

1619A00WF90001

Bosch Power Tools
Accessory Business Unit
Scintilla AG
P.O. Box 632
4501 Solothurn
Switzerland
www.bosch-pt.com



1 619 A00 WF9 - en - PT-AC/MKB1 - Printed in Germany - Imprimé en Allemagne -
Subject to technical alterations. Liability for printing errors is not accepted.
Valid from: 01.01.2013
Segment Catalogue 3 - 1st edition
Printed at Werbedruck GmbH Horst Schreckhase, Dörnbach 22, 34286 Spangenberg, Germany.

SCEN

3

Bosch: Focusing on speed.

The diamond accessory range.



BOSCH
Invented for life

Diamond cutting, diamond grinding heads,
diamond drilling



BOSCH
Invented for life



Accessory range

Overview

Innovative and efficient products ensure successful sales.
The research and development departments at Bosch work to continuously develop and optimise accessories in line with the needs of professionals.



The metal drill bit range

- Metal and wood drilling
- Accessories for screwdriving
- Machine accessories
- Cordless working
- Work safety



The circular saw blade range

- Circular sawing
- Routing



The concrete and masonry range

- Hammer drilling
- Masonry drilling
- Chiselling



The jigsaw blade range

- Jigsawing
- Sabre sawing
- Multi-cutters
- Holesawing



The diamond accessory range

- Diamond cutting
- Diamond grinding heads
- Diamond drilling



The abrasives range

- Sanding and polishing
- Cutting and grinding
- Brushing

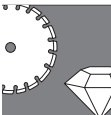


Bosch Customer Service
German-speaking Switzerland

Tel: 0800 / 55 11 55 (freephone)
Mon – Fri: 08:00 – 20:00
Sat: 08:00 – 16:00
Sun: 10:00 – 16:00
kundenberatung.ew@de.bosch.com

This number connects you to the Bosch customer service team.
It is there to answer your queries regarding technical matters and for quick and user friendly customer service.
Outside office hours an answer phone will take your message.

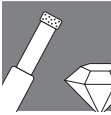
Table of contents



Diamond cutting	
For angle grinders	10
For tile cutting machines and table saws	29
For table and petrol saws	31
For joint cutters	43



Diamond grinding heads	
Concrete	50
Abrasive materials	53
Protective coatings	54
Universal	54



Diamond drilling	
Overview	56
Wet core cutters	65
Dry core cutters	68
Core edge sinkers	72
Diamond wet drill bits and holesaws	81
Diamond dry drill bits	85
Diamond dry drill bits and router bits for GTR 30 CE Professional	89



General information	
Pictograms	4
Index	91
Date of production or packing	93
Ordering and packaging control system	94
Packaging overview	95



Packaging information system

Technical information / Applications

Material / Machines

 Tiles	 Normal tiles	 Fine stoneware
 Granite	 Angle grinder	 Tile cutting machine
 Table saw	 Petrol saw	 Joint cutter
 Concrete grinder	 Hilti concrete grinder	 Eibenstock concrete grinder
 GTR 30 CE	 GTR 30 CE/GTR 18 V-Li	

Properties

 Power-Change	 SDS-pro	 SDS-plus
 Vibration Control		

Benefits

 Long life (bi-metal/tungsten carbide)	 Clean cut	 Very clean cut
 Quick cut		

Safety

 Wear protective glasses	 Wear dust mask	 Wear ear protectors
 Wear protective gloves	 Wear protective shoes	



Diamond cutting,
grinding and drilling



for tile cutting machines

for table and petrol saws



Stone



Concrete



Universal



Marble



Abrasives



Asphalt



Protective Coating



for joint cutters



Diamond drilling





Diamond grinding heads
for concrete grinders

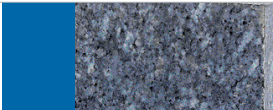
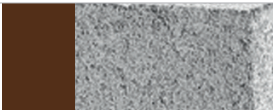
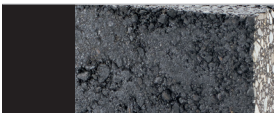
     
    




Finding the right diamond accessory with the colour code

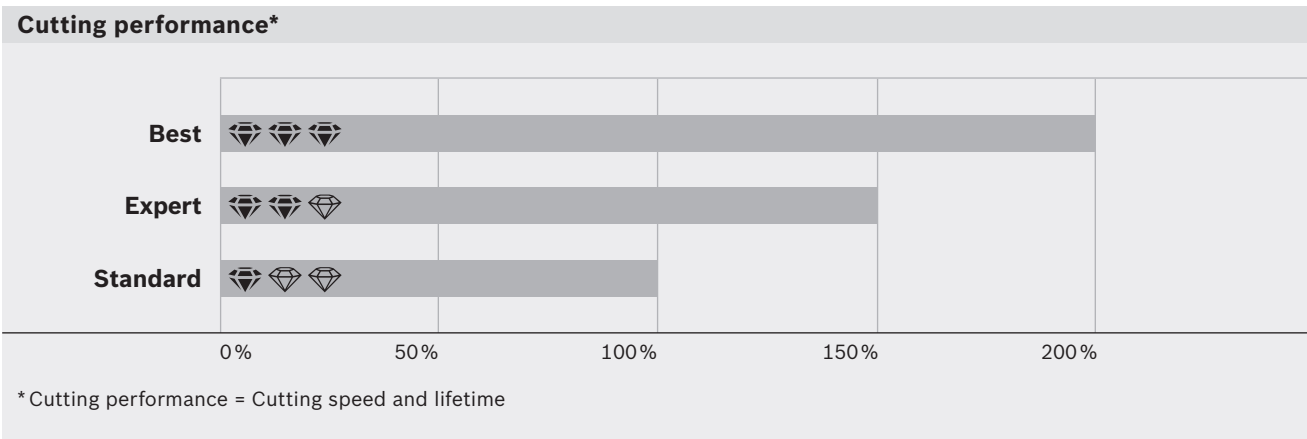
The colour coding of the range is geared towards the different kinds of job (applications) carried out by professionals. This makes it quick and easy to find the optimum disc for the job at hand, which saves time and reduces the need for customer assistance.

	Ceramic Ceramic Page 10, 29		Stone Stone Page 14, 31
	Concrete Concrete Page 17, 33, 43		Universal Universal Page 20, 35
	Marble Marble Page 24, 38		Abrasive Abrasive Page 26, 40
	Asphalt Asphalt Page 40, 45		

The performance categories

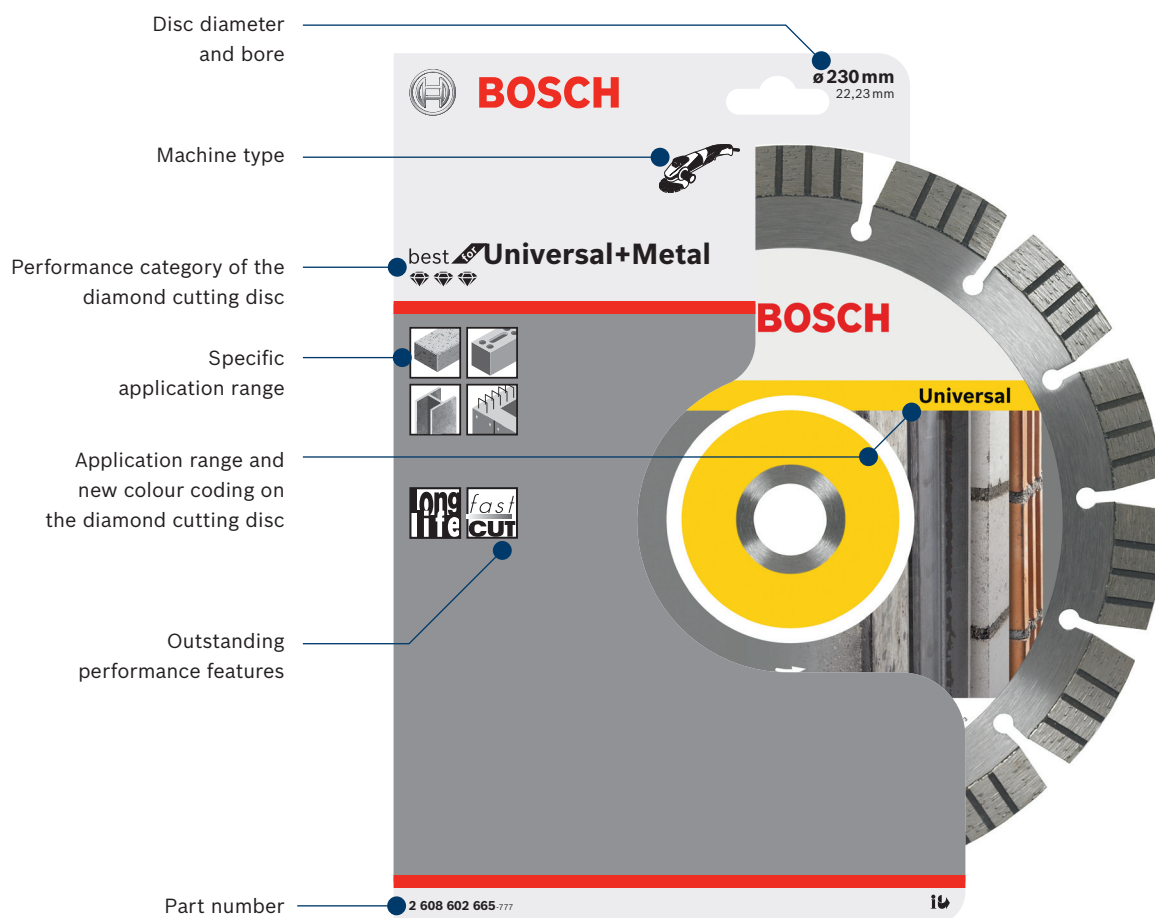
The greater the number of diamonds shown on the packaging, the higher the performance of the corresponding diamond accessory. The professional has three performance categories to choose from:

Best		Top-class diamond accessories for the highest demands
Expert		Diamond accessories for high demands
Standard		Diamond accessories with good performance at an attractive price



All the information at a glance: **self-explanatory packaging**

The product and packaging design are clearly coordinated with each other. All the important, user-relevant information is concisely arranged, therefore making it all quick and easy to find.



Diamond cutting discs Ceramic

for angle grinders



	Best for   			Standard for   
Product	Ceramic	Ceramic Extraclean	Ceramic Extraclean Turbo	Ceramic
				
	Page 11	Page 12	Page 13	Page 13
Materials				
Brick			○	
Cement-bonded fibre board	○	○	○	○
Ceramic tiles	●	●	●	●
Ceramic tiles, glazed	●	●	●	●
Clay brick, hollow brick			○	
Fine stoneware, hard	●	●	●	○
Granite	○	○	●	
Limestone			○	
Marble	●	●	●	●
Natural stones	○	○	●	
Roofing tiles	○	○	○	○
Sandstone			○	
Stoneware	●	●	●	●
Tiles	●	●	●	●

● very suitable ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs **Best for Ceramic**

best **Ceramic**



- ▶ The right disc for the highest demands on lifetime with 10 mm segment height
- ▶ Good cut quality without broken edges, even in extra-hard fine stone slabs and marble
- ▶ Sintered cutting rim



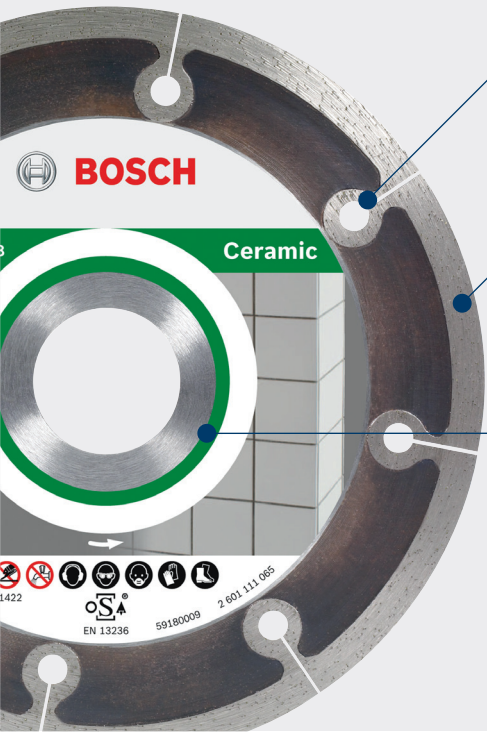
Product properties				Ordering information					
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
110	22.23	1.8	10	2 608 602 629	C1c	1	1	581356	
115	22.23	1.8	10	2 608 602 630	C1c	1	1	581363	
125	22.23	1.8	10	2 608 602 631	C1c	1	1	581370	
150	22.23	1.9	10	2 608 602 632	C1c	1	1	581387	
180	22.23	2.2	10	2 608 602 633	C1c	1	1	581394	
230	22.23	2.4	10	2 608 602 634	C1c	1	1	581400	

For cordless angle grinders with SDS-pro holder
Appropriate for GWS 14.4 V Professional

100	22.23	1.6	8	2 608 600 856	C1c	1	1	293396	
-----	-------	-----	---	---------------	-----	---	---	--------	--

Best for Ceramic Extraclean

Fine and chip-free cuts in all tiles



BOSCH

Ceramic

1422

EN 13236

59180009

2 601 111 085

Segmented cooling slots
for very clean and fine cuts in tiles, so there is no need for reworking. The cooling improves the smooth running of the diamond cutting disc

Extra-thin cutting edge of 1.2 mm
creates fewer chips and so reduces risk of tile breakage, compared to conventional, thicker diamond cutting discs for tiles. Very quick cutting thanks to low resistance

Flange
for more stability and less vibration

Scope of range:
115 and 125 mm diameter

Diamond cutting discs Best for Ceramic Extraclean

best **Ceramic** extraclean

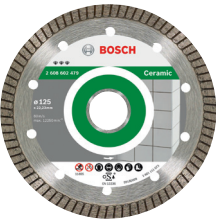


Diamond cutting discs **Best for Ceramic Extraclean Turbo**

best **Ceramic** extraclean



- The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts in hard materials such as hard porcelain, extremely hard fine stoneware and natural stone
- High cutting speed in all tiles
- Sintered cutting rim



Diameter mm				Bore diameter mm				Cutting width mm				Segment height mm				Part number				Packaging type				Pack quantity				Minimum order quantity				Barcode 3165140...			
Product properties								Ordering information																											
115	22.23	1.4	7	2 608 602 478	C1c	1	1	518086																											
125	22.23	1.4	7	2 608 602 479	C1c	1	1	518093																											
230	22.23	2.8	10	2 608 602 240	C1c	1	1	459402																											

Diamond cutting discs **Standard for Ceramic**

standard **Ceramic**



- For clean cut edges in ceramic tiles. The low-cost solution for all-round use in tiles.
- Sintered cutting rim



Pack of 1																																		
110	22.23	1.6	7.5	2 608 602 535	C1c	1	1	576390																										
115	22.23	1.6	7	2 608 602 201	C1c	1	1	441292																										
125	22.23	1.6	7	2 608 602 202	C1c	1	1	441308																										
150	22.23	1.6	7	2 608 602 203	C1c	1	1	441315																										
180	22.23	1.6	7	2 608 602 204	C1c	1	1	441322																										
230	22.23	1.6	7	2 608 602 205	C1c	1	1	441339																										

Pack of 10																																		
115	22.23	1.6	7	2 608 603 231	C0a	10	1	665735																										
125	22.23	1.6	7	2 608 603 232	C0a	10	1	665742																										
180	22.23	1.6	7	2 608 603 233	C0a	10	1	665759																										
230	22.23	1.6	7	2 608 603 234	C0a	10	1	665766																										

Diamond cutting discs Stone

for angle grinders



	Best for   	Expert for   	Standard for   
Product	Stone	Stone	Stone
			

Page 15	Page 15	Page 15
---------	---------	---------

Materials			
Cement-bonded fibre board	●	●	●
Clinker	●	●	●
Combination stones	●	●	○
Concrete, old	●	●	●
Concrete, reinforced*	●	●	
Exposed concrete	●	●	●
Granite	●	●	●
Limestone	●	●	●
Marble	○	○	○
Natural stones	●	●	●
Pavement slabs (artificial stones)	●	●	●
Porphyry	●	●	○
Sandstone	●	●	●
Slag stone	●	●	●
Slate stones	●	●	●
Stoneware	●	●	○
Terrazzo	●	●	○

● very suitable ○ suitable
* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

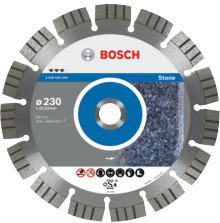
Diamond cutting discs Best for Stone

best for Stone



long LIFE fast CUT

- For extremely hard stone such as granite or reinforced concrete.
- Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- Up to 15 mm segment height enables a long lifetime, even in the most demanding materials
- Laser-welded diamond cutting segments.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	2.2	12	2 608 602 641	C1c	1	1	581479
125	22.23	2.2	12	2 608 602 642	C1c	1	1	581486
150	22.23	2.4	12	2 608 602 643	C1c	1	1	581493
180	22.23	2.4	12	2 608 602 644	C1c	1	1	581509
230	22.23	2.4	15	2 608 602 645	C1c	1	1	581516
300	22.23	2.8	15	2 608 602 646	C1a	1	1	581523

Diamond cutting discs Expert for Stone

expert for Stone



long LIFE

- For hard stone such as granite, concrete, reinforced concrete
- Long lifetime thanks to 12 mm segment height
- Laser-welded diamond cutting segments.



115	22.23	2.2	12	2 608 602 588	C1c	1	1	580946
125	22.23	2.2	12	2 608 602 589	C1c	1	1	580953
150	22.23	2.4	12	2 608 602 590	C1c	1	1	580960
180	22.23	2.4	12	2 608 602 591	C1c	1	1	580977
230	22.23	2.4	12	2 608 602 592	C1c	1	1	580984
300	22.23	2.8	12	2 608 602 697	C1a	1	1	586405

Diamond cutting discs Standard for Stone

standard for Stone



- For hard materials such as granite, natural stone
- The low-cost diamond cutting disc that is a problem solver in hard materials
- Sintered diamond cutting segments



Pack of 1								
115	22.23	1.6	10	2 608 602 597	C1c	1	1	581035
125	22.23	1.6	10	2 608 602 598	C1c	1	1	581042
150	22.23	2	10	2 608 602 599	C1c	1	1	581059
180	22.23	2	10	2 608 602 600	C1c	1	1	581066
230	22.23	2.3	10	2 608 602 601	C1c	1	1	581073
300	22.23	3.1	10	2 608 602 698	C1a	1	1	586412

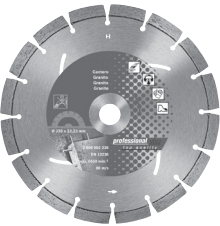
Diamond cutting discs Standard for Stone

standard **for Stone**



Product properties				Ordering information					
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode	3165140...
Pack of 10									
115	22.23	1.6	10	2 608 603 235	C0a	10	1	665773	
125	22.23	1.6	10	2 608 603 236	C0a	10	1	665780	
180	22.23	2	10	2 608 603 237	C0a	10	1	665797	
230	22.23	2.3	10	2 608 603 238	C0a	10	1	665803	

Diamond cutting discs Best for Stone Cantero



- The right cutting disc for achieving optimum results in all types of hard natural stone, e.g. granite. The segment height of 12 mm guarantees a long lifetime.
- Laser-welded diamond cutting segments

115	22.23	2.4	12	2 608 602 237	C1c	1	1	457705	*
230	22.23	3	12	2 608 602 238	C1c	1	1	457712	*

* only available in ES; PT

Diamond cutting discs Concrete

for angle grinders



	Best for   	Expert for   	Standard for   
Product	Concrete	Concrete	Concrete
			

Page 18	Page 18	Page 18
---------	---------	---------

Materials

Asphalt, bitumen			
Brick			
Cement-bonded fibre board			
Clay brick			
Combination stones			
Concrete, fresh (abrasive)			
Concrete, old			
Concrete, reinforced*			
Exposed concrete			
Gypsum			
Limestone			
Mortar, plaster			
Pavement slabs (artificial stones)			
Porous concrete			
Pumice stone			
Roofing tiles			
Sandstone			
Screed concrete			
Slate stones			
Stoneware			

 very suitable  suitable
* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:

 Wear protective glasses

 Wear dust mask

 Wear ear protectors

 Wear protective gloves

 Wear protective shoes

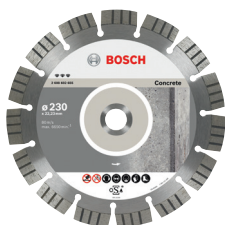
You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs Best for Concrete

best  **Concrete**
 



- Ideal for all types of hardened concrete and reinforced concrete.
- Excellent cutting speed thanks to the “Speed Slots” for less side friction.
- Up to 15 mm segment height for a long lifetime, even in demanding materials
- Laser-welded diamond cutting segments.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	2.2	12	2 608 602 651	C1c	1	1	581578
125	22.23	2.2	12	2 608 602 652	C1c	1	1	581585
150	22.23	2.4	12	2 608 602 653	C1c	1	1	581592
180	22.23	2.4	12	2 608 602 654	C1c	1	1	581608
230	22.23	2.4	15	2 608 602 655	C1c	1	1	581615
300	22.23	2.8	15	2 608 602 656	C1a	1	1	581622

Diamond cutting discs Expert for Concrete

expert  **Concrete**
 



- For all types of concrete including reinforced concrete
- Long lifetime thanks to 12 mm segment height
- Laser-welded diamond cutting segments.



115	22.23	2.2	12	2 608 602 555	C1c	1	1	580618
125	22.23	2.2	12	2 608 602 556	C1c	1	1	580625
150	22.23	2.4	12	2 608 602 557	C1c	1	1	580632
180	22.23	2.4	12	2 608 602 558	C1c	1	1	580649
230	22.23	2.4	12	2 608 602 559	C1c	1	1	580656
300	22.23	2.8	12	2 608 602 694	C1a	1	1	586375

Diamond cutting discs Standard for Concrete

standard  **Concrete**
 



- The low-cost diamond cutting disc that is a problem solver in concrete
- Sintered diamond cutting segments

Pack of 1

115	22.23	1.6	10	2 608 602 196	C1c	1	1	441247
125	22.23	1.6	10	2 608 602 197	C1c	1	1	441254
150	22.23	2	10	2 608 602 198	C1c	1	1	441261
180	22.23	2	10	2 608 602 199	C1c	1	1	441278
230	22.23	2.3	10	2 608 602 200	C1c	1	1	441285
300	22.23	3.1	10	2 608 602 542	C1a	1	1	576468

Diamond cutting discs Standard for Concrete

standard  Concrete



Diameter mm				Bore diameter mm				Cutting width mm				Segment height mm				Part number				Packaging type				Pack quantity				Minimum order quantity				Barcode 3165140...			
Product properties								Ordering information																											
Pack of 10																																			
115	22.23	1.6	10	2 608 603 239	C0a	10	1	665711																											
125	22.23	1.6	10	2 608 603 240	C0a	10	1	665810																											
150	22.23	2	10	2 608 603 241	C0a	10	1	665827																											
180	22.23	2	10	2 608 603 242	C0a	10	1	665834																											
230	22.23	2.3	10	2 608 603 243	C0a	10	1	665841																											

 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.



Diamond cutting discs Universal

for angle grinders



Product	Best for   		Expert for   		Standard for   	
	Universal+ Metal	Universal Turbo	Universal	Universal Turbo	Universal	Universal Turbo
						
	Page 21	Page 22	Page 22	Page 22	Page 23	Page 23

Materials						
Asphalt, bitumen	○	○				
Brick	●	●	●	●	●	●
Cement-bonded fibre board	●	●	○	●	○	○
Ceramic tiles		○		○		○
Clay brick, hollow brick	●	●	●	○	○	○
Clinker	●	●	●	●	●	●
Combination stones	○	●	○	○	○	○
Concrete, fresh (abrasive)	○	○	○	○	○	○
Concrete, old	●	●	●	●	○	○
Concrete, reinforced*	●	●	●	●	○	○
Exposed concrete	●	●	●	●	○	○
Granite	○	○				
Gypsum	●	●	●	●	○	○
Limestone	●	●	●	●	●	●
Marble	○	○	○	○	○	○
Metal	●					
Mortar, plaster	●	●	●	●	●	
Natural stones	○	○	○	○		
Pavement slabs (artificial stones)	●	●	●	●	●	●
Porous concrete	●	●	●	●	●	●
Porphyry	○	○	○	○		
Pumice stone	○	○	○	○	●	●
Roofing tiles	●	●	●	●	○	○
Sandstone	●	●	●	●	●	●
Screed concrete	●	●	●	●	●	●
Slag stone	○	○	○	○	○	○
Slate stones	○	○	○	○	○	○
Stoneware	○	○	○			
Terrazzo	●	●	●	●	○	○

● very suitable ○ suitable
* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves

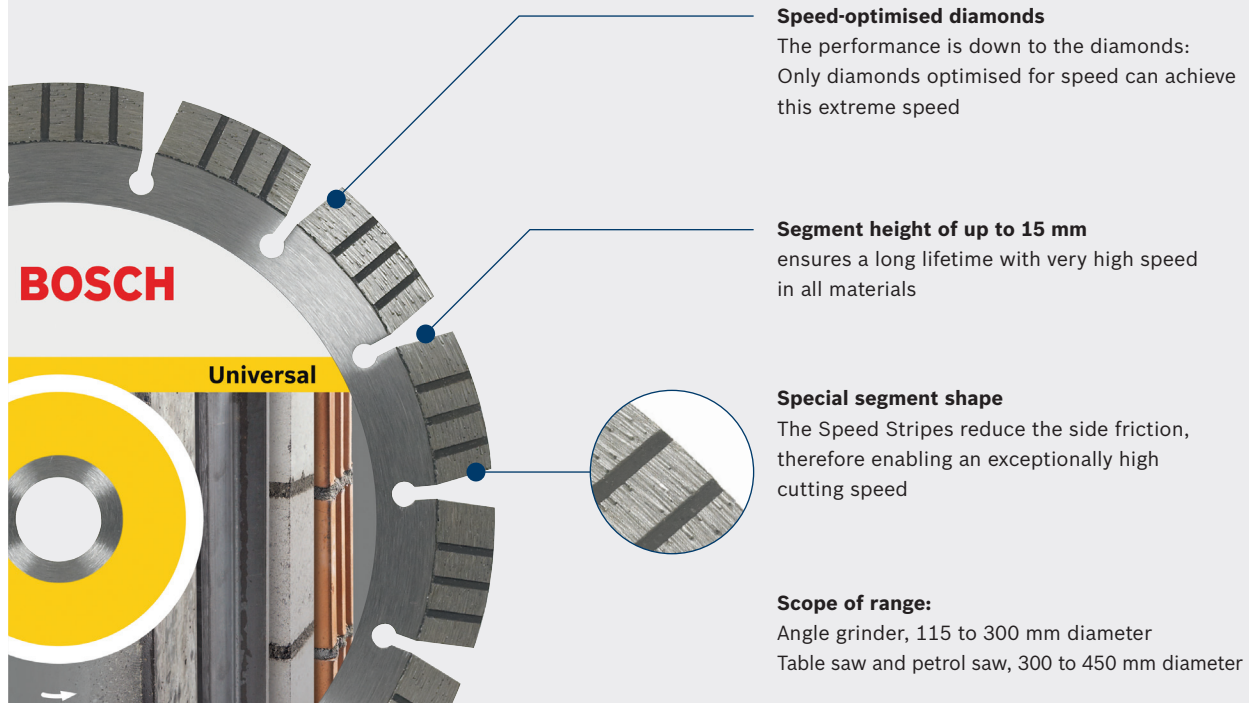


Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Best for Universal and Metal

Extreme speed in all materials



Diamond cutting discs Best for Universal and Metal

best Universal+Metal ▶ Ideal for general building materials such as concrete, masonry, brick, granite, cast iron pipe and metal



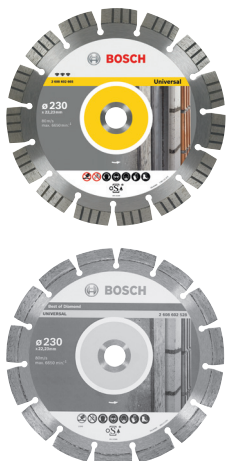
long
LIFE →

fast
CUT

- ▶ Ideal for general building materials such as concrete, masonry, brick, granite, cast iron pipe and metal
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials
- ▶ Laser-welded diamond cutting segments.

Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
Product properties				Ordering information				
115	22.23	2.2	12	2 608 602 661	C1c	1	1	581677
125	22.23	2.2	12	2 608 602 662	C1c	1	1	581684
125	22.23	2.1	12	2 608 602 525	C1c	1	1	571722
150	22.23	2.4	12	2 608 602 663	C1c	1	1	581691
180	22.23	2.4	12	2 608 602 664	C1c	1	1	581707
180	22.23	2.6	12	2 608 602 527	C1c	1	1	571746
230	22.23	2.4	15	2 608 602 665	C1c	1	1	581714
230	22.23	2.8	15	2 608 602 528	C1c	1	1	571753
300	22.23	2.8	15	2 608 602 666	C1a	1	1	581721

* only available in DK; FI; NO; SE



●●● Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

Diamond cutting discs Best for Universal Turbo

best  **Universal**



- ▶ Excellent cutting performance in all building materials, particularly suitable for clean cut edges without material breaks thanks to continuous cutting rim
- ▶ Our best Turbo diamond cutting disc
- ▶ Sintered cutting rim



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	2.2	12	2 608 602 671	C1a	1	1	581776
125	22.23	2.2	12	2 608 602 672	C1a	1	1	581783
150	22.23	2.4	12	2 608 602 673	C1a	1	1	581790
180	22.23	2.5	12	2 608 602 674	C1a	1	1	581806
230	22.23	2.5	15	2 608 602 675	C1a	1	1	581813
300	22.23	3	15	2 608 602 676	C1a	1	1	581820

Diamond cutting discs Expert for Universal

expert  **Universal**



- ▶ The all-rounder in all site materials. The successful combination of long life with 12 mm segment height and good performance enables effortless cutting
- ▶ Laser-welded diamond cutting segments.



115	22.23	2.2	12	2 608 602 564	C1c	1	1	580700
125	22.23	2.2	12	2 608 602 565	C1c	1	1	580717
150	22.23	2.4	12	2 608 602 566	C1c	1	1	580724
180	22.23	2.4	12	2 608 602 567	C1c	1	1	580731
230	22.23	2.4	12	2 608 602 568	C1c	1	1	580748
300	22.23	2.8	12	2 608 602 569	C1a	1	1	580755

Diamond cutting discs Expert for Universal Turbo

expert  **Universal**



- ▶ The all-rounder in all building materials. The successful combination of long life and performance enables effortless cutting with clean cut edges thanks to continuous cutting rim.
- ▶ Sintered cutting rim



115	22.23	2	12	2 608 602 574	C1c	1	1	580809
125	22.23	2.2	12	2 608 602 575	C1c	1	1	580816
150	22.23	2.2	12	2 608 602 576	C1c	1	1	580823
180	22.23	2.4	12	2 608 602 577	C1c	1	1	580830
230	22.23	2.8	12	2 608 602 578	C1c	1	1	580847
300	22.23	3	12	2 608 602 695	C1a	1	1	586382

Diamond cutting discs Standard for Universal

- standard

 **Universal**
- ▶ The low-cost diamond cutting disc that is a problem solver in all building materials
 - ▶ Sintered diamond cutting segments



Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				

Pack of 1									
115	22.23	1.6	10	2 608 602 191	C1c	1	1	441193	
125	22.23	1.6	10	2 608 602 192	C1c	1	1	441209	
150	22.23	2	10	2 608 602 193	C1c	1	1	441216	
180	22.23	2	10	2 608 602 194	C1c	1	1	441223	
230	22.23	2.3	10	2 608 602 195	C1c	1	1	441230	
300	22.23	3.1	10	2 608 602 547	C1a	1	1	576512	

Pack of 10									
115	22.23	1.6	10	2 608 603 244	C0a	10	1	665858	
125	22.23	1.6	10	2 608 603 245	C0a	10	1	665865	
150	22.23	2	10	2 608 603 246	C0a	10	1	665872	
180	22.23	2	10	2 608 603 247	C0a	10	1	665889	
230	22.23	2.3	10	2 608 603 248	C0a	10	1	665896	

Diamond cutting discs Standard for Universal Turbo

- standard

 **Universal**
- ▶ The low-cost solution in all building materials with clean cut edges
 - ▶ Sintered cutting rim



Pack of 1									
115	22.23	2	10	2 608 602 393	C1c	1	1	510004	
125	22.23	2	10	2 608 602 394	C1c	1	1	510011	
150	22.23	2.5	10	2 608 602 395	C1c	1	1	510028	
180	22.23	2.5	10	2 608 602 396	C1c	1	1	510035	
230	22.23	2.5	10	2 608 602 397	C1c	1	1	510042	
300	22.23	3	10	2 608 602 696	C1a	1	1	586399	

Pack of 10									
115	22.23	2	10	2 608 603 249	C0a	10	1	665902	
125	22.23	2	10	2 608 603 250	C0a	10	1	665919	
180	22.23	2.5	10	2 608 603 251	C0a	10	1	665926	
230	22.23	2.5	10	2 608 603 252	C0a	10	1	665933	

Diamond cutting discs Marble

for angle grinders



	Best for   	Standard for   
Product	Marble	Marble
		
	Page 25	Page 25
Materials		
Cement-bonded fibre board	☐	☐
Limestone	☒	☒
Marble	☒	☒
Perspex	☒	☒
Plaster, plasterboard	☒	☒
Sandstone	☐	☐

☒ very suitable ☐ suitable

Recommended work safety:

 Wear protective glasses

 Wear dust mask

 Wear ear protectors

 Wear protective gloves

 Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs **Best for Marble**

best  **Marble**
  

- ▶ Perfectly clean cut edges without material breaks in marble, limestone and perspex thanks to electroplated cutting rim
- ▶ For the highest demands on speed and cut quality



Diameter mm				Bore diameter mm				Cutting width mm				Segment height mm				Part number				Packaging type				Pack quantity				Minimum order quantity				Barcode 3165140...			
Product properties								Ordering information																											
115	22.23	2.2	3	2 608 602 689	C1c	1	1	581950																											
125	22.23	2.2	3	2 608 602 690	C1c	1	1	581967																											
150	22.23	2.2	3	2 608 602 691	C1c	1	1	581974																											
180	22.23	2.2	3	2 608 602 692	C1c	1	1	581981																											
230	22.23	2.2	3	2 608 602 693	C1a	1	1	581998																											

Diamond cutting discs **Standard for Marble**

standard  **Marble**
  

- ▶ The low-cost solution for marble, limestone and perspex with clean cut edges
- ▶ Electroplated cutting rim



115	22.23	2.2	3	2 608 602 282	C1c	1	1	484336	
230	22.23	2.8	3	2 608 602 283	C1c	1	1	484343	

Diamond cutting discs Abrasive

for angle grinders



	Best for   	Expert for   	Expert for   	Standard for   
Product	Abrasive	Abrasive	Mortar	Abrasive
				

	Page 27	Page 27	Page 28	Page 28
--	---------	---------	---------	---------

Materials				
Asphalt, bitumen	○	○		
Brick	●	●		○
Clay brick, hollow brick	●	●		●
Clinker	●	●		○
Concrete, fresh (abrasive)	●	●		●
Gypsum	●	●		○
Limestone, lime sandstone	●	●		●
Mortar, plaster	●	●	●	○
Plaster, plasterboard	●	●		○
Porous concrete	●	●		
Pumice stone	●	●		○
Roofing tiles	●	●		●
Sandstone	●	●		●
Screed concrete	●	●		○

● very suitable ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

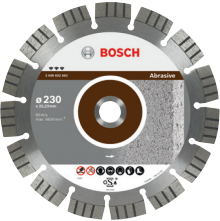
You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs **Best for Abrasive**

best  **Abrasive**
 



- For all softer and abrasive materials such as brick, sandstone or limestone. The hard bond resists the loads developed by abrasive materials and ensures maximum lifetime with up to 15 mm segment height
- Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- Laser-welded diamond segments



Diameter mm				Bore diameter mm				Cutting width mm				Segment height mm				Part number				Packaging type				Pack quantity				Minimum order quantity				Barcode 3165140...			
Product properties								Ordering information																											
115	22.23	2.2	12	2 608 602 679				C1c	1	1	581851																								
125	22.23	2.2	12	2 608 602 680				C1c	1	1	581868																								
150	22.23	2.4	12	2 608 602 681				C1c	1	1	581875																								
180	22.23	2.4	12	2 608 602 682				C1c	1	1	581882																								
230	22.23	2.4	15	2 608 602 683				C1c	1	1	581899																								
300	22.23	2.8	15	2 608 602 684				C1a	1	1	581905																								

Diamond cutting discs **Expert for Abrasive**

expert  **Abrasive**
 



- For all softer and abrasive materials such as brick, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 12 mm segment height.
- Laser-welded diamond cutting segments.



115	22.23	2.2	12	2 608 602 606	C1c	1	1	581127	
125	22.23	2.2	12	2 608 602 607	C1c	1	1	581134	
150	22.23	2.4	12	2 608 602 608	C1c	1	1	581141	
180	22.23	2.4	12	2 608 602 609	C1c	1	1	581158	
230	22.23	2.4	12	2 608 602 610	C1c	1	1	581165	
300	22.23	2.8	12	2 608 602 699	C1a	1	1	586429	

Joint router Expert for Mortar

expert  **Mortar**
 



- **Suitable for** grinding out old mortar residues from brick, natural stone and clinkered facings
- 6 mm cutting width for rapid removal of mortar
- Long lifetime in abrasive materials
- Laser-welded and equipped with protective segments



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	6	7	2 608 602 533	C1c	1	1	572231
125	22.23	6	7	2 608 602 534	C1c	1	1	572248

Diamond cutting discs Standard for Abrasive

standard  **Abrasive**
 



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	1.6	10	2 608 602 615	C1c	1	1	581219
125	22.23	1.6	10	2 608 602 616	C1c	1	1	581226
150	22.23	2	10	2 608 602 617	C1c	1	1	581233
180	22.23	2	10	2 608 602 618	C1c	1	1	581240
230	22.23	2.3	10	2 608 602 619	C1c	1	1	581257
300	22.23	3.1	10	2 608 602 700	C1a	1	1	586436

SDS-clic quick-locking nut M14



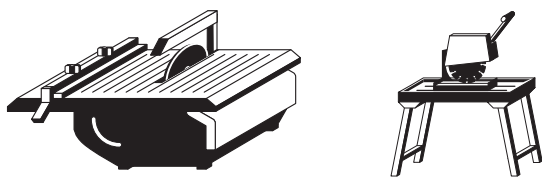
Product properties				Ordering information				
				Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
				1 603 340 031	C1a	1	1	033206

SDS-clic quick-locking nut M14
Appropriate for all angle grinders with M14 thread. (Available thread length – protruding over thickest tool – larger than 6 mm)
manufactured in or after 08/90
Note: The disc must be centred at the supporting flange, not at the nut

	1 603 340 031	C1a	1	1	033206
--	---------------	-----	---	---	--------

Diamond cutting discs Ceramic

for tile-cutting machines and table saws



	Best for   		Standard for   
Product	Ceramic	Ceramic Extraclean Turbo	Ceramic
			
	Page 30	Page 30	Page 30

Materials			
Brick		○	
Cement-bonded fibre board	○	○	○
Ceramic tiles	●	●	●
Ceramic tiles, glazed	●	●	●
Clay brick, hollow brick		○	
Fine stoneware, hard	●	●	○
Granite	○	●	
Limestone		○	
Marble	●	●	○
Natural stones	○	●	
Roofing tiles	○	○	○
Sandstone		○	
Stoneware	●	●	
Tiles	●	●	●

● very suitable ○ suitable

Recommended work safety:

 Wear protective glasses

 Wear dust mask

 Wear ear protectors

 Wear protective gloves

 Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs Best for Ceramic

best **Ceramic**




- The right disc for the highest demands on lifetime with 10 mm segment height
- Good cut quality without broken edges, even in extra-hard fine stone slabs and marble
- Sintered cutting rim
- * With reduction ring



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
180	25.40	2.2	10	2 608 602 635	C1c	1	1	581417
200	25.40	2.2	10	2 608 602 636	C1c	1	1	581424
230	25.40	2.4	10	2 608 602 637	C1c	1	1	581431
250	30/25.40*	2.4	10	2 608 602 638	C1c	1	1	581448
300	30/25.40*	2.8	10	2 608 602 639	C1c	1	1	581455
350	30/25.40*	3	10	2 608 602 640	C1a	1	1	581462

Diamond cutting discs Best for Ceramic Extraclean Turbo

best **Ceramic extraclean**




- The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts in hard materials such as hard porcelain, extremely hard fine stoneware and natural stone
- High cutting speed in all tiles
- Sintered cutting rim



300	25.40	3.2	10	2 608 602 241	C1a	1	1	457736
-----	-------	-----	----	---------------	-----	---	---	--------

Diamond cutting discs Standard for Ceramic

standard **Ceramic**



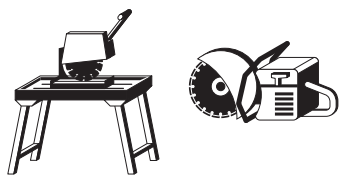

- For clean cut edges in ceramic tiles. The low-cost solution for all-round use in all tiles.
- Suitable for wet and dry application.
- Directly sintered cutting rim.
- * With reduction ring

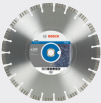
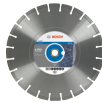


180	25.40	1.6	7	2 608 602 536	C1c	1	1	576406
200	25.40	1.6	7	2 608 602 537	C1c	1	1	576413
230	25.40	1.6	7	2 608 602 538	C1c	1	1	576420
250	30/25.40*	1.6	7	2 608 602 539	C1c	1	1	576437
300	30/25.40*	2	7	2 608 602 540	C1a	1	1	576444
350	30/25.40*	2	7	2 608 602 541	C1a	1	1	576451

Diamond cutting discs Stone

for table and petrol saws



	Best for   	Expert for   	Standard for   
Product	Stone	Stone	Stone
			

Page 32	Page 32	Page 32
---------	---------	---------

Materials

Cement-bonded fibre board	●	●	●
Clinker	●	●	●
Combination stones	●	●	●
Concrete, old	●	●	●
Concrete, reinforced*	●	●	
Exposed concrete	●	●	●
Granite	●	●	●
Limestone	●	●	●
Marble	○	○	○
Natural stones	●	●	●
Pavement slabs (artificial stones)	●	●	●
Porphyry	●	●	○
Sandstone	●	●	●
Slag stone	●	●	●
Slate stones	●	●	●
Stoneware	●	●	●
Terrazzo	●	●	●

● very suitable ○ suitable
* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:

 Wear protective glasses

 Wear dust mask

 Wear ear protectors

 Wear protective gloves

 Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs Best for Stone

best  Stone
 



long
LIFE

fast
CUT

- ▶ For extremely hard stone such as granite or reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height enables a long lifetime, even in the most demanding materials
- ▶ Laser-welded diamond cutting segments.
- ▶ * With reduction ring



Diameter mm		Bore diameter mm		Cutting width mm		Segment height mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties					Ordering information												
300	20/25.40*	2.8	15	2 608 602 647		C1a		1	1	581530							
350	20/25.40*	3.2	15	2 608 602 648		C1a		1	1	581547							
400	20/25.40*	3.2	12	2 608 602 649		C1a		1	1	581554							
450	25.40	3.8	12	2 608 602 650		C1a		1	1	581561							

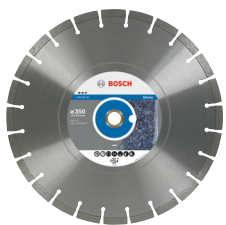
Diamond cutting discs Expert for Stone

expert  Stone
 



long
LIFE

- ▶ For hard stone such as granite, concrete, reinforced concrete
- ▶ Long lifetime thanks to 12 mm segment height
- ▶ Laser-welded diamond cutting segments.
- ▶ * With reduction ring



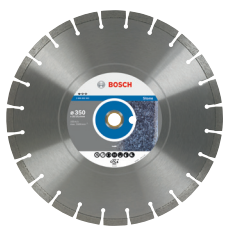
300	20/25.40*	2.8	12	2 608 602 593	C1a	1	1	580991	
350	20/25.40*	3.2	12	2 608 602 594	C1a	1	1	581004	
400	20/25.40*	3.2	12	2 608 602 595	C1a	1	1	581011	
450	25.40	3.8	12	2 608 602 596	C1a	1	1	581028	

Diamond cutting discs Standard for Stone

standard  Stone
 



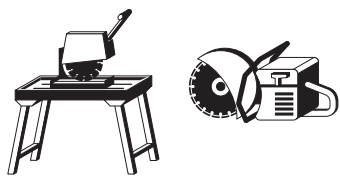
- ▶ For hard materials such as granite, natural stone
- ▶ The low-cost diamond cutting disc that is a problem solver in hard materials
- ▶ Directly sintered cutting rim.
- ▶ * With reduction ring
- ▶ ** Laser-welded diamond cutting segments for large diameters



300	20/25.40*	3.1	10	2 608 602 602	C1a	1	1	581080	
350	20/25.40*	3.1	10	2 608 602 603	C1a	1	1	581097	
400	20/25.40*	3.2	10	2 608 602 604	C1a	1	1	581103	
450**	25.40	3.6	10	2 608 602 605	C1a	1	1	581110	

Diamond cutting discs Concrete

for table and petrol saws



	Best for   	Expert for   	Standard for   
Product	Concrete	Concrete	Concrete
			

Page 34	Page 34	Page 34
---------	---------	---------

Materials

Asphalt, bitumen			
Brick			
Cement-bonded fibre board			
Clay brick			
Combination stones			
Concrete, fresh (abrasive)			
Concrete, old			
Concrete, reinforced*			
Exposed concrete			
Gypsum			
Limestone			
Mortar, plaster			
Pavement slabs (artificial stones)			
Porous concrete			
Pumice stone			
Roofing tiles			
Sandstone			
Screed concrete			
Slate stones			
Stoneware			

 very suitable  suitable
* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:

 Wear protective glasses

 Wear dust mask

 Wear ear protectors

 Wear protective gloves

 Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

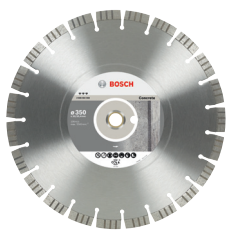
Diamond cutting discs Best for Concrete

best **Concrete**



**long
LIFE** **fast
CUT**

- Ideal for all types of hardened concrete and reinforced concrete.
- Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- Up to 15 mm segment height for a long lifetime, even in demanding materials
- Laser-welded diamond cutting segments.
- * With reduction ring



Diameter mm		Bore diameter mm		Cutting width mm		Segment height mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties				Ordering information													
300	20/25.40*	2.8	15	2 608 602 657		C1a		1	1	581639							
350	20/25.40*	3.2	15	2 608 602 658		C1a		1	1	581646							
400	20/25.40*	3.2	12	2 608 602 659		C1a		1	1	581653							
450	25.40	3.6	12	2 608 602 660		C1a		1	1	581660							

Diamond cutting discs Expert for Concrete

expert **Concrete**



**long
LIFE**

- For all types of concrete including reinforced concrete
- Long lifetime thanks to 12 mm segment height
- Laser-welded diamond cutting segments.
- * With reduction ring



300	20/25.40*	2.8	12	2 608 602 560	C1a	1	1	580663	
350	20/25.40*	3.2	12	2 608 602 561	C1a	1	1	580670	
400	20/25.40*	3.2	12	2 608 602 562	C1a	1	1	580687	
450	25.40	3.6	12	2 608 602 563	C1a	1	1	580694	

Diamond cutting discs Standard for Concrete

standard **Concrete**



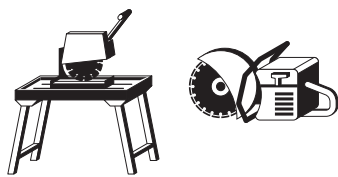
- The low-cost diamond cutting disc that is a problem solver in concrete
- Laser-welded diamond cutting segments.
- * With reduction ring

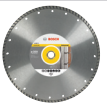


300	20/25.40*	2.8	10	2 608 602 543	C1a	1	1	576475	
350	20/25.40*	2.8	10	2 608 602 544	C1a	1	1	576482	
400	20/25.40*	3.2	10	2 608 602 545	C1a	1	1	576499	
450	25.40	3.6	10	2 608 602 546	C1a	1	1	576505	

Diamond cutting discs Universal

for table and petrol saws



Product	Best for   		Expert for   		Standard for   	
	Universal+ Metal	Universal Turbo	Universal	Universal Turbo	Universal	Universal Turbo
						
	Page 36	Page 36	Page 36	Page 37	Page 37	Page 37

Materials

Asphalt, bitumen	○	○				
Brick	●	●	●	●	●	●
Cement-bonded fibre board	●	●	○	●	○	○
Ceramic tiles		○		○		○
Clay brick, hollow brick	●	●	●	○	○	○
Clinker	●	●	●	●	●	●
Combination stones	○	●	○	○	○	○
Concrete, fresh (abrasive)	○	○	○	○	○	○
Concrete, old	●	●	●	●	○	○
Concrete, reinforced*	●	●	●	●	○	○
Exposed concrete	●	●	●	●	○	○
Granite	○	○				
Gypsum	●	●	●	●	○	○
Limestone	●	●	●	●	●	●
Marble	○	○		○		
Metal	●					
Mortar, plaster	●	●	●	●	●	
Natural stones	○	○	○	○		
Pavement slabs (artificial stones)	●	●	●	●	●	●
Porous concrete	●	●	●	●	●	●
Porphyry	○	○	○	○		
Pumice stone	○	○	○	○	●	●
Roofing tiles	●	●	●	●	○	○
Sandstone	●	●	●	●	●	●
Screed concrete	●	●	●	●	●	●
Slag stone	○	○	○	○	○	○
Slate stones	○	○	○	○	○	○
Stoneware	○	○	○			
Terrazzo	●	●	●	●	○	○

● very suitable ○ suitable
* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs Best for Universal and Metal

best  **Universal+Metal**



long
LIFE

fast
CUT

- Ideal for general building materials such as concrete, masonry, brick, granite, cast iron pipe and metal
- Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- Up to 15 mm segment height for a long lifetime, even in demanding materials
- * With reduction ring



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
300	20/25.40*	2.8	15	2 608 602 667	C1a	1	1	581738
350	20/25.40*	3.2	15	2 608 602 668	C1a	1	1	581745
350	20/25.40	3.2	15	2 608 602 530	C1a	1	1	571777 **
400	20/25.40*	3.2	12	2 608 602 669	C1a	1	1	581752
450	25.40	3.6	12	2 608 602 670	C1a	1	1	581769

** only available in DK; FI; NO; SE

Diamond cutting discs Best for Universal Turbo

best  **Universal**



fast
CUT

clean
CUT

- Excellent cutting performance in all building materials, particularly suitable for clean cut edges without material breaks thanks to continuous cutting rim
- Our best Turbo diamond cutting disc
- Sintered cutting rim
- * With reduction ring



300	20/25.40*	3	15	2 608 602 677	C1a	1	1	581837
350	20/25.40*	3.2	15	2 608 602 678	C1a	1	1	581844

Diamond cutting discs Expert for Universal

expert  **Universal**



long
LIFE

- The all-rounder in all building materials. The successful combination of long life with 12 mm segment height and performance enables effortless cutting.
- Laser-welded diamond cutting segments.
- * With reduction ring



300	20/25.40*	2.8	12	2 608 602 570	C1a	1	1	580762
350	20/25.40*	3.2	12	2 608 602 571	C1a	1	1	580779
400	20/25.40*	3.2	12	2 608 602 572	C1a	1	1	580786
450	25.40	3.6	12	2 608 602 573	C1a	1	1	580793

 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Diamond cutting discs Expert for Universal Turbo

- expert



Universal
- ▶ The all-rounder in all building materials. The successful combination of long life with 12 mm segment height and performance enables effortless cutting.
 - ▶ Laser-welded diamond cutting segments.
 - ▶ * With reduction ring



Diameter mm		Bore diameter mm		Cutting width mm		Segment height mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties				Ordering information													
300	20/25.40*	2.2	12	2 608 602 579		C1a		1	1	580854							
350	20/25.40*	2.2	12	2 608 602 580		C1a		1	1	580861							

Diamond cutting discs Standard for Universal

- standard



Universal
- ▶ The low-cost diamond cutting disc that is a problem solver in all building materials
 - ▶ Sintered diamond cutting segments
 - ▶ * With reduction ring
 - ▶ ** Laser-welded diamond cutting segments for large diameters



300	20/25.40*	3.1	10	2 608 602 548	C1a	1	1	576529	
350	20/25.40*	3.1	10	2 608 602 549	C1a	1	1	576536	
400**	20/25.40*	3.2	10	2 608 602 550	C1a	1	1	576543	
450**	25.40	3.6	10	2 608 602 551	C1a	1	1	576550	

Diamond cutting discs Standard for Universal Turbo

- standard



Universal
- ▶ The low-cost solution in all building materials with clean cut edges
 - ▶ Sintered cutting rim
 - ▶ * With reduction ring



300	20/25.40*	3	10	2 608 602 586	C1a	1	1	580922	
350	20/25.40*	3	10	2 608 602 587	C1a	1	1	580939	

Diamond cutting discs Marble

for table saws



	Best for   
Product	Marble
	

	Page 39
--	---------

Materials	
Cement-bonded fibre board	☐
Limestone	☒
Marble	☒
Perspex	☒
Plaster, plasterboard	☒
Sandstone	☐

☒ very suitable ☐ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs Best for Marble

best  Marble
  



- ▶ For the highest demands on speed and cut quality
- ▶ Perfectly clean cut edges without material breaks in marble, limestone and perspex thanks to electroplated cutting rim
- ▶ * With reduction ring

Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				

Diamond cutting discs in a twin pack for wall chasers

300	25.40*	2.6	5	2 608 602 701	C1c	1	1	586894	
350	25.40*	2.6	5	2 608 602 702	C1a	1	1	586900	

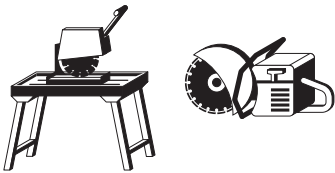


 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Diamond cutting discs Abrasive and Asphalt

for table and petrol saws



	Best for   	Expert for   	Standard for   
Product	Abrasive	Abrasive	Abrasive
			
	Page 41	Page 41	Page 42

Materials			
Asphalt, bitumen	○	○	○
Brick	●	●	○
Clay brick, hollow brick	●	●	●
Clinker	○	○	○
Concrete, fresh (abrasive)	●	●	●
Limestone, lime sandstone	●	●	●
Mortar, plaster	●	●	○
Plaster, plasterboard	●	●	
Porous concrete	●	●	
Pumice stone	●	●	○
Sandstone	●	●	●
Screed concrete	●	●	○



	Standard for   
Product	Asphalt
	
	Page 42

Materials	
Asphalt, bitumen	●
Asphalt over concrete	○
Concrete, fresh (abrasive)	●

● very suitable ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves

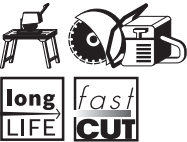


Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs **Best for Abrasive**

best **Abrasive**



- For all softer and abrasive materials such as fresh concrete, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 15 mm segment height.
- Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- Laser-welded diamond segments
- * With reduction ring



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
300	20/25.40*	2.8	15	2 608 602 685	C1a	1	1	581912
350	20/25.40*	3.2	15	2 608 602 686	C1a	1	1	581929
400	20/25.40*	3.2	12	2 608 602 687	C1a	1	1	581936
450	25.40	3.6	12	2 608 602 688	C1a	1	1	581943

Diamond cutting discs **Expert for Abrasive**

expert **Abrasive**



- For all softer and abrasive materials such as fresh concrete, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 12 mm segment height.
- Laser-welded diamond cutting segments.
- * With reduction ring



300	20/25.40*	2.8	12	2 608 602 611	C1a	1	1	581172
350	20/25.40*	3.2	12	2 608 602 612	C1a	1	1	581189
400	20/25.40*	3.2	12	2 608 602 613	C1a	1	1	581196
450	25.40	3.6	12	2 608 602 614	C1a	1	1	581202

Pack quantity
(Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Diamond cutting discs Standard for Abrasive

- standard



Abrasive
- ▶ The low-cost solution for soft and abrasive materials
 - ▶ Sintered diamond cutting segments
 - ▶ * With reduction ring
 - ▶ ** Laser-welded diamond cutting segments for large diameters



Diameter mm		Bore diameter mm		Cutting width mm		Segment height mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties				Ordering information													
300	20/25.40*	2.8	10	2 608 602 620	C1a	1	1	581264									
350	20/25.40*	2.8	10	2 608 602 621	C1a	1	1	581271									
400**	20/25.40*	3.2	12	2 608 602 622	C1a	1	1	581288									
450**	25.40	3.6	12	2 608 602 623	C1a	1	1	581295									

Diamond cutting discs Standard for Asphalt

- standard



Asphalt
- ▶ Ideal for asphalt and occasional work in concrete
 - ▶ Laser-welded diamond cutting segments.
 - ▶ * With reduction ring



300	20/25.40*	2.8	10	2 608 602 624	C1a	1	1	581301	
350	20/25.40*	3.2	10	2 608 602 625	C1a	1	1	581318	
400	20/25.40*	3.6	10	2 608 602 626	C1a	1	1	581325	

 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Diamond cutting discs Concrete

for joint cutters



	Best for   	Expert for   	Standard for   
Product	Concrete	Concrete	Concrete
			

Page 44	Page 44	Page 44
---------	---------	---------

Materials

Asphalt, bitumen			
Combination stones			
Concrete, fresh (abrasive)			
Concrete, old			
Concrete, reinforced*			
Exposed concrete			
Pavement slabs (artificial stones)			
Porous concrete			
Sandstone			
Screed concrete			

 very suitable  suitable
* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:

-  Wear protective glasses
-  Wear dust mask
-  Wear ear protectors
-  Wear protective gloves
-  Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

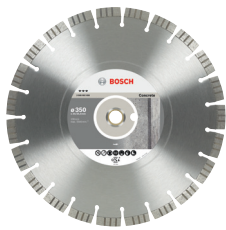
Diamond cutting discs Best for Concrete

best  **Concrete**



long
LIFE **fast**
CUT

- Ideal for all types of hardened concrete and reinforced concrete.
- Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- Up to 15 mm segment height for a long lifetime, even in demanding materials
- Laser-welded diamond cutting segments.
- * With reduction ring



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information					
300	20/25.40*	2.8	15	2 608 602 657	C1a	1	1	581639	
350	20/25.40*	3.2	15	2 608 602 658	C1a	1	1	581646	
400	20/25.40*	3.2	12	2 608 602 659	C1a	1	1	581653	
450	25.40	3.6	12	2 608 602 660	C1a	1	1	581660	
500	25.40	3.6	10	2 608 602 710	C1a	1	1	587044	

Diamond cutting discs Expert for Concrete

expert  **Concrete**

long
LIFE

- For all types of concrete including reinforced concrete
- Long lifetime thanks to 12 mm segment height
- Laser-welded diamond cutting segments.
- * With reduction ring



300	20/25.40*	2.8	12	2 608 602 560	C1a	1	1	580663	
350	20/25.40*	3.2	12	2 608 602 561	C1a	1	1	580670	
400	20/25.40*	3.2	12	2 608 602 562	C1a	1	1	580687	
450	25.40	3.6	12	2 608 602 563	C1a	1	1	580694	
500	25.40	3.6	10	2 608 602 711	C1a	1	1	587051	

Diamond cutting discs Standard for Concrete

standard  **Concrete**



- The low-cost diamond cutting disc that is a problem solver in concrete
- Laser-welded diamond cutting segments.
- * With reduction ring



300	20/25.40*	2.8	10	2 608 602 543	C1a	1	1	576475	
350	20/25.40*	2.8	10	2 608 602 544	C1a	1	1	576482	
400	20/25.40*	3.2	10	2 608 602 545	C1a	1	1	576499	
450	25.40	3.6	10	2 608 602 546	C1a	1	1	576505	
500	25.40	3.6	10	2 608 602 712	C1a	1	1	587068	

Diamond cutting discs Asphalt

for joint cutters



	Best for   	Standard for   
Product	Asphalt	Asphalt
		
	Page 46	Page 46
Materials		
Asphalt, bitumen	●	●
Asphalt over concrete	●	○
Concrete, fresh (abrasive)	●	●

● very suitable ○ suitable

Recommended work safety:

-  Wear protective glasses
-  Wear dust mask
-  Wear ear protectors
-  Wear protective gloves
-  Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond cutting discs Best for Asphalt

best  Asphalt
  



long
LIFE

fast
CUT

- ▶ Ideal for cutting asphalt and asphalt over concrete. It is also possible to cut fresh concrete and occasionally concrete.
- ▶ Protective segments prevent premature wear of the base blade and guarantee maximum lifetime
- ▶ Diamonds arranged in a row ensure excellent performance
- ▶ Laser-welded diamond segments
- ▶ * With reduction ring



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
300	30/25.40*	3.2	8	2 608 602 515	C1a	1	1	545792
350	30/25.40*	3.2	8	2 608 602 516	C1a	1	1	545808
400	30/25.40*	3.2	8	2 608 602 517	C1a	1	1	545815
450	30/25.40*	3.2	8	2 608 602 518	C1a	1	1	545822
500	30/25.40*	3.6	8	2 608 602 519	C1a	1	1	545839

Diamond cutting discs Standard for Asphalt

standard  Asphalt
  



- ▶ Ideal for asphalt and occasional work in concrete
- ▶ Laser-welded diamond cutting segments.
- ▶ * With reduction ring

300	20/25.40*	2.8	10	2 608 602 624	C1a	1	1	581301	
350	20/25.40*	3.2	10	2 608 602 625	C1a	1	1	581318	
400	20/25.40*	3.6	10	2 608 602 626	C1a	1	1	581325	
450	25.40	3.2	10	2 608 602 627	C1a	1	1	581332	
500	25.40	3.6	10	2 608 602 628	C1a	1	1	581349	

 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Diamond grinding heads for concrete grinders



Bosch diamond grinding heads are the ideal choice for finishing work in concrete. The continuous turbo grinding ring produces especially fine grinding results.

Choice, top-class diamonds guarantee high grinding performance and a very good lifetime.

This Bosch technology includes 100% dynamic counter-balancing of every grinding head during the manufacturing process. This results in vibration-free working and protects your power tool.



Concrete

Ideal for quickly grinding down thick concrete layers. Roughing concrete is no longer a problem. The ideal solution for the professional user.



Abrasive

The ideal grinding head for plaster and screed concrete. The hard metal bond resists loads caused by tough abrasive materials.



Protective Coating

Thin layers of thermo-plastic protective coating are no problem for this type. The medium-hard metal bond and wide segment spacing have been designed for low working temperatures. This prevents the protective coating from smearing during grinding.



Universal

The continuous turbo grinding ring enables fine grinding results for finishing work in natural stone such as granite and in building materials such as concrete.

The right diamond grinding head

for every type of material

	Best for    Expert for    Standard for   	Best for    Expert for   	Best for   	Best for   
Product	Concrete Concrete Extraclean Concrete Turbo	Abrasive	Protective Coating	Universal Turbo
				

Page 50	Page 53	Page 54	Page 54
---------	---------	---------	---------

Materials

Aerated concrete	●	●	○	○
Asphalt, bitumen		●		
Basalt	●	○	○	●
Bricks	●			●
Cast asphalt	○	●		
Clinker stone, soft				●
Concrete, fresh (abrasive)		●		
Concrete, old	●	○	○	●
Concrete pipes/stones	●	○	○	●
Eternit	○			●
Gneiss, granite				●
Hard casting forms				●
Limestone, hard	●		○	○
Limestone, soft	○	●		○
Mortar, plaster	●	●		○
Natural limestone	○	○	○	●
Natural slate				●
Pavement slabs (artificial stones)	●			●
Plaster, plasterboard	○	●		
Poroton				●
Porphyry				●
Pumice stone	○	●	○	
Quartzite	○	○		●
Sandstone	○	○	○	○
Screed concrete	○	●		○
Slag stone	○		○	○
Thermo-plastic protective coatings			●	
Travertine				●

● especially suitable ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond grinding heads

especially suitable for concrete grinders

Concrete

Diamond grinding head Best for Concrete

best for Concrete



- **Suitable for** quick grinding down of thick concrete layers
- With cobalt bond equipped with tungsten carbide for the toughest use
- Segments brazed
- Two rows of segments for even grinding and long life
- Maximum unbalance of 50 g/mm for vibration-free working

Product properties				Ordering information					
Unbalance, max. g/mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode	3165140...
50	125	22.23	4.5	2 608 600 259	C1a	1	1	143028	

Diamond grinding head Best for Concrete

best for Concrete



- **Suitable for** quick grinding down of thick concrete layers
- **Suitable for** Hilti concrete grinder DG 150
- Segments brazed
- One segment row
- Maximum unbalance of 50 g/mm for vibration-free working

50	150	19/22.23	5	2 608 603 326	C1a	1	1	695459	
----	-----	----------	---	---------------	-----	---	---	--------	--

Diamond grinding head **Best for Concrete**

best  **Concrete**
  



- **Suitable for** quick grinding down of thick concrete layers
- **Suitable for** Eibenstock concrete grinder EBS 180 H
- Segments brazed
- Two rows of segments for even grinding and long life
- Maximum unbalance of 50 g/mm for vibration-free working



Product properties				Ordering information				
Unbalance, max. g/mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
50	180	22.23	5.5	2 608 603 328	C1a	1	1	695473

Diamond grinding head **Expert for Concrete**

expert  **Concrete**
  



- **Suitable for** grinding down thick concrete layers
- Segments brazed
- Two rows of segments for even grinding
- Maximum unbalance of 50 g/mm for vibration-free working

50	125	22.23	4.5	2 608 602 552	C1a	1	1	578837
----	-----	-------	-----	---------------	-----	---	---	--------

Diamond grinding head **Expert for Concrete Extraclean**

expert  **Concrete extraclean**
  



- **Suitable for** grinding down thick concrete layers
- Segments brazed
- L-shaped segment arrangement for very clean, consistent surfaces
- Maximum unbalance of 50 g/mm for vibration-free working

50	125	22.23	4.5	2 608 602 554	C1a	1	1	578851
----	-----	-------	-----	---------------	-----	---	---	--------

Diamond grinding head Standard for Concrete

- standard  **Concrete**
- **Suitable for** grinding down thick concrete layers
 - Segments sintered
 - One segment row
 - Maximum unbalance of 50 g/mm for vibration-free working



Product properties					Ordering information				
Unbalance, max. g/mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode	3165140...
50	105	22.23	3	2 608 603 312	C1a	1	1	695183	

Diamond grinding head Standard for Concrete Turbo

- standard  **Concrete**
- **Suitable for** grinding down thick concrete layers
 - Segments sintered
 - The continuous turbo grinding ring produces fine grinding results for finishing work on building materials such as concrete
 - Maximum unbalance of 50 g/mm for vibration-free working



50	105	22.23	3	2 608 603 313	C1a	1	1	695190	
----	-----	-------	---	---------------	-----	---	---	--------	--

Diamond grinding head Standard for Concrete

- standard  **Concrete**
- **Suitable for** quick grinding down of thick concrete layers
 - **Suitable for** Eibenstock concrete grinder EBS 180 H
 - Segments brazed
 - One segment row
 - Maximum unbalance of 50 g/mm for vibration-free working



50	180	22.23	5.5	2 608 603 327	C1a	1	1	695466	
----	-----	-------	-----	---------------	-----	---	---	--------	--

Abrasive materials

Diamond grinding head Best for Abrasive

best of **Abrasive**
◆◆◆



- **Suitable for** large-area removal of abrasive materials such as lime plaster, hard finish plaster (floor subsurface), sandstone or very abrasive concrete – Not suitable for grinding hard materials
- Hard metal bond resists loads caused by tough abrasive materials
- Blunt-welded segments
- Two rows of segments for even grinding and long life
- Maximum unbalance of 50 g/mm for vibration-free working



Product properties				Ordering information					
Unbalance, max. g/mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
50	125	22.23	4.5	2 608 600 260	C1a	1	1	143035	

Diamond grinding head Expert for Abrasive

expert **Abrasive**
◆◆◆



- **Suitable for** large-area removal of abrasive materials such as lime plaster, hard finish plaster (floor subsurface), sandstone or very abrasive concrete – Not suitable for grinding hard materials
- Segments brazed
- Two rows of segments for even grinding
- Maximum unbalance of 50 g/mm for vibration-free working



50	125	22.23	4.5	2 608 602 553	C1a	1	1	578844
----	-----	-------	-----	---------------	-----	---	---	--------

Protective coatings

Diamond grinding head Best for Protective Coating

- best

ProtectiveCoating


- 
- **Suitable for** grinding thin layers of thermo-plastic protective coatings on concrete, screed and glass fibre – Not suitable for large material removal of concrete
 - The medium-hard metal bond and wide segment spacing have been designed for low working temperatures, thus preventing the protective coating from smearing during grinding
 - Blunt-welded segments
 - Two rows of segments for even grinding and long life
 - Maximum unbalance of 50 g/mm for vibration-free working



Unbalance, max. g/mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				
50	125	22.23	4.5	2 608 600 258	C1a	1	1	143011

Universal

Diamond grinding head Best for Universal Turbo

- best

Universal


- 
- **Suitable for** fine surfaces on granite (hard and soft), building materials, artificial stone, concrete and for working on edges without breakage
 - The continuous turbo grinding ring produces fine grinding results for finishing work on natural stone such as granite and building materials such as concrete
 - Maximum unbalance of 50 g/mm for vibration-free working



50	125	22.23	5	2 608 600 261	C1a	1	1	143042
----	-----	-------	---	---------------	-----	---	---	--------

SDS-clic quick-locking nut M14

		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information				



SDS-clic quick-locking nut M14
Appropriate for all angle grinders with M14 thread. (Available thread length – protruding over thickest tool – larger than 6 mm)
manufactured in or after 08/90
Note: The disc must be centred at the supporting flange, not at the nut

	1 603 340 031	C1a	1	1	033206	
--	---------------	-----	---	---	--------	--

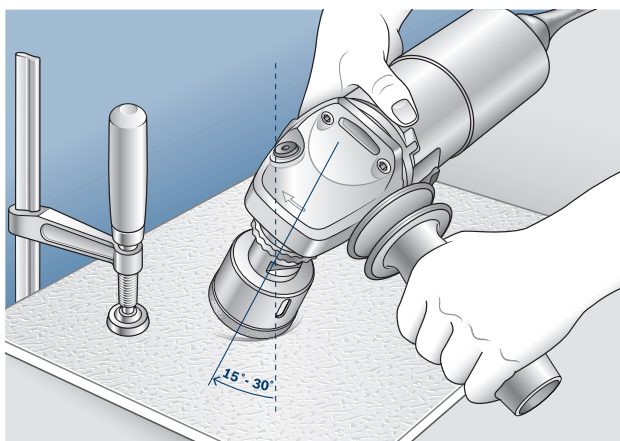


Dry Speed diamond cutters: for the highest drilling speed in all hard tiles

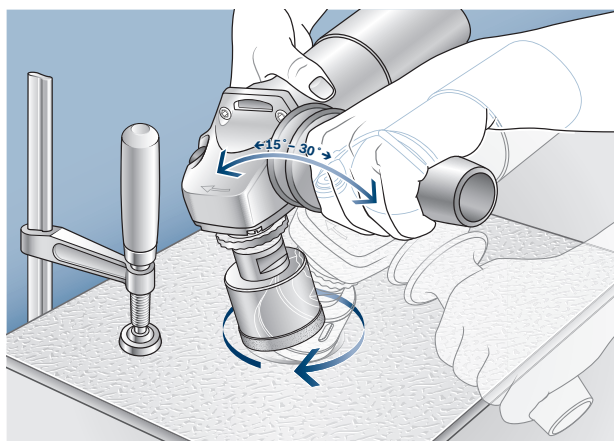


The diamond dry cutters with M14 shank for angle grinders with a maximum speed of 11.000 rpm achieve a considerably higher cutting speed and have a longer lifetime than comparable wet drilling products. Outstanding effect:

- More holes can be drilled in a shorter time and with less effort



Apply the cutter at an incline to start drilling (angle of 15° to 30°) and gradually straighten it up.

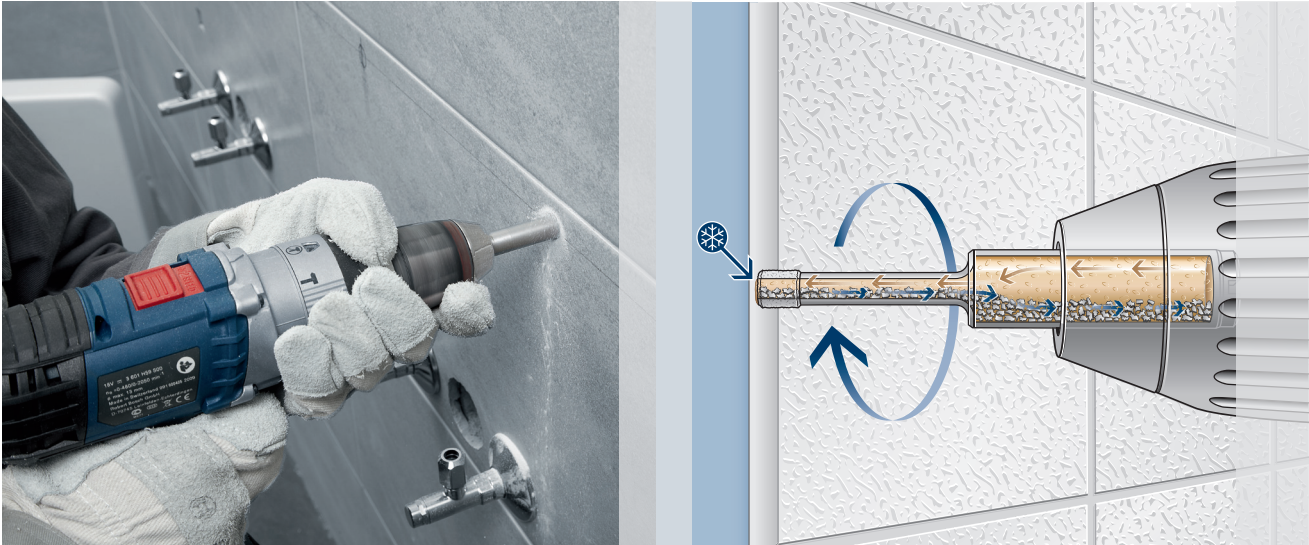
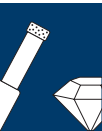


Drill through the tile or natural stone slab with slight circular motion.



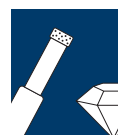
Easy Dry diamond drill bits:

long lifetime, easy handling



The strength of the new Easy Dry diamond drill bits lies in their easy handling and their very long lifetime despite dry use. This minimises time-consuming preparatory work, which is common with wet drilling.

- ▶ No more installing of water cooling systems
- ▶ No longer necessary to remove the piece of drilled material
- ▶ No time-consuming cleaning of the work area after drilling
- ▶ Self-sealing drill bit; coolant does not leak

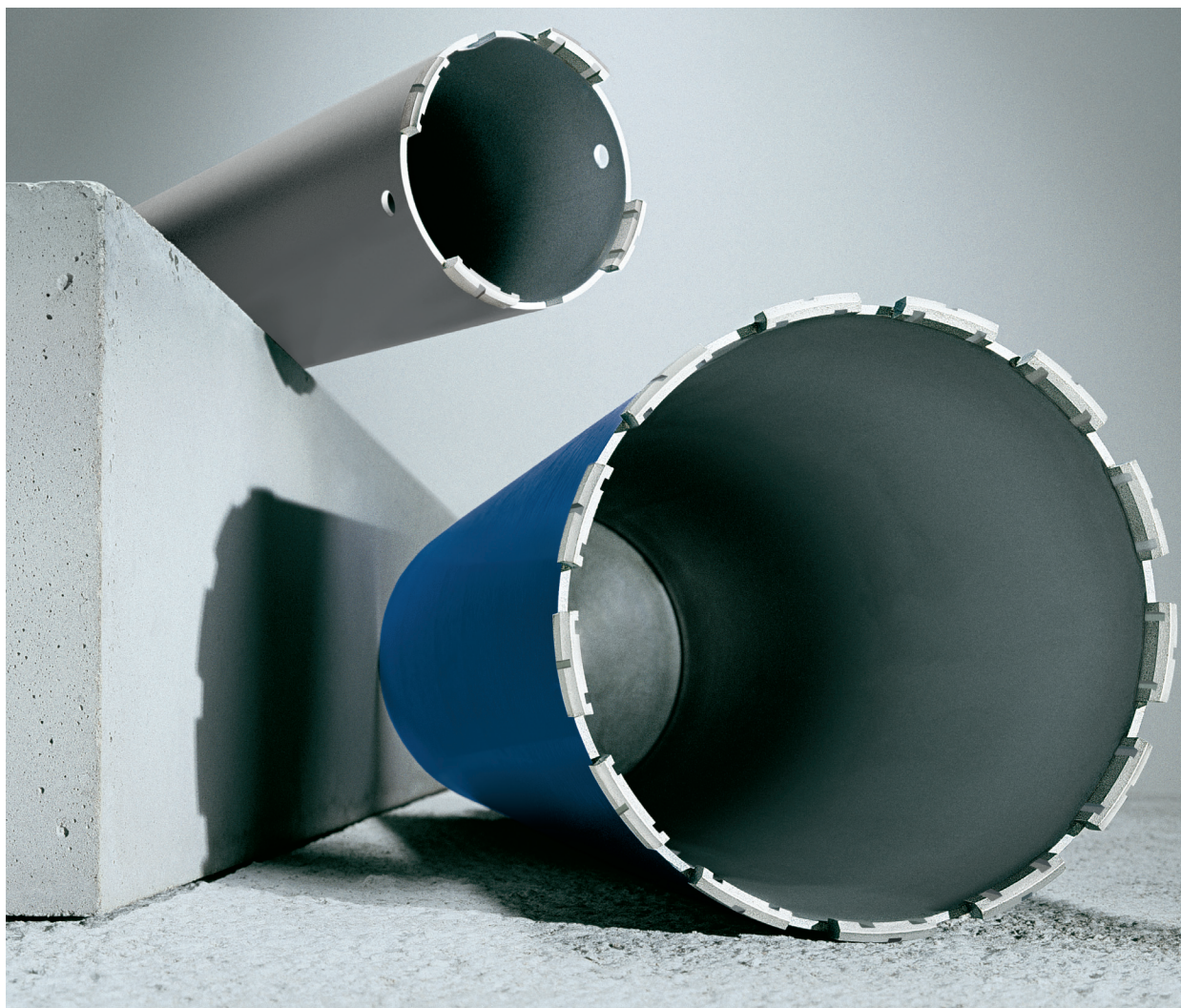


The drill bit's diamonds are cooled by a vegetable oil based coolant inside the drill bit shank. This coolant flows through the drill bit tip during drilling and cools the diamonds.

The coolant is released by the rotary motion of the drill bit and by the volume reduction in the bit body. The diamonds are effectively cooled during drilling. This prevents the diamonds from burning up prematurely and increases their lifetime.

For universal use:

Diamond core cutters and core edge sinkers



Wet drilling with a system: Bosch Diamond Drill GDB 2500 WE, diamond core cutters, Drill Stand S 500 A, dust extraction device and all-purpose vacuum cleaner.



Dry drilling with the Bosch Diamond Drill GDB 1600 DE – non-impact, precise, stationary or hand-guided and with user-friendly dust extraction.

Everything from a single source – you can achieve this thanks to the clearly structured range of diamond core cutters and the matching system accessories from Bosch.

The durable Bosch diamond core cutters are designed to handle the highest drilling speeds and ideal for use in all conventional materials.

The new roof-shaped segments allow for rapid centring and an excellent drilling start with the core cutter. The special segment guarantees a high rate of advance due to reduced friction, as early as from the first bore hole.

	 Wet core cutters G 1/2" 1 1/4" UNC	 Dry core cutters 1 1/4" UNC and G 1/2"	 Diamond drill bits Diamond for Hard Ceramics	 Diamond holesaw Diamond for Hard Ceramics	 Diamond drill bits Easy Dry	 Diamond cutters Dry Speed	 Dry core edge sinkers M16	 Dry core edge sinkers with Power-Change adapter
								
	Page 65	Page 68	Page 81	Page 81	Page 85	Page 87	Page 72	Page 72
Asphalt	○							
Cement stones/pipes	●	○					○	
Clay stones/pipes	●	○					○	
Concrete, fresh	●							
Concrete, hard aggregates	●							
Concrete, heavily reinforced	●							
Concrete, medium aggregates	●							
Concrete, reinforced	●							
Concrete, soft aggregates	●	●						
Concrete stones	●	○						
Exposed concrete	●	○					○	
Gneiss, granite	●	○	○	○	○	●		
Gypsum		○					●	●
Limestone, hard	●	●					●	
Limestone, soft	●	●					○	●
Marble	●	○	●	●	●	●		
Porous concrete	●	●					●	●
Porphyry	○							
Sandstone, hard	●	●					●	
Sandstone, medium	●	●					●	●
Sandstone, soft	●	●					○	●
Slag stone	●						●	○
Slate	●		○	○	○	○		
Tiles (ceramic)			●	●	●	●		
Tiles (fine stoneware)			●	●	●	●		
Tiles (stoneware)			●	●	●	●		

● especially suitable ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

Diamond drilling with Bosch:

the complete system from a single source

Wet drilling (stationary)

Diamond drill



GDB 1600 WE Professional, 1600 W G 1/2" and 1 1/4" UNC toolholder (0 601 189 ...)



GDB 2500 WE Professional, 2500 W G 1/2" and 1 1/4" UNC toolholder (0 601 18P ...)

Diamond wet core cutter



G 1/2" 12-35 x 300 mm
37-47 x 400 mm



1 1/4" UNC 52-300 x 450 mm

Guiding, water cooling and extraction



S 500 A drill stand
(0 601 190 025)



Water collection ring for
S 500 A up to 212 mm
diameter
(2 609 390 389)



Water pressure container
or water connection
(2 609 390 308)



GAS 50 Professional
(0 601 989 ...)

Drill stand fitting



With fixings for concrete
Complete set
(2 607 000 744)



With fixings for masonry
Complete set
(2 607 000 745)



With quick fit column
For fast fitting of the Drill Stand
S 500 A by clamping between floor
and ceiling
(2 608 597 111)

Dry drilling (stationary/hand-guided)

Diamond drill



GDB 1600 DE Professional, 1600 W
G 1/2" and 1 1/4" UNC toolholder
(0 601 188 ...)

Diamond dry core cutter



1 1/4" UNC 32-52 x 330 mm
62-157 x 400 mm

Guiding



Stationary
S 500 A drill stand
(0 601 190 025)



Hand-guided
Drilling cross with
pilot drilling aid

Dust extraction



GAS 50 Professional
(0 601 989 ...)

Drill stand fitting



With fixings for concrete
Complete set
(2 607 000 744)

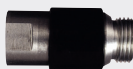
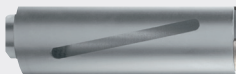


With fixings for masonry
Complete set
(2 607 000 745)



With quick fit column, for fast fitting
of the Drill Stand S 500 A by clamping
between floor and ceiling
(2 608 597 111)

Dry drilling (hand-guided)

High-torque power tool and corresponding adapter for G 1/2" core cutters			
SDS-plus rotary hammer with impact function which can be switched off  e.g. Bosch GBH 2-26 DRE Professional, 800W  SDS-plus → G 1/2" (2 608 598 123)	Direct fitting on drill shaft (without drill chuck)  5/8" – 16UNF → G 1/2" (2 608 598 125)  1/2" – 20 UNF → G 1/2" (2 608 598 126)	Drill with SDS-DI or Hilti BI holder  e.g. Bosch GDB 1600 DE before 2004  SDS-DI → G 1/2" (2 608 598 127)	Hilti DD100  Hilti DD100 G 1/2" (2 608 598 124)
Hand-guided dry core cutter with G 1/2" fitting			
 Best for Universal: 22 - 32 x 350mm, 38 - 202 x 150mm Professional for Universal: 28 x 350mm, 38 - 127 x 150mm		 Pilot drill bit with taper shank. Length of 200 mm for use without dust extraction (2 608 597 921)	
Extension for dry core cutters with G 1/2" fitting (optional)			
 150 mm from core cutter diameter of 32 mm (2 608 598 128)		 300 mm from core cutter diameter of 32 mm (2 608 598 129)	

Wet core cutters

Ideal for drilling in concrete and reinforced concrete



Special segment shape
Speed Stripes roof segment for particularly high drilling speed, faster centring, faster drilling starts, long lifetime, better drilling dust removal, less vibration, less friction



G 1/2" fitting
12 to 47 mm diameter



1 1/4" UNC fitting
52 to 300 mm diameter

10 mm segment height
at 12 to 47 mm diameter

11.5 mm segment height
at 52 to 300 mm diameter

Diamond wet core cutters G 1/2" and 1 1/4" UNC Best for Concrete

- best  **Concrete**
- 

► Universal segment for concrete. Very high cutting performance and long life.

► **Note:** Can only be used in machines designed for wet drilling. Use Bosch Extractor GAS 25 or GAS 50 Professional for extraction.
-
- | Product properties | | | | Ordering information | | | | |
|--------------------|-------------------|--------------------|-------------------|----------------------|----------------|---------------|------------------------|--------------------|
| Diameter mm | Working length mm | Number of segments | Segment height mm | Part number | Packaging type | Pack quantity | Minimum order quantity | Barcode 3165140... |
| 12 | 300 | Ring | 10 | 2 608 580 542 | C0a | 1 | 1 | 595438 |
| 14 | 300 | Ring | 10 | 2 608 580 543 | C0a | 1 | 1 | 595445 |
| 16 | 300 | Ring | 10 | 2 608 580 544 | C0a | 1 | 1 | 595452 |
| 18 | 300 | Ring | 10 | 2 608 580 545 | C0a | 1 | 1 | 595469 |
| 20 | 300 | Ring | 10 | 2 608 580 546 | C0a | 1 | 1 | 595476 |
| 22 | 300 | Ring | 10 | 2 608 580 547 | C0a | 1 | 1 | 595483 |
| 24 | 300 | Ring | 10 | 2 608 580 548 | C0a | 1 | 1 | 595490 |
| 25 | 300 | Ring | 10 | 2 608 580 549 | C0a | 1 | 1 | 595506 |
| 28 | 300 | Ring | 10 | 2 608 580 550 | C0a | 1 | 1 | 595513 |
| 30 | 300 | Ring | 10 | 2 608 580 551 | C0a | 1 | 1 | 595520 |
| 32 | 300 | Ring | 10 | 2 608 580 552 | C0a | 1 | 1 | 595537 |
- 

Pack quantity
(Pieces per pack)



Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Diamond wet core cutters G 1/2" and 1 1/4" UNC Best for Concrete

best  Concrete


Product properties				Ordering information					
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
35	300	Ring	10	2 608 580 553	C0a	1	1	595544	
37	400	Ring	10	2 608 580 554	C0a	1	1	595551	
40	400	Ring	10	2 608 580 555	C0a	1	1	595568	
42	400	Ring	10	2 608 580 556	C0a	1	1	595575	
47	400	Ring	10	2 608 580 557	C0a	1	1	595582	
52	450	5	11.5	2 608 580 558	C0a	1	1	595599	
57	450	5	11.5	2 608 580 559	C0a	1	1	595605	
62	450	6	11.5	2 608 580 560	C0a	1	1	595612	
72	450	7	11.5	2 608 580 561	C0a	1	1	595629	
77	450	7	11.5	2 608 580 562	C0a	1	1	595636	
82	450	7	11.5	2 608 580 563	C0a	1	1	595643	
92	450	8	11.5	2 608 580 564	C0a	1	1	595650	
102	450	9	11.5	2 608 580 565	C0a	1	1	595667	
107	450	9	11.5	2 608 580 566	C0a	1	1	595674	
112	450	9	11.5	2 608 580 567	C0a	1	1	595681	
122	450	10	11.5	2 608 580 568	C0a	1	1	595698	
127	450	11	11.5	2 608 580 569	C0a	1	1	595704	
132	450	11	11.5	2 608 580 570	C0a	1	1	595711	
138	450	11	11.5	2 608 580 571	C0a	1	1	595728	
152	450	12	11.5	2 608 580 572	C0a	1	1	595735	
162	450	12	11.5	2 608 580 573	C0a	1	1	595742	
172	450	12	11.5	2 608 580 574	C0a	1	1	595759	
182	450	13	11.5	2 608 580 575	C0a	1	1	595766	
186	450	13	11.5	2 608 580 576	C0a	1	1	595773	
202	450	14	11.5	2 608 580 577	C0a	1	1	595780	
212	450	14	11.5	2 608 580 578	C0a	1	1	595797	
226	450	15	11.5	2 608 580 579	C0a	1	1	595803	
250	450	16	11.5	2 608 580 580	C0a	1	1	595810	
276	450	17	11.5	2 608 580 581	C0a	1	1	595827	
300	450	18	11.5	2 608 580 582	C0a	1	1	595834	

Segments for diamond core cutters 1 1/4" UNC Best for Concrete

best  Concrete


- ▶ Segments for retipping segmented Best for Concrete core cutters
- ▶ **Suitable for** concrete and reinforced concrete with normal to hard aggregates, masonry

Product properties		Ordering information				
For core cutter diameter mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity
52	5	11.5	2 600 116 053	P0b	5	1
57	5	11.5	2 600 116 054	P0b	5	1
62	6	11.5	2 600 116 055	P0b	6	1
72	7	11.5	2 600 116 056	P0b	7	1
77						
82						

 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Segments for diamond core cutters 1 1/4“ UNC Best for Concrete

best  **Concrete**




For core cutter diameter mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
92	8	11.5	2 600 116 057	P0b	8	1	597555
102 107 112	9	11.5	2 600 116 058	P0b	9	1	597562
122	10	11.5	2 600 116 059	P0b	10	1	597579
127	11	11.5	2 600 116 060	P0b	11	1	597586
132	11	11.5	2 600 116 061	P0b	11	1	597593
138	11	11.5	2 600 116 062	P0b	11	1	597609
152 162	12	11.5	2 600 116 063	P0b	12	1	597616
172	12	11.5	2 600 116 064	P0b	12	1	597623
182 186	13	11.5	2 600 116 065	P0b	13	1	597630
202 212	14	11.5	2 600 116 066	P0b	14	1	597647
226	15	11.5	2 600 116 067	P0b	15	1	597654
250	16	11.5	2 600 116 068	P0b	16	1	597661
276	17	11.5	2 600 116 069	P0b	17	1	597678
300	18	11.5	2 600 116 070	P0b	18	1	597685

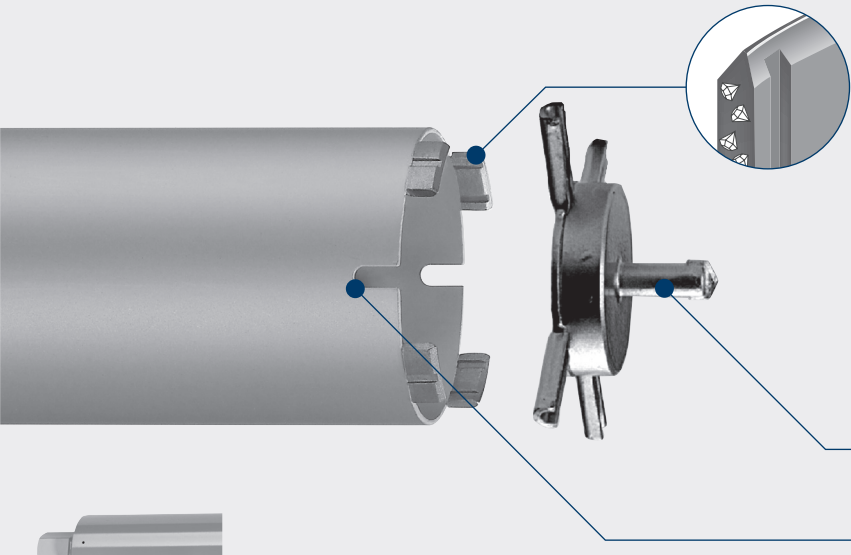


 Pack quantity
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Dry core cutters

Ideal for drilling limestone, masonry and brick



Special segment shape
Speed Stripes roof segment for particularly high drilling speed, faster centring, less vibration, faster drilling starts, long lifetime, better drilling dust removal, less friction

Drilling cross (page 75)
for easy drilling starts

Holder for drilling cross

1 1/4" UNC fitting
32 to 157 mm diameter

10 mm segment height at 32 to 42 mm diameter
11.5 mm segment height at 52 to 157 mm diameter

Diamond dry core cutters 1 1/4" UNC Best for Universal

- best  **Universal**   
- Universal segment for limestone, brick and sandstone
 - **Note:** Use Bosch Extractor GAS 25 or GAS 50 Professional for extraction.
 - **Appropriate for** all brands of diamond drills with 1 1/4" UNC connection



Product properties				Ordering information					
Diameter mm	Working length mm	Number of segments		Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Diamond dry core cutter 1 1/4“ UNC									
32	330	Ring	10	2 608 580 583	C0a	1	1	595841	
42	330	Ring	10	2 608 580 584	C0a	1	1	595858	
52	330	3	11.5	2 608 580 585	C0a	1	1	595865	
62	400	4	11.5	2 608 580 586	C0a	1	1	595872	
68	400	4	11.5	2 608 580 587	C0a	1	1	595889	
87	400	4	11.5	2 608 580 588	C0a	1	1	595896	
102	400	4	11.5	2 608 580 589	C0a	1	1	595902	

Diamond dry core cutters 1 1/4“ UNC Best for Universal

best  **Universal**


Product properties				Ordering information					
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
Diamond dry core cutter 1 1/4“ UNC									
112	400	6	11.5	2 608 580 590	C0a	1	1	595919	
122	400	6	11.5	2 608 580 591	C0a	1	1	595926	
132	400	6	11.5	2 608 580 592	C0a	1	1	595933	
142	400	8	11.5	2 608 580 593	C0a	1	1	595940	
152	400	8	11.5	2 608 580 594	C0a	1	1	595957	
157	400	8	11.5	2 608 580 595	C0a	1	1	595964	

Segments for diamond core cutters 1 1/4“ UNC Best for Universal

best  **Universal** ▶ Segments for retipping segmented Best for Universal core cutters


For core cutter diameter mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
Suitable for limestone, brick, masonry							
52	3	11.5	2 600 116 071	P0b	3	1	597692
62	4	11.5	2 600 116 072	P0b	4	1	597708
68	4	11.5	2 600 116 073	P0b	4	1	597715
87	4	11.5	2 600 116 074	P0b	4	1	597722
102	4	11.5	2 600 116 075	P0b	4	1	597739
112	6	11.5	2 600 116 076	P0b	6	1	597746
122	6	11.5	2 600 116 077	P0b	6	1	597753
132	6	11.5	2 600 116 078	P0b	6	1	597760
142 152 157	8	11.5	2 600 116 082	P0b	8	1	621519



Diamond dry core cutter G 1/2“ Best for Universal

- best  **Universal**
- Universal segment for limestone, brick and sandstone.

► Very high cutting performance and long life in masonry.

Product properties				Ordering information				
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Diamond dry core cutter G 1/2"								
22	350	3	7	2 608 587 313	C0a	1	1	623766
28	350	3	7	2 608 587 314	C0a	1	1	623773
32	350	3	7	2 608 587 315	C0a	1	1	623780
38	150	3	7	2 608 587 316	C0a	1	1	623797
42	150	3	7	2 608 587 317	C0a	1	1	623803
48	150	3	7	2 608 587 318	C0a	1	1	623810
52	150	4	7	2 608 587 319	C0a	1	1	623827
60	150	4	7	2 608 587 320	C0a	1	1	623834
65	150	4	7	2 608 587 321	C0a	1	1	623841
68	150	4	7	2 608 587 322	C0a	1	1	623858
72	150	4	7	2 608 587 323	C0a	1	1	623865
78	150	5	7	2 608 587 324	C0a	1	1	623872
82	150	5	7	2 608 587 325	C0a	1	1	623889
92	150	5	7	2 608 587 326	C0a	1	1	623896
102	150	5	7	2 608 587 327	C0a	1	1	623902
107	150	6	7	2 608 587 328	C0a	1	1	623919
117	150	6	7	2 608 587 329	C0a	1	1	623926
127	150	6	7	2 608 587 330	C0a	1	1	623933
132	150	6	7	2 608 587 331	C0a	1	1	623940
142	150	7	7	2 608 587 332	C0a	1	1	623957
152	150	7	7	2 608 587 333	C0a	1	1	623964
162	150	7	7	2 608 587 334	C0a	1	1	623971
202	150	9	7	2 608 587 335	C0a	1	1	623988

Diamond dry core cutter G 1/2“ Standard for Universal

- standard  **Universal**
- Universal segment for limestone, brick and sandstone.

► High cutting performance and long life in masonry.

Diamond dry core cutter G 1/2“													
28	350	3	7	2 608 587 336	C0a	1	1	623995					
38	150	3	7	2 608 587 337	C0a	1	1	624008					
48	150	3	7	2 608 587 338	C0a	1	1	624015					
52	150	4	7	2 608 587 339	C0a	1	1	624022					
65	150	4	7	2 608 587 340	C0a	1	1	624039					
107	150	6	7	2 608 587 341	C0a	1	1	624046					
117	150	6	7	2 608 587 342	C0a	1	1	624053					
127	150	6	7	2 608 587 343	C0a	1	1	624060					

5-piece diamond dry core cutter set G 1/2" Standard for Universal

- standard

 **Universal**
- ▶ Universal segment for limestone, brick and sandstone.
 - ▶ High cutting performance and long life in masonry.

Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				

5-piece diamond dry core cutter set G 1/2" including:
1 x ejector drift
1 x hex adapter - G 1/2"
1 x SDS-plus adapter - G 1/2"
1 x hex extension - G 1/2" (240 mm)
1 x SDS-plus extension - G 1/2" (240 mm)
1 x 200 mm pilot drill bit



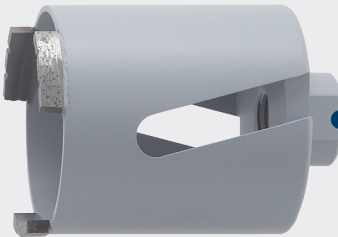
38	150	4	7	2 608 587 007	U0	5	1	625081
52								
65								
117								
127								

Core edge sinkers

Ideal for drilling in limestone, masonry, brick

Optimised segments for particularly fast drill feed and a long lifetime in hard or medium-hard materials

Ideal for medium-hard building materials



M16
fits all standard shanks

7 mm usable segment height

Ideal for hard building materials



Power-Change adapter fitting
for fast and safe attachment and release of the pilot drill bit and core edge sinker, with just one click

10 mm usable segment height

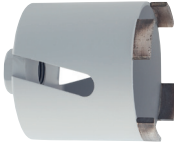
Diamond core edge sinker Professional-plus with Power-Change adapter

professional plus ▶ For drilling without impact. For drills with at least 1000 W. Ideal speed from 1500 to 2000 rpm.

	Product properties				Ordering information				
	Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	68	60	3	7	2 608 550 569	C0a	1	1	464222
	82	60	4	7	2 608 550 571	C0a	1	1	464246
	68	60	3	10	2 608 550 568	C0a	1	1	464215
	82	60	4	10	2 608 550 570	C0a	1	1	464239

Diamond core edge sinker Professional-plus with M16 shank

professional plus ▶ For drilling without impact. For drills with at least 1000 W. Ideal speed from 1500 to 2000 rpm.

	Product properties				Ordering information				
	Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	68	60	3	7	2 608 550 575	C0a	1	1	464284
	82	60	4	7	2 608 550 577	C0a	1	1	464307
	68	60	3	10	2 608 550 574	C0a	1	1	464277
	82	60	4	10	2 608 550 576	C0a	1	1	464291

Accessories for diamond core edge sinkers with Power-Change adapter

	Product properties		Ordering information				
			Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	Power-Change adapter with 8 mm hex shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.		2 608 584 772	PC1b	1	1	375870
	Power-Change adapter Heavy Duty with 11 mm hex shank. With tungsten carbide pilot drill bit. For holesaw diameters 19-159 mm		2 608 580 114	PC1b	1	1	471947
	Power-Change adapter with SDS-plus shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.		2 608 584 773	PC1b	1	1	375887
	Power-Change adapter Heavy Duty with 11 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.		2 608 580 095	PC1b	1	1	469500
	Power-Change adapter with SDS-plus shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.		2 608 584 845	PC1b	1	1	429252

Accessories for diamond core edge sinkers with Power-Change adapter

Product properties				Ordering information			
				Part number	Packaging type	Pack quantity	Minimum order quantity
							Barcode 3165140...
Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips							
				2 608 584 777	PC1d	1	1
							375924

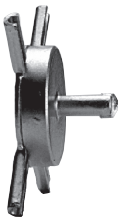
Accessories for diamond core edge sinkers M16

Product properties				Ordering information			
Diameter mm	Diameter/width across flats mm	Adapter for machine side	Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity
							Barcode 3165140...
Adapter 5/8"-16UNF with M 16							
-	-	5/8" - 16 UNF	-	2 600 116 081	P0b	1	621502
Hex shank for core cutters with M16							
-	11	-	80	2 608 550 078	P1e	1	1
-	11	-	220	2 608 598 109	P1e	1	1
SDS-plus shank for core cutters with M16							
-	-	-	105	2 608 550 057	P1e	1	1
-	-	-	220	2 608 598 110	P1e	1	1
Pilot drill bit for hexagonal toolholder							
8	-	-	120	2 608 550 079	PC1d	1	1
							085403

Accessories for Bosch diamond drilling systems

- System parts and accessories for optimum work on the construction site

Drilling crosses for dry core cutters 1 1/4" UNC



Product properties		Ordering information					
		Diameter/ width across flats mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	32	2 608 597 475	C0a	1	1	110013	
	42	2 608 597 476	C0a	1	1	110020	
	52	2 608 597 477	C0a	1	1	110037	
	62	2 608 597 904	C0a	1	1	220057	
	68	2 608 597 478	C0a	1	1	110044	
	87	2 608 597 479	C0a	1	1	110051	
	102	2 608 597 480	C0a	1	1	110068	
	112	2 608 597 481	C0a	1	1	110075	
	122	2 608 597 905	C0a	1	1	220064	
	132	2 608 597 482	C0a	1	1	110082	

Adapter for diamond core cutters



Adapter for machine side		Adapter for core side		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information						
1 1/4" UNC	G 1/2"	2 608 598 043	P1h	1	1	116169		
G 1/2"	SDS-DI	2 608 550 141	P1h	1	1	108003		
1 1/4" UNC	SDS-DI	2 608 550 140	P1h	1	1	107990		
G 1/2"	1 1/4" UNC	2 608 598 042	P1h	1	1	116152		
SDS-DI	1 1/4" UNC	2 608 550 142	P1h	1	1	108010		
SDS-DI	G 1/2"	2 608 550 143	P1h	1	1	108027		

Adapter for diamond core cutters

	Adapter for machine side		Adapter for core side		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	Product properties		Ordering information						
	SDS-plus	1/2" BSP	2 608 598 123	P1h	1	1	230445		
	Hexagonal	1/2" BSP	2 608 598 122	P1h	1	1	230438		
	Hilti DD100	G 1/2" BSP	2 608 598 124	P1h	1	1	230452		
	5/8" x 16 UNF	1/2" BSP	2 608 598 125	P1h	1	1	230469		
	1/2" 20 UNF	1/2" BSP	2 608 598 126	P1h	1	1	230476		
	SDS-DI	1/2" BSP	2 608 598 127	P1h	1	1	230483		

Extensions for diamond core cutters

Product properties		Ordering information				
	Length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Extension for core cutters with SDS-DI fitting as of diameter 62 mm						
	300	2 608 598 112	P0h	1	1	108034
Extension for core cutters with G 1/2" fitting as of diameter 32 mm						
	150	2 608 598 128	C0a	1	1	230490
Extension for core cutters with G 1/2" fitting as of diameter 32 mm						
	300	2 608 598 044	P0h	1	1	116176
Extension for core cutters with 1 1/4" UNC fitting as of diameter 45 mm						
	300	2 608 598 045	P0h	1	1	116183

Water pressure container

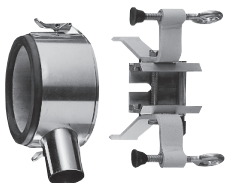
- **Suitable for** wet drilling work on construction sites without water connection
- Steel container with special plastic coating
- Filling capacity: 10 litres



Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Water pressure container	2 609 390 308	C0a	1	1	107907

Water collection ring for Drill Stands S 500 and S 500 A Professional

- Collects the water from the drilled hole
- Prevents soiling and water damage when used with the all-purpose extractor



Water collection ring for Drill Stand S 500 Professional
Max. core cutter diameter 92 mm
Appropriate for GDB 1600 WE Professional

	2 609 390 310	C0a	1	1	107921
--	---------------	-----	---	---	--------



Water collection ring for Drill Stand S 500 A Professional
Max. core cutter diameter 150 mm
Appropriate for GDB 1600 WE; GDB 2200; GDB 2500 WE Professional

	2 609 390 389	C0a	1	1	288774
--	---------------	-----	---	---	--------

Seal cover for water collection ring

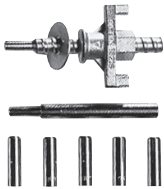


Product properties		Ordering information					
		Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Seal cover for water collection ring 2 609 390 310		123	2 609 390 311	C0a	10	1	107938



Seal cover for water collection ring 2 609 390 389		235	2 609 390 391	C0a	2	1	288798
--	--	-----	---------------	-----	---	---	--------

Fixing sets



27-piece fixing set Special design for concrete and hard stone.		15	2 607 000 744	C0a	27	1	107945
--	--	----	---------------	-----	----	---	--------



6-piece fixing set Special design for natural and artificial stone.		20	2 607 000 745	C0a	6	1	107952
--	--	----	---------------	-----	---	---	--------

Wall plug sets



50-piece wall plug set Special design for concrete and hard stone.		15	2 607 000 746	C0a	50	1	107969
---	--	----	---------------	-----	----	---	--------



25-piece wall plug set Special design for natural and artificial stone.		20	2 607 000 747	C0a	25	1	107976
--	--	----	---------------	-----	----	---	--------

Quick fit column

Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...

Quick fit column for drill stands
For easy fitting of the drill stand by clamping between floor and ceiling or between two walls.
Fitting width: from 1.7 m to 3.0 m
Appropriate for S 500; S 500 A Professional



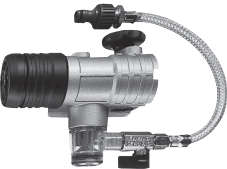
	2 608 598 111	C0a	1	1	107983	
--	---------------	-----	---	---	--------	--

Vacuum set, flushing head and dust extraction head



1-piece vacuum set
Consisting of: suction spout with rubber seal, three-way ball valve for rapid venting of the vacuum disc, rubber seal for vacuum base
Appropriate for S 500; S 500 A Professional

	2 609 390 314	C0a	1	1	127998	
--	---------------	-----	---	---	--------	--



Flushing head
Suitable for wet drilling with Bosch Diamond Drilling System GDB 1600 WE Professional (SDS-DI version manufactured in or before 2004)
Flushing head for GDB 1600 WE Professional with G 1/2" / 1 1/4" UNC fitting
Spare part no. 3.607.031.573

	2 609 390 317	C0a	1	1	139687	
--	---------------	-----	---	---	--------	--



Dust extraction head
Suitable for dry drilling with Bosch Diamond Drilling System GDB 1600 DE; GDB 1600 WE Professional (SDS-DI version manufactured in or before 2004)
Dust extraction head for GDB 1600 DE; GDB 1600 WE Professional with R 1/2" / 1 1/4" UNC fitting
Spare part no. 3.607.031.574

	2 609 390 318	C0a	1	1	139694	
--	---------------	-----	---	---	--------	--



Dust extraction outlet
Suitable for diamond dry core cutters with G 1/2" BSP connection

	2 609 390 380	C0a	1	1	230629	*
--	---------------	-----	---	---	--------	---

* only available in FR; GB; IT

Auxiliary handle and transport wheels



Product properties		Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Auxiliary handle for Bosch diamond drills Appropriate for GDB 1600 DE; GDB 1600 WE Professional		2 609 390 316	C0a	1	1	139670



Product properties		Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Transport wheels Suitable for easy transportation of the Bosch Drill Stands S 500 or S 500 A Professional		2 609 390 309	C0a	1	1	107914

Accessories for diamond core cutters



Product properties		Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Ejector drift		2 608 597 923	C0a	1	1	230575

Pilot drill bit



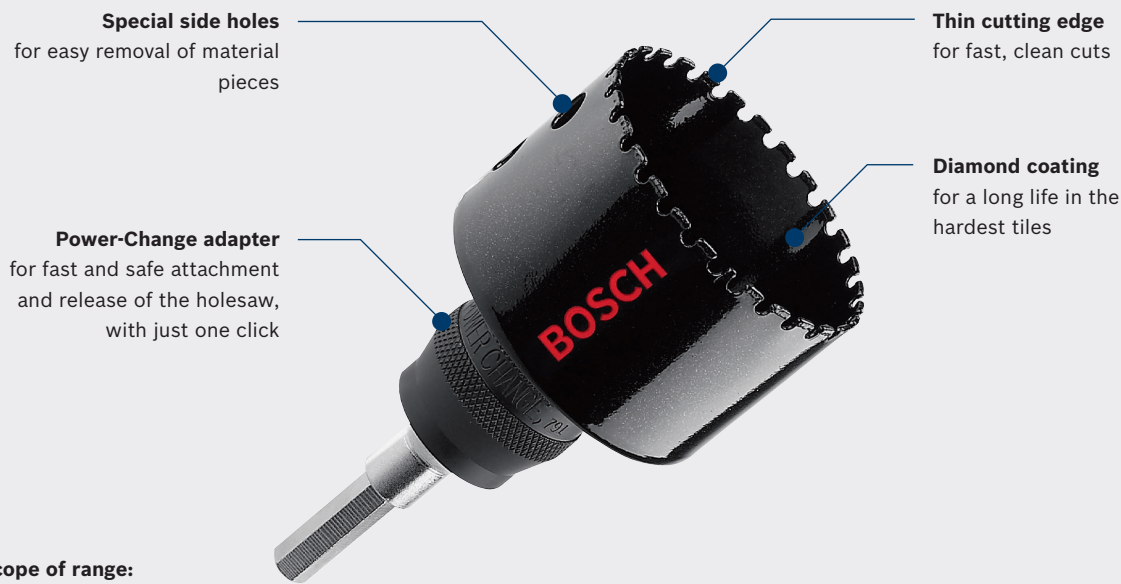
Product properties		Ordering information					
		Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Pilot drill bit for short diamond dry core cutters		200	2 608 597 921	P1c	1	1	230551

Product properties		Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Pilot drill bit for short diamond dry core cutters For use with dust extraction outlet		300 2 608 597 922	P1c	1	1	230568

Diamond wet drill bits and holesaws

Diamond for Hard Ceramics

No tiles are too hard

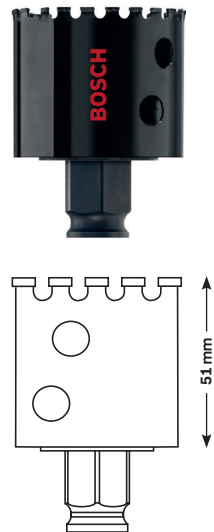


Scope of range:
19 to 83 mm diameter

Diamond holesaws Diamond for Hard Ceramics



- The cutting quality depends on the correct speed and the coolant used (see operating instructions).
- **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.



Product properties		Ordering information				
Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
19	3/4	2 608 580 301	PC1b	1	1	488990
20	25/32	2 608 580 302	PC1b	1	1	489003
22	7/8	2 608 580 303	PC1b	1	1	489010
25	1	2 608 580 304	PC1b	1	1	489027
29	1 1/8	2 608 580 305	PC1b	1	1	489034
32	1 1/4	2 608 580 306	PC1b	1	1	489041
35	1 3/8	2 608 580 307	PC1b	1	1	489058
38	1 1/2	2 608 580 308	PC1b	1	1	489065
41	1 5/8	2 608 580 394	PC1b	1	1	515160

● Pack quantity
(Pieces per pack)

● Minimum order quantity. The minimum order quantity is a fixed quantity of packs.
Orders are carried out only in multiples of the minimum order quantity.

Diamond holesaws Diamond for Hard Ceramics



Diameter mm		Diameter inch		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties		Ordering information											
44	1 3/4	2 608 580 309	PC1b	1	1	489072							
51	2	2 608 580 310	PC1b	1	1	489089							
54	2 1/8	2 608 580 311	PC1b	1	1	489096							
57	2 1/4	2 608 580 312	PC1b	1	1	489102							
60	2 3/8	2 608 580 313	PC1b	1	1	489119							
64	2 1/2	2 608 580 314	PC1b	1	1	489126							
65	2 9/16	2 608 580 315	PC1b	1	1	489133							
67	2 5/8	2 608 580 316	PC1b	1	1	489157							
68	2 11/16	2 608 580 317	PC1b	1	1	489164							
70	2 3/4	2 608 580 318	PC1b	1	1	489171							
76	3	2 608 580 319	PC1b	1	1	489188							
79	3 1/8	2 608 580 320	PC1b	1	1	489195							
83	3 1/4	2 608 580 321	PC1b	1	1	489201							

Diamond wet drill bits Diamond for Hard Ceramics

- **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware.
- **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.



		Diameter (D) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties		Ordering information					
	5	2 608 550 605	P1a	1	1	495721	
	6	2 608 550 606	P1a	1	1	495738	
	7	2 608 550 607	P1a	1	1	495745	
	8	2 608 550 608	P1a	1	1	495752	
	10	2 608 550 609	P1a	1	1	495769	
	12	2 608 550 610	P1a	1	1	495776	
	14	2 608 550 611	P1a	1	1	495783	

Accessories for diamond holesaw Diamond for Hard Ceramics

Product properties		Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	Power-Change adapter with 8 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.	2 608 584 844	PC1b	1	1	429245
	Power-Change adapter Heavy Duty with 11 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.	2 608 580 095	PC1b	1	1	469500
 	Power-Change adapter with SDS-plus shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.	2 608 584 845	PC1b	1	1	429252

Robust Line diamond wet drill bit set Diamond for Hard Ceramics

- diamond

HardCeramics

► Suitable for soft wall tiles through to very hard floor tiles such as fine stoneware.

► **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.



ROBUSTLine
Diamond for hard ceramics

4-piece Robust Line diamond wet drill bit set

Set size A:
156.5 x 69.5 x 23 mm

Product properties		Ordering information					
		Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	6.0	2 607 019 880	P1k	4	1	495790	
	8.0						
	10.0						
	14.0						
	5.0	2 607 019 881	P1k	4	1	495806	
	6.0						
	7.0						
	8.0						

Set size A:
156.5 x 69.5 x 23 mm

Accessories for diamond wet drill bits and diamond holesaws



Product properties		Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
Centring aid for diamond drill bits		2 608 598 142	PC1a	1	1	495813



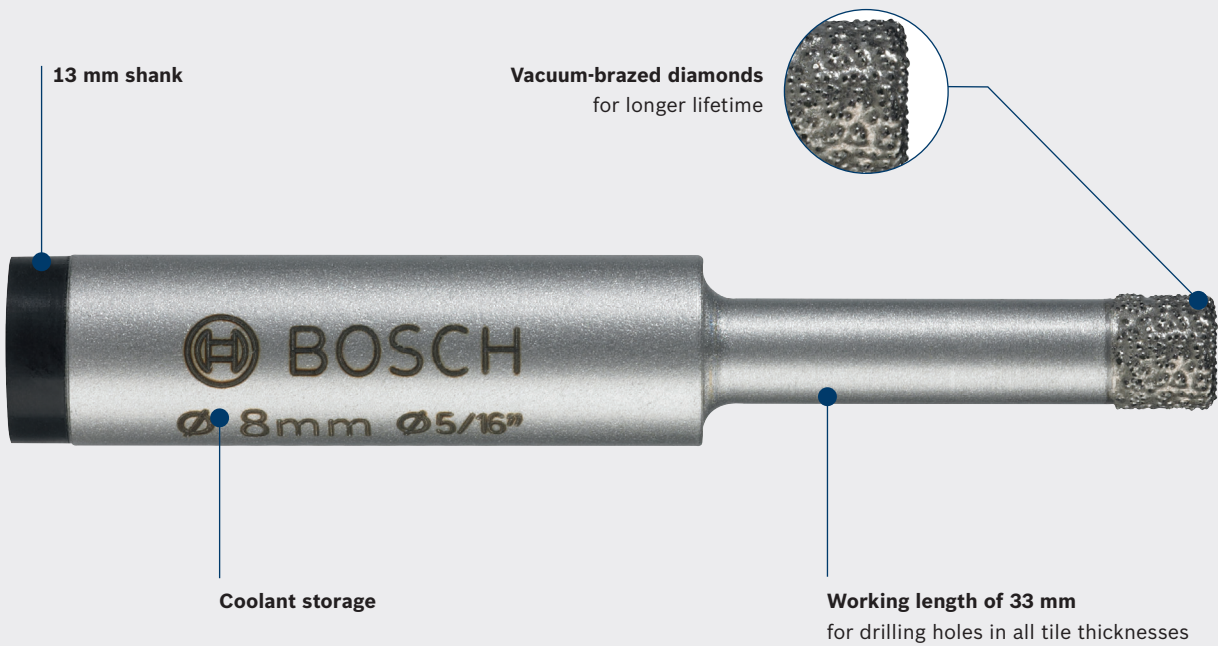
Centring aid for diamond wet drill bits and holesaws		2 608 580 327	C1a	1	1	489683
--	--	---------------	-----	---	---	--------



Pressurised water bottle		For water cooling of the diamond wet drill bits and holesaws				
		Max. filling capacity 0.9 l				
		Including hose (1.8 m long)				
		2 608 190 048	C1a	1	1	495820

Diamond dry drill bits and cutters

Easy Dry diamond drill bits for outstanding drilling results



Diamond drill bits Easy Dry

- best of Ceramic
- **Suitable** for soft wall tiles through to very hard floor tiles such as fine stoneware.
 - For use in cordless screwdrivers and drills with **13 mm chuck**.
 - **Note:** Drill without impact. Optimum speed: 1500 rpm.



Diameter (D) mm		Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
6	15/64	33	2 608 587 139	P1p	1	1	577915	
7	9/32	33	2 608 587 140	P1p	1	1	577922	
8	5/16	33	2 608 587 141	P1p	1	1	577939	
10	25/64	33	2 608 587 142	P1p	1	1	577946	
12	15/32	33	2 608 587 143	P1p	1	1	577953	
14	9/16	33	2 608 587 144	P1p	1	1	577960	

Robust Line diamond drill bit set Easy Dry

best for **Ceramic**

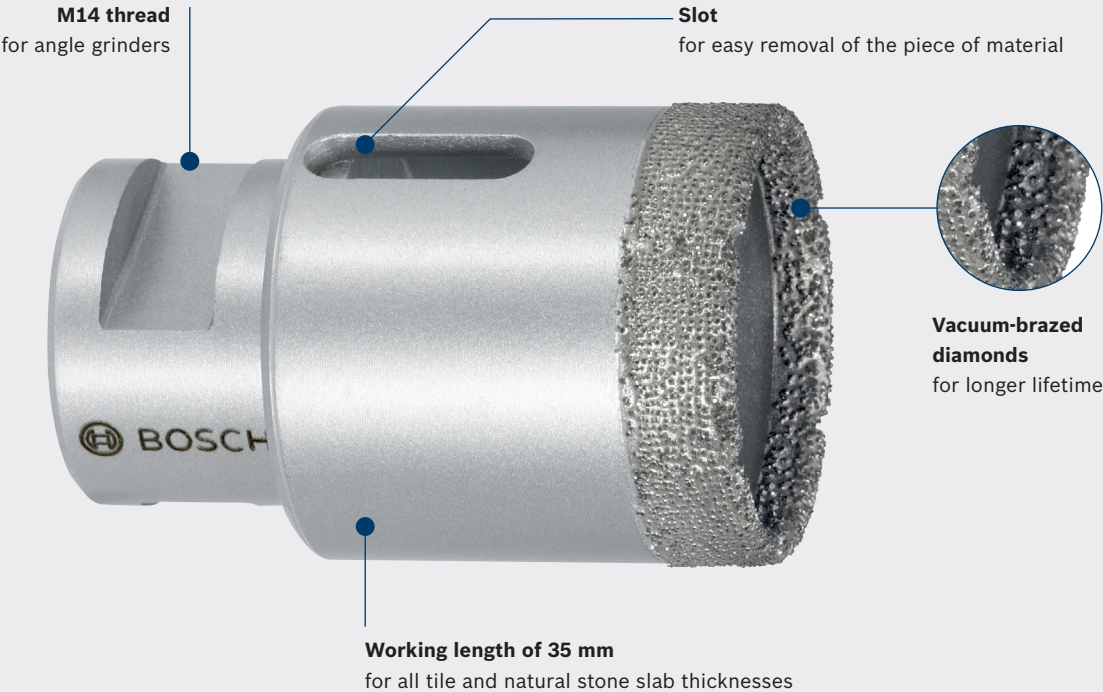


Set size A:
156.5 x 69.5 x 23 mm

Diameter mm		Working length mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties				Ordering information									
3-piece diamond cutter set													
6.0		33		2 608 587 145		P1k		3		1		577977	
8.0													
10.0													

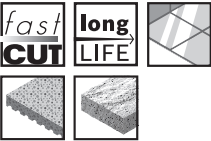
Dry Speed diamond cutters

for considerably higher drilling speed and longer lifetime



Diamond cutters Dry Speed

- best for **Ceramic**
- Suitable for soft wall tiles through to very hard floor tiles and natural stone.
 - For use on angle grinders.



Product properties			Ordering information				
Diameter (D) mm	Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
14	9/16	30	2 608 587 113	P1h	1	1	577656
16	5/8	30	2 608 587 114	P1h	1	1	577663
20	25/32	35	2 608 587 115	P1h	1	1	577670
22	7/8	35	2 608 587 116	P1h	1	1	577687
25	1	35	2 608 587 117	P1h	1	1	577694
27	1 1/16	35	2 608 587 118	P1h	1	1	577700
30	1 3/16	35	2 608 587 119	P1h	1	1	577717
32	1 1/4	35	2 608 587 120	P1h	1	1	577724
35	1 3/8	35	2 608 587 121	P1h	1	1	577731
38	1 1/2	35	2 608 587 122	P1h	1	1	577748
40	1 9/16	35	2 608 587 123	P1h	1	1	577755

Diamond cutters Dry Speed

best  Ceramic



Diameter (D) mm		Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
45	1 49/64		35	2 608 587 124	P1h	1	1	577762
51	2		35	2 608 587 125	P1h	1	1	577779
55	2 11/64		35	2 608 587 126	P1h	1	1	577786
57	2 1/4		35	2 608 587 127	P1h	1	1	577793
60	2 3/8		35	2 608 587 128	P1h	1	1	577809
65	2 9/16		35	2 608 587 129	P1h	1	1	577816
67	2 5/8		35	2 608 587 130	P1h	1	1	577823
68	2 11/16		35	2 608 587 131	P1h	1	1	577830
70	2 3/4		35	2 608 587 132	P1h	1	1	577847
75	2 61/64		35	2 608 587 133	P1h	1	1	577854
80	3 5/32		35	2 608 587 134	P1h	1	1	577861
83	3 1/4		35	2 608 587 135	P1h	1	1	577878

Diamond cutter set Dry Speed

best  Ceramic



Diameter mm		Working length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information				
3-piece diamond cutter set Including 19 mm spanner							
14.0		30	2 608 587 136	U0	3	1	577885
25.0		35					
35.0							



4-piece diamond cutter set Including 19 mm spanner							
25.0		35	2 608 587 137	U0	4	1	577892
35.0							
45.0							
51.0							

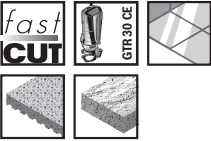
Diamond dry drill bits and router bits

for GTR 30 CE Professional

Diamond dry drill bits

- best for **Ceramic**
- **Appropriate for** GTR 30 CE Professional.

► **Suitable for** soft wall tiles through to very hard floor tiles and natural stone.

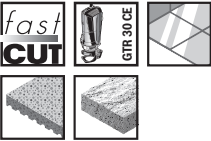


Product properties					Ordering information				
Diameter (D) mm	Diameter (D) inch	Shank mm	Shank inch	Working length (L) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
6	15/64	6.3	1/4	35	2 608 587 155	P1a	1	1	587686
8	5/16	6.3	1/4	35	2 608 587 156	P1a	1	1	592734
12	15/32	6.3	1/4	35	2 608 620 211	P1a	1	1	582018
15	19/32	6.3	1/4	35	2 608 620 212	P1a	1	1	582025
21	7/8	6.3	1/4	35	2 608 620 213	P1a	1	1	582032
25	1	6.3	1/4	35	2 608 620 214	P1a	1	1	582049
30	1 3/16	6.3	1/4	35	2 608 620 215	P1a	1	1	582056
35	1 3/8	6.3	1/4	35	2 608 620 216	P1a	1	1	582063

Diamond router bit Best for Ceramic

- best for **Ceramic**
- **Appropriate for** GTR 30 CE Professional.

► **Suitable for** soft wall tiles through to hard floor tiles.



Product properties				Ordering information				
Shank mm	Shank inch	Diameter (D) mm	Working length (L) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
6.35	1/4	7.4	35	2 608 620 217	P1a	1	1	582070

Carbide router bit



- **Appropriate for** GTR 30 CE Professional.
- **Suitable for** soft wall tiles.



Product properties				Ordering information			
Diameter (D) mm	Working length (L) mm	Shank mm	Shank inch	Part number	Packaging type	Pack quantity	Minimum order quantity
4	25	4	5/32	2 608 620 218	P1a	1	1
				Barcode 3165140...			

Accessories for diamond dry drill bits and router bits, carbide router bits



Product properties		Ordering information			
Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity
4	5/32	2 608 620 219	PC1b	1	1
		Barcode 3165140...			

Collet
Appropriate for GTR 30 CE Professional



Collet
Appropriate for GTR 30 CE Professional

Product properties			Ordering information			
Diameter mm	Length [m]	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity
35 50	1.35	1 3/8 2	2 607 002 626	C1a	1	1
			Barcode 3165140...			

Dust extraction hose
Appropriate for GTR 30 CE Professional



Part number index

Part number	Page	MOQ*	Part number	Page	MOQ*	Part number	Page	MOQ*	Part number	Page	MOQ*
1 603 340 031	28, 55	1	2 608 580 394	81	1	2 608 587 135	88	1	2 608 602 197	18	1
2 600 116 053	66	1	2 608 580 542	65	1	2 608 587 136	88	1	2 608 602 198	18	1
2 600 116 054	66	1	2 608 580 543	65	1	2 608 587 137	88	1	2 608 602 199	18	1
2 600 116 055	66	1	2 608 580 544	65	1	2 608 587 139	85	1	2 608 602 200	18	1
2 600 116 056	66	1	2 608 580 545	65	1	2 608 587 140	85	1	2 608 602 201	13	1
2 600 116 057	67	1	2 608 580 546	65	1	2 608 587 141	85	1	2 608 602 202	13	1
2 600 116 058	67	1	2 608 580 547	65	1	2 608 587 142	85	1	2 608 602 203	13	1
2 600 116 059	67	1	2 608 580 548	65	1	2 608 587 143	85	1	2 608 602 204	13	1
2 600 116 060	67	1	2 608 580 549	65	1	2 608 587 144	85	1	2 608 602 205	13	1
2 600 116 061	67	1	2 608 580 550	65	1	2 608 587 145	86	1	2 608 602 237	16	1
2 600 116 062	67	1	2 608 580 551	65	1	2 608 587 155	89	1	2 608 602 238	16	1
2 600 116 063	67	1	2 608 580 552	65	1	2 608 587 156	89	1	2 608 602 240	13	1
2 600 116 064	67	1	2 608 580 553	66	1	2 608 587 313	70	1	2 608 602 241	30	1
2 600 116 065	67	1	2 608 580 554	66	1	2 608 587 314	70	1	2 608 602 282	25	1
2 600 116 066	67	1	2 608 580 555	66	1	2 608 587 315	70	1	2 608 602 283	25	1
2 600 116 067	67	1	2 608 580 556	66	1	2 608 587 316	70	1	2 608 602 368	12	1
2 600 116 068	67	1	2 608 580 557	66	1	2 608 587 317	70	1	2 608 602 369	12	1
2 600 116 069	67	1	2 608 580 558	66	1	2 608 587 318	70	1	2 608 602 393	23	1
2 600 116 070	67	1	2 608 580 559	66	1	2 608 587 319	70	1	2 608 602 394	23	1
2 600 116 071	69	1	2 608 580 560	66	1	2 608 587 320	70	1	2 608 602 395	23	1
2 600 116 072	69	1	2 608 580 561	66	1	2 608 587 321	70	1	2 608 602 396	23	1
2 600 116 073	69	1	2 608 580 562	66	1	2 608 587 322	70	1	2 608 602 397	23	1
2 600 116 074	69	1	2 608 580 563	66	1	2 608 587 323	70	1	2 608 602 478	13	1
2 600 116 075	69	1	2 608 580 564	66	1	2 608 587 324	70	1	2 608 602 479	13	1
2 600 116 076	69	1	2 608 580 565	66	1	2 608 587 325	70	1	2 608 602 515	46	1
2 600 116 077	69	1	2 608 580 566	66	1	2 608 587 326	70	1	2 608 602 516	46	1
2 600 116 078	69	1	2 608 580 567	66	1	2 608 587 327	70	1	2 608 602 517	46	1
2 600 116 081	74	1	2 608 580 568	66	1	2 608 587 328	70	1	2 608 602 518	46	1
2 600 116 082	69	1	2 608 580 569	66	1	2 608 587 329	70	1	2 608 602 519	46	1
2 607 000 744	78	1	2 608 580 570	66	1	2 608 587 330	70	1	2 608 602 525	21	1
2 607 000 745	78	1	2 608 580 571	66	1	2 608 587 331	70	1	2 608 602 527	21	1
2 607 000 746	78	1	2 608 580 572	66	1	2 608 587 332	70	1	2 608 602 528	21	1
2 607 000 747	78	1	2 608 580 573	66	1	2 608 587 333	70	1	2 608 602 530	36	1
2 607 002 626	90	1	2 608 580 574	66	1	2 608 587 334	70	1	2 608 602 533	28	1
2 607 019 880	83	1	2 608 580 575	66	1	2 608 587 335	70	1	2 608 602 534	28	1
2 607 019 881	83	1	2 608 580 576	66	1	2 608 587 336	70	1	2 608 602 535	13	1
2 608 190 048	84	1	2 608 580 577	66	1	2 608 587 337	70	1	2 608 602 536	30	1
2 608 550 057	74	1	2 608 580 578	66	1	2 608 587 338	70	1	2 608 602 537	30	1
2 608 550 078	74	1	2 608 580 579	66	1	2 608 587 339	70	1	2 608 602 538	30	1
2 608 550 079	74	1	2 608 580 580	66	1	2 608 587 340	70	1	2 608 602 539	30	1
2 608 550 140	75	1	2 608 580 581	66	1	2 608 587 341	70	1	2 608 602 540	30	1
2 608 550 141	75	1	2 608 580 582	66	1	2 608 587 342	70	1	2 608 602 541	30	1
2 608 550 142	75	1	2 608 580 583	68	1	2 608 587 343	70	1	2 608 602 542	18	1
2 608 550 143	75	1	2 608 580 584	68	1	2 608 597 475	75	1	2 608 602 543	34, 44	1
2 608 550 568	72	1	2 608 580 585	68	1	2 608 597 476	75	1	2 608 602 544	34, 44	1
2 608 550 569	72	1	2 608 580 586	68	1	2 608 597 477	75	1	2 608 602 545	34, 44	1
2 608 550 570	72	1	2 608 580 587	68	1	2 608 597 478	75	1	2 608 602 546	34, 44	1
2 608 550 571	72	1	2 608 580 588	68	1	2 608 597 479	75	1	2 608 602 547	23	1
2 608 550 574	73	1	2 608 580 589	68	1	2 608 597 480	75	1	2 608 602 548	37	1
2 608 550 575	73	1	2 608 580 590	69	1	2 608 597 481	75	1	2 608 602 549	37	1
2 608 550 576	73	1	2 608 580 591	69	1	2 608 597 482	75	1	2 608 602 550	37	1
2 608 550 577	73	1	2 608 580 592	69	1	2 608 597 904	75	1	2 608 602 551	37	1
2 608 550 605	82	1	2 608 580 593	69	1	2 608 597 905	75	1	2 608 602 552	51	1
2 608 550 606	82	1	2 608 580 594	69	1	2 608 597 921	80	1	2 608 602 553	53	1
2 608 550 607	82	1	2 608 580 595	69	1	2 608 597 922	80	1	2 608 602 554	51	1
2 608 550 608	82	1	2 608 584 772	73	1	2 608 597 923	80	1	2 608 602 555	18	1
2 608 550 609	82	1	2 608 584 773	73	1	2 608 598 042	75	1	2 608 602 556	18	1
2 608 550 610	82	1	2 608 584 777	74	1	2 608 598 043	75	1	2 608 602 557	18	1
2 608 550 611	82	1	2 608 584 844	83	1	2 608 598 044	76	1	2 608 602 558	18	1
2 608 580 095	73, 83	1	2 608 584 845	73, 83	1	2 608 598 045	76	1	2 608 602 559	18	1
2 608 580 114	73	1	2 608 587 007	71	1	2 608 598 109	74	1	2 608 602 560	34, 44	1
2 608 580 301	81	1	2 608 587 113	87	1	2 608 598 110	74	1	2 608 602 561	34, 44	1
2 608 580 302	81	1	2 608 587 114	87	1	2 608 598 111	79	1	2 608 602 562	34, 44	1
2 608 580 303	81	1	2 608 587 115	87	1	2 608 598 112	76	1	2 608 602 563	34, 44	1
2 608 580 304	81	1	2 608 587 116	87	1	2 608 598 122	76	1	2 608 602 564	22	1
2 608 580 305	81	1	2 608 587 117	87	1	2 608 598 123	76	1	2 608 602 565	22	1
2 608 580 306	81	1	2 608 587 118	87	1	2 608 598 124	76	1	2 608 602 566	22	1
2 608 580 307	81	1	2 608 587 119	87	1	2 608 598 125	76	1	2 608 602 567	22	1
2 608 580 308	81	1	2 608 587 120	87	1	2 608 598 126	76	1	2 608 602 568	22	1
2 608 580 309	82	1	2 608 587 121	87	1	2 608 598 127	76	1	2 608 602 569	22	1
2 608 580 310	82	1	2 608 587 122	87	1	2 608 598 128	76	1	2 608 602 570	36	1
2 608 580 311	82	1	2 608 587 123	87	1	2 608 598 142	84	1	2 608 602 571	36	1
2 608 580 312	82	1	2 608 587 124	88	1	2 608 600 258	54	1	2 608 602 572	36	1
2 608 580 313	82	1	2 608 587 125	88	1	2 608 600 259	50	1	2 608 602 573	36	1
2 608 580 314	82	1	2 608 587 126	88	1	2 608 600 260	53	1	2 608 602 574	22	1
2 608 580 315	82	1	2 608 587 127	88	1	2 608 600 261	54	1	2 608 602 575	22	1
2 608 580 316	82	1	2 608 587 128	88	1	2 608 600 856	11	1	2 608 602 576	22	1
2 608 580 317	82	1	2 608 587 129	88	1	2 608 602 191	23	1	2 608 602 577	22	1
2 608 580 318	82	1	2 608 587 130	88	1	2 608 602 192	23	1	2 608 602 578	22	1
2 608 580 319	82	1	2 608 587 131	88	1	2 608 602 193	23	1	2 608 602 579	37	1
2 608 580 320	82	1	2 608 587 132	88	1	2 608 602 194	23	1	2 608 602 580	37	1
2 608 580 321	82	1	2 608 587 133	88	1	2 608 602 195	23	1	2 608 602 586	37	1
2 608 580 327	84	1	2 608 587 134	88	1	2 608 602 196	18	1	2 608 602 587	37	1

*Minimum Order Quantity



Part number	Page	MOQ*
2 608 602 588	15	1
2 608 602 589	15	1
2 608 602 590	15	1
2 608 602 591	15	1
2 608 602 592	15	1
2 608 602 593	32	1
2 608 602 594	32	1
2 608 602 595	32	1
2 608 602 596	32	1
2 608 602 597	15	1
2 608 602 598	15	1
2 608 602 599	15	1
2 608 602 600	15	1
2 608 602 601	15	1
2 608 602 602	32	1
2 608 602 603	32	1
2 608 602 604	32	1
2 608 602 605	32	1
2 608 602 606	27	1
2 608 602 607	27	1
2 608 602 608	27	1
2 608 602 609	27	1
2 608 602 610	27	1
2 608 602 611	41	1
2 608 602 612	41	1
2 608 602 613	41	1
2 608 602 614	41	1
2 608 602 615	28	1
2 608 602 616	28	1
2 608 602 617	28	1
2 608 602 618	28	1
2 608 602 619	28	1
2 608 602 620	42	1
2 608 602 621	42	1
2 608 602 622	42	1
2 608 602 623	42	1
2 608 602 624	42, 46	1
2 608 602 625	42, 46	1
2 608 602 626	42, 46	1
2 608 602 627	46	1
2 608 602 628	46	1
2 608 602 629	11	1
2 608 602 630	11	1
2 608 602 631	11	1
2 608 602 632	11	1
2 608 602 633	11	1
2 608 602 634	11	1
2 608 602 635	30	1
2 608 602 636	30	1
2 608 602 637	30	1
2 608 602 638	30	1
2 608 602 639	30	1
2 608 602 640	30	1
2 608 602 641	15	1
2 608 602 642	15	1
2 608 602 643	15	1
2 608 602 644	15	1
2 608 602 645	15	1
2 608 602 646	15	1
2 608 602 647	32	1
2 608 602 648	32	1
2 608 602 649	32	1
2 608 602 650	32	1
2 608 602 651	18	1
2 608 602 652	18	1
2 608 602 653	18	1
2 608 602 654	18	1
2 608 602 655	18	1
2 608 602 656	18	1
2 608 602 657	34, 44	1
2 608 602 658	34, 44	1
2 608 602 659	34, 44	1
2 608 602 660	34, 44	1
2 608 602 661	21	1
2 608 602 662	21	1
2 608 602 663	21	1
2 608 602 664	21	1
2 608 602 665	21	1
2 608 602 666	21	1
2 608 602 667	36	1
2 608 602 668	36	1
2 608 602 669	36	1
2 608 602 670	36	1
2 608 602 671	22	1
2 608 602 672	22	1
2 608 602 673	22	1
2 608 602 674	22	1
2 608 602 675	22	1

Part number	Page	MOQ*
2 608 602 676	22	1
2 608 602 677	36	1
2 608 602 678	36	1
2 608 602 679	27	1
2 608 602 680	27	1
2 608 602 681	27	1
2 608 602 682	27	1
2 608 602 683	27	1
2 608 602 684	27	1
2 608 602 685	41	1
2 608 602 686	41	1
2 608 602 687	41	1
2 608 602 688	41	1
2 608 602 689	25	1
2 608 602 690	25	1
2 608 602 691	25	1
2 608 602 692	25	1
2 608 602 693	25	1
2 608 602 694	18	1
2 608 602 695	22	1
2 608 602 696	23	1
2 608 602 697	15	1
2 608 602 698	15	1
2 608 602 699	27	1
2 608 602 700	28	1
2 608 602 701	39	1
2 608 602 702	39	1
2 608 602 710	44	1
2 608 602 711	44	1
2 608 602 712	44	1
2 608 603 231	13	1
2 608 603 232	13	1
2 608 603 233	13	1
2 608 603 234	13	1
2 608 603 235	16	1
2 608 603 236	16	1
2 608 603 237	16	1
2 608 603 238	16	1
2 608 603 239	19	1
2 608 603 240	19	1
2 608 603 241	19	1
2 608 603 242	19	1
2 608 603 243	19	1
2 608 603 244	23	1
2 608 603 245	23	1
2 608 603 246	23	1
2 608 603 247	23	1
2 608 603 248	23	1
2 608 603 249	23	1
2 608 603 250	23	1
2 608 603 251	23	1
2 608 603 252	23	1
2 608 603 312	52	1
2 608 603 313	52	1
2 608 603 326	50	1
2 608 603 327	52	1
2 608 603 328	51	1
2 608 620 211	89	1
2 608 620 212	89	1
2 608 620 213	89	1
2 608 620 214	89	1
2 608 620 215	89	1
2 608 620 216	89	1
2 608 620 217	89	1
2 608 620 218	90	1
2 608 620 219	90	1
2 608 620 220	90	1
2 609 390 308	77	1
2 609 390 309	80	1
2 609 390 310	77	1
2 609 390 311	78	1
2 609 390 314	79	1
2 609 390 316	80	1
2 609 390 317	79	1
2 609 390 318	79	1
2 609 390 380	79	1
2 609 390 389	77	1
2 609 390 391	78	1

Date of production or packing

Encrypted month codes

	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
January	581	681	781	881	981	001	101	201	301	417	517
February	582	682	782	882	982	002	102	202	302	418	518
March	583	683	783	883	983	003	103	203	303	419	519
April	584	684	784	884	984	004	104	204	304	420	520
May	585	685	785	885	985	005	105	205	305	453	553
June	586	686	786	886	986	006	106	206	306	454	554
July	587	687	787	887	987	007	107	207	307	455	555
August	588	688	788	888	988	008	108	208	308	456	556
September	589	689	789	889	989	009	109	209	309	457	557
October	590	690	790	890	990	010	110	210	310	458	558
November	591	691	791	891	991	011	111	211	311	459	559
December	592	692	792	892	992	012	112	212	312	460	560

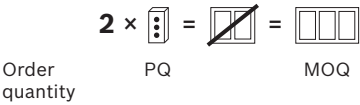


The Bosch

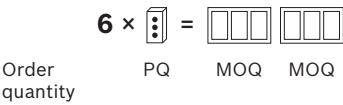
ordering and packaging control system

The ordering and packaging control system makes it easier to order the right amount and find the packaging type at a glance.

Order quantities are rounded up to the minimum order quantity.



Order quantities must be a multiple of the minimum order quantity:
3, 6, 9 ...



Example:

Step 1: The packaging type for each part number can be found on the product pages:

Part number

Packaging type

Pack quantity

Minimum order quantity 1

Barcode 3165140...

Ordering information

2 608 585 780	P1p	1	1	511421
2 608 585 781	P1p	1	1	511438

Step 2: An illustration of the corresponding packaging type and specifications about the type of suspension and form of the packaging can be found on the back cover.



P1p Watchbox with Euro hole
P2p Watchbox with other type of suspension

Step 3: What is the structure of a packaging type code?



1. There are six different material groups which are identified by the initial letter in the English packaging code:

- Packaging made of paper, cardboard or corrugated board (**C**ardboard)
- Plastic packaging (**P**lastic)
- Combined plastic/corrugated packaging (**P**lastic and **C**ardboard)
- Metal packaging (**M**etal)
- Unpacked product (**U**npacked)
- Wood packaging (**W**ood)

2. Each packaging has one of three different types of suspension:

- 0 without any type of suspension
- 1 with Euro hole
- 2 other type of suspension

3. In the six material groups, each form of packaging is identified by a lower case letter:

C Packaging made of paper, cardboard or corrugated board			
a	Box	d	Sleeve
b	Folded carton	e	Hanger
c	Pocket	f	Paper bag
P Plastic packaging			
a	Box	e	Hanger
b	Bag	f	Shrink-wrapped
c	Pouch	h	Tube
d	Bag with tab card	k	Cassette
PC Combined plastic/corrugated packaging			
a	Blister	c	Shrink-wrapped carton
b	Folding blister	d	Tight Pack
M Metal packaging			
a	Cassette	b	Aerosol
U Unpacked product			
No form specifications			
W Wood packaging			
a	Case		
		h	Tube
		k	Carton with sleeve
		n	Sleeve
		p	Watchbox

Packaging

that conveys clear information

Packaging made of paper, cardboard or corrugated board (**C**ardboard)



C0a Box without any type of suspension



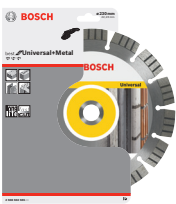
C1a Box with Euro hole



C2a Box with other type of suspension



C1b Folded carton with Euro hole



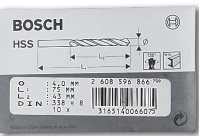
C1c Pocket with Euro hole



C1d Sleeve with Euro hole



C1e Hanger with Euro hole



C0f Paper bag without any type of suspension



C0h Tube without any type of suspension



C2h Tube with other type of suspension



C1k Carton with sleeve and Euro hole

Plastic packaging (Plastic)



P0a Box without any type of suspension



P1a Box with Euro hole



P0b Bag without any type of suspension



P1b Bag with Euro hole



P1c Pouch with Euro hole

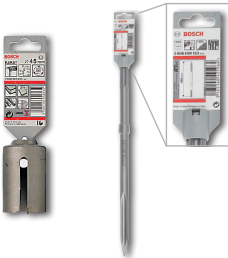


P2c Pouch with other type of suspension

P2a Box with other type of suspension



P1d Bag with tab card and Euro hole



P1e Hanger with Euro hole



P2e Hanger with other type of suspension



P0f Shrink-wrapped without any type of suspension



P1f Shrink-wrapped with Euro hole



P0h Tube without any type of suspension



P1h Tube with Euro hole



P1k Cassette with Euro hole



P0n Sleeve without any type of suspension



P1p Watchbox with Euro hole



P2p Watchbox with other type of suspension

Combined plastic / cardboard packaging (**P**lastic and **C**ardboard)



PC1a Blister with Euro hole

PC1b Folding blister with Euro hole

PC1c Shrink-wrapped carton with Euro hole



PC1d Tight Pack with Euro hole

Metal packaging
(**M**etal)

Unpacked product
(**U**npacked)

Wood packaging
(**W**ood)



M1a Cassette with Euro hole

M0b Aerosol without any type of suspension

U0 Without any type of suspension

W0a Case without any type of suspension

