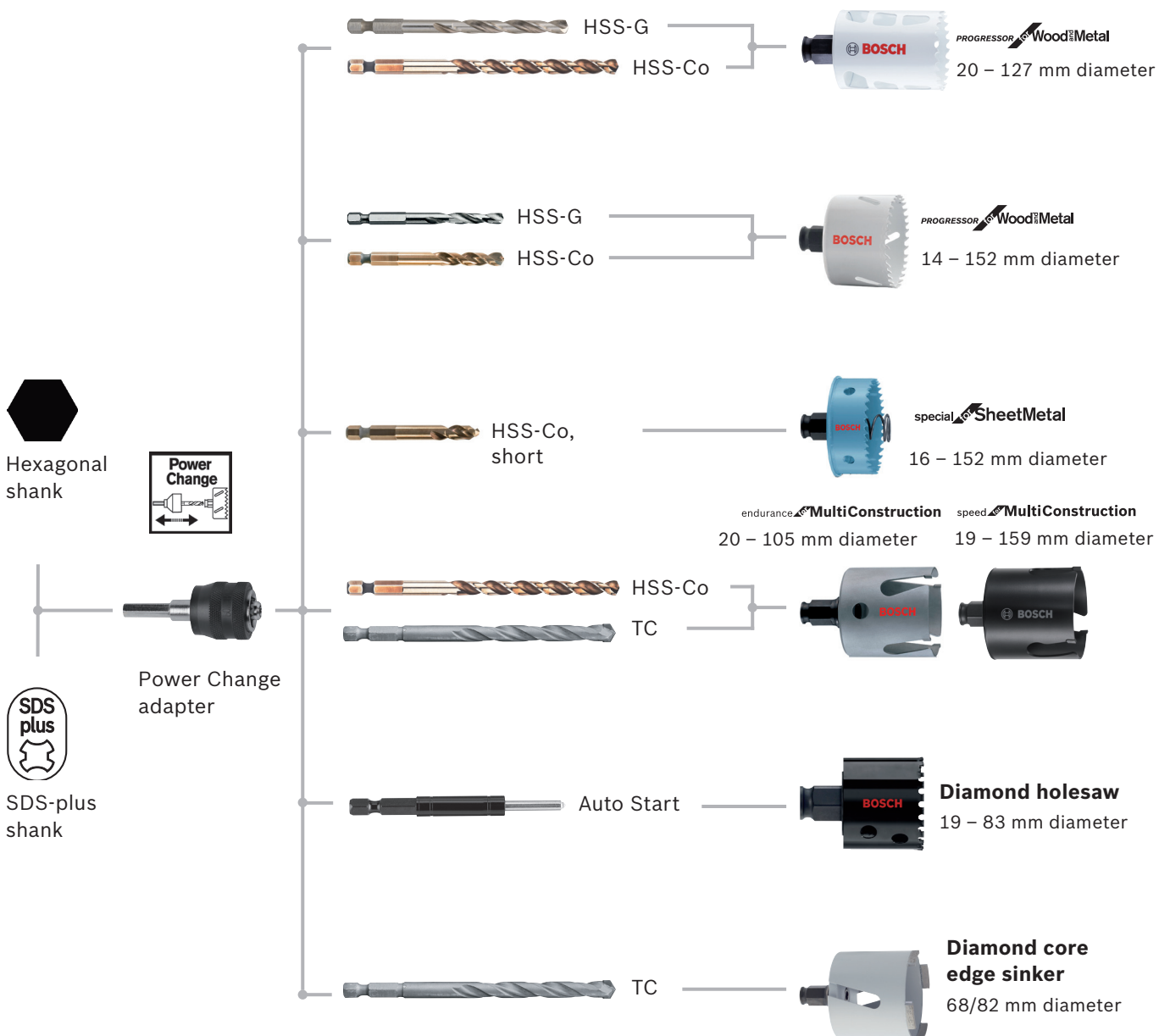
The Power Change adapter technology: one adapter for all diameters



Tool-free changing of pilot drill bit and holesaw



All it takes is a click! Bosch has developed the unique “Power Change” adapter system to enable the user to work even more efficiently. It is the only system that allows the holesaw and the pilot drill bit to be changed without tools, and the only system that can mount the entire holesaw range with only one adapter.





Core removal made easy



The core is effortlessly removed by tilting the pilot drill bit

The right accessory for every Power Change holesaw

Power tool	ADAPTER		PILOT DRILL BIT			OPTIONAL	
	Power Change adapter		HSS-G for	HSS-Co for	with TC cutting edge for	Ejection spring	Extensions
	1 - 10 mm	2 608 584 844					2 608 580 094
	1 - 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845	2 609 390 592	2 608 584 843				
	1 - 10 mm	2 608 584 844					2 608 580 094
	1 - 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845	2 608 584 676	2 608 584 677				
	1 - 10 mm	2 608 584 844					2 608 580 094
	1 - 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845		2 608 584 750		2 608 584 816		
	1 - 10 mm	2 608 584 844					2 608 580 094
	1 - 13 mm	2 608 580 095					
SDS Plus	2 608 584 845		2 608 584 843	2 608 584 777			
	1 - 10 mm	2 608 584 844					2 608 580 094
	1 - 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845				2 608 580 529		
	1 - 10 mm	2 608 584 844					2 608 580 094
	1 - 13 mm	2 608 580 095					2 609 390 038
SDS Plus	2 608 584 845			2 608 584 777			

Recommended work safety:



Wear protective glasses, protective mask and ear protectors



Wear protective gloves

You will find a comprehensive range of protective glasses and protective gloves in Segment Catalogue No. 1 starting on page 309.

Speed recommendation

To get optimum holesaw lifetime, please use the recommended speeds below. The speed affects the quality of the hole.

Bi-metal



Diameter in mm	Wood, PVC, rpm	Steel, rpm	Aluminium, rpm	Stainless steel, rpm	Diameter in inches
14 - 25	3000 - 2700	550 - 350	900 - 525	300 - 175	9/16 - 1
27 - 51	2700 - 2000	325 - 170	480 - 255	160 - 85	1.1/16 - 2
52 - 76	2000 - 1800	165 - 115	240 - 170	80 - 55	2.1/16 - 3
79 - 102	1500 - 1000	110 - 85	165 - 130	55 - 40	3.1/8 - 4
105 - 210	1000 - 500	80 - 40	120 - 60	40 - 20	4.1/8 - 8.9/32

Tungsten carbide-tipped



Diameter in mm	Wooden boards and chipboards, rpm	PVC, rpm	Masonry, rpm	Tiles, rpm	Diameter in inches
19 - 25	1000	800	800	500	9/16 - 1
27 - 51	1000 - 800	800 - 600	800 - 700	500 - 400	1.1/16 - 2
52 - 76	800 - 600	600 - 400	700 - 600	400	2.1/16 - 3
79 - 102	600 - 400	400 - 300	600 - 300	400 - 300	3.1/8 - 4
105 - 159	400 - 300	300 - 200	300 - 200	300 - 200	4.1/8 - 8.9/32

Diamond



Diameter in mm	Tiles rpm	Limestone, clinker, brick and masonry rpm	Diameter in inches
14 - 25	1200 - 800		9/16 - 1
27 - 51	900 - 500		1.1/16 - 2
52 - 76	800 - 400	2000	2.1/16 - 3
79 - 102	500 - 150	2000	3.1/8 - 4

Application examples by diameter and user

Diameter in mm	19	22	25	30	35	40	44	48	51	54	57	60	64	65	68	70	76	78	83	86	92	102	105	121	127	152	159	User			
Application																															
Sanitary and heating pipes	●		●	●	●																								Plumber and heating fitter		
Sanitary, drain and water pipes with insulation						●	●	●																							
Fitted lights	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	Electrician		
Cable feedthrough box				●	●							●									●										
Switch boxes													●																		
Plug sockets (hollow wall boxes)														●	●																
Junction boxes																●	●														
Distributor boxes																					●	●									
Air conditioning pipes																										●	●		●	●	Heating and ventilation fitter

Illustration is a general overview. It may vary from country to country.

Progressor for Wood and Metal

For the toughest demands. Quickly and steadily through a wide variety of materials.

Power Change
for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click

Progressive tooth strip
for high cutting performance and fast chip clearance

HSS bi-metal
with 8% cobalt alloy for extreme resilience and a long lifetime

Easy
for quick core removal. Unlock, tilt and press out

Scope of range
14 to –210 mm diameter

Progressor holesaws



► The cutting quality depends on the correct speed and the coolant used (see packaging or overview P. 166).



Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
14	9/16	40	2 608 584 612	PC1b	1	1	262125
16	5/8	40	2 608 584 613	PC1b	1	1	262132
17	11/16	40	2 608 584 614	PC1b	1	1	262149
19	3/4	40	2 608 584 615	PC1b	1	1	262156
20	25/32	40	2 608 584 616	PC1b	1	1	262163
21	13/16	40	2 608 584 617	PC1b	1	1	262170
22	7/8	40	2 608 584 618	PC1b	1	1	262187
24	15/16	40	2 608 584 619	PC1b	1	1	262194
25	1	40	2 608 584 620	PC1b	1	1	262200
27	1 1/16	40	2 608 584 621	PC1b	1	1	262217
29	1 1/8	40	2 608 584 622	PC1b	1	1	262224
30	1 3/16	40	2 608 584 623	PC1b	1	1	262231



● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Progressor holesaws



Diameter mm		Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
32	1 1/4	40	2 608 584 624	PC1b	1	1	262248	
33	1 5/16	40	2 608 584 625	PC1b	1	1	262255	
35	1 3/8	40	2 608 584 626	PC1b	1	1	262262	
37	1 7/16	40	2 608 584 627	PC1b	1	1	262279	
38	1 1/2	40	2 608 584 628	PC1b	1	1	262286	
40	1 9/16	40	2 608 584 629	PC1b	1	1	262293	
41	1 5/8	40	2 608 584 630	PC1b	1	1	262309	
43	1 11/16	40	2 608 584 631	PC1b	1	1	262316	
44	1 3/4	40	2 608 584 632	PC1b	1	1	262323	
46	1 13/16	40	2 608 584 633	PC1b	1	1	262330	
48	1 7/8	40	2 608 584 634	PC1b	1	1	262347	
51	2	40	2 608 584 635	PC1b	1	1	262354	
52	2 1/16	40	2 608 584 636	PC1b	1	1	262361	
54	2 1/8	40	2 608 584 637	PC1b	1	1	262378	
56	2 3/16	40	2 608 584 638	PC1b	1	1	262385	
57	2 1/4	40	2 608 584 639	PC1b	1	1	262392	
59	2 5/16	40	2 608 584 640	PC1b	1	1	262408	
60	2 3/8	40	2 608 584 641	PC1b	1	1	262415	
64	2 1/2	40	2 608 584 642	PC1b	1	1	262422	
65	2 9/16	40	2 608 584 643	PC1b	1	1	262439	
67	2 5/8	40	2 608 584 644	PC1b	1	1	262446	
68	2 11/16	40	2 608 584 645	PC1b	1	1	262453	
70	2 3/4	40	2 608 584 646	PC1b	1	1	262460	
73	2 7/8	40	2 608 584 647	PC1b	1	1	262477	
76	3	40	2 608 584 648	PC1b	1	1	262484	
79	3 1/8	40	2 608 584 649	PC1b	1	1	262491	
83	3 1/4	40	2 608 584 650	PC1b	1	1	262507	
86	3 3/8	40	2 608 584 651	PC1b	1	1	262514	
89	3 1/2	40	2 608 584 652	PC1b	1	1	262521	
92	3 5/8	40	2 608 584 653	PC1b	1	1	262538	
95	3 3/4	40	2 608 584 654	PC1b	1	1	262545	
98	3 7/8	40	2 608 584 655	PC1b	1	1	262552	
102	4	40	2 608 584 656	PC1b	1	1	262569	
105	4 1/8	40	2 608 584 657	PC1b	1	1	262576	
108	4 1/4	40	2 608 584 658	PC1b	1	1	279833	
111	4 3/8	40	2 608 584 659	PC1b	1	1	279840	
114	4 1/2	40	2 608 584 660	PC1b	1	1	279857	
121	4 3/4	40	2 608 584 661	PC1b	1	1	279864	
127	5	40	2 608 584 662	PC1b	1	1	262583	
140	5 1/2	40	2 608 584 663	PC1b	1	1	262590	
152	6	40	2 608 584 664	PC1b	1	1	262606	
168	6 5/8	40	2 608 594 067	C1a	1	1	847803	
177	6 31/32	40	2 608 594 068	C1a	1	1	847810	
210	8 9/32	40	2 608 594 069	C1a	1	1	847827	

● Pack quantity (Pieces per pack)

□□□□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Accessories for Progressor holesaws

Product properties		Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode	3165140...



Power-Change adapter with 8 mm hex shank. With HSS-G pilot drill bit. For holesaw diameter of 14-152 mm.

-	2 608 584 674	PC1b	1	1	262668
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Power-Change adapter with SDS-plus shank. With HSS-G pilot drill bit. For holesaw diameter of 14-152 mm.

-	2 608 584 675	PC1b	1	1	262675
---	----------------------	------	---	---	--------



HSS-G pilot drill bit for holesaws with cutting capacity <46 mm with 1/4" hex shank, 135° point angle and split point

80	2 608 584 676	PC1d	1	1	279918
-----------	----------------------	------	---	---	--------



HSS-Co pilot drill bit for holesaws with cutting capacity <46 mm with 1/4" hex shank, 135° point angle and split point

80	2 608 584 677	PC1d	1	1	279925
-----------	----------------------	------	---	---	--------



HSS-Co pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 135° point angle and split point

120	2 608 584 843	C1b	1	1	414609
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You will find holesaw sets on page 184-188.
 You will find optional accessories for all holesaws on page 189.
 For the right holesaw for every application, see page 163.
 You will find a speed recommendation on page 166.



Progressor for Wood and Metal Deep Cut

With the new Deep Cut holesaws you can cut up to 60 mm thick wood in one pass



Power-Change adapter
for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click



for quick core removal. Unlock, tilt and press out

Progressive tooth strip
for high cutting performance and fast chip clearance

HSS bi-metal
with 8% cobalt alloy for extreme resilience and a long lifetime

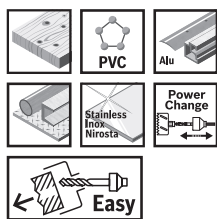


The new shape of the slot provides a clear view when starting to drill, and the core is easy to remove even if it jams

Scope of range
20 to -127 mm diameter



Progressor Deep Cut holesaws



- ▶ Saw 60 mm thick wood in one step
- ▶ The cutting quality depends on the correct speed and the coolant used (see packaging or overview P. 166).



Diameter mm		Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
20	25/32	60	2 608 580 969	PC1b	1	1	766579	
22	7/8	60	2 608 580 970	PC1b	1	1	766586	
25	1	60	2 608 580 971	PC1b	1	1	766593	
32	1 1/4	60	2 608 580 972	PC1b	1	1	766609	
35	1 3/8	60	2 608 580 973	PC1b	1	1	766616	
38	1 1/2	60	2 608 580 974	PC1b	1	1	766623	
40	1 9/16	60	2 608 580 975	PC1b	1	1	766630	
44	1 3/4	60	2 608 580 976	PC1b	1	1	766647	
51	2	60	2 608 580 977	PC1b	1	1	766654	
54	2 1/8	60	2 608 580 978	PC1b	1	1	766661	
60	2 3/8	60	2 608 580 979	PC1b	1	1	766678	

● Pack quantity (Pieces per pack)



Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Progressor Deep Cut holesaws



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
64	2 1/2	60	2 608 580 980	PC1b	1	1	766685
67	2 5/8	60	2 608 580 981	PC1b	1	1	766692
68	2 11/16	60	2 608 580 982	PC1b	1	1	766708
70	2 3/4	60	2 608 580 983	PC1b	1	1	766715
73	2 7/8	60	2 608 580 984	PC1b	1	1	766722
76	3	60	2 608 580 985	PC1b	1	1	766739
83	3 1/4	60	2 608 580 986	PC1b	1	1	766746
102	4	60	2 608 580 987	COa	1	1	766753
127	5	60	2 608 580 988	COa	1	1	766760

Accessories for Progressor Deep Cut holesaws

Product properties		Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

HSS-G pilot drill bit for holesaws with cutting capacity <46 mm with 1/4" hex shank, 135° point angle and split point



104	2 609 390 592	PC1d	1	1	716161
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You will find holesaw sets on page 184-188.
 You will find optional accessories for all holesaws on page 189.
 For the right holesaw for every application, see page 163.
 You will find a speed recommendation on page 166.

Special for Sheet Metal

The faster holesaw in metal

Vario tooth strip
for a fast and precise cut

Ejection spring
ensures automatic disc ejection

HSS bi-metal
with 8% cobalt alloy for extreme resilience and a long lifetime

Safety stopper
prevents breakthrough, therefore protecting the work surface

Power Change adapter
for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click

Scope of range
16 to 152 mm diameter

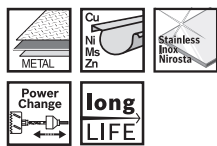
Power Change

8% Co

Sheet Metal holesaws

special **SheetMetal**

- ▶ The cutting quality depends on using the correct speed and coolant (see Application on page 163 and Speed recommendation on page 166).
- ▶ Ejection spring at diameter of 25 mm or more (16–22 mm diameter are without ejection spring!)



Diameter mm		Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
16	5/8	20	2 608 584 778	PC1b	1	1	375993	
17	11/16	20	2 608 584 779	PC1b	1	1	376006	
19	3/4	20	2 608 584 780	PC1b	1	1	376013	
20	25/32	20	2 608 584 781	PC1b	1	1	376020	
21	13/16	20	2 608 584 782	PC1b	1	1	376037	
22	7/8	20	2 608 584 783	PC1b	1	1	376044	
25	1	20	2 608 584 784	PC1b	1	1	376051	
27	1 1/16	20	2 608 584 785	PC1b	1	1	376068	
29	1 1/8	20	2 608 584 786	PC1b	1	1	376075	
30	1 3/16	20	2 608 584 787	PC1b	1	1	376082	
32	1 1/4	20	2 608 584 788	PC1b	1	1	376099	



● Pack quantity (Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Sheet Metal holesaws



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
33	1 5/16	20	2 608 584 789	PC1b	1	1	376105
35	1 3/8	20	2 608 584 790	PC1b	1	1	376112
38	1 1/2	20	2 608 584 791	PC1b	1	1	376129
40	1 9/16	20	2 608 584 792	PC1b	1	1	376136
41	1 5/8	20	2 608 584 793	PC1b	1	1	376143
44	1 3/4	20	2 608 584 794	PC1b	1	1	376150
48	1 7/8	20	2 608 584 795	PC1b	1	1	376167
51	2	20	2 608 584 796	PC1b	1	1	376174
54	2 1/8	20	2 608 584 797	PC1b	1	1	376181
57	2 1/4	20	2 608 584 798	PC1b	1	1	376198
60	2 3/8	20	2 608 584 799	PC1b	1	1	376204
64	2 1/2	20	2 608 584 800	PC1b	1	1	376211
65	2 9/16	20	2 608 584 801	PC1b	1	1	376228
67	2 5/8	20	2 608 584 802	PC1b	1	1	376235
68	2 11/16	20	2 608 584 803	PC1b	1	1	376242
70	2 3/4	20	2 608 584 804	PC1b	1	1	376259
73	2 7/8	20	2 608 584 805	PC1b	1	1	376266
76	3	20	2 608 584 806	PC1b	1	1	376273
79	3 1/8	20	2 608 584 807	PC1b	1	1	376280
83	3 1/4	20	2 608 584 808	PC1b	1	1	376297
86	3 3/8	20	2 608 584 809	PC1b	1	1	376303
89	3 1/2	20	2 608 584 810	PC1b	1	1	376310
102	4	20	2 608 584 811	PC1b	1	1	376327
127	5	20	2 608 584 854	C1a	1	1	433402
152	6	20	2 608 584 855	C1a	1	1	433419

Accessories for Sheet Metal holesaws

Product properties		Ordering information				
Total length mm		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



Power-Change adapter with 8 mm hexagonal shank with HSS-Co pilot drill bit. For holesaw diameter 16-152 mm

-	2 608 584 814	PC1b	1	1	376358
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Power-Change adapter with SDS-plus shank with HSS-Co pilot drill bit. For holesaw diameter 16-152 mm

-	2 608 584 815	PC1b	1	1	376365
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Accessories for Sheet Metal holesaws

Product properties	Ordering information					
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

HSS-Co pilot drill bit
with 1/4" hex shank, 135° point angle and split point



65	2 608 584 750	PC1d	1	1	365550
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Ejection spring

-	2 608 584 816	PC1b	2	1	376372
---	----------------------	------	---	---	--------

You will find holesaw sets on page 184-188.
 You will find optional accessories for all holesaws on page 189.
 For the right holesaw for every application, see page 163.
 You will find a speed recommendation on page 166.

Multi Construction

Through hard and soft



Power Change adapter
for fast and safe attachment
and release of the pilot drill
bit and holesaw, with just
one click



for quick core removal.
Unlock, tilt and press out



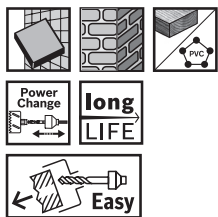
**Drop-shaped chip
clearance slots**
for rapid, uninterrupted
drilling progress

**Diamond-ground
tungsten carbide teeth**
extremely powerful and
durable



Scope of range
20 to 105 mm diameter

Endurance for Multi Construction holesaws



► The cutting quality depends on using the correct speed (see page 166).

Diameter mm	Number of cutters	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
20	3	60	2 608 584 775	PC1b	1	1	375900
25	3	60	2 608 584 752	PC1b	1	1	375672
30	3	60	2 608 584 753	PC1b	1	1	375689
35	3	60	2 608 584 754	PC1b	1	1	375696
40	3	60	2 608 584 755	PC1b	1	1	375702
45	3	60	2 608 584 756	PC1b	1	1	375719
50	3	60	2 608 584 757	PC1b	1	1	375726
55	3	60	2 608 584 758	PC1b	1	1	375733
58	4	60	2 608 584 759	PC1b	1	1	375740
60	4	60	2 608 584 760	PC1b	1	1	375757
63	4	60	2 608 584 761	PC1b	1	1	375764
65	4	60	2 608 584 762	PC1b	1	1	375771
68	4	60	2 608 584 763	PC1b	1	1	375788
70	4	60	2 608 584 764	PC1b	1	1	375795



● Pack quantity
(Pieces per pack)



Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Endurance for Multi Construction holesaws



Product properties			Ordering information				
Diameter mm	Number of cutters	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
71	4	60	2 608 584 765	PC1b	1	1	375801
74	4	60	2 608 584 766	PC1b	1	1	375818
76	4	60	2 608 584 767	PC1b	1	1	375825
80	4	60	2 608 584 768	PC1b	1	1	375832
85	4	60	2 608 584 769	PC1b	1	1	375849
90	4	60	2 608 584 770	PC1b	1	1	375856
105	5	60	2 608 584 771	PC1b	1	1	375863

Accessories for Multi Construction holesaws

Product properties		Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

Power-Change adapter with 8 mm hex shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.



-	2 608 584 772	PC1b	1	1	375870
---	----------------------	------	---	---	--------



Power-Change adapter with SDS-plus shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.



-	2 608 584 773	PC1b	1	1	375887
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Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips



120	2 608 584 777	PC1d	1	1	375924
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HSS-Co pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 135° point angle and split point



120	2 608 584 843	C1b	1	1	414609
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You will find holesaw sets on page 184-188.
 You will find optional accessories for all holesaws on page 189.
 For the right holesaw for every application, see page 163.
 You will find a speed recommendation on page 166.

Speed for Multi Construction

The fastest multi-purpose holesaw



Power Change
 for fast and safe attachment and release of the pilot drill bit and holesaw, with just one click

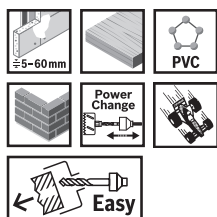
Easy
 for quick core removal. Unlock, tilt and press out

Scope of range
 19 to -159 mm diameter



Speed for Multi Construction holesaws

speed **MultiConstruction** ▶ The cutting quality depends on using the correct speed (see page 166).



Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
19	3/4	60	2 608 580 726	PC1b	1	1	618403
20	25/32	60	2 608 580 727	PC1b	1	1	618410
22	7/8	60	2 608 580 728	PC1b	1	1	618427
25	1	60	2 608 580 729	PC1b	1	1	618434
27	1 1/16	60	2 608 580 730	PC1b	1	1	618441
29	1 1/8	60	2 608 580 731	PC1b	1	1	618458
30	1 3/16	60	2 608 580 732	PC1b	1	1	618465
32	1 1/4	60	2 608 580 733	PC1b	1	1	618472
35	1 3/8	60	2 608 580 734	PC1b	1	1	618489
38	1 1/2	60	2 608 580 735	PC1b	1	1	618496
40	1 9/16	60	2 608 580 736	PC1b	1	1	618502
41	1 5/8	60	2 608 580 737	PC1b	1	1	618519
44	1 3/4	60	2 608 580 738	PC1b	1	1	618526
48	1 7/8	60	2 608 580 739	PC1b	1	1	618533



Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Speed for Multi Construction holesaws



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
51	2	60	2 608 580 740	PC1b	1	1	618540
54	2 1/8	60	2 608 580 741	PC1b	1	1	618557
57	2 1/4	60	2 608 580 742	PC1b	1	1	618564
60	2 3/8	60	2 608 580 743	PC1b	1	1	618571
64	2 1/2	60	2 608 580 744	PC1b	1	1	618588
65	2 9/16	60	2 608 580 745	PC1b	1	1	618595
67	2 5/8	60	2 608 580 746	PC1b	1	1	618601
68	2 11/16	60	2 608 580 747	PC1b	1	1	618618
70	2 3/4	60	2 608 580 748	PC1b	1	1	618625
73	2 7/8	60	2 608 580 749	PC1b	1	1	618632
76	3	60	2 608 580 750	PC1b	1	1	618649
77	3 1/16	60	2 608 580 751	PC1b	1	1	618656
79	3 1/8	60	2 608 580 752	PC1b	1	1	618663
83	3 1/4	60	2 608 580 753	PC1b	1	1	618670
86	3 3/8	60	2 608 580 754	PC1b	1	1	618687
89	3 1/2	60	2 608 580 755	PC1b	1	1	618694
92	3 5/8	60	2 608 580 756	PC1b	1	1	618700
95	3 3/4	60	2 608 580 757	PC1b	1	1	618717
98	3 7/8	60	2 608 580 758	PC1b	1	1	618724
102	4	60	2 608 580 759	PC1b	1	1	618731
105	4 1/8	60	2 608 580 760	PC1b	1	1	618748
108	4 1/4	60	2 608 580 761	C1a	1	1	618755
109	4 9/32	60	2 608 580 762	C1a	1	1	618762
111	4 3/8	60	2 608 580 763	C1a	1	1	618779
114	4 1/2	60	2 608 580 764	C1a	1	1	618786
121	4 3/4	60	2 608 580 765	C1a	1	1	618793
127	5	60	2 608 580 766	C1a	1	1	618809
140	5 1/2	60	2 608 580 767	C1a	1	1	618816
152	6	60	2 608 580 768	C1a	1	1	618823
159	6 1/4	60	2 608 580 769	C1a	1	1	618830

Accessories for Speed for Multi Construction holesaws

Product properties		Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	

Power-Change adapter with 8 mm hex shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.



-	2 608 584 772	PC1b	1	1	375870
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Power-Change adapter with SDS-plus shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.



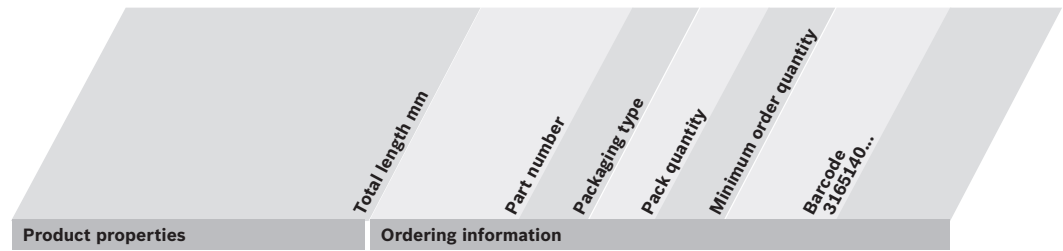
-	2 608 584 773	PC1b	1	1	375887
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● Pack quantity (Pieces per pack)



Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Accessories for Speed for Multi Construction holesaws



Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips



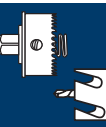
120	2 608 584 777	PC1d	1	1	375924
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HSS-Co pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 135° point angle and split point



120	2 608 584 843	C1b	1	1	414609
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You will find holesaw sets on page 184-188.
 You will find optional accessories for all holesaws on page 189.
 For the right holesaw for every application, see page 163.
 You will find a speed recommendation on page 166.



Diamond for Hard Ceramics

No tiles are too hard

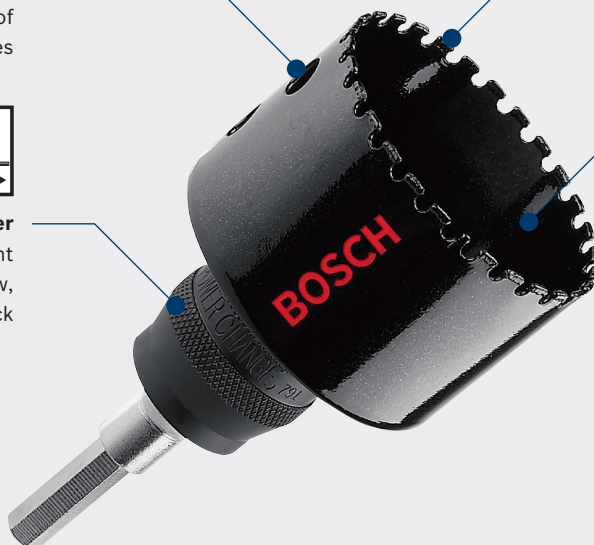
Special side holes
for easy removal of
material pieces



Power Change adapter
for fast and safe attachment
and release of the holesaw,
with just one click

Thin cutting edge
for fast, clean cuts

Diamond coating
for a long life in the
hardest tiles



Scope of range
19 to 83 mm diameter

Diamond holesaws Diamond for Hard Ceramics



- The cutting quality depends on using the correct speed and coolant (see Application on page 163 and Speed recommendation on page 166).

Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
19	3/4	39	2 608 580 301	PC1b	1	1	488990
20	25/32	39	2 608 580 302	PC1b	1	1	489003
22	7/8	39	2 608 580 303	PC1b	1	1	489010
25	1	39	2 608 580 304	PC1b	1	1	489027
29	1 1/8	39	2 608 580 305	PC1b	1	1	489034
32	1 1/4	39	2 608 580 306	PC1b	1	1	489041
35	1 3/8	39	2 608 580 307	PC1b	1	1	489058
38	1 1/2	39	2 608 580 308	PC1b	1	1	489065
41	1 5/8	39	2 608 580 394	PC1b	1	1	515160
44	1 3/4	39	2 608 580 309	PC1b	1	1	489072
51	2	39	2 608 580 310	PC1b	1	1	489089
54	2 1/8	39	2 608 580 311	PC1b	1	1	489096



● Pack quantity
(Pieces per pack)



Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Diamond holesaws Diamond for Hard Ceramics



Product properties			Ordering information				
Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
57	2 1/4	39	2 608 580 312	PC1b	1	1	489102
60	2 3/8	39	2 608 580 313	PC1b	1	1	489119
64	2 1/2	39	2 608 580 314	PC1b	1	1	489126
65	2 9/16	39	2 608 580 315	PC1b	1	1	489133
67	2 5/8	39	2 608 580 316	PC1b	1	1	489157
68	2 11/16	39	2 608 580 317	PC1b	1	1	489164
70	2 3/4	39	2 608 580 318	PC1b	1	1	489171
76	3	39	2 608 580 319	PC1b	1	1	489188
79	3 1/8	39	2 608 580 320	PC1b	1	1	489195
83	3 1/4	39	2 608 580 321	PC1b	1	1	489201

Accessories for diamond holesaw



Product properties		Ordering information				
Diameter [mm]		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
-		2 608 580 529	PC1a	1	1	575522

Auto Start centring aid system for diamond holesaws
Spring-mounted centring pin with tungsten carbide tip for starting to drill in hard materials

For the appropriate Power-Change adapters, see page 189.
You will find universal accessories for all holesaws on page 189.
For the right holesaw for every application, see page 163.
You will find a speed recommendation on page 166.

Diamond wet drill bits Diamond for Hard Ceramics

- **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware, cylindrical shank
- **Note:** Drill without impact. Always work with water cooling.
Only work with cordless drills.



Product properties		Ordering information				
Diameter (D) mm		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
5		2 608 550 605	P1a	1	1	495721
6		2 608 550 606	P1a	1	1	495738

Diamond wet drill bits Diamond for Hard Ceramics



	Diameter (D) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information					
	7	2 608 550 607	P1a	1	1	495745
	8	2 608 550 608	P1a	1	1	495752
	10	2 608 550 609	P1a	1	1	495769
	12	2 608 550 610	P1a	1	1	495776
	14	2 608 550 611	P1a	1	1	495783

Robust Line diamond wet drill bit set Diamond for Hard Ceramics

- diamond** **HardCeramics**
- ▶ **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware
 - ▶ **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.



Set size A:
156.5 x 69.5 x 23 mm

	Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information					
4-piece Robust Line diamond wet drill bit set						
	6.00 8.00 10.00 14.00	2 607 019 880	P1k	4	1	495790
	5.00 6.00 7.00 8.00	2 607 019 881	P1k	4	1	495806

Accessories for diamond wet drill bits and diamond holesaws



	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information				
Centring aid for diamond drill bits					
	2 608 598 142	PC1a	1	1	495813

Pack quantity
(Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Accessories for diamond wet drill bits and diamond holesaws

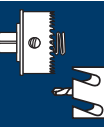


Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Centring aid for diamond wet drill bits and holesaws	2 608 580 327	C1a	1	1	489683



Pressurised water bottle
 For water cooling of the diamond wet drill bits and holesaws
 max. filling volume 0.9 l
 Including hose (1.8 m long)

	2 608 190 048	C1a	1	1	495820
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Holesaw set

This case features unique design, functionality & individuality

Bosch case sets have won the “German Packaging Award”.



The transparent lid ensures that you always have a good view of the contents



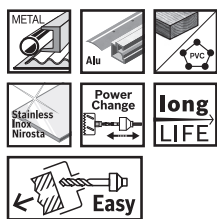
Storage box for adapters and pilot drill bits

Attractive, robust design

The ability to compile your own individual set is another advantage over sets available on the market

Easy, space-saving storage thanks to fold-in handle

Progressor holesaw sets



Product properties		Ordering information				
Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...

10-piece universal set, Progressor holesaws
7 holesaws, 1 Power Change Adapter, 2 HSS pilot drill bits.

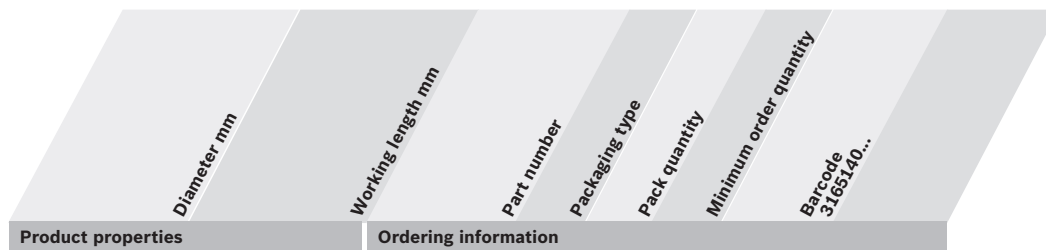


16	40	2 608 580 872	P1k	7	1	704557
20						
25						
32						
40						
51						
64						

● Pack quantity (Pieces per pack)

■ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Progressor holesaw sets



9-piece electrician set, Progressor holesaws
6 holesaws, 1 Power Change adapter, 2 HSS pilot drill bits

Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
22 29 35 44 51 64	40	2 608 580 873	P1k	6	1	704564
22 29 35 44 51 65	40	2 608 580 874	P1k	6	1	704571
19 25 38 44 68 83	40	2 608 580 876	P1k	6	1	704595

9-piece plumber set, Progressor holesaws
6 holesaws, 1 Power Change adapter, 2 HSS pilot drill bits

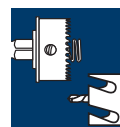
20 25 32 38 51 64	40	2 608 580 875	P1k	6	1	704588
19 25 30 35 40 68	40	2 608 580 877	P1k	6	1	704601

14-piece universal set, Progressor holesaws
11 holesaws, 1 Power Change adapter, 2 HSS pilot drill bits

20 22 25 32 35 40 44 51 60 64 76	40	2 608 580 878	P1k	11	1	704618
20 22 25 32 35 40 44 51 60 68 76	40	2 608 580 879	P1k	11	1	704625

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



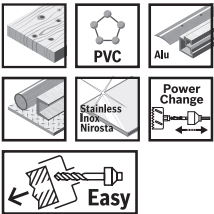
Progressor holesaw sets

Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information				

11-piece electrician set, Progressor holesaws
8 holesaws, 1 Power Change adapter, 2 HSS pilot drill bits

25	40	2 608 580 880	P1k	8	1	704632
32						
40						
54						
60						
68						
76						
86						

Progressor Deep Cut holesaw sets



8-piece universal set, Progressor holesaws
6 holesaws, 1 Power Change Adapter, 1 HSS pilot drill bits.

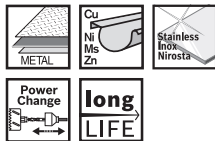
22	60	2 608 594 061	P1k	6	1	825726
25						
35						
51						
60						
68						
22	60	2 608 594 062	P1k	6	1	825733
25						
35						
40						
51						
68						



13-piece universal set, Progressor holesaws
11 holesaws, 1 Power Change adapter, 1 HSS pilot drill bits

20	60	2 608 594 063	P1k	11	1	825740
22						
25						
32						
35						
40						
44						
51						
60						
64						
76						
20	60	2 608 594 064	P1k	11	1	825757
22						
25						
32						
35						
40						
44						
51						
60						
68						
76						

Sheet Metal holesaw sets



Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information				

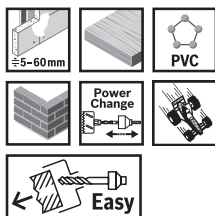
9-piece electrician set, Sheet Metal holesaws
6 holesaws, 1 Power Change adapter, 2 HSS pilot drill bits

22	20	2 608 580 881	P1k	6	1	704649
29						
35						
44						
51						
64						

9-piece plumber set, Sheet Metal holesaws
6 holesaws, 1 Power Change adapter, 2 HSS pilot drill bits

20	20	2 608 580 882	P1k	6	1	704656
25						
32						
38						
51						
64						

Speed for Multi Construction holesaw sets



9-piece universal set, Speed for MC holesaws
6 holesaws, 1 Power Change adapter, 1 of each HSS/TCT pilot drill bit & spade bit

20	60	2 608 580 871	P1k	6	1	704540
25						
32						
38						
51						
64						

● Pack quantity (Pieces per pack)

●●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Speed for Multi Construction holesaw sets

Product properties		Ordering information					
Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
15-piece universal set, Speed for MC holesaws 11 holesaws, 1 Power Change adapter, 1 of each HSS/TCT pilot drill bit & spade bit							
20	60	2 608 580 869	P1k	11	1	704526	
22							
25							
32							
35							
40							
44							
51							
60							
64							
76							
20	60	2 608 580 870	P1k	11	1	704533	
22							
25							
32							
35							
40							
44							
51							
60							
68							
76							

Holesaw sets you compile yourself



Product properties		Ordering information					
Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
Empty holesaw carrying case for equipping individually BIM For PC holesaws with a cutting depth < 45 mm							
-		2 608 580 883	U0	1	1	704663	
Empty holesaw carrying case for equipping individually TCT For PC holesaws with a cutting depth < 65 mm							
-		2 608 580 884	U0	1	1	704670	

Accessories for holesaws with Power-Change adapter

Power-Change adapter

Product properties	Ordering information				
Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



Power-Change adapter
with 8 mm hex shank. For holesaw diameter of 14-210 mm. Without pilot drill bit.

-	2 608 584 844	PC1b	1	1	429245
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Power-Change adapter Heavy Duty
with 11 mm hex shank. For holesaw diameter of 14-210 mm. Without pilot drill bit.

-	2 608 580 095	PC1b	1	1	469500
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Power-Change adapter
with SDS-plus shank. For holesaw diameter of 14-210 mm. Without pilot drill bit.

-	2 608 584 845	PC1b	1	1	429252
---	----------------------	------	---	---	--------

Universal accessories

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



11 mm hex extension
for adapter with width across flats 5/16"/8 mm hex shank.

	2 608 580 094	PC1b	1	1	469494
--	----------------------	------	---	---	--------



8 mm hex extension
for adapter with width across flats 3/8"/9.5 mm hex shank

	2 608 584 681	PC1b	1	1	262699
--	----------------------	------	---	---	--------



11 mm hex extension
for adapter with width across flats 7/16"/11 mm hex shank

	2 609 390 038	C1a	1	1	087827
--	----------------------	-----	---	---	--------

Universal accessories



		<i>Part number</i>	<i>Packaging type</i>	<i>Pack quantity</i>	<i>Minimum order quantity</i>	<i>Barcode</i> 3165140...
Product properties	Ordering information					

6-piece extension adapter set for standard holesaws from competitors (for example, Starrett, Baco, Lenox etc.) with 2 adapters for diameter 14-30 mm (1/2"-20UNF thread), 4 adapters for diameter 32-210 mm (5/8"-18UNF thread)

	2 608 584 682	PC1c	6	1	262705
--	----------------------	------	---	---	--------



Universal cutting oil

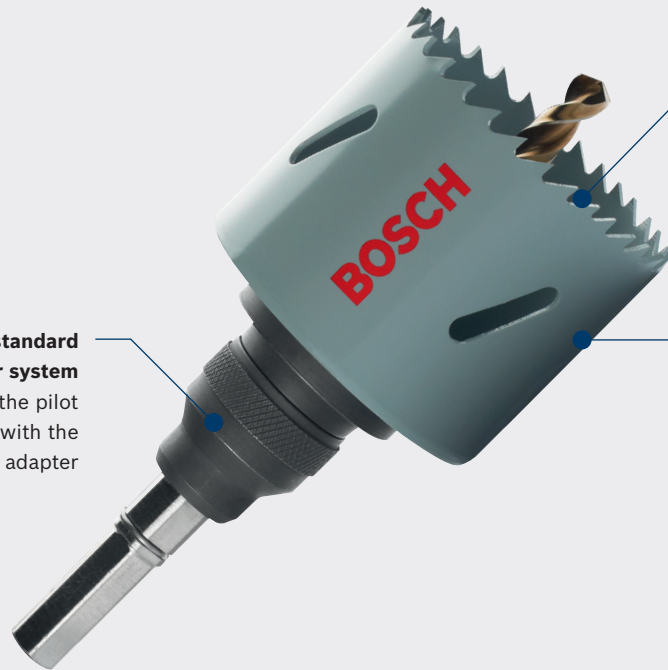
Use of the universal cutting oil increases the operational life several times over when cutting metal

	2 607 001 409	M0b	1	1	271240
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The right accessory for every Power Change holesaw. (see page 189)

HSS bi-metal

The balanced holesaw. Long lifetime and high speed.

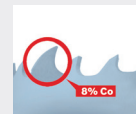


Vario tooth strip
for a fast and precise cut

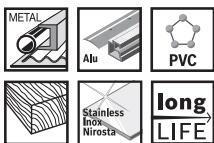
HSS bi-metal
with 8% cobalt alloy for
extreme resilience and a
long lifetime

**Tool-free standard
adapter system**
tool-free changing of the pilot
drill bit and holesaw with the
new standard adapter

Scope of range
14 to -210 mm
diameter



HSS bi-metal holesaws for standard adapters



► Insertion end with both SDS-plus and hex shank.

Diameter mm	Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
14	9/16	44	2 608 584 147	C1a	1	1	195737
16	5/8	44	2 608 584 100	C1a	1	1	087407
17	11/16	44	2 608 584 140	C1a	1	1	104340
19	3/4	44	2 608 584 101	C1a	1	1	087414
20	25/32	44	2 608 584 102	C1a	1	1	087421
21	13/16	44	2 608 584 103	C1a	1	1	087438
22	7/8	44	2 608 584 104	C1a	1	1	087445
24	15/16	44	2 608 584 141	C1a	1	1	104357
25	1	44	2 608 584 105	C1a	1	1	087452
27	1 1/16	44	2 608 584 106	C1a	1	1	087469
29	1 1/8	44	2 608 584 107	C1a	1	1	087476
30	1 3/16	44	2 608 584 108	C1a	1	1	087483
32	1 1/4	44	2 608 584 109	C1a	1	1	087490
33	1 5/16	44	2 608 584 142	C1a	1	1	104364



● Pack quantity
(Pieces per pack)

●●● Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

HSS bi-metal holesaws for standard adapters

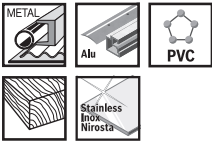


Diameter mm		Diameter inch	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
35	1 3/8	44	2 608 584 110	C1a	1	1	087506	
37	1 7/16	44	2 608 584 846	C1a	1	1	429597	
38	1 1/2	44	2 608 584 111	C1a	1	1	087513	
40	1 9/16	44	2 608 584 112	C1a	1	1	087520	
41	1 5/8	44	2 608 584 113	C1a	1	1	087537	
43	1 11/16	44	2 608 584 143	C1a	1	1	104371	
44	1 3/4	44	2 608 584 114	C1a	1	1	087544	
46	1 13/16	44	2 608 584 115	C1a	1	1	087551	
48	1 7/8	44	2 608 584 116	C1a	1	1	087568	
51	2	44	2 608 584 117	C1a	1	1	087575	
52	2 1/16	44	2 608 584 847	C1a	1	1	429603	
54	2 1/8	44	2 608 584 118	C1a	1	1	087582	
56	2 3/16	44	2 608 584 848	C1a	1	1	429610	
57	2 1/4	44	2 608 584 119	C1a	1	1	087599	
59	2 5/16	44	2 608 584 849	C1a	1	1	429627	
60	2 3/8	44	2 608 584 120	C1a	1	1	087605	
64	2 1/2	44	2 608 584 121	C1a	1	1	087612	
65	2 9/16	44	2 608 584 122	C1a	1	1	087629	
67	2 5/8	44	2 608 584 144	C1a	1	1	104388	
68	2 11/16	44	2 608 584 123	C1a	1	1	087636	
70	2 3/4	44	2 608 584 124	C1a	1	1	087643	
73	2 7/8	44	2 608 584 145	C1a	1	1	104395	
76	3	44	2 608 584 125	C1a	1	1	087650	
79	3 1/8	44	2 608 584 126	C1a	1	1	087667	
83	3 1/4	44	2 608 584 127	C1a	1	1	087674	
86	3 3/8	44	2 608 584 850	C1a	1	1	429634	
89	3 1/2	44	2 608 584 128	C1a	1	1	087681	
92	3 5/8	44	2 608 584 129	C1a	1	1	087698	
95	3 3/4	44	2 608 584 130	C1a	1	1	087704	
98	3 7/8	44	2 608 584 851	C1a	1	1	429641	
102	4	44	2 608 584 131	C1a	1	1	087711	
105	4 1/8	44	2 608 584 132	C1a	1	1	087728	
108	4 1/4	44	2 608 584 135	C1a	1	1	096607	
111	4 3/8	44	2 608 584 852	C1a	1	1	429658	
114	4 1/2	44	2 608 584 133	C1a	1	1	087735	
121	4 3/4	44	2 608 584 134	C1a	1	1	087742	
127	5	44	2 608 584 136	C1a	1	1	096614	
133	5 1/4	44	2 608 584 838	C1a	1	1	413305	
140	5 1/2	44	2 608 584 137	C1a	1	1	096621	
146	5 3/4	44	2 608 584 839	C1a	1	1	413312	
152	6	44	2 608 584 138	C1a	1	1	096638	
168	6 5/8	44	2 608 584 840	C1a	1	1	413329	
177	6 31/32	44	2 608 584 841	C1a	1	1	413336	
210	8 9/32	44	2 608 584 842	C1a	1	1	413343	

● Pack quantity (Pieces per pack)

□□□□ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

HSS bi-metal holesaw sets



Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
-------------	-------------------	-------------	----------------	---------------	------------------------	--------------------

Product properties | **Ordering information**



9-piece plumber holesaw set, bi-metal
6 holesaws, 2 hexagon socket adapters including pilot drill bit, 1 hexagon nutsetter

19	40	2 608 580 803	U0	8	1	641708
22						
29						
38						
44						
57						

9-piece electrician holesaw set, bi-metal
6 holesaws, 2 hexagon socket adapters including pilot drill bit, 1 hexagon nutsetter

20	40	2 608 580 804	U0	8	1	641449
25						
32						
38						
51						
64						

9-piece universal holesaw set, bi-metal
6 holesaws, 2 hexagon socket adapters including pilot drill bit, 1 hexagon nutsetter

24	40	2 608 580 862	U0	8	1	644082
27						
32						
35						
40						
52						

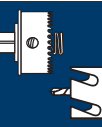
9-piece BiM holesaw set for electricians
6 holesaws, 2 hexagon socket adapters including pilot drill bit, 1 hexagon nutsetter

20	40	2 608 580 868	U0	8	1	686051
25						
35						
40						
51						
68						

11-piece electrician set, BIM holesaws
6 holesaws, 1 Q-Lock adapter, 2 intermediate adapters, 2 HSS pilot drill bits



22	44	2 608 580 885	P1k	6	1	704687
29						
35						
44						
51						
64						
22	44	2 608 580 886	P1k	6	1	704694
29						
35						
44						
51						
65						



HSS bi-metal holesaw sets



Diameter mm	Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information				

12-piece BIM holesaw set for universal use
 9 holesaws, 1 hexagon socket adapter including pilot drill bit, 1 x 305 mm extension,
 1 hexagon nutsetter



35	40	2 608 580 866	U0	8	1	653305
54						
70						
76						
83						
95						
102						
114						
127						

17-piece universal set, BIM holesaws
 11 holesaws, 1 Q-Lock adapter, 3 intermediate adapters, 2 HSS pilot drill bits



20	44	2 608 580 887	P1k	11	1	704700
22						
25						
32						
35						
40						
44						
51						
60						
64						
76						
20	44	2 608 580 888	P1k	11	1	704717
22						
25						
32						
35						
40						
44						
51						
60						
68						
76						

Accessories for holesaws

with tool-free quick change adapter

The new adapter for tool-free fitting of standard holesaws is unique on the market. All holesaw diameters (14-210 mm) can be fitted without tools using one adapter. The adapter is available with an 11 mm hex shank and SDS-plus fitting.



Insert the pilot drill bit

Guide the pins into the holes

Screw in the thread

Lock the cap

Accessories for holesaws with tool-free quick change adapter

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode

Hex adapter for 1/2" and 5/8" thread with HSS-G pilot drill bit (1/4" fitting)
 Width across flats 9.5 mm, for diameter 14 mm, 9/16" - diameter 210 mm, 8 9/32" (in metal up to 152 mm diameter)



	2 609 390 589	PC1b	1	1	698269
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SDS-plus adapter for 1/2" and 5/8" thread with HSS-G pilot drill bit (1/4" fitting)
 for diameter 14 mm, 9/16" - diameter 210 mm, 8 9/32" (in metal up to 152 mm diameter)



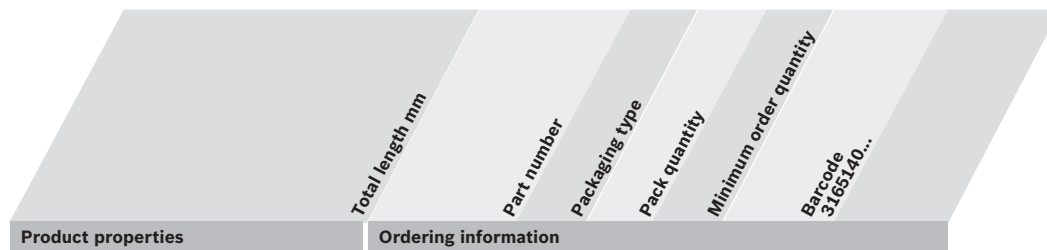
	2 609 390 590	PC1b	1	1	698276
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Replacement adapter (with 1/2" thread for holesaw diameter of 14-30 mm) for quick-change adapter

	2 609 390 591	PC1b	1	1	698283
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Pilot drill bit for quick change adapter



HSS-G pilot drill bit for holesaws with cutting capacity <46 mm with 1/4" hex shank, 135° point angle and split point

	104	2 609 390 592	PC1d	1	1	716161
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Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips

	120	2 608 584 777	PC1d	1	1	375924
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HSS-Co pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 135° point angle and split point

	120	2 608 584 843	C1b	1	1	414609
---	------------	----------------------	-----	---	---	--------

For extensions, see page 189
 For speed recommendation, see page 166

Accessories for holesaws with standard adapter

The adapters connect the holesaws to the power tools. Bosch offers you the right fitting for every drive system. Be it 1/4", SDS-plus or chuck toolholder – you will find it in the Bosch range.



Insert the pilot drill bit.
Fasten with internal hex screw.

Screw in the thread

Guide the pins into the holes

Lock the cap with a screwdriver

Accessories for holesaws with standard adapter

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode

Hex adapter with 1/2"-20UNF thread and HSS-G pilot drill bit (2 608 596 295)
Width across flats 1/4" (6.35 mm), for diameter 14 mm, 9/16" - diameter 30 mm, 1 3/16"



	2 609 390 586	PC1b	1	1	698238
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Hex adapter with 5/8"-18UNF thread and HSS-G pilot drill bit (2 608 596 295)
Width across flats 1/4" (6.35 mm), for diameter 32 mm, 1 1/4" - diameter 76 mm, 3"
(in metal up to 40 mm diameter)



	2 609 390 587	PC1b	1	1	698245
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Hex adapter with 1/2"-20UNF thread and HSS-G pilot drill bit (2 608 596 295)
Width across flats 9.52 mm, for diameter 14 mm, 9/16" - diameter 30 mm, 1 3/16"



	2 609 390 588	PC1b	1	1	698252
--	----------------------	------	---	---	--------

Accessories for holesaws with standard adapter

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



Hexagon adapter with 5/8" -18UNF thread and HSS-G pilot drill bit (2 608 596 119)
Width across flats 11 mm, for diameter 32 mm, 1 1/4" - diameter 210 mm, 8 9/32"

	2 609 390 034	PC1b	1	1	087780
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SDS-plus adapter with 1/2" -20UNF thread and HSS-G pilot drill bit (2 608 596 295)
for diameter 14 mm, 9/16" - diameter 30 mm, 1 3/16"

	2 609 390 035	PC1b	1	1	087797
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SDS-plus adapter with 5/8" 18UNF thread and HSS-G pilot drill bit (2 608 596 295)
for diameter 32 mm, 1 1/4" - diameter 210 mm, 8 9/32"

	2 609 390 036	PC1b	1	1	087803
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Pilot drill bit for standard adapter

Product properties	Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
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HSS-G pilot drill bit
for hexagon socket adapter, width across flats 11 mm

102	2 608 596 119	C1a	1	1	045186
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HSS-G pilot drill bit
for SDS-plus and hexagon adapter, width across flats 6.35 (1/4") and 9.52 mm

81	2 608 596 295	C1a	1	1	103480
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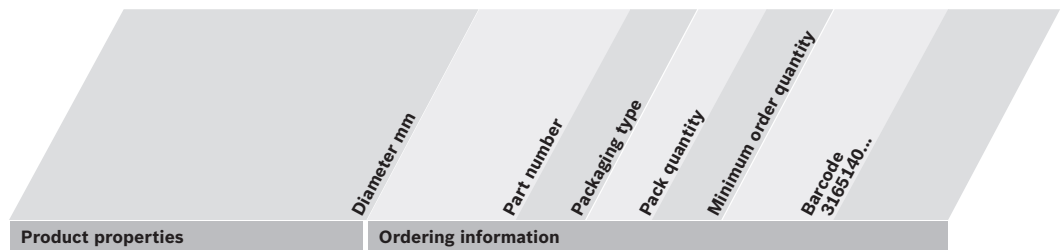
For extensions, see page 189
For speed recommendation, see page 166

Hole cutters

Hole cutters



- ▶ **Suitable for** hard and soft wood, veneered wood, laminated chipboard, plastics
- ▶ Ideal for laying pipes, airing and ventilation pipes, switch and junction boxes
- ▶ Professional quality with hardened teeth – teeth and cutter hardness are finely balanced to the application
- ▶ **Note:** Recommended speeds at 25 mm diameter: 1500 rpm, at diameter 50 mm: 800 rpm, at diameter 100 mm: 200 rpm.



8-piece hole cutter set
Coarse cut teeth and rapid drilling rate. Shank firmly bound to the body.
This ensures sturdiness and optimum true running. Working length 27 mm



25	1 609 200 243	C1a	8	1	004442
32					
38					
44					
51					
57					
63					
68					

7-piece hole cutter set
Medium cut teeth. Working length 18 mm

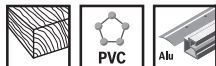
25	2 608 584 061	C1a	7	1	085731
32					
38					
44					
51					
57					
63					

7-piece hole cutter set
Medium cut teeth. Hexagonal shank for improved fit in chuck and optimum true running.
Working length 40 mm

25	2 608 584 062	C1a	7	1	085748
32					
38					
44					
51					
57					
63					



Hole cutters



	Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information					

Hole cutter
Medium cut teeth. Especially for cutting holes for recessed lamp fittings.
Working length 27 mm

80	1 609 200 244	C1a	1	1	004459
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Hole cutter
Medium cut teeth. Especially for holes for switch boxes and junction boxes. The shank is firmly bound to the body. This ensures sturdiness and optimum true running. Working length 28 mm

68	2 608 584 139	C1a	1	1	102810
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6-piece hole cutter set
Hardened, medium cut teeth. With the appropriate cooling, also suitable for cutting non-ferrous metals such as aluminium and copper. Hex shank firmly bound to the body. This ensures sturdiness and optimum true running. Working length 32 mm

46	2 608 584 063	C1a	6	1	085755
53					
60					
67					
74					
81					

2-piece hole cutter set
Hardened, medium cut teeth. With the appropriate cooling, also suitable for cutting non-ferrous metals such as aluminium and copper. Hex shank firmly bound to the body. This ensures sturdiness and optimum true running. Working length 32 mm

90	2 608 584 064	C1a	2	1	085762
100					

Date of production or packing

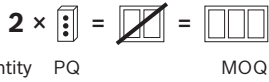
Encrypted month codes

	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
January	581	681	781	881	981	001	101	201	301	417	517
February	582	682	782	882	982	002	102	202	302	418	518
March	583	683	783	883	983	003	103	203	303	419	519
April	584	684	784	884	984	004	104	204	304	420	520
May	585	685	785	885	985	005	105	205	305	453	553
June	586	686	786	886	986	006	106	206	306	454	554
July	587	687	787	887	987	007	107	207	307	455	555
August	588	688	788	888	988	008	108	208	308	456	556
September	589	689	789	889	989	009	109	209	309	457	557
October	590	690	790	890	990	010	110	210	310	458	558
November	591	691	791	891	991	011	111	211	311	459	559
December	592	692	792	892	992	012	112	212	312	460	560

The Bosch ordering and packaging control system

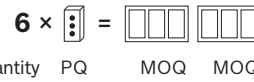
The ordering and packaging control system makes it easier to order the right amount and find the packaging type at a glance.

Order quantities are rounded up to the minimum order quantity.



Order quantity PQ MOQ

Order quantities must be a multiple of the minimum order quantity: 3, 6, 9, etc.



Order quantity PQ MOQ MOQ

Example:

Step 1: The packaging type for each part number can be found on the product pages:

Ordering information				
Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
2 608 585 780	P1p	1	1	511421
2 608 585 781	P1p	1	1	511438

Step 2: An illustration of the corresponding packaging type and specifications about the type of suspension and form of the packaging can be found on the back cover.



P1p Watchbox with Euro hole

P2p Watchbox with other type of suspension

Step 3: What is the structure of a packaging type code?



1. There are six different material groups which are identified by the initial letter in the English packaging code:

- Packaging made of paper, cardboard or corrugated board (**C**ardboard)
- Plastic packaging (**P**lastic)
- Combined plastic / cardboard packaging (**P**lastic and **C**ardboard)
- Metal packaging (**M**etal)
- Unpacked product (**U**npacked)
- Wood packaging (**W**ood)

2. Each packaging has one of three different types of suspension:

- 0 without any type of suspension
- 1 with Euro hole
- 2 other type of suspension

3. In the six material groups, each form of packaging is identified by a lower case letter:

C Packaging made of paper, cardboard or corrugated board

- | | | |
|-----------------|-------------|----------------------|
| a Box | d Sleeve | h Tube |
| b Folded carton | e Hanger | k Carton with sleeve |
| c Pocket | f Paper bag | |

P Plastic packaging

- | | | |
|---------------------|------------------|------------|
| a Box | e Hanger | n Sleeve |
| b Bag | f Shrink-wrapped | p Watchbox |
| c Pouch | h Tube | |
| d Bag with tab card | k Cassette | |

PC Combined plastic / cardboard packaging

- | | |
|-------------------|-------------------------|
| a Blister | c Shrink-wrapped carton |
| b Folding blister | d Tight Pack |

M Metal packaging

- | | |
|------------|-----------|
| a Cassette | b Aerosol |
|------------|-----------|

U Unpacked product

No form specifications

W Wood packaging

- a Case

Packaging

that holds clear information

Packaging made of paper, cardboard or corrugated board (**Cardboard**)



C0a Box without any type of suspension



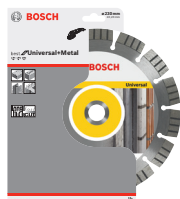
C1a Box with Euro hole



C2a Box with other type of suspension



C1b Folded carton with Euro hole



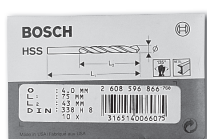
C1c Pocket with Euro hole



C1d Sleeve with Euro hole



C1e Hanger with Euro hole



C0f Paper bag without any type of suspension



C0h Tube without any type of suspension



C2h Tube with other type of suspension



C1k Carton with sleeve and Euro hole

Plastic packaging (Plastic)



P0a Box without any type of suspension



P1a Box with Euro hole

P2a Box with other type of suspension



P0b Bag without any type of suspension



P1b Bag with Euro hole



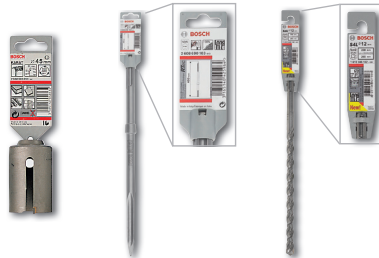
P1c Pouch with Euro hole



P2c Pouch with other type of suspension



P1d Bag with tab card and Euro hole



P1e Hanger with Euro hole

P2e Hanger with other type of suspension



P0f Shrink-wrapped without any type of suspension



P1f Shrink-wrapped with Euro hole



P0h Tube without any type of suspension

P1h Tube with Euro hole



P1k Cassette with Euro hole



P0n Sleeve without any type of suspension



P1p Watchbox with Euro hole



P2p Watchbox with other type of suspension

Combined plastic/cardboard packaging (**P**lastic and **C**ardboard)



PC1a Blister with Euro hole



PC1b Folding blister with Euro hole



PC1c Shrink-wrapped carton with Euro hole



PC1d Tight Pack with Euro hole



Metal packaging (**M**etal)

Unpacked product (**U**npacked)

Wood packaging (**W**ood)



M1a Cassette with Euro hole



M0b Aerosol without any type of suspension



U0 Without any type of suspension



W0a Case without any type of suspension

Packaging information system

Technical information/applications

Jigsawing and sabre sawing



Longest lifetime
(Carbide)



Long lifetime
(Bi-metal)



Very clean cut



Clean cut



Powerful, rough cut



Effortless, fine cut



Quick cut



Tungsten carbide-tipped



Carbide-tipped (bar)



Carbide-coated



Knife blade



2x2 Tooth Geometry



Tooth spacing, reverse



Extraclean tooth strip



Tooth spacing



Tooth spacing, progressive



No. of teeth per inch (TPI)
and tooth spacing



Ground, extra-sharp teeth



RIFF grit 30



With pendulum action



For demolition and
rescue work



Round cut, fine



Round cut, coarse



Straight cut, fine



Straight cut, coarse



Tear-free cuts



Accurate angled cut



Angled cut, 90°



Cutting with parallel guide



Flexible blade (bi-metal)
for flush cut



For pipe cutting device



Specially for plunge cutting



Jigsawing and sabre sawing



Specially for curved cutting with sabre saw blades



Material, thin and thick



Softwood, fine cross cut



Hardwood, rip + cross, coarse



Hardwood, fine cross cut



Softwood, rip + cross, coarse



Use coolant, aluminium



Use coolant, inox

Multi-cutters



Length/width of plunge-cutting saw blade



Length/width of RIFF plunge-cutting saw blade



Length/width of Scrapers



Length/width of universal joint cutter



Diameter of segment saw blade



Diameter of RIFF grout and mortar remover



Diameter of round saw blade



Diameter of RIFF segment saw blade



Blade thickness



RIFF grit (30)



Tooth spacing



Tooth spacing



RIFF grit (50)



Serrated edge



Sharp blade



Tooth spacing



Delta plate



Sanding plate



Sharp blade



Deep cut



Heavy Duty



No sticking